

Ore Research & Exploration P/L ABN 28 006 859 856 37A Hosie Street, Bayswater North, VIC 3153, Australia P +61 3 9729 0333 | E info@ore.com.au | oreas.com

CERTIFICATE OF ANALYSIS FOR

## **CERTIFIED REFERENCE MATERIAL**

# OREAS 552b

## Copper-Cobalt Ore (Kinsevere Mine, Katanga Province,

## **Democratic Republic of the Congo)**



Accredited for compliance with ISO 17034



COA-1785-OREAS552b-R0 BUP-70-10-01 Ver:2.0

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Table 1. Certified Values, Uncertainty & Tolerance Intervals for elementsby 4-Acid Digestion and Aqua Regia Digestion in OREAS 552b.

	Certified		ed Uncertainty	95% Tolerance Limits		
Constituent	Value <sup>†</sup>	Low	High	Low	High	
4-Acid Digestion		<u> </u>				
Ag, Silver (ppm)	0.385	0.235	0.535	0.266	0.504	
Al, Aluminium (wt.%)	6.34	6.17	6.51	6.20	6.47	
As, Arsenic (ppm)	55	52	57	52	58	
Ba, Barium (ppm)	363	351	375	352	375	
Be, Beryllium (ppm)	4.17	3.94	4.39	4.04	4.29	
Bi, Bismuth (ppm)	3.18	3.08	3.29	3.09	3.28	
Ca, Calcium (wt.%)	0.386	0.373	0.399	0.376	0.396	
Cd, Cadmium (ppm)	0.38	0.34	0.41	0.35	0.40	
Ce, Cerium (ppm)	158	151	165	153	163	
Co, Cobalt (wt.%)	0.395	0.380	0.409	0.384	0.405	
Cr, Chromium (ppm)	85	81	90	82	88	
Cs, Caesium (ppm)	1.91	1.82	1.99	1.84	1.97	
Cu, Copper (wt.%)	2.78	2.72	2.85	2.73	2.84	
Dy, Dysprosium (ppm)	4.66	4.20	5.12	4.41	4.90	
Er, Erbium (ppm)	2.82	2.43	3.21	2.73	2.91	
Eu, Europium (ppm)	0.86	0.80	0.92	0.83	0.89	
Fe, Iron (wt.%)	2.95	2.88	3.03	2.89	3.01	
Ga, Gallium (ppm)	26.2	25.1	27.2	25.4	27.0	
Gd, Gadolinium (ppm)	5.41	4.75	6.08	5.18	5.65	
Ge, Germanium (ppm)	0.18	0.11	0.25	0.15	0.21	
Hf, Hafnium (ppm)	4.98	4.77	5.20	4.78	5.18	
Ho, Holmium (ppm)	0.90	0.80	1.00	0.87	0.94	
In, Indium (ppm)	1.66	1.57	1.76	1.59	1.74	
K, Potassium (wt.%)	2.25	2.20	2.31	2.20	2.31	
La, Lanthanum (ppm)	79	75	83	77	81	
Li, Lithium (ppm)	78	76	81	76	80	
Lu, Lutetium (ppm)	0.43	0.38	0.48	0.40	0.45	
Mg, Magnesium (wt.%)	3.72	3.61	3.82	3.64	3.80	
Mn, Manganese (wt.%)	0.036	0.035	0.038	0.035	0.037	
Mo, Molybdenum (ppm)	11.4	10.9	11.9	11.1	11.7	
Na, Sodium (wt.%)	0.052	0.047	0.057	0.050	0.054	
Nb, Niobium (ppm)	16.9	14.8	19.0	16.1	17.8	
Nd, Neodymium (ppm)	67	63	71	65	69	
Ni, Nickel (ppm)	142	137	147	138	146	
P, Phosphorus (wt.%)	0.052	0.051	0.054	0.051	0.053	
Pb, Lead (ppm)	13.3	12.6	14.1	12.9	13.7	

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

<sup>†</sup>This operationally defined measurand meets the requirements of ISO 17034 and all participating laboratories comply with the requirements of ISO 17025.

Note: intervals may appear asymmetric due to rounding.



Table 1 continued.								
Constituent	Certified	95% Expande	ed Uncertainty	95% Tolerance Limits				
Constituent	Value <sup>†</sup>	Low	High	Low	High			
4-Acid Digestion continu	ed	-	1		1			
Pr, Praseodymium (ppm)	17.8	16.5	19.1	17.4	18.2			
Rb, Rubidium (ppm)	86	82	89	82	89			
Re, Rhenium (ppm)	0.025	0.022	0.028	0.022	0.027			
S, Sulphur (wt.%)	2.15	2.09	2.20	2.09	2.20			
Sb, Antimony (ppm)	2.96	2.76	3.15	2.79	3.12			
Sc, Scandium (ppm)	12.2	11.7	12.8	11.9	12.6			
Se, Selenium (ppm)	5.59	4.84	6.34	5.30	5.88			
Sm, Samarium (ppm)	8.97	8.24	9.69	8.71	9.23			
Sn, Tin (ppm)	2.60	2.42	2.78	2.45	2.74			
Sr, Strontium (ppm)	75	73	78	74	77			
Ta, Tantalum (ppm)	1.17	1.03	1.31	1.10	1.24			
Tb, Terbium (ppm)	0.83	0.67	1.00	0.79	0.87			
Te, Tellurium (ppm)	0.066	0.032	0.100	IND	IND			
Th, Thorium (ppm)	14.8	14.2	15.4	14.3	15.3			
Ti, Titanium (wt.%)	0.288	0.260	0.317	0.280	0.297			
TI, Thallium (ppm)	0.62	0.59	0.65	0.60	0.64			
Tm, Thulium (ppm)	0.42	0.36	0.47	0.39	0.44			
U, Uranium (ppm)	11.5	11.0	12.0	11.1	11.9			
V, Vanadium (ppm)	259	251	267	253	265			
W, Tungsten (ppm)	4.50	3.71	5.29	4.00	4.99			
Y, Yttrium (ppm)	23.5	22.3	24.7	22.7	24.3			
Yb, Ytterbium (ppm)	2.81	2.57	3.05	2.70	2.93			
Zn, Zinc (ppm)	26.9	25.5	28.2	25.5	28.2			
Zr, Zirconium (ppm)	173	167	178	169	177			
Aqua Regia Digestion								
Ag, Silver (ppm)	0.401	0.180	0.623	0.322	0.480			
Al, Aluminium (wt.%)	1.38	1.24	1.53	1.35	1.42			
As, Arsenic (ppm)	53	51	55	51	54			
Au, Gold (ppm)	< 0.02	IND	IND	IND	IND			
B, Boron (ppm)	< 10	IND	IND	IND	IND			
Ba, Barium (ppm)	64	59	68	62	66			
Be, Beryllium (ppm)	2.04	1.91	2.18	1.98	2.11			
Bi, Bismuth (ppm)	2.98	2.84	3.13	2.89	3.07			
Ca, Calcium (wt.%)	0.384	0.373	0.395	0.373	0.395			
Cd, Cadmium (ppm)	0.37	0.35	0.39	0.35	0.39			
Ce, Cerium (ppm)	43.0	39.0	47.1	41.5	44.6			

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SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

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Note: intervals may appear asymmetric due to rounding; IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).



