

**CERTIFICATE OF ANALYSIS FOR**  
**COPPER ORE REFERENCE MATERIAL**  
**OREAS 931**

**Table 1. Certified Values, SDs, 95% Confidence and Tolerance Limits for OREAS 931**

Constituent	Certified Value	95% Confidence Limits		95% Tolerance Limits	
		Low	High	Low	High
<b>4-Acid Digestion</b>					
Ag, Silver (ppm)	14.5	13.8	15.2	12.9	16.2
Al, Aluminium (wt.%)	5.96	5.53	6.39	5.85	6.07
As, Arsenic (ppm)	11.6	11.1	12.1	9.8	13.4
Bi, Bismuth (ppm)	204	197	211	193	216
Ca, Calcium (wt.%)	0.453	0.402	0.505	0.426	0.481
Co, Cobalt (ppm)	46.9	46.1	47.7	45.2	48.5
Cr, Chromium (ppm)	58	50	65	55	61
Cu, Copper (wt.%)	3.82	3.78	3.87	3.71	3.93
Fe, Iron (wt.%)	11.32	11.04	11.60	11.03	11.61
La, Lanthanum (ppm)	34.0	29.0	38.9	32.6	35.3
Li, Lithium (ppm)	24.0	19.6	28.4	22.6	25.3
Mg, Magnesium (wt.%)	1.50	1.37	1.63	1.43	1.57
Mn, Manganese (wt.%)	0.095	0.088	0.103	0.092	0.099
Na, Sodium (wt.%)	0.201	0.174	0.227	0.191	0.210
Nb, Niobium (ppm)	11.0	9.6	12.4	10.3	11.6
Ni, Nickel (ppm)	28.8	27.1	30.5	27.1	30.5
P, Phosphorus (wt.%)	0.051	0.048	0.054	0.047	0.055
Pb, Lead (ppm)	147	142	152	141	153
S, Sulphur (wt.%)	4.12	3.92	4.32	4.00	4.24
Sb, Antimony (ppm)	1.70	1.62	1.78	1.58	1.82
Sc, Scandium (ppm)	< 20	IND	IND	IND	IND
Se, Selenium (ppm)	43.5	41.2	45.9	41.1	45.9
Sn, Tin (ppm)	42.1	40.5	43.7	40.6	43.7
Sr, Strontium (ppm)	34.5	28.6	40.4	32.9	36.0
Th, Thorium (ppm)	12.3	11.2	13.4	11.5	13.1
Ti, Titanium (wt.%)	0.294	0.260	0.329	0.282	0.307
U, Uranium (ppm)	< 3	IND	IND	IND	IND
V, Vanadium (ppm)	74	67	80	71	76
W, Tungsten (ppm)	19.8	18.3	21.2	IND	IND
Y, Yttrium (ppm)	19.6	18.1	21.1	18.5	20.8

Table 1 continued.

Constituent	Certified Value	95% Confidence Limits		95% Tolerance Limits	
		Low	High	Low	High
<b>4-Acid Digestion continued</b>					
Zn, Zinc (ppm)	480	465	494	466	493
<b>Aqua Regia Digestion</b>					
Ag, Silver (ppm)	14.2	13.3	15.1	12.4	16.0
Al, Aluminium (wt.%)	2.59	2.31	2.87	2.47	2.71
As, Arsenic (ppm)	11.3	10.7	11.9	8.3	14.3
Ba, Barium (ppm)	41.3	39.2	43.5	39.7	43.0
Bi, Bismuth (ppm)	206	198	215	198	215
Ca, Calcium (wt.%)	0.343	0.320	0.366	0.328	0.357
Co, Cobalt (ppm)	45.3	43.7	46.9	43.9	46.7
Cr, Chromium (ppm)	34.0	31.5	36.4	32.1	35.8
Cu, Copper (wt.%)	3.81	3.78	3.84	3.72	3.89
Fe, Iron (wt.%)	10.96	10.63	11.29	10.73	11.19
K, Potassium (wt.%)	0.242	0.222	0.263	IND	IND
Mg, Magnesium (wt.%)	1.35	1.16	1.54	1.30	1.40
Mn, Manganese (wt.%)	0.087	0.084	0.091	0.085	0.090
Mo, Molybdenum (ppm)	< 2	IND	IND	IND	IND
Na, Sodium (wt.%)	< 0.03	IND	IND	IND	IND
Ni, Nickel (ppm)	28.7	24.8	32.6	27.4	30.0
P, Phosphorus (wt.%)	0.052	0.042	0.062	0.050	0.054
Pb, Lead (ppm)	146	143	150	141	151
S, Sulphur (wt.%)	4.09	3.88	4.30	3.96	4.22
Sb, Antimony (ppm)	< 1.2	IND	IND	IND	IND
Se, Selenium (ppm)	42.2	40.0	44.4	39.7	44.7
Sn, Tin (ppm)	33.0	31.0	35.0	31.2	34.9
Sr, Strontium (ppm)	17.9	15.6	20.1	IND	IND
Ti, Titanium (wt.%)	0.060	0.045	0.076	0.057	0.064
V, Vanadium (ppm)	28.8	23.5	34.0	27.2	30.3
W, Tungsten (ppm)	14.3	11.3	17.3	IND	IND
Zn, Zinc (ppm)	472	458	486	459	485
<b>Infrared Combustion</b>					
S, Sulphur (wt.%)	4.49	4.42	4.56	4.38	4.61
<b>Borate Fusion XRF</b>					
Co, Cobalt (ppm)	< 50	IND	IND	IND	IND
Cu, Copper (wt.%)	3.82	3.76	3.87	3.74	3.90
Fe <sub>2</sub> O <sub>3</sub> , Iron(III) oxide (wt.%)	16.48	16.20	16.77	16.28	16.69
Pb, Lead (ppm)	159	133	184	IND	IND
S, Sulphur (wt.%)	4.53	4.41	4.65	4.37	4.69
SiO <sub>2</sub> , Silicon dioxide (wt.%)	55.01	54.64	55.37	54.60	55.41
Zn, Zinc (ppm)	495	483	506	473	517
<b>Peroxide Fusion ICP</b>					
Ag, Silver (ppm)	13.6	11.8	15.5	IND	IND
As, Arsenic (ppm)	< 15	IND	IND	IND	IND
Bi, Bismuth (ppm)	205	199	210	197	212

