

CERTIFICATE OF ANALYSIS FOR

CERTIFIED REFERENCE MATERIAL

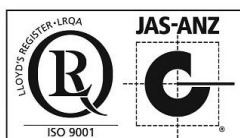
OREAS 163b

Copper Ore

**(CSA Mine, north-west Cobar, central western New South
Wales, Australia)**



Accredited for compliance with ISO 17034



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Table 1. Certified Values, Uncertainty & Tolerance Intervals for multi-elements by 4-acid digestion and aqua regia digestion in OREAS 163b.

Constituent	Certified Value [†]	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
4-Acid Digestion					
Ag, Silver (ppm)	4.26	4.14	4.38	4.16	4.36
Al, Aluminium (wt.%)	0.372	0.359	0.386	0.362	0.382
As, Arsenic (ppm)	168	161	175	164	172
Ba, Barium (ppm)	38.5	36.0	41.0	37.0	40.0
Be, Beryllium (ppm)	0.29	0.25	0.32	0.26	0.31
Bi, Bismuth (ppm)	17.3	16.5	18.1	16.8	17.8
Ca, Calcium (wt.%)	2.64	2.55	2.73	2.58	2.70
Cd, Cadmium (ppm)	0.45	0.42	0.49	0.42	0.49
Ce, Cerium (ppm)	9.99	9.46	10.52	9.57	10.40
Co, Cobalt (ppm)	237	228	245	232	242
Cr, Chromium (ppm)	12.9	11.3	14.4	11.9	13.8
Cs, Caesium (ppm)	0.97	0.90	1.04	0.92	1.01
Cu, Copper (wt.%)	1.68	1.65	1.72	1.67	1.70
Dy, Dysprosium (ppm)	0.86	0.74	0.97	0.81	0.90
Er, Erbium (ppm)	0.38	0.33	0.43	0.33	0.43
Eu, Europium (ppm)	0.16	0.13	0.19	IND	IND
Fe, Iron (wt.%)	4.10	3.98	4.22	4.04	4.16
Ga, Gallium (ppm)	1.47	1.35	1.58	1.35	1.58
Gd, Gadolinium (ppm)	1.23	1.13	1.33	1.19	1.27
Ge, Germanium (ppm)	0.067	0.038	0.097	IND	IND
Hf, Hafnium (ppm)	0.37	0.32	0.41	0.35	0.39
Ho, Holmium (ppm)	0.13	0.10	0.16	IND	IND
In, Indium (ppm)	1.06	1.01	1.11	1.03	1.09
K, Potassium (wt.%)	0.090	0.089	0.091	0.087	0.092
La, Lanthanum (ppm)	4.74	4.49	4.98	4.54	4.93
Li, Lithium (ppm)	100	96	105	97	103
Lu, Lutetium (ppm)	< 0.1	IND	IND	IND	IND
Mg, Magnesium (wt.%)	3.51	3.38	3.64	3.46	3.57
Mn, Manganese (wt.%)	0.048	0.047	0.049	0.047	0.049
Mo, Molybdenum (ppm)	2.10	1.95	2.24	1.97	2.22
Na, Sodium (wt.%)	0.017	0.015	0.018	0.016	0.017
Nb, Niobium (ppm)	1.45	1.22	1.68	1.21	1.68
Nd, Neodymium (ppm)	5.18	4.74	5.62	4.84	5.52
Ni, Nickel (ppm)	24.3	23.0	25.7	23.3	25.4
P, Phosphorus (wt.%)	0.018	0.017	0.018	0.017	0.018

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

[†]The operationally defined measurand meets the requirements of ISO 17034 [9] and all participating laboratories comply with the requirements of ISO 17025 [8].

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

Table 1 continued.

Constituent	Certified Value [†]	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
4-Acid Digestion continued					
Pb, Lead (ppm)	56	54	58	54	58
Pr, Praseodymium (ppm)	1.31	1.21	1.41	1.21	1.41
Rb, Rubidium (ppm)	4.70	4.44	4.96	4.43	4.97
Re, Rhenium (ppm)	< 0.002	IND	IND	IND	IND
S, Sulphur (wt.%)	3.35	3.24	3.46	3.28	3.41
Sb, Antimony (ppm)	8.46	8.06	8.87	8.10	8.83
Sc, Scandium (ppm)	1.02	0.93	1.10	IND	IND
Se, Selenium (ppm)	1.69	1.44	1.94	IND	IND
Sm, Samarium (ppm)	1.29	1.17	1.40	1.22	1.35
Sn, Tin (ppm)	2.41	2.23	2.59	2.27	2.55
Sr, Strontium (ppm)	9.39	9.00	9.79	9.02	9.76
Ta, Tantalum (ppm)	2.05	1.56	2.54	1.83	2.28
Tb, Terbium (ppm)	0.16	0.14	0.19	IND	IND
Te, Tellurium (ppm)	< 0.05	IND	IND	IND	IND
Th, Thorium (ppm)	0.92	0.86	0.98	0.87	0.97
Ti, Titanium (wt.%)	0.021	0.019	0.022	0.020	0.021
Tl, Thallium (ppm)	1.59	1.53	1.66	1.54	1.65
Tm, Thulium (ppm)	< 0.1	IND	IND	IND	IND
U, Uranium (ppm)	0.70	0.64	0.75	0.67	0.73
V, Vanadium (ppm)	10.7	9.9	11.4	9.8	11.5
W, Tungsten (ppm)	2.05	1.87	2.23	1.92	2.18
Y, Yttrium (ppm)	4.67	4.35	4.99	4.44	4.90
Yb, Ytterbium (ppm)	0.29	0.27	0.32	0.24	0.34
Zn, Zinc (ppm)	26.6	25.0	28.2	25.1	28.0
Zr, Zirconium (ppm)	12.1	11.0	13.1	11.3	12.8
Aqua Regia Digestion					
Ag, Silver (ppm)	4.20	4.02	4.38	4.10	4.30
Al, Aluminium (wt.%)	0.126	0.118	0.134	0.121	0.131
As, Arsenic (ppm)	165	161	168	161	169
Au, Gold (ppm)	< 0.02	IND	IND	IND	IND
B, Boron (ppm)	< 10	IND	IND	IND	IND
Ba, Barium (ppm)	26.4	24.2	28.7	25.2	27.7
Be, Beryllium (ppm)	0.11	0.10	0.12	IND	IND
Bi, Bismuth (ppm)	17.1	16.4	17.7	16.6	17.5
Ca, Calcium (wt.%)	2.53	2.44	2.62	2.49	2.57

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

[†]The operationally defined measurand meets the requirements of ISO 17034 [9] and all participating laboratories comply with the requirements of ISO 17025 [8].

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 1 continued.

Constituent	Certified Value [†]	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
Aqua Regia Digestion continued					
Cd, Cadmium (ppm)	0.44	0.42	0.46	0.41	0.47
Ce, Cerium (ppm)	4.48	4.11	4.85	4.27	4.69
Co, Cobalt (ppm)	227	221	233	222	231
Cr, Chromium (ppm)	10.6	9.6	11.6	9.9	11.3
Cs, Caesium (ppm)	0.78	0.75	0.82	0.76	0.81
Cu, Copper (wt.%)	1.68	1.66	1.70	1.66	1.70
Fe, Iron (wt.%)	3.95	3.85	4.06	3.88	4.03
Ga, Gallium (ppm)	0.63	0.58	0.67	0.59	0.66
Ge, Germanium (ppm)	0.041	0.030	0.052	IND	IND
Hf, Hafnium (ppm)	0.049	0.039	0.059	IND	IND
Hg, Mercury (ppm)	0.079	0.067	0.092	0.073	0.085
In, Indium (ppm)	1.02	0.99	1.06	0.99	1.05
K, Potassium (wt.%)	0.015	0.013	0.017	0.014	0.015
La, Lanthanum (ppm)	1.83	1.67	1.98	1.70	1.95
Li, Lithium (ppm)	4.66	4.36	4.96	4.44	4.87
Mg, Magnesium (wt.%)	1.41	1.36	1.45	1.38	1.44
Mn, Manganese (wt.%)	0.046	0.045	0.048	0.046	0.047
Mo, Molybdenum (ppm)	2.09	1.96	2.22	1.99	2.19
Na, Sodium (wt.%)	0.010	0.009	0.011	IND	IND
Nb, Niobium (ppm)	< 0.05	IND	IND	IND	IND
Ni, Nickel (ppm)	23.3	22.2	24.4	22.5	24.1
P, Phosphorus (wt.%)	0.016	0.016	0.017	0.016	0.017
Pb, Lead (ppm)	54	52	56	52	56
Rb, Rubidium (ppm)	1.25	1.16	1.33	1.14	1.36
Re, Rhenium (ppm)	0.001	0.001	0.001	IND	IND
S, Sulphur (wt.%)	3.30	3.21	3.40	3.25	3.36
Sb, Antimony (ppm)	7.30	6.77	7.83	7.05	7.55
Sc, Scandium (ppm)	0.80	0.71	0.89	IND	IND
Se, Selenium (ppm)	1.68	1.44	1.93	IND	IND
Sn, Tin (ppm)	1.63	1.55	1.72	1.55	1.71
Sr, Strontium (ppm)	7.00	6.60	7.40	6.74	7.26
Ta, Tantalum (ppm)	< 0.01	IND	IND	IND	IND
Tb, Terbium (ppm)	0.13	0.11	0.15	IND	IND
Te, Tellurium (ppm)	< 0.05	IND	IND	IND	IND
Th, Thorium (ppm)	0.47	0.41	0.54	0.45	0.50