Table 1 continued.								
Constituent	Certified	95% Expande	ed Uncertainty	95% Tolerance Limits				
Value <sup>†</sup>		Low	High	Low	High			
Aqua Regia Digestion con	ntinued				-			
Co, Cobalt (wt.%)	0.380	0.367	0.392	0.371	0.388			
Cr, Chromium (ppm)	34.7	32.1	37.2	33.4	35.9			
Cs, Caesium (ppm)	0.33	0.29	0.38	0.31	0.35			
Cu, Copper (wt.%)	2.80	2.74	2.86	2.75	2.84			
Dy, Dysprosium (ppm)	1.12	0.95	1.28	1.06	1.17			
Er, Erbium (ppm)	0.49	0.41	0.57	0.45	0.52			
Eu, Europium (ppm)	0.30	0.21	0.40	0.27	0.34			
Fe, Iron (wt.%)	2.83	2.74	2.93	2.76	2.90			
Ga, Gallium (ppm)	8.70	7.96	9.45	8.44	8.96			
Gd, Gadolinium (ppm)	2.11	1.82	2.41	1.96	2.26			
Ge, Germanium (ppm)	0.097	0.064	0.130	IND	IND			
Hf, Hafnium (ppm)	0.36	0.31	0.40	0.33	0.38			
Hg, Mercury (ppm)	0.073	0.054	0.093	IND	IND			
Ho, Holmium (ppm)	0.18	0.15	0.22	IND	IND			
In, Indium (ppm)	1.07	1.04	1.10	1.05	1.09			
K, Potassium (wt.%)	0.206	0.191	0.222	0.196	0.216			
La, Lanthanum (ppm)	20.7	19.2	22.2	19.9	21.5			
Li, Lithium (ppm)	53	49	58	52	54			
Mg, Magnesium (wt.%)	3.14	3.00	3.27	3.06	3.21			
Mn, Manganese (wt.%)	0.036	0.035	0.037	0.035	0.037			
Mo, Molybdenum (ppm)	10.5	10.1	10.9	10.3	10.8			
Na, Sodium (wt.%)	0.012	0.009	0.014	0.010	0.013			
Nb, Niobium (ppm)	0.056	0.042	0.069	IND	IND			
Nd, Neodymium (ppm)	19.2	13.6	24.7	18.2	20.2			
Ni, Nickel (ppm)	138	133	142	135	141			
P, Phosphorus (wt.%)	0.038	0.036	0.040	0.037	0.039			
Pb, Lead (ppm)	9.62	8.94	10.30	9.29	9.96			
Pr, Praseodymium (ppm)	5.10	3.53	6.67	4.79	5.41			
Rb, Rubidium (ppm)	7.23	6.48	7.98	6.92	7.54			
Re, Rhenium (ppm)	0.022	0.019	0.025	0.021	0.024			
S, Sulphur (wt.%)	2.14	2.09	2.18	2.09	2.18			
Sb, Antimony (ppm)	1.67	1.50	1.83	1.56	1.77			
Sc, Scandium (ppm)	4.29	4.02	4.55	4.11	4.46			
Se, Selenium (ppm)	5.60	5.21	5.99	5.25	5.95			
Sm, Samarium (ppm)	3.07	2.02	4.12	2.93	3.21			
Sn, Tin (ppm)	1.13	1.03	1.22	1.05	1.20			

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

<sup>†</sup>This operationally defined measurand meets the requirements of ISO 17034 and all participating laboratories comply with the requirements of ISO 17025.

Note: intervals may appear asymmetric due to rounding; IND = indeterminate (due to limited reading resolution of the methods employed).



Constituent	Certified	95% Expande	ed Uncertainty	95% Tolerance Limits	
Constituent	Value <sup>†</sup>	Low	High	Low	High
Aqua Regia Digestion of	ontinued				
Sr, Strontium (ppm)	18.3	16.3	20.4	17.7	19.0
Ta, Tantalum (ppm)	< 0.01	IND	IND	IND	IND
Tb, Terbium (ppm)	0.24	0.20	0.28	0.23	0.25
Te, Tellurium (ppm)	0.050	0.033	0.067	IND	IND
Th, Thorium (ppm)	5.62	5.06	6.17	5.39	5.85
U, Uranium (ppm)	5.65	5.31	5.99	5.45	5.85
V, Vanadium (ppm)	59	55	62	57	60
W, Tungsten (ppm)	2.16	1.65	2.68	1.92	2.41
Y, Yttrium (ppm)	4.53	4.22	4.84	4.39	4.67
Yb, Ytterbium (ppm)	0.40	0.35	0.45	0.39	0.41
Zn, Zinc (ppm)	24.2	23.0	25.4	23.1	25.2
Zr, Zirconium (ppm)	11.7	10.9	12.6	11.4	12.1

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg. Note: intervals may appear asymmetric due to rounding. <sup>†</sup>This operationally defined measurand meets the requirements of ISO 17034 and all participating laboratories comply with the requirements of ISO 17025.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

#### Table 2. Certified Value, Uncertainty & Tolerance Intervals for other measurands in OREAS 552b.

Constituent	Certified	95% Expand	ed Uncertainty	95% Tolerance Limits	
Constituent	Value	Low	High	Low	High
Borate Fusion XRF					
Al <sub>2</sub> O <sub>3</sub> , Aluminium(III) oxide (wt.%)	12.39	12.25	12.53	12.25	12.53
BaO, Barium oxide (ppm)	410	340	480	386	434
CaO, Calcium oxide (wt.%)	0.542	0.530	0.554	0.530	0.554
Co, Cobalt (wt.%)	0.399	0.388	0.409	0.393	0.405
Cu, Copper (wt.%)	2.80	2.75	2.86	2.77	2.84
Fe <sub>2</sub> O <sub>3</sub> , Iron(III) oxide (wt.%)	4.32	4.26	4.37	4.25	4.39
K <sub>2</sub> O, Potassium oxide (wt.%)	2.78	2.73	2.84	2.75	2.82
MgO, Magnesium oxide (wt.%)	6.24	6.17	6.32	6.17	6.32
MnO, Manganese oxide (wt.%)	0.049	0.044	0.054	0.046	0.052
Ni, Nickel (ppm)	148	129	167	IND	IND
P <sub>2</sub> O <sub>5</sub> , Phosphorus(V) oxide (wt.%)	0.121	0.115	0.127	0.119	0.123
SiO <sub>2</sub> , Silicon dioxide (wt.%)	56.96	56.01	57.91	56.54	57.38
SO <sub>3</sub> , Sulphur trioxide (wt.%)	5.47	5.29	5.64	5.39	5.54
Sr, Strontium (ppm)	72	56	89	IND	IND
TiO <sub>2</sub> , Titanium dioxide (wt.%)	0.774	0.749	0.798	0.753	0.794
V <sub>2</sub> O <sub>5</sub> , Vanadium(V) oxide (ppm)	505	417	594	449	562
Zr, Zirconium (ppm)	220	199	242	IND	IND

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

IND = indeterminate (due to limited reading resolution of the methods employed).

Note: intervals may appear asymmetric due to rounding; IND = indeterminate (due to limited reading resolution of the methods employed).



	Table 2 co		ed Uncertainty	95% Tolera	ance Limite
Constituent	Certified Value	· ·	,		
Thermogravimetry	Value	Low	High	Low	High
LOI <sup>1000</sup> , Loss On Ignition @1000°C (wt.%)	11.14	10.95	11.32	11.06	11.22
Infrared Combustion	11.14	10.95	11.52	11.00	11.22
	2.40	2.44	2.55	0.40	2.50
C, Carbon (wt.%)	3.49	3.44	3.55	3.46	3.52
S, Sulphur (wt.%)	2.17	2.14	2.21	2.15	2.20
Sulphuric Acid 5% Leach	0.404	0.474	0.000	0.400	0.407
Co, Cobalt (wt.%)	0.191	0.174	0.208	0.186	0.197
Cu, Copper (wt.%)	1.13	1.09	1.18	1.12	1.15
Peroxide Fusion ICP					1
Al, Aluminium (wt.%)	6.43	6.25	6.62	6.29	6.58
As, Arsenic (ppm)	53	46	59	50	56
B, Boron (ppm)	224	204	245	211	238
Ba, Barium (ppm)	371	355	387	361	380
Be, Beryllium (ppm)	4.95	4.71	5.20	IND	IND
Bi, Bismuth (ppm)	3.44	3.17	3.71	3.24	3.64
Ca, Calcium (wt.%)	0.386	0.360	0.411	0.363	0.409
Ce, Cerium (ppm)	177	152	203	170	185
Co, Cobalt (wt.%)	0.400	0.389	0.411	0.392	0.408
Cr, Chromium (ppm)	101	88	115	97	106
Cs, Caesium (ppm)	2.07	1.89	2.25	1.86	2.28
Cu, Copper (wt.%)	2.79	2.72	2.87	2.75	2.84
Dy, Dysprosium (ppm)	6.57	5.31	7.82	6.08	7.05
Er, Erbium (ppm)	3.76	3.37	4.14	3.56	3.96
Eu, Europium (ppm)	0.93	0.76	1.09	0.86	0.99
Fe, Iron (wt.%)	3.00	2.91	3.08	2.94	3.06
Ga, Gallium (ppm)	26.7	24.7	28.6	25.6	27.8
Gd, Gadolinium (ppm)	7.10	6.01	8.19	6.66	7.53
Ge, Germanium (ppm)	1.95	1.71	2.18	IND	IND
Ho, Holmium (ppm)	1.27	1.09	1.44	1.18	1.35
In, Indium (ppm)	1.67	1.47	1.86	IND	IND
K, Potassium (wt.%)	2.26	2.19	2.34	2.20	2.33
La, Lanthanum (ppm)	88	83	94	86	91
Li, Lithium (ppm)	79	75	83	77	81
Lu, Lutetium (ppm)	0.51	0.47	0.55	0.47	0.55
Mg, Magnesium (wt.%)	3.76	3.67	3.86	3.69	3.83
Mn, Manganese (wt.%)	0.039	0.037	0.040	0.037	0.040
Mo, Molybdenum (ppm)	11.5	10.6	12.3	10.5	12.4
Nb, Niobium (ppm)	24.4	22.1	26.6	23.3	25.4

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note: intervals may appear asymmetric due to rounding; IND = indeterminate (due to limited reading resolution of the methods employed).



Table 2 continued.								
Constituent	Certified	95% Expande	ed Uncertainty	95% Tolerance Limits				
Constituent	Value	Low	High	Low	High			
Peroxide Fusion ICP cont	inued							
Nd, Neodymium (ppm)	68	63	73	65	71			
Ni, Nickel (ppm)	145	133	157	140	150			
P, Phosphorus (wt.%)	0.056	0.048	0.064	IND	IND			
Pb, Lead (ppm)	< 100	IND	IND	IND	IND			
Pr, Praseodymium (ppm)	19.2	17.7	20.8	18.3	20.2			
Rb, Rubidium (ppm)	86	83	90	84	89			
S, Sulphur (wt.%)	2.18	2.11	2.24	2.13	2.22			
Sb, Antimony (ppm)	3.06	2.88	3.24	IND	IND			
Sc, Scandium (ppm)	11.5	10.7	12.3	IND	IND			
Si, Silicon (wt.%)	26.75	26.09	27.40	26.40	27.10			
Sm, Samarium (ppm)	8.98	7.41	10.56	8.44	9.52			
Sr, Strontium (ppm)	80	76	84	77	83			
Ta, Tantalum (ppm)	1.87	1.73	2.02	IND	IND			
Tb, Terbium (ppm)	1.12	0.95	1.28	1.04	1.19			
Th, Thorium (ppm)	15.2	14.6	15.8	14.7	15.7			
Ti, Titanium (wt.%)	0.452	0.438	0.465	0.439	0.464			
TI, Thallium (ppm)	0.63	0.52	0.74	IND	IND			
Tm, Thulium (ppm)	0.52	0.43	0.62	0.50	0.55			
U, Uranium (ppm)	12.2	11.2	13.1	11.6	12.8			
V, Vanadium (ppm)	276	267	286	269	284			
W, Tungsten (ppm)	4.55	2.41	6.70	IND	IND			
Y, Yttrium (ppm)	34.7	33.6	35.9	33.6	35.8			
Yb, Ytterbium (ppm)	3.49	2.97	4.00	3.27	3.70			
Zn, Zinc (ppm)	29.6	24.0	35.2	27.3	31.8			

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note: intervals may appear asymmetric due to rounding; IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).



	. <u> </u>	1461						
Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
Borate Fusi	on XRF o	continued			<u> </u>		<u> </u>	
Ag	ppm	0.052	HfO <sub>2</sub>	ppm	304	Sc	ppm	14.7
As	ppm	59	Hg	ppm	< 100	Se	ppm	2.67
Be	ppm	2.17	Ho	ppm	1.28	Sm	ppm	8.73
Bi	ppm	< 100	In	ppm	2.05	Sn	ppm	46.1
Cd	ppm	< 100	La	ppm	82	Та	ppm	2.12
Ce	ppm	129	Lu	ppm	0.53	Tb	ppm	1.17
CI	ppm	201	Мо	ppm	< 50	Те	ppm	17.9
Cr <sub>2</sub> O <sub>3</sub>	ppm	153	Na <sub>2</sub> O	wt.%	0.082	Th	ppm	14.5
Cs	ppm	2.03	Nb	ppm	28.1	TI	ppm	0.49
Dy	ppm	6.13	Nd	ppm	66	Tm	ppm	0.54
Er	ppm	3.67	Pb	ppm	< 100	U	ppm	11.7
Eu	ppm	0.90	Pr	ppm	18.3	W	ppm	6.22
Ga	ppm	25.8	Rb	ppm	77	Y	ppm	33.5
Gd	ppm	6.71	Re	ppm	15.5	Yb	ppm	3.45
Ge	ppm	< 100	Sb	ppm	< 50	Zn	ppm	< 50
Peroxide Fu			00	ppin		211	ppin	
Ag	ppm	0.999	Na	wt.%	0.047	Те	ppm	< 2
Cd	ppm	< 10	Re	ppm	0.048	Zr	ppm	211
Hf	ppm	6.21	Se	ppm	6.33	<u></u>	ppin	211
Hg	ppm	0.092	Sn	ppm	3.10			
4-Acid Dige		0.002	on	ррш	0.10		L I	
Hg	ppm	< 1	Pt	ppb	7.83			
Aqua Regia				ppp	7.00		L I	
Ir	ppm	< 0.003	Pt	ppb	4.84	Tm	nnm	0.065
Lu		0.064	Ti	wt.%	0.002	1111	ppm	0.000
Pd	ppm ppb	< 10	TI		0.002			
3-Acid Dige				ppm	0.22	l		
-	· · · · ·	1.71	Gd	nnm	5.98	S	wt.%	2.07
Ag	ppm		Hf	ppm		Sc		12.8
Al <sub>2</sub> O <sub>3</sub>	wt.%	12.20		ppm	5.58		ppm	8.27
Ba	ppm	353	Ho	ppm	0.91	Sm	ppm	
Be	ppm	5.10	K <sub>2</sub> O	wt.%	2.79	Sn	ppm	2.56
Bi	ppm	3.85	La	ppm	85	Sr Ta	ppm	77
CaO	wt.%	0.487	Li	ppm	81	Ta	ppm	0.33
Cd	ppm	0.50	MgO	wt.%	6.26	Tb	ppm	0.73
Ce	ppm	150	MnO	wt.%	0.045	Th	ppm	16.5
Co	wt.%	0.425	Mo	ppm	12.6	TiO <sub>2</sub>	wt.%	0.747
Cr	ppm	96	Na <sub>2</sub> O	wt.%	0.070	U	ppm	12.5
Cs	ppm	1.95	Nb	ppm	22.2	V	ppm	270
Cu	wt.%	2.94	Nd	ppm	67	W	ppm	8.75
Dy	ppm	5.23	Ni	ppm	169	Y	ppm	27.2
Er	ppm	2.83	P <sub>2</sub> O <sub>5</sub>	wt.%	0.040	Yb	ppm	2.81
Eu	ppm	0.92	Pb	ppm	15.4	Zn	ppm	65
Fe <sub>2</sub> O <sub>3</sub>	wt.%	4.16	Pr	ppm	18.2	Zr : 1 x 10 <sup>-6</sup> ) ≡ mg/	ppm	187

Table 3. Indicative Values for OREAS 552b.

SI unit equivalents: ppb (parts per billion;  $1 \times 10^{-9}$ )  $\equiv \mu g/kg$ ; ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv mg/kg$ ; wt.% (weight per cent)  $\equiv \%$  (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.



## INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for correct use' should be read carefully.

Table 1 and 2 provides the certified values and their associated 95% expanded uncertainty and tolerance intervals, Table 3 shows indicative values, Table 4 provides some indicative physical properties, Table 5 provides indicative mineralogy based on semi-quantitative XRD analysis and Table 6 presents the performance gate intervals for all certified values. Tabulated results of all elements together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM<sup>3</sup>) are presented in the detailed certification data for this CRM (**OREAS 552b-DataPack.1.0.240216\_184220.xlsx**).

Results are also presented in scatter plots for Co and Cu by multiple operationally defined methods including borate fusion with XRF finish, peroxide fusion with ICP-OES/MS finish, 4-acid digestion with ICP-OES/MS finish (and/or AAS finish) and aqua regia digestion with ICP-OES/MS finish (and/or AAS finish) in Figures 1 to 8 respectively, together with  $\pm$ 3SD (magenta) and  $\pm$ 5% (yellow) control lines and certified value (green line). Accepted individual results are coloured blue and individual and dataset outliers are identified in red and violet, respectively.

## SOURCE MATERIAL

OREAS 552b was prepared from copper-cobalt sulphide ore samples sourced from MMG's Kinsevere Mine blended with barren black slate and a minor addition of cobalt concentrate. The Kinsevere Mine is located in the Haut-Katanga province about 30 km from Lubumbashi in the south-east of the Democratic Republic of the Congo (DRC). The hypogene mineralisation at Kinsevere occurs as stratabound, veins and breccias consisting of mainly chalcopyrite, carrolite, bornite and occasionally pyrite and chalcocite, hosted within the Mine series carbonaceous shales, siltstones, and dolomites of the Roan Group belonging to the Katangan Supergroup stratigraphy.

## COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 552b was prepared in the following manner:

- Drying of ore and barren materials to constant mass at 105°C;
- Drying of cobalt concentrate to constant mass at 95°C;
- Crushing and milling of the ore materials to 100% minus 30 microns;
- Crushing and milling of the barren materials to >98% minus 75 microns;



- Deagglomeration of cobalt concentrate and screening at 150 microns;
- Check analysis of ores and concentrate for contained Co and Cu concentrations;
- Blending ores, Co concentrate and barren materials in appropriate proportions to achieve the desired grades;
- Homogenisation using OREAS' novel processing technologies;
- Packaging in 10g units sealed under nitrogen in laminated foil pouches.

## PHYSICAL PROPERTIES

OREAS 552b was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 4 presents these findings that should be used for informational purposes only.