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

[†]The operationally defined measurand meets the requirements of ISO 17034 [9] and all participating laboratories comply with the requirements of ISO 17025 [8].

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 1 continued.

Constituent	Certified Value [†]	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
Aqua Regia Digestion continued					
Ti, Titanium (wt.%)	< 0.005	IND	IND	IND	IND
Tl, Thallium (ppm)	1.48	1.40	1.57	1.44	1.53
U, Uranium (ppm)	0.44	0.41	0.47	0.42	0.46
V, Vanadium (ppm)	5.01	4.46	5.57	4.60	5.43
W, Tungsten (ppm)	1.57	1.43	1.71	1.44	1.70
Y, Yttrium (ppm)	2.91	2.79	3.02	2.81	3.01
Yb, Ytterbium (ppm)	0.16	0.13	0.20	IND	IND
Zn, Zinc (ppm)	24.5	23.6	25.4	23.4	25.6
Zr, Zirconium (ppm)	1.56	1.37	1.74	1.49	1.62

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

[†]The operationally defined measurand meets the requirements of ISO 17034 [9] and all participating laboratories comply with the requirements of ISO 17025 [8].

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 2. Certified Values, Uncertainty & Tolerance Intervals for other measurands in OREAS 163b.

Constituent	Certified Value	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
Borate Fusion XRF					
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	0.699	0.669	0.728	0.675	0.723
BaO, Barium oxide (ppm)	64	31	97	IND	IND
Bi, Bismuth (ppm)	< 100	IND	IND	IND	IND
CaO, Calcium oxide (wt.%)	3.69	3.64	3.75	3.64	3.75
Ce, Cerium (ppm)	< 80	IND	IND	IND	IND
Co, Cobalt (ppm)	236	201	272	IND	IND
Cr ₂ O ₃ , Chromium(III) oxide (ppm)	< 100	IND	IND	IND	IND
Cu, Copper (wt.%)	1.68	1.64	1.71	1.65	1.70
Fe ₂ O ₃ , Iron(III) oxide (wt.%)	5.81	5.74	5.88	5.77	5.86
Hf, Hafnium (ppm)	< 80	IND	IND	IND	IND
K ₂ O, Potassium oxide (wt.%)	0.105	0.096	0.115	IND	IND
MgO, Magnesium oxide (wt.%)	5.75	5.63	5.86	5.67	5.82
MnO, Manganese oxide (wt.%)	0.062	0.052	0.071	IND	IND
Mo, Molybdenum (ppm)	< 50	IND	IND	IND	IND
P ₂ O ₅ , Phosphorus(V) oxide (wt.%)	0.038	0.035	0.042	IND	IND
Rb, Rubidium (ppm)	< 50	IND	IND	IND	IND
Sb, Antimony (ppm)	< 50	IND	IND	IND	IND
SiO ₂ , Silicon dioxide (wt.%)	73.63	72.99	74.26	73.27	73.98
Sn, Tin (ppm)	< 50	IND	IND	IND	IND

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

Table 1 continued.

Constituent	Certified Value	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
Borate Fusion XRF continued					
SO ₃ , Sulphur trioxide (wt.%)	8.39	8.20	8.58	8.30	8.47
SrO, Strontium oxide (ppm)	< 120	IND	IND	IND	IND
TiO ₂ , Titanium dioxide (wt.%)	0.056	0.044	0.069	IND	IND
V, Vanadium (ppm)	< 100	IND	IND	IND	IND
Zn, Zinc (ppm)	< 50	IND	IND	IND	IND
Zr, Zirconium (ppm)	< 100	IND	IND	IND	IND
Thermogravimetry					
LOI ¹⁰⁰⁰ , Loss On Ignition @1000 °C (wt.%)	4.99	4.39	5.59	4.81	5.18
Borate / Peroxide Fusion ICP					
Al, Aluminium (wt.%)	0.379	0.367	0.392	0.370	0.389
As, Arsenic (ppm)	165	154	175	161	168
Ba, Barium (ppm)	37.7	35.2	40.2	35.8	39.7
Be, Beryllium (ppm)	< 1	IND	IND	IND	IND
Bi, Bismuth (ppm)	17.6	16.8	18.4	17.0	18.2
Ca, Calcium (wt.%)	2.61	2.51	2.71	2.57	2.65
Cd, Cadmium (ppm)	< 10	IND	IND	IND	IND
Ce, Cerium (ppm)	10.5	9.9	11.1	10.1	10.9
Co, Cobalt (ppm)	239	230	249	233	245
Cr ₂ O ₃ , Chromium(III) oxide (ppm)	< 100	IND	IND	IND	IND
Cs, Caesium (ppm)	0.98	0.88	1.09	IND	IND
Cu, Copper (wt.%)	1.66	1.61	1.71	1.64	1.68
Dy, Dysprosium (ppm)	1.32	1.18	1.46	1.21	1.43
Er, Erbium (ppm)	0.58	0.52	0.64	0.55	0.61
Eu, Europium (ppm)	0.18	0.16	0.21	IND	IND
Fe, Iron (wt.%)	4.06	3.98	4.14	3.99	4.12
Ga, Gallium (ppm)	1.54	0.52	2.55	IND	IND
Gd, Gadolinium (ppm)	1.44	1.25	1.63	1.36	1.52
Ge, Germanium (ppm)	1.03	0.89	1.18	IND	IND
Ho, Holmium (ppm)	0.23	0.21	0.25	0.21	0.25
In, Indium (ppm)	1.13	0.97	1.29	IND	IND
K, Potassium (wt.%)	0.108	0.087	0.128	0.102	0.113
La, Lanthanum (ppm)	5.26	4.85	5.68	5.09	5.44
Li, Lithium (ppm)	106	100	111	102	109
Mg, Magnesium (wt.%)	3.50	3.42	3.58	3.46	3.55
Mn, Manganese (wt.%)	0.048	0.047	0.049	0.047	0.048
Mo, Molybdenum (ppm)	2.26	1.44	3.09	IND	IND

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

Table 2 continued.

Constituent	Certified Value	95 % Expanded Uncertainty		95 % Tolerance Limits	
		Low	High	Low	High
Peroxide Fusion ICP continued					
Nb, Niobium (ppm)	1.92	1.60	2.23	IND	IND
Nd, Neodymium (ppm)	5.50	5.18	5.81	5.15	5.84
Ni, Nickel (ppm)	29.4	21.6	37.1	26.5	32.2
P, Phosphorus (wt.%)	0.020	0.018	0.021	IND	IND
Pb, Lead (ppm)	56	48	63	53	58
Pr, Praseodymium (ppm)	1.37	1.26	1.47	1.28	1.46
Rb, Rubidium (ppm)	4.89	4.33	5.45	4.47	5.31
S, Sulphur (wt.%)	3.36	3.26	3.45	3.29	3.42
Sb, Antimony (ppm)	8.30	6.64	9.95	7.32	9.27
Sc, Scandium (ppm)	< 5	IND	IND	IND	IND
Si, Silicon (wt.%)	34.76	33.81	35.70	34.28	35.24
Sm, Samarium (ppm)	1.48	1.35	1.61	1.36	1.60
Sn, Tin (ppm)	3.04	2.43	3.64	IND	IND
Sr, Strontium (ppm)	9.69	8.27	11.11	9.11	10.27
Ta, Tantalum (ppm)	2.30	1.64	2.96	1.97	2.62
Tb, Terbium (ppm)	0.24	0.22	0.27	0.22	0.26
Th, Thorium (ppm)	0.91	0.77	1.04	IND	IND
Ti, Titanium (wt.%)	0.030	0.029	0.031	0.028	0.031
Tl, Thallium (ppm)	1.67	1.56	1.79	IND	IND
Tm, Thulium (ppm)	0.074	0.059	0.090	IND	IND
U, Uranium (ppm)	0.73	0.64	0.82	0.67	0.79
V, Vanadium (ppm)	11.7	9.2	14.3	IND	IND
W, Tungsten (ppm)	2.55	1.52	3.58	IND	IND
Y, Yttrium (ppm)	7.00	6.56	7.44	6.64	7.36
Yb, Ytterbium (ppm)	0.42	0.33	0.52	0.39	0.46
Zn, Zinc (ppm)	31.4	26.1	36.6	29.4	33.3
Zr, Zirconium (ppm)	21.7	19.3	24.1	19.6	23.8
Infrared Combustion					
C, Carbon (wt.%)	1.64	1.61	1.67	1.63	1.66
S, Sulphur (wt.%)	3.37	3.31	3.44	3.32	3.42

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95 % Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 3. Indicative Values for OREAS 163b.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
4-Acid Digestion								
B	ppm	19.0	Hg	ppm	0.078			
Aqua Regia Digestion								
Dy	ppm	0.59	Ho	ppm	0.072	Pr	ppm	0.64
Er	ppm	0.21	Lu	ppm	0.020	Pt	ppb	< 5
Eu	ppm	0.10	Nd	ppm	2.67	Sm	ppm	0.78
Gd	ppm	0.86	Pd	ppb	< 10	Tm	ppm	< 0.05
Borate Fusion XRF								
Ag	ppm	< 10	Hg	ppm	< 100	Se	ppm	< 10
As	ppm	186	Ho	ppm	< 10	Sm	ppm	25.5
Au	ppm	< 10	In	ppm	< 100	Ta	ppm	64
Cd	ppm	< 10	La	ppm	< 90	Tb	ppm	< 10
Cl	ppm	317	Lu	ppm	< 10	Te	ppm	< 100
Cs	ppm	< 10	Na ₂ O	wt.%	0.073	Th	ppm	< 10
Dy	ppm	20.7	Nb	ppm	44.7	Tl	ppm	< 10
Er	ppm	< 10	Nd	ppm	41.0	Tm	ppm	< 10
Eu	ppm	< 10	Ni	ppm	< 100	U	ppm	< 10
Ga	ppm	< 10	Pb	ppm	63	W	ppm	23.3
Gd	ppm	< 10	Pr	ppm	< 10	Y	ppm	< 39
Ge	ppm	< 10	Sc	ppm	< 10	Yb	ppm	< 10
Borate / Peroxide Fusion ICP								
Ag	ppm	4.38	Hg	ppm	< 5	Re	ppm	< 0.1
B	ppm	< 30	Lu	ppm	0.058	Se	ppm	< 10
Hf	ppm	0.60	Na	wt.%	0.022	Te	ppm	< 1
Laser Ablation ICP-MS								
Ag	ppm	3.65	Hf	ppm	0.65	Sm	ppm	1.44
As	ppm	167	Ho	ppm	0.23	Sn	ppm	3.00
Ba	ppm	36.0	In	ppm	0.85	Sr	ppm	8.75
Be	ppm	0.40	La	ppm	4.76	Ta	ppm	2.33
Bi	ppm	16.0	Lu	ppm	0.055	Tb	ppm	0.23
Cd	ppm	0.35	Mn	wt.%	0.045	Te	ppm	< 0.2
Ce	ppm	9.58	Mo	ppm	1.50	Th	ppm	0.92
Co	ppm	227	Nb	ppm	1.76	Ti	wt.%	0.029
Cr	ppm	10.0	Nd	ppm	5.19	Tl	ppm	0.40
Cs	ppm	0.90	Ni	ppm	26.0	Tm	ppm	0.075
Cu	wt.%	1.52	Pb	ppm	47.5	U	ppm	0.69
Dy	ppm	1.24	Pr	ppm	1.28	V	ppm	10.7
Er	ppm	0.56	Rb	ppm	4.33	W	ppm	2.00
Eu	ppm	0.16	Re	ppm	< 0.01	Y	ppm	6.76
Ga	ppm	1.35	Sb	ppm	9.70	Yb	ppm	0.44
Gd	ppm	1.56	Sc	ppm	1.60	Zn	ppm	20.0
Ge	ppm	0.78	Se	ppm	< 5	Zr	ppm	21.5

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

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INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for correct use' should be read carefully.

Table 1 (generated from data supplied by laboratories all accredited to ISO 17025 for 4-acid and aqua regia digestions) and Table 2 (generated from data supplied by laboratories mostly accredited to ISO 17025) provide the certified values and their associated 95 % expanded uncertainty and tolerance intervals, Table 3 shows indicative values including major and trace element characterisation, Table 4 provides some indicative physical properties and Table 5 provides indicative mineralogy based on semi-quantitative XRD analysis. Table 6 presents the performance gate intervals for all certified values.

Tabulated results of all analytes together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (**OREAS 163b-DataPack.1.0.241122_223831.xlsx**).

Results are also presented in scatter plots for Co and Cu by 4-acid digestion with ICP-OES/MS finish in Figures 1 and 2 respectively, together with $\pm 3SD$ (magenta) and $\pm 5\%$ (yellow) control lines and certified value (green line). Accepted individual results are coloured blue and individual and dataset outliers are identified in red and violet, respectively.

SOURCE MATERIAL

OREAS 163b was prepared from material from the CSA mine located near the town of Cobar in central western New South Wales, Australia. The copper ore body is hosted by the Early Devonian CSA Siltstone, a thinly bedded turbiditic sequence of carbonaceous siltstones and mudstones with minor coarser units. The CSA Siltstone is part of the Cobar Supergroup, consisting of lower syn-rift sediments and upper post-rift sag phase sediments. The mineralisation is structurally controlled and confined to a number of steeply dipping bodies within a major shear zone on the eastern margin of the Early Devonian Cobar Basin. It is characterised by low-grade greenschist alteration and epigenetic low-grade mineralisation enveloping higher-grade shoots of vein complexes or sub-massive to massive sulphides. The sulphides include chalcopyrite, pyrrhotite, pyrite, sphalerite, galena, bornite and cubanite. Iron-rich chlorite and silica are prominent alterations in the siltstone host.

COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 163b was prepared in the following manner:

- Drying the ores and barren black slate to constant mass at 105 °C;
- Multi-stage milling of ores and barren black slate to achieve a particle size distribution of > 99.5 % passing 75 µm;
- Preliminary homogenisation of ore source materials;
- Representative sampling and check assaying of ore source materials;
- Blending the ores and barren black slate in appropriate proportions to achieve target grades;
- Homogenisation using OREAS' novel processing technologies;
- Packaging in 10 g units sealed in laminated foil pouches and 500 g units in plastic jars.

PHYSICAL PROPERTIES

OREAS 163b was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 4 presents these findings that should be used for informational purposes only.

Table 4. Physical properties of OREAS 163b.

Bulk Density (kg/m ³)	Moisture (wt.%)	Munsell Notation [‡]	Munsell Color [‡]
576	0.60	N5	Medium Gray

[‡]The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by cross-referencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

MINERALOGY

The semi-quantitative XRD results shown in Table 5 below have been normalised to 100% and represent the relative proportion of crystalline material. Totals greater or less than 100% are due to rounding errors. A trace amount of orthopyroxene might be present. 'Clay mineral' appears to be mainly vermiculite. 'Kandite group' appears to be mainly kaolinite. A trace of calcite and epidote might be present. Some amorphous material might be present.

Table 5. Indicative mineralogy of OREAS 163b based on semi-quantitative XRD analysis.