#### Table 4. Physical properties of OREAS 552b.

Bulk Density (kg/m <sup>3</sup> )	Moisture (wt.%)	Munsell Notation <sup>‡</sup>	Munsell Color <sup>‡</sup>
645	0.81	N2	GrayishBlack

<sup>‡</sup>The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by crossreferencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

## MINERALOGY

The semi-quantitative XRD results shown in Table 5 below have been normalised to 100 % and represent the relative proportion of crystalline material. Totals greater or less than 100 % are due to rounding errors. Some amorphous material might be present. A trace amount of plagioclase appears to be present. The quantification of the kandite group is performed on a largely overlapped pattern and carriers high than usual uncertainty. A trace amount of arsenopyrite may also be present.

Mineral / Mineral Group	% (mass ratio)
Chlorite	5
Kandite group	2
Annite - biotite - phlogopite	3
Muscovite	15
K-feldspar and/or rutile	1
Tourmaline	1
Quartz	50
Dolomite - ankerite	2
Pyrite	1
Chalcopyrite	2
Linnaeite group	1
Magnetite and/or antlerite	0
Goethite	1
Malachite	< 1
Magnesite	15
Rutile	0

Table 5. Indicative mineralogy of OREAS 552b based on semi-quantitative XRD analysis.



## ANALYTICAL PROGRAM

Thirty analytical laboratories participated in the program to characterise the elements reported in Tables 1 and 2. The following elements and methods were undertaken:

- Lithium borate fusion whole rock analysis package by X-ray fluorescence (up to 20 laboratories depending on the element; except for one laboratory that used pressed powder pellet with XRF);
- Loss on Ignition (LOI) at 1000° C (14 laboratories used a thermogravimetric analyser, 6 laboratories included LOI with their fusion package and 4 laboratories used a conventional muffle furnace);
- Infrared combustion furnace/CS analyser to determine C (25 laboratories) and S (26 laboratories);
- Co (9 laboratories) and Cu (19 laboratories) by \*5% sulphuric acid leach with ICP-OES or AAS finish;
- Full ICP-OES and ICP-MS elemental suites by sodium peroxide fusion (up to 22 laboratories depending on the element);
- Full ICP-OES and ICP-MS elemental suites by 4-acid (HCI-HNO<sub>3</sub>-HF-HCIO<sub>4</sub>) digestion (up to 27 laboratories depending on the element);
- Full ICP-OES and ICP-MS elemental suites by aqua regia digestion (up to 27 laboratories depending on the element).

\*See 'Appendix' for specified methodology.

For the round robin program, ten 800g test units were taken at predetermined intervals immediately following homogenisation and are considered representative of the entire prepared batch. The six samples received by each laboratory were obtained by taking two 30g scoop splits from each of three separate 800g test units. This format enabled a nested ANOVA treatment of the results to evaluate homogeneity, i.e., to ascertain whether between-unit variance is greater than within-unit variance (see 'Homogeneity Evaluation' section below).

## STATISTICAL ANALYSIS

**Certified Values and their uncertainty intervals** (Tables 1 and 2) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration).

For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for the batch. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status. However, while statistics are taken into account, the exercise of a statistician's prerogative plays a significant role in identifying outliers.



**95% Expanded Uncertainty** provides a 95% probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in ISO 98-3:2008 [5]. All known or suspected sources of bias have been investigated or taken into account.

**Indicative (uncertified) values** (Table 3) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor.

**Standard Deviation** intervals (see Table 5) provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program (see 'Intended Use' section for more detail).

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. *The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.* 

## Homogeneity Evaluation

The tolerance limits (ISO 16269:2014) shown in Tables 1 and 2 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper by fusion with XRF, where 99% of the time  $(1-\alpha=0.99)$  at least 95% of subsamples ( $\rho=0.95$ ) will have concentrations lying between 2.77 and 2.84 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35). *Please note that tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.* 

The homogeneity of OREAS 552b has also been evaluated in an ANOVA study for all certified analytes present in concentrations well above detection levels (i.e. >20 x Lower Limit of Detection) for the various methods undertaken. This study tests the null hypothesis that no statistically significant difference exists between the between-unit variance and the within-unit variance (i.e. *p*-values <0.05 indicate rejection of the null hypothesis). Of the 194 certified values, no failures were observed indicating no evidence to reject the null hypothesis.



Based on the statistical analysis of ANOVA and the results of the interlaboratory certification program, it can be concluded that OREAS 552b is fit-for-purpose as a certified reference material (see 'Intended Use' below).

## **PERFORMANCE GATES**

The standard deviations (SD's) intervals reported in Table 6 provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program (see 'Instructions for handling and correct use' section for more detail). The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM.

# The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.

Table 6 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit www.westgard.com/mltirule.htm). A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL)  $\pm$  10%.

*i.e., Certified Value* ± 10% ± 2DL [1].