Mineral / Mineral Group	% (mass ratio)
Clay Mineral	< 1
Stilpnomelane and/or Sepiolite	0
Chlorite	< 1
Kandite group	< 1
Serpentine	0
Annite - biotite - phlogopite	0
Muscovite	< 1
Talc	15
Plagioclase	< 1
K-feldspar and/or rutile	0
Quartz	68
Calcite	1
Ankerite - dolomite	9
Pyrite	4
Chalcopyrite	2
Gypsum	< 1
Magnetite	0
Goethite	0

ANALYTICAL PROGRAM

Twenty-six commercial analytical laboratories participated in the program to certify the elements reported in Table 1 and 2. The following methods were employed:

- 4-acid (HNO₃-HF-HClO₄-HCl) digestion with full suite ICP-OES and ICP-MS elemental packages (up to 25 laboratories depending on the element);
- Aqua regia digestion for full elemental suite ICP-OES and ICP-MS (up to 24 laboratories depending on the element).
- Lithium borate fusion whole rock analysis package by X-ray fluorescence (up to 15 laboratories depending on the element);
- Thermogravimetry: Loss on Ignition (LOI) at 1000 °C (10 laboratories used a thermogravimetric analyser, 4 laboratories used a conventional muffle furnace and 3 laboratories included LOI with their fusion package);
- Lithium borate or sodium peroxide fusion with full suite ICP-OES and ICP-MS elemental packages (up to 21 laboratories depending on the element);
- C and S by infrared combustion furnace/CS analyser (23 laboratories).

For the round robin program ten 350 g test units were taken at predetermined intervals during the bagging stage, immediately following homogenisation and are considered representative of the entire prepared batch. The six samples received by each laboratory were obtained by taking two 15 g scoop splits from each of three separate 350 g test units. This format enabled a nested ANOVA treatment of the results to evaluate homogeneity, i.e. to ascertain whether between-unit variance is greater than within-unit variance (see 'Homogeneity Evaluation' section below).

STATISTICAL ANALYSIS

Certified Values and their uncertainty intervals (Tables 1 and 2) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration).

For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for the batch. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5 . After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status. However, while statistics are taken into account, the exercise of a statistician's prerogative plays a significant role in identifying outliers.

95 % Expanded Uncertainty provides a 95 % probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in ISO 98-3:2008 [5, 15]. All known or suspected sources of bias have been investigated or taken into account.

Indicative (uncertified) values (Table 3) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor. This data is intended for 'informational purposes' only.

Standard Deviation intervals (see Table 6, 'Performance Gates') provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. ***The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.***

Homogeneity Evaluation

The tolerance limits (ISO 16269:2014) [6] shown in Tables 1 and 2 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper by 4-acid digestion, where 99 % of the time ($1-\alpha=0.99$) at least 95 % of subsamples ($\rho=0.95$) will have concentrations lying between 1.67 wt. % and 1.70 wt. %. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99 % of the tolerance intervals so constructed would cover at least 95 % of the total population, and 1% of the tolerance intervals would cover less than 95 % of the total population. ***Please note that tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.***

Based on the statistical analysis of the results of the interlaboratory certification program, it can be concluded that OREAS 163b is fit-for-purpose as a certified reference material (see 'Intended Use' below).

PERFORMANCE GATES

Table 6 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit www.westgard.com/mltirule.htm). A second method utilises a 5% window calculated directly from the certified value.

Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL) \pm 10 %.

i.e., Certified Value \pm 10 % \pm 2DL [1].

Table 6. Performance Gates for OREAS 163b.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digestion											
Ag, ppm	4.26	0.183	3.89	4.62	3.71	4.81	4.29%	8.58%	12.87%	4.05	4.47
Al, wt. %	0.372	0.014	0.344	0.401	0.329	0.416	3.88%	7.76%	11.64%	0.354	0.391
As, ppm	168	7	153	182	146	190	4.33%	8.66%	12.98%	159	176
Ba, ppm	38.5	2.43	33.6	43.4	31.2	45.8	6.31%	12.63%	18.94%	36.6	40.4
Be, ppm	0.29	0.027	0.23	0.34	0.20	0.37	9.49%	18.98%	28.47%	0.27	0.30
Bi, ppm	17.3	0.86	15.6	19.0	14.7	19.9	5.00%	10.00%	14.99%	16.4	18.1
Ca, wt. %	2.64	0.063	2.52	2.77	2.45	2.83	2.39%	4.77%	7.16%	2.51	2.77
Cd, ppm	0.45	0.033	0.39	0.52	0.36	0.55	7.22%	14.44%	21.66%	0.43	0.48
Ce, ppm	9.99	0.427	9.13	10.84	8.71	11.27	4.27%	8.55%	12.82%	9.49	10.49
Co, ppm	237	8	221	252	213	260	3.28%	6.56%	9.83%	225	248
Cr, ppm	12.9	1.8	9.2	16.5	7.4	18.3	14.17%	28.34%	42.51%	12.2	13.5
Cs, ppm	0.97	0.049	0.87	1.07	0.82	1.11	5.01%	10.01%	15.02%	0.92	1.02

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digestion continued											
Cu, wt.%	1.68	0.035	1.61	1.75	1.58	1.79	2.07%	4.14%	6.21%	1.60	1.77
Dy, ppm	0.86	0.076	0.71	1.01	0.63	1.09	8.85%	17.69%	26.54%	0.81	0.90
Er, ppm	0.38	0.031	0.32	0.44	0.28	0.47	8.17%	16.34%	24.52%	0.36	0.40
Eu, ppm	0.16	0.012	0.14	0.18	0.12	0.20	7.44%	14.89%	22.33%	0.15	0.17
Fe, wt.%	4.10	0.144	3.81	4.39	3.67	4.53	3.52%	7.04%	10.57%	3.89	4.30
Ga, ppm	1.47	0.16	1.15	1.78	1.00	1.93	10.65%	21.30%	31.95%	1.39	1.54
Gd, ppm	1.23	0.039	1.15	1.31	1.11	1.35	3.18%	6.36%	9.53%	1.17	1.29
Ge, ppm	0.067	0.023	0.021	0.114	0.000	0.137	34.27%	68.55%	102.82%	0.064	0.071
Hf, ppm	0.37	0.04	0.29	0.45	0.25	0.49	10.84%	21.67%	32.51%	0.35	0.39
Ho, ppm	0.13	0.02	0.09	0.17	0.08	0.19	14.46%	28.93%	43.39%	0.13	0.14
In, ppm	1.06	0.052	0.96	1.17	0.91	1.22	4.94%	9.88%	14.81%	1.01	1.12
K, wt.%	0.090	0.003	0.083	0.097	0.079	0.100	3.82%	7.63%	11.45%	0.085	0.094
La, ppm	4.74	0.276	4.18	5.29	3.91	5.56	5.82%	11.64%	17.46%	4.50	4.97
Li, ppm	100	5	90	111	85	116	5.09%	10.18%	15.27%	95	105
Lu, ppm	< 0.1	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Mg, wt.%	3.51	0.114	3.28	3.74	3.17	3.85	3.25%	6.51%	9.76%	3.34	3.69
Mn, wt.%	0.048	0.002	0.044	0.052	0.042	0.054	4.02%	8.05%	12.07%	0.046	0.050
Mo, ppm	2.10	0.124	1.85	2.34	1.72	2.47	5.92%	11.84%	17.76%	1.99	2.20
Na, wt.%	0.017	0.004	0.009	0.024	0.006	0.027	21.65%	43.30%	64.95%	0.016	0.017
Nb, ppm	1.45	0.23	0.99	1.91	0.76	2.14	15.86%	31.72%	47.58%	1.38	1.52
Nd, ppm	5.18	0.378	4.43	5.94	4.05	6.31	7.29%	14.58%	21.87%	4.92	5.44
Ni, ppm	24.3	1.35	21.7	27.0	20.3	28.4	5.54%	11.08%	16.62%	23.1	25.6
P, wt.%	0.018	0.001	0.016	0.019	0.015	0.020	4.37%	8.75%	13.12%	0.017	0.019
Pb, ppm	56	2.6	51	61	48	63	4.65%	9.31%	13.96%	53	58
Pr, ppm	1.31	0.064	1.18	1.44	1.12	1.50	4.89%	9.78%	14.68%	1.25	1.38
Rb, ppm	4.70	0.363	3.97	5.43	3.61	5.79	7.73%	15.46%	23.19%	4.46	4.93
Re, ppm	< 0.002	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
S, wt.%	3.35	0.131	3.09	3.61	2.96	3.74	3.90%	7.80%	11.70%	3.18	3.52
Sb, ppm	8.46	0.750	6.96	9.96	6.21	10.71	8.86%	17.72%	26.58%	8.04	8.89
Sc, ppm	1.02	0.056	0.91	1.13	0.85	1.18	5.48%	10.96%	16.44%	0.97	1.07
Se, ppm	1.69	0.33	1.03	2.34	0.70	2.67	19.42%	38.84%	58.26%	1.60	1.77
Sm, ppm	1.29	0.110	1.06	1.51	0.95	1.62	8.58%	17.16%	25.74%	1.22	1.35
Sn, ppm	2.41	0.171	2.07	2.75	1.90	2.92	7.08%	14.15%	21.23%	2.29	2.53
Sr, ppm	9.39	0.606	8.18	10.60	7.58	11.21	6.45%	12.89%	19.34%	8.92	9.86
Ta, ppm	2.05	0.63	0.80	3.31	0.17	3.94	30.62%	61.25%	91.87%	1.95	2.16
Tb, ppm	0.16	0.03	0.11	0.22	0.08	0.24	16.44%	32.88%	49.32%	0.15	0.17
Te, ppm	< 0.05	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Th, ppm	0.92	0.044	0.83	1.01	0.79	1.05	4.82%	9.63%	14.45%	0.87	0.96
Ti, wt.%	0.021	0.002	0.017	0.024	0.015	0.026	8.64%	17.27%	25.91%	0.019	0.022
Tl, ppm	1.59	0.096	1.40	1.79	1.31	1.88	5.99%	11.99%	17.98%	1.52	1.67
Tm, ppm	< 0.1	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
U, ppm	0.70	0.050	0.60	0.80	0.55	0.85	7.16%	14.32%	21.47%	0.66	0.73
V, ppm	10.7	0.62	9.4	11.9	8.8	12.5	5.80%	11.59%	17.39%	10.1	11.2

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digestion continued											
W, ppm	2.05	0.177	1.70	2.40	1.52	2.58	8.63%	17.25%	25.88%	1.95	2.15
Y, ppm	4.67	0.52	3.62	5.72	3.10	6.25	11.23%	22.47%	33.70%	4.44	4.90
Yb, ppm	0.29	0.027	0.24	0.34	0.21	0.37	9.21%	18.43%	27.64%	0.28	0.31
Zn, ppm	26.6	2.52	21.5	31.6	19.0	34.1	9.46%	18.93%	28.39%	25.2	27.9
Zr, ppm	12.1	1.14	9.8	14.3	8.6	15.5	9.46%	18.93%	28.39%	11.5	12.7
Aqua Regia Digestion											
Ag, ppm	4.20	0.194	3.81	4.59	3.62	4.78	4.62%	9.25%	13.87%	3.99	4.41
Al, wt. %	0.126	0.009	0.107	0.145	0.098	0.154	7.48%	14.97%	22.45%	0.120	0.132
As, ppm	165	4	156	174	151	178	2.72%	5.44%	8.16%	156	173
Au, ppm	< 0.02	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
B, ppm	< 10	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ba, ppm	26.4	2.7	21.1	31.8	18.4	34.4	10.07%	20.14%	30.21%	25.1	27.8
Be, ppm	0.11	0.008	0.09	0.13	0.08	0.13	7.58%	15.16%	22.74%	0.10	0.12
Bi, ppm	17.1	0.89	15.3	18.8	14.4	19.7	5.19%	10.39%	15.58%	16.2	17.9
Ca, wt. %	2.53	0.113	2.31	2.76	2.19	2.87	4.45%	8.90%	13.35%	2.41	2.66
Cd, ppm	0.44	0.029	0.38	0.50	0.35	0.53	6.62%	13.24%	19.85%	0.42	0.46
Ce, ppm	4.48	0.58	3.31	5.65	2.73	6.23	13.01%	26.02%	39.03%	4.26	4.70
Co, ppm	227	12	202	251	190	264	5.41%	10.82%	16.23%	215	238
Cr, ppm	10.6	0.96	8.7	12.5	7.7	13.5	9.10%	18.20%	27.30%	10.1	11.1
Cs, ppm	0.78	0.046	0.69	0.88	0.65	0.92	5.85%	11.70%	17.55%	0.74	0.82
Cu, wt. %	1.68	0.020	1.64	1.72	1.62	1.74	1.17%	2.35%	3.52%	1.59	1.76
Fe, wt. %	3.95	0.139	3.68	4.23	3.54	4.37	3.51%	7.01%	10.52%	3.76	4.15
Ga, ppm	0.63	0.048	0.53	0.72	0.48	0.77	7.62%	15.24%	22.86%	0.60	0.66
Ge, ppm	0.041	0.015	0.012	0.070	0.000	0.085	35.67%	71.34%	107.00%	0.039	0.043
Hf, ppm	0.049	0.006	0.036	0.062	0.030	0.068	13.09%	26.18%	39.27%	0.047	0.051
Hg, ppm	0.079	0.011	0.057	0.102	0.045	0.113	14.31%	28.62%	42.93%	0.075	0.083
In, ppm	1.02	0.043	0.94	1.11	0.89	1.15	4.19%	8.39%	12.58%	0.97	1.07
K, wt. %	0.015	0.005	0.005	0.024	0.001	0.029	31.48%	62.95%	94.43%	0.014	0.016
La, ppm	1.83	0.20	1.44	2.22	1.24	2.41	10.70%	21.41%	32.11%	1.73	1.92
Li, ppm	4.66	0.393	3.87	5.44	3.48	5.83	8.43%	16.86%	25.29%	4.42	4.89
Mg, wt. %	1.41	0.052	1.30	1.51	1.25	1.57	3.72%	7.44%	11.17%	1.34	1.48
Mn, wt. %	0.046	0.002	0.043	0.050	0.042	0.051	3.52%	7.04%	10.55%	0.044	0.049
Mo, ppm	2.09	0.145	1.80	2.38	1.66	2.53	6.94%	13.88%	20.82%	1.99	2.20
Na, wt. %	0.010	0.002	0.006	0.014	0.004	0.016	20.83%	41.66%	62.48%	0.009	0.010
Nb, ppm	< 0.05	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ni, ppm	23.3	1.37	20.6	26.0	19.2	27.4	5.87%	11.73%	17.60%	22.1	24.5
P, wt. %	0.016	0.001	0.015	0.018	0.014	0.019	5.70%	11.40%	17.10%	0.016	0.017
Pb, ppm	54	1.9	50	58	48	60	3.56%	7.12%	10.68%	51	57
Rb, ppm	1.25	0.092	1.06	1.43	0.97	1.52	7.40%	14.79%	22.19%	1.18	1.31
Re, ppm	0.001	0.000	0.001	0.001	0.001	0.001	0.00%	0.00%	0.00%	0.001	0.001
S, wt. %	3.30	0.116	3.07	3.53	2.96	3.65	3.51%	7.01%	10.52%	3.14	3.47
Sb, ppm	7.30	0.97	5.36	9.24	4.39	10.21	13.29%	26.59%	39.88%	6.93	7.66
Sc, ppm	0.80	0.12	0.55	1.04	0.43	1.16	15.21%	30.42%	45.63%	0.76	0.84