	-	able 6. F								
Certified						Relative	Standard D	eviations	5% w	indow
Value	1SD	2SD		3SD		1RSD	2RSD	3RSD	Low	High
XRF	<u> </u>	LOW	піgп	LOW	піgri		<u> </u>			
	0.203	11.98	12.79	11.78	13.00	1.64%	3.27%	4.91%	11.77	13.01
										430
										0.569
					0.429				0.379	0.419
					3.03				2.66	2.94
										4.54
2.78	0.078	2.63	2.94	2.55	3.02	2.80%	5.61%	8.41%	2.64	2.92
6.24	0.114	6.02	6.47	5.90	6.59	1.83%	3.67%	5.50%	5.93	6.56
0.049	0.005	0.039	0.059	0.034	0.064	10.41%	20.82%	31.23%	0.047	0.051
	14				190				141	156
0.121	0.005	0.110	0.131	0.105	0.136	4.32%	8.63%	12.95%	0.115	0.127
										59.81
									5.19	5.74
72	20				131			82.06%	69	76
	0.023				0.841					0.812
505	56	393	618	337	674	11.14%	22.28%	33.41%	480	531
220					310		27.32%		209	231
netry	L			L						L
11.14	0.369	10.40	11.88	10.03	12.24	3.31%	6.63%	9.94%	10.58	11.69
	L			L						L
3.49	0.088	3.32	3.67	3.23	3.76	2.52%	5.05%	7.57%	3.32	3.67
2.17						1.94%				2.28
d 5% Leach										
0.191	0.016	0.160	0.223	0.144	0.239	8.23%	16.47%	24.70%	0.182	0.201
1.13	0.078	0.98	1.29	0.90	1.37	6.92%	13.83%	20.75%	1.08	1.19
on ICP										
6.43	0.142	6.15	6.72	6.01	6.86	2.20%	4.41%	6.61%	6.11	6.76
53	8	36	69	28	78	15.79%	31.58%	47.37%	50	55
224	22	180	269	157	292	10.00%	20.01%	30.01%	213	236
371	15	340	401	325	416	4.09%	8.18%	12.27%	352	389
4.95	0.157	4.64	5.27	4.48	5.42	3.17%	6.35%	9.52%	4.70	5.20
3.44	0.129	3.18	3.70	3.05	3.83	3.76%	7.51%	11.27%	3.27	3.61
0.386	0.034	0.318	0.453	0.284	0.487	8.75%	17.50%	26.25%	0.366	0.405
177	16	145	209	129	225	9.03%	18.06%	27.09%	168	186
0.400	0.011	0.377	0.423	0.366	0.434	2.84%	5.69%	8.53%	0.380	0.420
101	24	53	150	29	174	23.90%	47.80%	71.69%	96	106
2.07	0.119	1.84	2.31	1.72	2.43	5.73%	11.46%	17.19%	1.97	2.18
2.79	0.101	2.59	3.00	2.49	3.10	3.63%	7.26%	10.89%	2.65	2.93
6.57	0.74	5.08	8.05	4.34	8.79	11.28%	22.56%	33.83%	6.24	6.89
3.76	0.292	3.17	4.34	2.88	4.63	7.77%	15.54%	23.30%	3.57	3.94
0.93	0.12	0.68	1.17	0.56	1.29	13.06%	26.12%	39.17%	0.88	0.97
0.00										
3.00	0.121	2.76	3.24	2.64	3.36	4.03%	8.06%	12.09%	2.85	3.15
			3.24 30.3	2.64 21.2	3.36 32.2	4.03% 6.84%	8.06% 13.68%	12.09% 20.52%	2.85 25.3	3.15 28.0
	XRF         12.39         410         0.542         0.399         2.80         4.32         2.78         6.24         0.049         148         0.121         56.96         5.47         72         0.774         505         220         netry         11.14         pustion         3.49         2.17         d 5% Leach         0.191         1.13         on ICP         6.43         53         224         371         4.95         3.44         0.386         177         0.400         101         2.07         2.79         6.57	Certified Value         1SD           12.39         0.203           410         74           0.542         0.016           0.399         0.010           2.80         0.075           4.32         0.042           2.78         0.078           6.24         0.114           0.042         2.78           6.24         0.114           0.049         0.005           148         14           0.121         0.005           56.96         1.258           5.47         0.209           72         20           0.774         0.203           505         56           220         30           72         20           0.774         0.233           505         56           220         30           metry         11.14         0.369           0.191         0.016           1.13         0.078           2.17         0.042           53         8           224         22           371         15           4.95         0.157	Certmined Value         1SD         2SD Low           12.39         0.203         11.98           410         74         262           0.542         0.016         0.511           0.399         0.010         0.379           2.80         0.075         2.65           4.32         0.042         4.24           2.78         0.078         2.63           6.24         0.114         6.02           0.049         0.005         0.039           148         14         120           0.121         0.005         0.110           56.96         1.258         54.44           5.47         0.209         5.05           72         20         33           0.774         0.023         0.729           505         56         393           220         30         160           0.174         0.369         10.40           0.174         0.369         10.40           0.174         0.042         2.09           505         56         393           220         30         160           0.191         0.016         0.160	Certified Value         2SD Low         2SD High           1SD         2SD Low         2SD High           12.39         0.203         11.98         12.79           410         74         262         558           0.542         0.016         0.511         0.573           0.399         0.010         0.379         0.419           2.80         0.075         2.65         2.95           4.32         0.042         4.24         4.40           2.78         0.078         2.63         2.94           6.24         0.114         6.02         6.47           0.049         0.005         0.039         0.059           148         14         120         176           0.121         0.005         0.110         0.131           56.96         1.258         54.44         59.48           5.47         0.209         5.05         5.88           72         20         33         112           0.774         0.023         0.729         0.819           505         56         393         618           200         30         160         280           11.1	Value         1SD         2SD Low         2SD High         3SD Low           12.39         0.203         11.98         12.79         11.78           410         74         262         558         188           0.542         0.016         0.511         0.573         0.495           0.399         0.010         0.379         0.419         0.368           2.80         0.075         2.65         2.95         2.58           4.32         0.042         4.24         4.40         4.19           2.78         0.078         2.63         2.94         2.55           6.24         0.114         6.02         6.47         5.90           0.049         0.005         0.039         0.059         0.034           148         14         120         176         106           0.121         0.005         0.110         0.131         0.105           56.96         1.258         54.44         59.48         53.19           5.47         0.209         5.05         5.88         4.84           72         20         33         112         13           0.774         0.203         0.729	Value1SD2SD Low2SD High3SD Low3SD High1XRF12.390.20311.9812.7911.7813.00410742625581886320.5420.0160.5110.5730.4950.5890.3990.0100.3790.4190.3680.4292.800.0752.652.952.583.034.320.0424.244.404.194.442.780.0782.632.942.553.026.240.1146.026.475.906.590.0490.0050.0390.0590.0340.064148141201761061900.1210.0050.1100.1310.1050.13656.961.25854.4459.4853.1960.7354.770.2095.055.884.846.09722033112131310.7740.0230.7290.8190.7060.841505563936183376742203016028013031011.140.36910.4011.8810.0312.245553.022.042.303.673.762.170.0422.092.262.042.3011.130.780.981.290.901.370.1910.1600.2230.144	Value         1SD         2SD Low         2SD High         3SD Low         3SD High         1RSD           1XRF         11.78         13.00         1.64%           410         74         262         558         188         632         18.03%           0.542         0.016         0.511         0.573         0.495         0.589         2.88%           0.399         0.010         0.379         0.419         0.368         0.429         2.55%           2.80         0.075         2.65         2.95         2.58         3.03         2.68%           4.32         0.042         4.24         4.40         4.19         4.44         0.96%           2.78         0.078         2.63         2.94         2.55         3.02         2.80%           6.24         0.114         6.02         6.47         5.90         6.59         1.83%           0.049         0.005         0.039         0.059         0.034         0.064         10.41%           148         14         120         176         106         190         9.42%           0.121         0.005         0.110         0.131         0.105         0.136         4.32%	Certained Value         ISD Low         2SD Low         2SD High         3SD Low         3SD High         1RSD         2RSD           XRF         12.39         0.203         11.98         12.79         11.78         13.00         1.64%         3.27%           410         74         262         558         188         632         18.03%         36.06%           0.542         0.016         0.511         0.573         0.495         0.589         2.88%         5.76%           0.399         0.010         0.379         0.419         0.368         0.429         2.55%         5.09%           2.80         0.075         2.65         2.95         2.58         3.03         2.68%         5.61%           6.24         0.141         6.02         6.47         5.90         6.59         1.83%         3.67%           0.049         0.005         0.039         0.059         0.034         0.064         10.41%         20.82%           148         14         120         176         106         190         9.42%         18.84%           0.121         0.005         0.133         1.105         0.136         4.32%         8.63%           56.96<	Cerning Value         1SD         2SD Low         2SD High         3SD Low         3SD High         1RSD         2RSD         3RSD           17.39         0.203         11.98         12.79         11.78         13.00         1.64%         3.27%         4.91%           410         74         262         558         188         632         18.03%         36.06%         54.08%           0.399         0.010         0.379         0.419         0.368         0.429         2.55%         5.09%         7.64%           2.80         0.075         2.65         2.95         2.58         3.03         2.68%         5.36%         8.04%           4.32         0.042         4.24         4.40         4.19         4.44         0.96%         1.93%         2.89%           2.78         0.078         2.63         2.94         2.55         3.02         2.80%         5.61%         8.41%           6.24         0.114         6.02         6.47         5.90         6.59         1.83%         3.67%         5.50%           0.121         0.055         0.130         0.150         0.136         4.32%         8.63%         12.9%           56.96         1.258<	Optimized Value         1SD Low         2SD High         3SD Low         1RSD High         1RSD         2RSD         3RSD         Low           12.39         0.203         11.98         12.79         11.78         13.00         1.64%         3.27%         4.91%         11.77           410         74         262         556         188         632         18.03%         36.06%         54.06%         389           0.542         0.016         0.571         0.495         0.589         2.88%         5.76%         8.64%         0.515           0.399         0.010         0.379         0.419         0.386         0.429         2.55%         5.09%         7.64%         0.379           2.80         0.075         2.65         2.95         3.02         2.89%         5.36%         8.04%         2.66           4.32         0.042         4.24         4.40         4.19         4.44         0.96%         1.93%         2.89%         4.10           2.78         0.078         2.63         2.94         2.55         3.02         2.80%         5.60%         5.60%         5.60%         5.60%         5.60%         5.60%         5.60%         5.60%         5.60%

#### Table 6. Performance Gates for OREAS 552b.

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.



				Tun		itinued.					
	Certified		-	Standard			Relative	Standard D	eviations	5% w	indow
Constituent	Value	1SD	2SD Low	2SD High	3SD	3SD High	1RSD	2RSD	3RSD	Low	High
Peroxide Fus	ion ICP cont	tinued	LOW	nign	Low	nigh					
Ge, ppm	1.95	0.21	1.53	2.37	1.32	2.58	10.79%	21.59%	32.38%	1.85	2.04
Ho, ppm	1.27	0.124	1.02	1.52	0.89	1.64	9.81%	19.62%	29.44%	1.20	1.33
In, ppm	1.67	0.119	1.43	1.90	1.31	2.02	7.15%	14.30%	21.45%	1.58	1.75
K, wt.%	2.26	0.088	2.09	2.44	2.00	2.53	3.87%	7.74%	11.62%	2.15	2.38
La, ppm	88	4.8	79	98	74	103	5.46%	10.92%	16.38%	84	93
Li, ppm	79	4.3	70	87	66	92	5.42%	10.85%	16.27%	75	83
Lu, ppm	0.51	0.032	0.45	0.57	0.41	0.60	6.24%	12.47%	18.71%	0.48	0.54
Mg, wt.%	3.76	0.137	3.49	4.04	3.35	4.17	3.64%	7.27%	10.91%	3.57	3.95
Mn, wt.%	0.039	0.001	0.036	0.042	0.035	0.043	3.53%	7.06%	10.59%	0.037	0.041
Mo, ppm	11.5	0.98	9.5	13.4	8.5	14.4	8.52%	17.04%	25.56%	10.9	12.0
Nb, ppm	24.4	1.64	21.1	27.6	19.4	29.3	6.73%	13.46%	20.19%	23.1	25.6
Nd, ppm	68	2.1	64	72	62	74	3.02%	6.04%	9.06%	65	71
Ni, ppm	145	13	118	172	104	185	9.30%	18.61%	27.91%	138	152
P, wt.%	0.056	0.008	0.039	0.073	0.031	0.082	15.11%	30.23%	45.34%	0.053	0.059
Pb, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Pr, ppm	19.2	0.89	17.4	21.0	16.6	21.9	4.63%	9.27%	13.90%	18.3	20.2
Rb, ppm	86	3.9	79	94	75	98	4.47%	8.94%	13.40%	82	91
S, wt.%	2.18	0.080	2.02	2.34	1.94	2.42	3.68%	7.36%	11.03%	2.07	2.28
Sb, ppm	3.06	0.090	2.88	3.24	2.79	3.33	2.94%	5.89%	8.83%	2.91	3.22
Sc, ppm	11.5	0.83	9.8	13.2	9.0	14.0	7.23%	14.46%	21.69%	10.9	12.1
Si, wt.%	26.75	0.448	25.85	27.64	25.40	28.09	1.68%	3.35%	5.03%	25.41	28.09
Sm, ppm	8.98	0.779	7.43	10.54	6.65	11.32	8.67%	17.33%	26.00%	8.53	9.43
Sr, ppm	80	4.8	70	89	66	94	5.95%	11.90%	17.86%	76	84
Ta, ppm	1.87	0.139	1.60	2.15	1.46	2.29	7.42%	14.83%	22.25%	1.78	1.97
Tb, ppm	1.12	0.12	0.88	1.35	0.76	1.47	10.65%	21.31%	31.96%	1.06	1.17
Th, ppm	15.2	0.64	13.9	16.5	13.3	17.1	4.21%	8.43%	12.64%	14.4	15.9
Ti, wt.%	0.452	0.014	0.423	0.480	0.408	0.495	3.20%	6.39%	9.59%	0.429	0.474
TI, ppm	0.63	0.08	0.48	0.78	0.40	0.86	12.22%	24.44%	36.66%	0.60	0.66
Tm, ppm	0.52	0.06	0.41	0.64	0.35	0.70	11.16%	22.32%	33.48%	0.50	0.55
U, ppm	12.2	0.64	10.9	13.4	10.3	14.1	5.23%	10.46%	15.70%	11.6	12.8
V, ppm	276	18	241	312	223	329	6.41%	12.82%	19.23%	262	290
W, ppm	4.55	1.27	2.01	7.10	0.73	8.38	27.99%	55.98%	83.96%	4.33	4.78
Y, ppm	34.7	1.47	31.8	37.7	30.3	39.1	4.22%	8.45%	12.67%	33.0	36.5
Yb, ppm	3.49	0.342	2.80	4.17	2.46	4.51	9.81%	19.62%	29.43%	3.31	3.66
Zn, ppm	29.6	4.6	20.3	38.9	15.7	43.5	15.68%	31.36%	47.04%	28.1	31.1
4-Acid Digest	1					0 - 00					
Ag, ppm	0.385	0.128	0.129	0.641	0.001	0.769	33.23%	66.46%	99.68%	0.366	0.404
Al, wt.%	6.34	0.253	5.83	6.84	5.58	7.10	3.99%	7.98%	11.97%	6.02	6.65
As, ppm	55	2.8	49	60	46	63	5.07%	10.15%	15.22%	52	57
Ba, ppm	363	14	334	392	320	407	3.97%	7.94%	11.92%	345	381
Be, ppm	4.17	0.305	3.56	4.78	3.25	5.08	7.32%	14.64%	21.96%	3.96	4.38
Bi, ppm	3.18	0.134	2.92	3.45	2.78	3.58	4.20%	8.39%	12.59%	3.02	3.34
Ca, wt.%	0.386	0.020	0.347 0.29	0.425	0.327	0.444	5.06%	10.13%	15.19%	0.366	0.405
Cd, ppm	0.38	0.04	0.29	0.46	0.25	0.50	10.91%	21.83%	32.74%	0.36	0.39

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.



				140	ie 6 con	unueu.					
Constituent			Absolute				Relative	Standard D	5% window		
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digest	ion continue	ed	LOW	riigii	LOW	riigii		<u> </u>			L
Ce, ppm	158	11	137	180	126	190	6.76%	13.51%	20.27%	150	166
Co, wt.%	0.395	0.020	0.354	0.435	0.334	0.455	5.13%	10.26%	15.39%	0.375	0.414
Cr, ppm	85	9	67	103	59	112	10.37%	20.75%	31.12%	81	89
Cs, ppm	1.91	0.104	1.70	2.11	1.59	2.22	5.48%	10.96%	16.45%	1.81	2.00
Cu, wt.%	2.78	0.099	2.59	2.98	2.49	3.08	3.54%	7.09%	10.63%	2.64	2.92
Dy, ppm	4.66	0.55	3.56	5.76	3.01	6.31	11.79%	23.58%	35.36%	4.43	4.89
Er, ppm	2.82	0.50	1.83	3.82	1.33	4.32	17.65%	35.30%	52.95%	2.68	2.96
Eu, ppm	0.86	0.038	0.79	0.94	0.75	0.98	4.40%	8.80%	13.20%	0.82	0.91
Fe, wt.%	2.95	0.105	2.74	3.16	2.64	3.27	3.56%	7.11%	10.67%	2.80	3.10
Ga, ppm	26.2	1.36	23.5	28.9	22.1	30.3	5.19%	10.37%	15.56%	24.9	27.5
Gd, ppm	5.41	0.79	3.83	7.00	3.04	7.79	14.61%	29.22%	43.84%	5.14	5.69
Ge, ppm	0.18	0.06	0.06	0.30	0.00	0.36	32.50%	65.01%	97.51%	0.17	0.19
Hf, ppm	4.98	0.159	4.66	5.30	4.51	5.46	3.20%	6.39%	9.59%	4.73	5.23
Ho, ppm	0.90	0.11	0.69	1.12	0.58	1.22	11.77%	23.54%	35.31%	0.86	0.95
In, ppm	1.66	0.094	1.48	1.85	1.38	1.95	5.67%	11.33%	17.00%	1.58	1.75
K, wt.%	2.25	0.059	2.13	2.37	2.07	2.43	2.63%	5.26%	7.89%	2.14	2.36
La, ppm	79	6.5	66	92	60	98	8.17%	16.34%	24.51%	75	83
Li, ppm	78	3.2	72	85	68	88	4.15%	8.29%	12.44%	74	82
Lu, ppm	0.43	0.05	0.33	0.52	0.28	0.57	11.21%	22.43%	33.64%	0.41	0.45
Mg, wt.%	3.72	0.147	3.42	4.01	3.28	4.16	3.95%	7.89%	11.84%	3.53	3.90
Mn, wt.%	0.036	0.002	0.032	0.041	0.030	0.043	6.06%	12.13%	18.19%	0.035	0.038
Mo, ppm	11.4	0.56	10.3	12.5	9.7	13.1	4.91%	9.81%	14.72%	10.8	12.0
Na, wt.%	0.052	0.010	0.031	0.073	0.021	0.083	19.84%	39.68%	59.51%	0.049	0.055
Nb, ppm	16.9	3.5	9.9	23.9	6.4	27.4	20.64%	41.29%	61.93%	16.1	17.7
Nd, ppm	67	4.7	57	76	53	81	6.99%	13.97%	20.96%	63	70
Ni, ppm	142	8	126	158	119	165	5.49%	10.99%	16.48%	135	149
P, wt.%	0.052	0.003	0.047	0.057	0.045	0.060	4.80%	9.61%	14.41%	0.050	0.055
Pb, ppm	13.3	1.28	10.8	15.9	9.5	17.2	9.59%	19.19%	28.78%	12.7	14.0
Pr, ppm	17.8	1.67	14.5	21.1	12.8	22.8	9.36%	18.72%	28.09%	16.9	18.7
Rb, ppm	86	4.4	77	94	72	99	5.17%	10.35%	15.52%	81	90
Re, ppm	0.025	0.004	0.017	0.032	0.014	0.036	14.86%	29.72%	44.58%	0.023	0.026
S, wt.%	2.15	0.064	2.02	2.27	1.95	2.34	2.99%	5.97%	8.96%	2.04	2.25
Sb, ppm	2.96	0.30	2.36	3.55	2.06	3.85	10.11%	20.21%	30.32%	2.81	3.10
Sc, ppm	12.2	0.81	10.6	13.9	9.8	14.7	6.65%	13.30%	19.95%	11.6	12.8
Se, ppm	5.59	0.63	4.34	6.84	3.71	7.46	11.19%	22.37%	33.56%	5.31	5.87
Sm, ppm	8.97	0.92	7.13	10.81	6.20	11.73	10.27%	20.54%	30.81%	8.52	9.42
Sn, ppm	2.60	0.197	2.20	2.99	2.00	3.19	7.60%	15.19%	22.79%	2.47	2.73
Sr, ppm	75	3.2	69	82	66	85	4.22%	8.44%	12.65%	72	79
Ta, ppm	1.17	0.21	0.75	1.60	0.54	1.81	18.06%	36.12%	54.18%	1.11	1.23
Tb, ppm	0.83	0.14	0.54	1.12	0.40	1.26	17.28%	34.55%	51.83%	0.79	0.87
Te, ppm	0.066	0.020	0.027	0.106	0.007	0.126	29.94%	59.88%	89.82%	0.063	0.069
Th, ppm	14.8	0.87	13.0	16.5	12.2	17.4	5.89%	11.79%	17.68%	14.0	15.5
Ti, wt.%	0.288	0.060	0.169	0.408	0.109	0.468	20.73%	41.45%	62.18%	0.274	0.303
TI, ppm	0.62	0.042 arts per n	0.54	0.70	0.50	0.75	6.74%	13.48%	20.22%	0.59	0.65

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.