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Aqua Regia Digestion continued											
Se, ppm	1.68	0.17	1.33	2.03	1.16	2.20	10.34%	20.67%	31.01%	1.60	1.77
Sn, ppm	1.63	0.098	1.44	1.83	1.34	1.93	5.99%	11.98%	17.97%	1.55	1.71
Sr, ppm	7.00	0.468	6.06	7.94	5.60	8.41	6.69%	13.38%	20.07%	6.65	7.35
Ta, ppm	< 0.01	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Tb, ppm	0.13	0.01	0.10	0.15	0.09	0.17	10.14%	20.27%	30.41%	0.12	0.13
Te, ppm	< 0.05	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Th, ppm	0.47	0.06	0.36	0.59	0.30	0.65	12.10%	24.20%	36.30%	0.45	0.50
Ti, wt. %	< 0.005	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Tl, ppm	1.48	0.112	1.26	1.71	1.15	1.82	7.53%	15.07%	22.60%	1.41	1.56
U, ppm	0.44	0.034	0.37	0.51	0.34	0.54	7.67%	15.34%	23.01%	0.42	0.46
V, ppm	5.01	0.55	3.91	6.11	3.36	6.66	10.98%	21.96%	32.93%	4.76	5.26
W, ppm	1.57	0.18	1.21	1.93	1.03	2.11	11.47%	22.93%	34.40%	1.49	1.65
Y, ppm	2.91	0.159	2.59	3.23	2.43	3.38	5.47%	10.94%	16.41%	2.76	3.05
Yb, ppm	0.16	0.04	0.08	0.24	0.05	0.28	24.17%	48.33%	72.50%	0.16	0.17
Zn, ppm	24.5	1.27	22.0	27.0	20.7	28.3	5.17%	10.33%	15.50%	23.3	25.7
Zr, ppm	1.56	0.19	1.17	1.94	0.98	2.13	12.28%	24.56%	36.84%	1.48	1.63
Borate Fusion XRF											
Al ₂ O ₃ , wt. %	0.699	0.038	0.623	0.775	0.584	0.813	5.45%	10.90%	16.35%	0.664	0.734
BaO, ppm	64	22	20	108	0	130	34.44%	68.88%	103.32	61	67
Bi, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
CaO, wt. %	3.69	0.068	3.56	3.83	3.49	3.90	1.85%	3.69%	5.54%	3.51	3.88
Ce, ppm	< 80	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Co, ppm	236	44	148	325	104	369	18.73%	37.46%	56.19%	225	248
Cr ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Cu, wt. %	1.68	0.032	1.61	1.74	1.58	1.77	1.89%	3.77%	5.66%	1.59	1.76
Fe ₂ O ₃ , wt. %	5.81	0.049	5.71	5.91	5.66	5.96	0.85%	1.70%	2.55%	5.52	6.10
Hf, ppm	< 80	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
K ₂ O, wt. %	0.105	0.007	0.092	0.119	0.086	0.125	6.20%	12.40%	18.61%	0.100	0.111
MgO, wt. %	5.75	0.145	5.46	6.04	5.31	6.18	2.51%	5.03%	7.54%	5.46	6.03
MnO, wt. %	0.062	0.007	0.048	0.075	0.041	0.082	10.91%	21.82%	32.72%	0.059	0.065
Mo, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
P ₂ O ₅ , wt. %	0.038	0.003	0.031	0.045	0.028	0.048	8.85%	17.70%	26.55%	0.036	0.040
Rb, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Sb, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
SiO ₂ , wt. %	73.63	0.479	72.67	74.58	72.19	75.06	0.65%	1.30%	1.95%	69.95	77.31
Sn, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
SO ₃ , wt. %	8.39	0.176	8.03	8.74	7.86	8.91	2.10%	4.19%	6.29%	7.97	8.81
SrO, ppm	< 120	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
TiO ₂ , wt. %	0.056	0.011	0.034	0.078	0.023	0.089	19.53%	39.07%	58.60%	0.054	0.059
V, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Zn, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Zr, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Thermogravimetry											
LOI ¹⁰⁰⁰ , wt.%	4.99	1.04	2.92	7.07	1.88	8.11	20.81%	41.61%	62.42%	4.74	5.24
Borate / Peroxide Fusion ICP											
Al, wt.%	0.379	0.013	0.354	0.405	0.341	0.417	3.34%	6.68%	10.02%	0.360	0.398
As, ppm	165	11	143	186	133	197	6.50%	12.99%	19.49%	156	173
Ba, ppm	37.7	1.92	33.9	41.6	32.0	43.5	5.09%	10.18%	15.27%	35.9	39.6
Be, ppm	< 1	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Bi, ppm	17.6	0.66	16.3	18.9	15.6	19.6	3.77%	7.54%	11.30%	16.7	18.5
Ca, wt.%	2.61	0.098	2.42	2.81	2.32	2.90	3.74%	7.47%	11.21%	2.48	2.74
Cd, ppm	< 10	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ce, ppm	10.5	0.32	9.9	11.1	9.5	11.5	3.09%	6.19%	9.28%	10.0	11.0
Co, ppm	239	13	213	265	200	278	5.42%	10.84%	16.26%	227	251
Cr ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Cs, ppm	0.98	0.079	0.83	1.14	0.75	1.22	8.04%	16.07%	24.11%	0.94	1.03
Cu, wt.%	1.66	0.072	1.52	1.80	1.44	1.88	4.33%	8.66%	13.00%	1.58	1.74
Dy, ppm	1.32	0.096	1.13	1.51	1.04	1.61	7.22%	14.44%	21.67%	1.26	1.39
Er, ppm	0.58	0.041	0.50	0.66	0.46	0.70	7.00%	14.01%	21.01%	0.55	0.61
Eu, ppm	0.18	0.03	0.13	0.24	0.10	0.27	15.33%	30.66%	46.00%	0.17	0.19
Fe, wt.%	4.06	0.078	3.90	4.21	3.82	4.29	1.93%	3.86%	5.79%	3.85	4.26
Ga, ppm	1.54	0.41	0.71	2.36	0.30	2.77	26.77%	53.54%	80.32%	1.46	1.62
Gd, ppm	1.44	0.135	1.17	1.71	1.04	1.84	9.35%	18.70%	28.05%	1.37	1.51
Ge, ppm	1.03	0.18	0.68	1.39	0.50	1.57	17.24%	34.49%	51.73%	0.98	1.09
Ho, ppm	0.23	0.012	0.21	0.26	0.20	0.27	5.25%	10.50%	15.75%	0.22	0.24
In, ppm	1.13	0.12	0.89	1.37	0.77	1.49	10.53%	21.05%	31.58%	1.07	1.19
K, wt.%	0.108	0.028	0.052	0.163	0.024	0.191	25.79%	51.58%	77.37%	0.102	0.113
La, ppm	5.26	0.293	4.67	5.85	4.38	6.14	5.57%	11.13%	16.70%	5.00	5.52
Li, ppm	106	7	91	121	83	128	7.08%	14.16%	21.24%	100	111
Mg, wt.%	3.50	0.129	3.25	3.76	3.12	3.89	3.69%	7.38%	11.07%	3.33	3.68
Mn, wt.%	0.048	0.002	0.044	0.051	0.042	0.053	4.08%	8.16%	12.25%	0.045	0.050
Mo, ppm	2.26	0.44	1.38	3.15	0.93	3.59	19.58%	39.17%	58.75%	2.15	2.38
Nb, ppm	1.92	0.45	1.01	2.82	0.56	3.27	23.52%	47.04%	70.57%	1.82	2.01
Nd, ppm	5.50	0.294	4.91	6.08	4.61	6.38	5.35%	10.70%	16.05%	5.22	5.77
Ni, ppm	29.4	5.7	18.0	40.8	12.3	46.4	19.33%	38.65%	57.98%	27.9	30.9
P, wt.%	0.020	0.001	0.017	0.022	0.016	0.023	5.16%	10.31%	15.47%	0.019	0.020
Pb, ppm	56	7	42	70	35	76	12.18%	24.37%	36.55%	53	59
Pr, ppm	1.37	0.054	1.26	1.48	1.21	1.53	3.95%	7.90%	11.85%	1.30	1.44
Rb, ppm	4.89	0.330	4.23	5.55	3.90	5.88	6.76%	13.52%	20.28%	4.64	5.13
S, wt.%	3.36	0.103	3.15	3.56	3.05	3.66	3.06%	6.12%	9.18%	3.19	3.52
Sb, ppm	8.30	1.12	6.06	10.54	4.94	11.65	13.48%	26.96%	40.44%	7.88	8.71
Sc, ppm	< 5	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Si, wt.%	34.76	1.286	32.18	37.33	30.90	38.61	3.70%	7.40%	11.10%	33.02	36.49
Sm, ppm	1.48	0.107	1.27	1.70	1.16	1.80	7.21%	14.42%	21.62%	1.41	1.56
Sn, ppm	3.04	0.42	2.19	3.88	1.76	4.31	13.98%	27.95%	41.93%	2.88	3.19
Sr, ppm	9.69	0.920	7.85	11.53	6.93	12.45	9.50%	18.99%	28.49%	9.20	10.17