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				Absolute Standard Deviations					Relative Standard Deviations			
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High	
4-Acid Digest	ion continue	ed	LOW	riigii	LOW	riigit	I	I	I			
Tm, ppm	0.42	0.06	0.29	0.54	0.23	0.60	14.94%	29.87%	44.81%	0.40	0.44	
U, ppm	11.5	0.60	10.3	12.7	9.7	13.3	5.22%	10.44%	15.66%	10.9	12.1	
V, ppm	259	13	234	284	221	297	4.86%	9.73%	14.59%	246	272	
W, ppm	4.50	0.56	3.38	5.61	2.83	6.16	12.36%	24.72%	37.08%	4.27	4.72	
Y, ppm	23.5	1.28	20.9	26.1	19.7	27.4	5.46%	10.92%	16.37%	22.3	24.7	
Yb, ppm	2.81	0.35	2.11	3.51	1.76	3.87	12.46%	24.93%	37.39%	2.67	2.95	
Zn, ppm	26.9	1.80	23.3	30.5	21.5	32.3	6.72%	13.43%	20.15%	25.5	28.2	
Zr, ppm	173	7	160	186	153	193	3.81%	7.62%	11.42%	164	181	
Aqua Regia D											-	
Ag, ppm	0.401	0.139	0.123	0.679	0.000	0.818	34.64%	69.28%	103.9%	0.381	0.421	
Al, wt.%	1.38	0.30	0.77	1.99	0.47	2.30	22.05%	44.10%	66.16%	1.31	1.45	
As, ppm	53	2.8	47	58	44	61	5.39%	10.79%	16.18%	50	55	
Au, ppm	< 0.02	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND	
B, ppm	< 10	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND	
Ba, ppm	64	5.6	53	75	47	80	8.76%	17.52%	26.27%	61	67	
Be, ppm	2.04	0.21	1.63	2.46	1.42	2.66	10.12%	20.23%	30.35%	1.94	2.15	
Bi, ppm	2.98	0.198	2.59	3.38	2.39	3.58	6.62%	13.24%	19.86%	2.83	3.13	
Ca, wt.%	0.384	0.013	0.358	0.409	0.346	0.422	3.32%	6.63%	9.95%	0.365	0.403	
Cd, ppm	0.37	0.018	0.34	0.41	0.32	0.43	4.92%	9.83%	14.75%	0.35	0.39	
Ce, ppm	43.0	7.8	27.4	58.7	19.5	66.5	18.20%	36.40%	54.61%	40.9	45.2	
Co, wt.%	0.380	0.020	0.340	0.419	0.321	0.439	5.18%	10.35%	15.53%	0.361	0.399	
Cr, ppm	34.7	4.2	26.3	43.0	22.2	47.2	12.03%	24.07%	36.10%	32.9	36.4	
Cs, ppm	0.33	0.08	0.18	0.49	0.10	0.57	23.68%	47.36%	71.04%	0.32	0.35	
Cu, wt.%	2.80	0.076	2.65	2.95	2.57	3.02	2.71%	5.42%	8.13%	2.66	2.94	
Dy, ppm	1.12	0.105	0.91	1.32	0.80	1.43	9.38%	18.76%	28.14%	1.06	1.17	
Er, ppm	0.49	0.06	0.37	0.60	0.32	0.66	11.77%	23.54%	35.31%	0.46	0.51	
Eu, ppm	0.30	0.07	0.16	0.45	0.09	0.52	22.99%	45.98%	68.97%	0.29	0.32	
Fe, wt.%	2.83	0.148	2.54	3.13	2.39	3.28	5.22%	10.44%	15.66%	2.69	2.98	
Ga, ppm	8.70	1.43	5.84	11.56	4.41	12.99	16.43%	32.85%	49.28%	8.27	9.14	
Gd, ppm	2.11	0.150	1.81	2.41	1.66	2.57	7.12%	14.23%	21.35%	2.01	2.22	
Ge, ppm	0.097	0.030	0.038	0.157	0.008	0.186	30.61%	61.22%	91.84%	0.092	0.102	
Hf, ppm	0.36	0.07	0.21	0.50	0.14	0.57	20.38%	40.75%	61.13%	0.34	0.37	
Hg, ppm	0.073	0.015	0.043	0.104	0.028	0.119	20.71%	41.41%	62.12%	0.070	0.077	
Ho, ppm	0.18	0.03	0.13	0.23	0.11	0.26	13.83%	27.67%	41.50%	0.17	0.19	
In, ppm	1.07	0.034	1.00	1.14	0.97	1.17	3.21%	6.42%	9.64%	1.02	1.12	
K, wt.%	0.206	0.030	0.147	0.266	0.117	0.295	14.41%	28.81%	43.22%	0.196	0.217	
La, ppm	20.7	2.9	14.8	26.5	11.9	29.5	14.12%	28.24%	42.37%	19.7	21.7	
Li, ppm	53	9	36	71	27	80	16.62%	33.23%	49.85%	51	56	
Mg, wt.%	3.14	0.257	2.62	3.65	2.36	3.91	8.21%	16.42%	24.63%	2.98	3.29	
Mn, wt.%	0.036	0.001	0.033	0.039	0.032	0.040	4.06%	8.11%	12.17%	0.034	0.038	
Mo, ppm	10.5	0.53	9.5	11.6	8.9	12.1	5.06%	10.12%	15.18%	10.0	11.0	
Na, wt.%	0.012	0.004	0.003	0.021	0.000	0.025	37.28%	74.57%	111.9%	0.011	0.012	
Nb, ppm	0.056	0.010	0.036	0.076	0.026	0.086	17.93%	35.86%	53.78%	0.053	0.059	
Nd, ppm	19.2	4.9	9.4	28.9	4.6	33.8	25.38%	50.76%	76.15%	18.2	20.1	

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ ) = mg/kg; wt.% (weight per cent) = % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.



			Absolute			s	Relative	Standard D	eviations	5% window	
Constituent	Certified Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Aqua Regia Digestion continued											
Ni, ppm	138	8	122	154	114	162	5.80%	11.60%	17.40%	131	145
P, wt.%	0.038	0.003	0.032	0.045	0.028	0.048	8.49%	16.97%	25.46%	0.036	0.040
Pb, ppm	9.62	1.28	7.06	12.19	5.77	13.47	13.33%	26.66%	40.00%	9.14	10.10
Pr, ppm	5.10	1.35	2.40	7.79	1.06	9.14	26.42%	52.85%	79.27%	4.84	5.35
Rb, ppm	7.23	1.20	4.84	9.62	3.64	10.82	16.54%	33.09%	49.63%	6.87	7.59
Re, ppm	0.022	0.002	0.017	0.027	0.015	0.029	10.33%	20.67%	31.00%	0.021	0.023
S, wt.%	2.14	0.066	2.00	2.27	1.94	2.33	3.07%	6.15%	9.22%	2.03	2.24
Sb, ppm	1.67	0.25	1.16	2.18	0.90	2.43	15.31%	30.61%	45.92%	1.58	1.75
Sc, ppm	4.29	0.44	3.41	5.16	2.98	5.59	10.17%	20.34%	30.51%	4.07	4.50
Se, ppm	5.60	0.346	4.91	6.29	4.56	6.64	6.19%	12.37%	18.56%	5.32	5.88
Sm, ppm	3.07	0.89	1.28	4.86	0.39	5.75	29.13%	58.26%	87.39%	2.92	3.22
Sn, ppm	1.13	0.12	0.88	1.37	0.76	1.49	10.89%	21.77%	32.66%	1.07	1.18
Sr, ppm	18.3	3.8	10.8	25.9	7.0	29.6	20.53%	41.07%	61.60%	17.4	19.3
Ta, ppm	< 0.01	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Tb, ppm	0.24	0.03	0.19	0.30	0.16	0.33	11.59%	23.18%	34.78%	0.23	0.25
Te, ppm	0.050	0.013	0.025	0.075	0.012	0.088	25.02%	50.04%	75.06%	0.047	0.052
Th, ppm	5.62	1.06	3.50	7.73	2.45	8.79	18.81%	37.63%	56.44%	5.34	5.90
U, ppm	5.65	0.539	4.57	6.73	4.03	7.27	9.55%	19.09%	28.64%	5.37	5.93
V, ppm	59	6	46	72	40	78	10.90%	21.81%	32.71%	56	62
W, ppm	2.16	0.47	1.23	3.10	0.76	3.57	21.57%	43.15%	64.72%	2.06	2.27
Y, ppm	4.53	0.56	3.41	5.66	2.84	6.22	12.41%	24.83%	37.24%	4.30	4.76
Yb, ppm	0.40	0.05	0.31	0.49	0.26	0.54	11.30%	22.59%	33.89%	0.38	0.42
Zn, ppm	24.2	1.73	20.7	27.6	19.0	29.4	7.16%	14.33%	21.49%	23.0	25.4
Zr, ppm	11.7	1.5	8.6	14.8	7.1	16.4	13.22%	26.44%	39.66%	11.1	12.3

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.