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Borate / Peroxide Fusion ICP continued											
Ta, ppm	2.30	0.40	1.50	3.10	1.10	3.50	17.39%	34.79%	52.18%	2.18	2.41
Tb, ppm	0.24	0.03	0.18	0.31	0.15	0.34	13.24%	26.47%	39.71%	0.23	0.26
Th, ppm	0.91	0.085	0.74	1.08	0.65	1.16	9.43%	18.86%	28.30%	0.86	0.95
Ti, wt. %	0.030	0.001	0.028	0.031	0.027	0.032	3.03%	6.05%	9.08%	0.028	0.031
Tl, ppm	1.67	0.097	1.48	1.87	1.38	1.97	5.82%	11.63%	17.45%	1.59	1.76
Tm, ppm	0.074	0.014	0.047	0.102	0.033	0.116	18.59%	37.18%	55.77%	0.071	0.078
U, ppm	0.73	0.067	0.59	0.86	0.53	0.93	9.22%	18.44%	27.65%	0.69	0.76
V, ppm	11.7	2.3	7.2	16.3	4.9	18.5	19.37%	38.73%	58.10%	11.1	12.3
W, ppm	2.55	0.61	1.32	3.77	0.71	4.39	24.04%	48.09%	72.13%	2.42	2.68
Y, ppm	7.00	0.272	6.46	7.54	6.19	7.82	3.88%	7.76%	11.63%	6.65	7.35
Yb, ppm	0.42	0.05	0.33	0.52	0.28	0.57	11.42%	22.84%	34.26%	0.40	0.45
Zn, ppm	31.4	7.0	17.3	45.5	10.3	52.5	22.43%	44.86%	67.29%	29.8	32.9
Zr, ppm	21.7	1.70	18.3	25.1	16.6	26.8	7.82%	15.64%	23.46%	20.6	22.8
Infrared Combustion											
C, wt. %	1.64	0.048	1.55	1.74	1.50	1.79	2.93%	5.85%	8.78%	1.56	1.73
S, wt. %	3.37	0.067	3.24	3.51	3.17	3.57	1.98%	3.97%	5.95%	3.20	3.54

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

PARTICIPATING LABORATORIES

1. Actlabs, Ancaster, Ontario, Canada
2. ALS, Brisbane, QLD, Australia
3. ALS, Lima, Peru
4. ALS, Loughrea, Galway, Ireland
5. ALS, Malaga, WA, Australia
6. ALS, Vancouver, BC, Canada
7. American Assay Laboratories, Sparks, Nevada, USA
8. ARGETEST Mineral Processing, Ankara, Central Anatolia, Turkey
9. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
10. Bureau Veritas Geoanalytical, Perth, WA, Australia
11. Bureau Veritas Minerals, Ankara, Central Anatolia, Turkey
12. CERTIMIN, Lima, Peru
13. Inspectorate (BV), Lima, Peru
14. Intertek, Cupang, Muntinlupa, Philippines
15. Intertek, Perth, WA, Australia
16. Intertek, Townsville, QLD, Australia
17. Intertek Genalysis, Adelaide, SA, Australia
18. MSALABS, Vancouver, BC, Canada
19. Paragon Geochemical Laboratories, Sparks, Nevada, USA
20. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
21. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
22. SGS, Ankara, Anatolia, Turkey
23. SGS Canada Inc., Vancouver, BC, Canada
24. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
25. Skyline Assayers & Laboratories, Tucson, Arizona, USA
26. Stewart Assay & Environmental Laboratories LLC, Kara-Balta, Chüy, Kyrgyzstan

Please note: To preserve anonymity, the above numbered alphabetical list of participating laboratories does not correspond with the Lab ID numbering on the scatter plots below.

Figure 1. Co by 4-Acid Digestion in OREAS 163b

SPC.1879.RR1.OREAS 163b.1.4-Acid.Co.Lab.241030.145937.SS

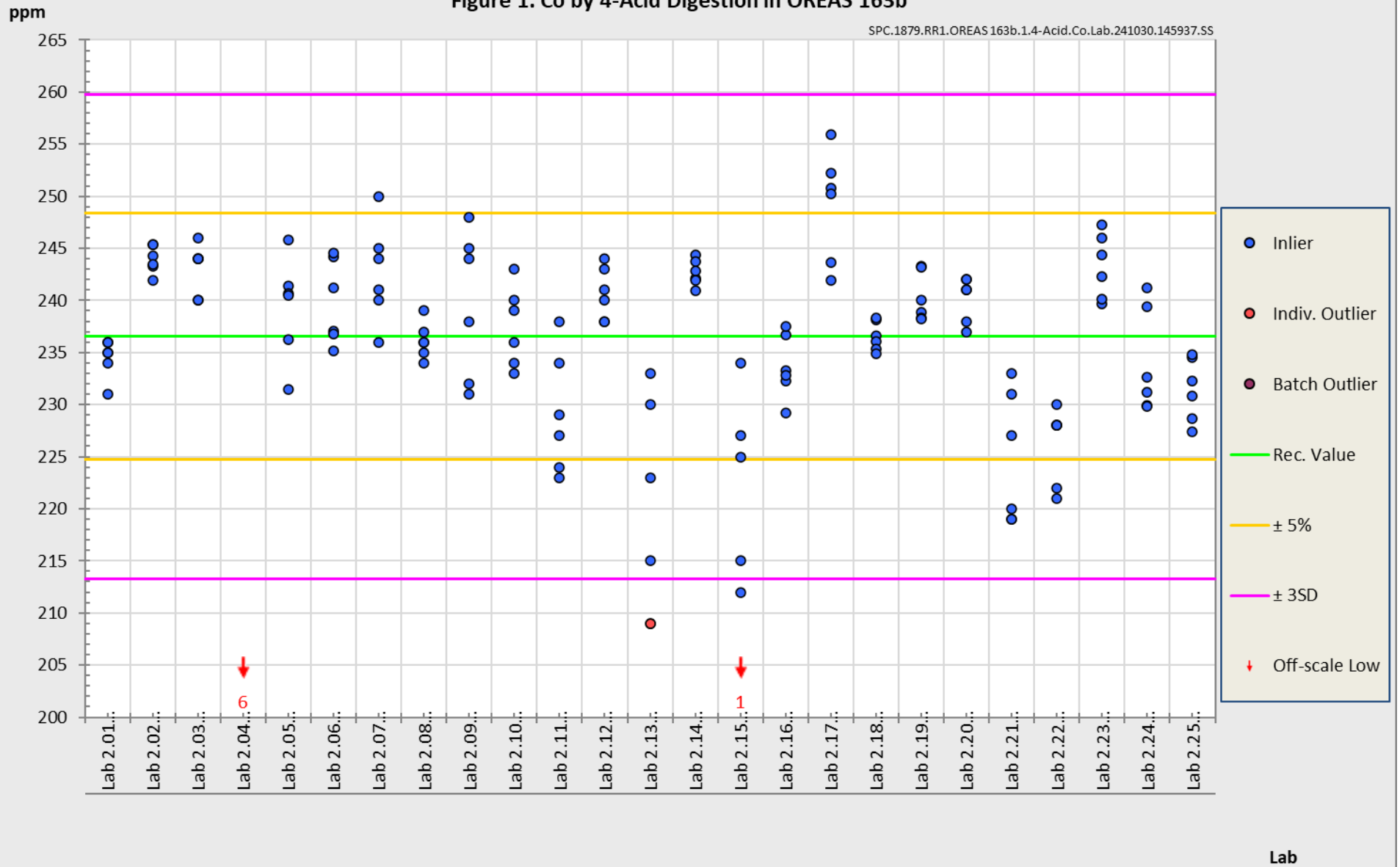
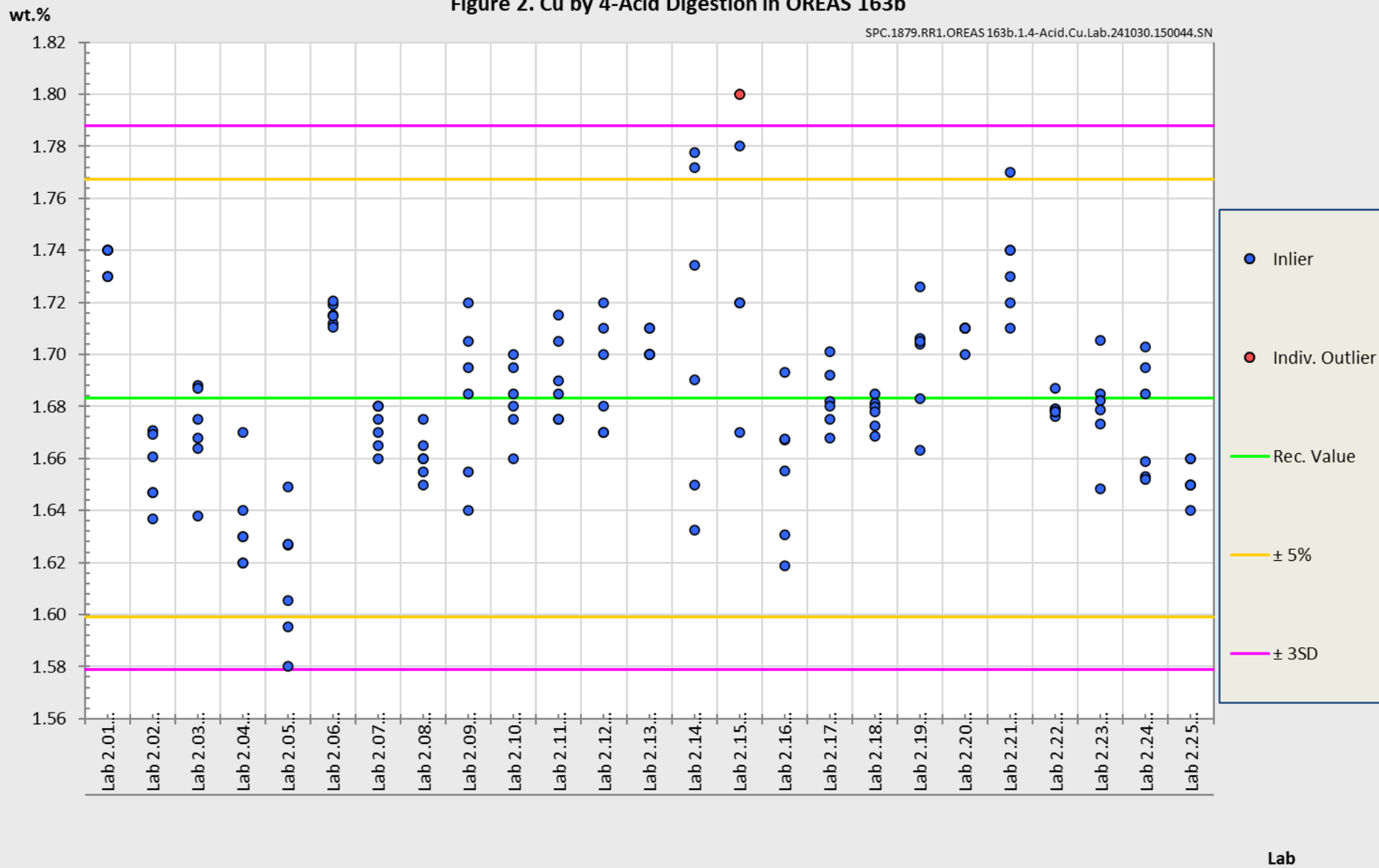


Figure 2. Cu by 4-Acid Digestion in OREAS 163b

SPC.1879.RR1.OREAS 163b.1.4-Acid.Cu.Lab.241030.150044.SN



PREPARER AND SUPPLIER

Certified reference material OREAS 163b is prepared, certified and supplied by:



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METROLOGICAL TRACEABILITY

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)) [14]. In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt. %) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This representativeness was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [8], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

The participating laboratories were chosen on the basis of their competence (from past performance in interlaboratory programs undertaken by ORE Pty Ltd) for a particular analytical method, analyte or analyte suite and sample matrix. These laboratories are accredited to ISO 17025 for 4-acid digestion (Table 1). The other operationally defined measurands characterised in this certificate (Table 2) are derived from data procured mostly from ISO 17025 accredited laboratories. The certified values presented in this report are calculated from the means of accepted data following robust technical and statistical analysis as detailed in this report.

Guide ISO/TR 16476:2016 [7], section 5.3.1 describes metrological traceability in reference materials as it pertains to the transformation of the measurand. In this section it states, *“Although the determination of the property value itself can be made traceable to appropriate units through, for example, calibration of the measurement equipment used, steps like the transformation of the sample from one physical (chemical) state to another cannot. Such transformations may only be compared with a reference (when available), or among themselves. For some transformations, reference methods have been defined and may be used in certification projects to evaluate the uncertainty associated with such a transformation. In other cases, only a comparison among different laboratories using the same procedure is possible. In this case, it is impossible to demonstrate absence of method bias; therefore, the result is an operationally defined measurand (ISO Guide 33405:2024-05, 9.2.4c) [4].”* Certification takes place on the basis of agreement among operationally defined, independent measurement results.

COMMUTABILITY

The measurements of the results that underlie the certified values contained in this report were undertaken by methods involving pre-treatment (fusion/digestion) of the sample. This served to reduce the sample to a simple and well understood form permitting calibration using simple solutions of the CRM. Due to these methods being well understood and highly effective, commutability is not an issue for this CRM. All OREAS CRMs are sourced from natural ore minerals meaning they will display similar behaviour as routine 'field' samples in the relevant measurement process. Care should be taken to ensure 'matrix matching' as close as practically achievable. The matrix and mineralisation style of the CRM is described in the 'Source Material' section and users should select appropriate CRMs matching these attributes to the field samples being analysed.

INTENDED USE

OREAS 163b is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 163b may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 163b is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Tables 1 and 2 in geological samples;
- For the verification of analytical methods for analytes reported in Tables 1 and 2;
- For the calibration of instruments used in the determination of the concentration of analytes reported in Tables 1 and 2. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Tables 1 and 2).

MINIMUM SAMPLE SIZE

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- 4-acid digestion with ICP-OES and/or MS finish: ≥ 0.25 g;
- Aqua regia digestion with ICP-OES and/or MS finish: ≥ 0.5 g;
- Lithium borate fusion with X-ray fluorescence finish: ≥ 0.2 g;
- Loss on Ignition (LOI) at 1000 °C: ≥ 1 g;
- Sodium peroxide fusion with ICP-OES and/or MS finish: ≥ 0.2 g;
- C and S by infrared combustion furnace/CS analyser: ≥ 0.1 g.

PERIOD OF VALIDITY & STORAGE INSTRUCTIONS

The certification of OREAS 163b remains valid, within the specified measurement uncertainties, until at least June 2039, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.

Single-use sachets

Following analysis of the CRM subsample it is the manufacturers' expectation that any remaining material is discarded. The stability of the material after opening the sachet is not within the scope of proper use. However, if opened sachets are resealed after opening, then under ordinary* storage conditions the CRM will have a shelf-life beyond ten years.

**ordinary storage conditions: means storage not in direct sunlight in a dry, clean, well-ventilated area at temperatures between -5 °C and 50 °C.*

INSTRUCTIONS FOR HANDLING & CORRECT USE

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [12].

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

QC monitoring using multiples of the Standard Deviation (SD)

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include interlaboratory bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

The performance gates shown in Table 6 are intended only to be used as a preliminary guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SD's should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that is within the 95 % expanded uncertainty then generally there is no cause for concern in regard to bias.

For use with the aqua regia digestion method

It is important to note that in the analytical industry there is no standardisation of the aqua regia digestion process. This method is a partial empirical digest and differences in recoveries for various analytes are commonplace. These are caused by variations in the digest conditions and can include the ratio of nitric to hydrochloric acids, acid strength, temperatures, leach times and secondary digestions. Recoveries for sulphide-hosted base metal sulphides approach total values, however, other analytes, in particular the lithophile elements, show greater sensitivity to method parameters. This can result in lack of consensus in an inter-laboratory certification program for these elements.

The approach applied here is to report certified values in those instances where reasonable agreement exists amongst a majority of participating laboratories. The results of specific laboratories may differ significantly from the certified values, but will, nonetheless, be valid and reproducible in the context of the specifics of the aqua regia method in use. Users of this reference material should, therefore, be mindful of this limitation when applying the certified values in a quality control program.

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0	18 th December, 2024	First publication.

QMS CERTIFICATION

ORE Pty Ltd is accredited for compliance with ISO 17034:2016.



ORE Pty Ltd is ISO 9001:2015 certified by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.



CERTIFYING OFFICER

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