## PARTICIPATING LABORATORIES

- 1. Actlabs, Ancaster, Ontario, Canada
- 2. African Natural Resources & Mines Ltd, Suleja, Niger State, Nigeria
- 3. AGAT Laboratories, Calgary, Alberta, Canada
- 4. ALS, Brisbane, QLD, Australia
- 5. ALS, Lima, Peru
- 6. ALS, Loughrea, Galway, Ireland
- 7. ALS, Malaga, WA, Australia
- 8. ALS, Vancouver, BC, Canada
- 9. American Assay Laboratories, Sparks, Nevada, USA
- 10. ARGETEST Mineral Processing, Ankara, Central Anatolia, Turkey
- 11. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
- 12. CERTIMIN, Lima, Peru
- 13. ESAN Istanbul, Istanbul, Turkey
- 14. Inspectorate (BV), Lima, Peru
- 15. Intertek Genalysis, Perth, WA, Australia
- 16. Intertek Testing Services, Townsville, QLD, Australia
- 17. Intertek Testing Services Philippines, Cupang, Muntinlupa, Philippines
- 18. Labwest Minerals Analysis, Perth, WA, Australia
- 19. MSALABS, Vancouver, BC, Canada
- 20. Ontario Geological Survey, Sudbury, Ontario, Canada
- 21. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
- 22. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
- 23. Saskatchewan Research Council, Saskatoon, Saskatchewan, Canada
- 24. SGS, Randfontein, Gauteng, South Africa
- 25. SGS del Peru, Lima, Peru
- 26. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
- 27. Skyline Assayers & Laboratories, Tucson, Arizona, USA
- 28. Stewart Assay & Environmental Laboratories LLC, Kara-Balta, Chüy, Kyrgyzstan

# *Please note: To preserve anonymity, the above numbered alphabetical list of participating laboratories <u>does not</u> correspond with the Lab ID numbering on the scatter plots below.*

## PREPARER AND SUPPLIER

Certified reference material OREAS 552b is prepared, certified and supplied by:



ORE Research & Exploration Pty LtdTel:+61337A Hosie StreetFax:+613Bayswater North VIC 3153Web:wwwAUSTRALIAEmail:info@

 Tel:
 +613-9729 0333

 Fax:
 +613-9729 8338

 Web:
 www.oreas.com

 Email:
 info@ore.com.au



































## METROLOGICAL TRACEABILITY

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)). In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt.%) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This 'representivity' was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [8], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

The participating laboratories were chosen on the basis of their competence (from past performance in interlaboratory programs undertaken by ORE Pty Ltd) for a particular analytical method, analyte or analyte suite and sample matrix. These laboratories are accredited to ISO 17025 for 4-acid digestion and aqua regia digestion methods (Table 1). The other operationally defined measurands characterised in this certificate (Table 2) are derived from data procured mostly from ISO 17025 accredited laboratories. The certified values presented in this report are calculated from the means of accepted data following robust technical and statistical analysis as detailed in this report.

Guide ISO/TR 16476:2016, section 5.3.1 describes metrological traceability in reference materials as it pertains to the transformation of the measurand. In this section it states, *"Although the determination of the property value itself can be made traceable to appropriate units through, for example, calibration of the measurement equipment used, steps like the transformation of the sample from one physical (chemical) state to another cannot. Such transformations may only be compared with a reference (when available), or among themselves. For some transformations, reference methods have been defined and may be used in certification projects to evaluate the uncertainty associated with such a transformation. In other cases, only a comparison among different laboratories using the same procedure is possible. In this case, it is impossible to demonstrate absence of method bias; therefore, the result is an operationally defined measurand (ISO Guide 35:2017, 9.2.4c)." Certification takes place on the basis of agreement among operationally defined, independent measurement results.* 

## COMMUTABILITY

The measurements of the results that underlie the certified values contained in this report were undertaken by methods involving pre-treatment (fusion/digestion) of the sample. This served to reduce the sample to a simple and well understood form permitting calibration using simple solutions of the CRM. Due to these methods being well understood and highly effective, commutability is not an issue for this CRM. All OREAS CRMs are sourced from natural ore minerals meaning they will display similar behaviour as routine 'field' samples in the relevant measurement process. Care should be taken to ensure 'matrix matching' as close as practically achievable. The matrix and mineralisation style of the CRM is described in the 'Source Material' section and users should select appropriate CRMs matching these attributes to the field samples being analysed.



## INTENDED USE

OREAS 552b is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 552b may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 552b is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Tables 1 and 2 in geological samples;
- For the verification of analytical methods for analytes reported in Tables 1 and 2;
- For the calibration of instruments used in the determination of the concentration of analytes reported in Tables 1 and 2. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Tables 1 and 2).

## MINIMUM SAMPLE SIZE

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- Lithium borate fusion with X-ray fluorescence finish: ≥0.2g;
- Loss on Ignition (LOI) at 1000°C: ≥1g;
- C and S by infrared combustion furnace/CS analyser: ≥0.1g;
- Cu and Co by 5% sulphuric acid leach with ICP or AAS finish: 0.5g;
- Sodium peroxide fusion with ICP-OES and/or MS finish: ≥0.2g;
- 4-acid digestion with ICP-OES and/or MS finish: ≥0.25g;
- Aqua regia digestion with ICP-OES and/or MS finish: ≥0.5g.

## PERIOD OF VALIDITY & STORAGE INSTRUCTIONS

The certification of OREAS 552b remains valid, within the specified measurement uncertainties, until September 2033, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.



## Single-use sachets (e.g., 10g units)

Following analysis of the CRM subsample it is the manufacturers' expectation that any remaining material is discarded. The stability of the material after opening the sachet is not within the scope of proper use. However, if opened sachets are resealed after opening, then under ordinary\* storage conditions the CRM will have a shelf-life beyond ten years.

\*Ordinary storage conditions: means storage not in direct sunlight in a dry, clean, well ventilated area at temperatures between -5° and 50°C.

## **INSTRUCTIONS FOR HANDLING & CORRECT USE**

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [12].

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

### QC monitoring using multiples of the Standard Deviation (SD)

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include interlaboratory bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

The performance gates shown in Table 6 are intended only to be used as a preliminary guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SD's should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that is within the 95% expanded uncertainty then generally there is no cause for concern in regard to bias.

#### For use with the aqua regia digestion method

It is important to note that in the analytical industry there is no standardisation of the aqua regia digestion process. This method is a partial empirical digest and differences in recoveries for various analytes are commonplace. These are caused by variations in the digest conditions and can include the ratio of nitric to hydrochloric acids, acid strength, temperatures, leach times and secondary digestions. Recoveries for sulphide-hosted base metal sulphides approach total values, however, other analytes, in particular the lithophile elements, show greater sensitivity to method parameters. This can result in lack of consensus in an inter-laboratory certification program for these elements.

The approach applied here is to report certified values in those instances where reasonable agreement exists amongst a majority of participating laboratories. The results of specific laboratories may differ significantly from the certified values, but will, nonetheless, be valid



and reproducible in the context of the specifics of the aqua regia method in use. Users of this reference material should, therefore, be mindful of this limitation when applying the certified values in a quality control program.

## LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

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## **DOCUMENT HISTORY**

Revision No.	Date	Changes applied
0	6 <sup>th</sup> March, 2024	First publication.

## **CERTIFYING OFFICER**

6<sup>th</sup> March, 2024

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

## QMS CERTIFICATION

ORE Pty Ltd is accredited for compliance with ISO 17034:2016.



ORE Pty Ltd is ISO 9001:2015 certified by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.





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## APPENDIX

For Cu and Co by the two sulphuric acid leaches, specific methodologies were detailed for the participating laboratories to follow:

## 5% sulphuric acid leach

- 1. Weigh  $0.500 \pm 0.002g$  of sample pulp into a clean 250 ml flask.
- 2. Add to the flask 0.5g of Sodium Sulphite (AR Grade).
- 3. Add 50 ml of approximately 55 g/l Sulphuric acid solution (prepared from a 98% pure concentrated sulphuric acid).
- 4. Put the cap on the flask and start automatic shaking. Leave the sample on continuous shaking to leach for four (4) hours.
- 5. Remove the cap and add 25 ml of hydrochloric acid.
- 6. Dilute to a final volume of 250 ml with distilled/deionised water up to the mark and mix again by inverting at least 10 times. Allow the solution to settle for 30 minutes.
- 7. The solution is now ready to be analysed by ICP or AAS.