**Table 1 continued.**

Constituent	Certified Value	95% Confidence Limits		95% Tolerance Limits	
		Low	High	Low	High
<b>Peroxide Fusion ICP continued</b>					
Co, Cobalt (ppm)	46.6	43.7	49.5	44.0	49.2
Cu, Copper (wt.%)	3.83	3.78	3.88	3.72	3.94
Fe, Iron (wt.%)	11.48	11.27	11.69	11.24	11.73
S, Sulphur (wt.%)	4.48	4.43	4.53	4.36	4.60
Sb, Antimony (ppm)	< 4	IND	IND	IND	IND
Se, Selenium (ppm)	50	48	53	46	55
Si, Silicon (wt.%)	25.78	25.25	26.32	24.75	26.82
Sn, Tin (ppm)	< 60	IND	IND	IND	IND
Zn, Zinc (ppm)	490	481	499	465	515

Note: intervals may appear asymmetric due to rounding

## INTRODUCTION

OREAS reference materials are intended to provide a low cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures.

## SOURCE MATERIAL

OREAS 931 is one of a suite of sixteen copper CRMs (OREAS 920 to OREAS 935) prepared from material from the CSA mine located near the town of Cobar in central western New South Wales, Australia. The copper ore body is hosted by the Early Devonian CSA Siltstone, a thinly bedded turbiditic sequence of carbonaceous siltstones and mudstones with minor coarser units. The CSA Siltstone is part of the Cobar Supergroup, consisting of lower syn-rift sediments and upper post-rift sag phase sediments. The mineralisation is structurally controlled and confined to a number of steeply dipping bodies within a major shear zone on the eastern margin of the Early Devonian Cobar Basin. It is characterised by low-grade greenschist alteration and epigenetic low-grade mineralisation enveloping higher-grade shoots of vein complexes or sub-massive to massive sulphides. The sulphides include chalcopyrite, pyrrhotite, pyrite, sphalerite, galena, bornite and cubanite. Iron-rich chlorite and silica are prominent alterations in the siltstone host.

## COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 931 was prepared in the following manner:

- drying to constant mass at 105°C;
- preliminary blending of copper ores and barren siltstone materials;
- multi-stage milling to approximately 99% less than 75 microns;

- final homogenisation;
- packaging in 10g units sealed under nitrogen, in laminated foil pouches.

## ANALYTICAL PROGRAM

Twenty eight commercial analytical laboratories participated in the program to characterise the analytes reported in Table 1. The following methods were employed for method specific certification:

- Four acid (HCl-HNO<sub>3</sub>-HF-HClO<sub>4</sub>) digestion with ICP-OES, ICP-MS or AAS finish (21 laboratories);
- Aqua regia digestion with ICP-OES, ICP-MS or AAS finish (20 laboratories);
- Infrared combustion furnace for sulphur (19 laboratories);
- Borate or pyro-sulphate fusion with XRF (12 laboratories);
- Peroxide fusion with ICP-OES, ICP-MS or AAS finish (16 laboratories).

For the round robin program ten 300g test units were taken at predetermined intervals during the bagging stage, immediately following final homogenisation, and are considered representative of the entire batch. The six samples received by each laboratory were obtained by taking two 20g scoop splits from each of three separate 300g test units. This format enabled nested ANOVA treatment of the results to evaluate homogeneity, i.e. to ascertain whether between-unit variance is greater than within-unit variance. Table 1 presents the certified values together with their associated 1SD's, 95% confidence and tolerance limits and Table 2 shows indicative values. Table 3 provides performance gate intervals for the certified values of each analytical method group based on their pooled 1SD's. Tabulated results of all elements together with uncorrected means, medians, standard deviations, relative standard deviations and percent deviation of lab means from the corrected mean of means (PDM<sup>3</sup>) are presented in the detailed certification data for this CRM ([OREAS 931-DataPack.1.1.250703\\_140410.xlsx](#)).

Table 2. Indicative Values for OREAS 931

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
<b>4-Acid Digestion</b>								
Au	ppm	< 0.1	Ge	ppm	0.24	Rb	ppm	128
Ba	ppm	185	Hf	ppm	2.38	Re	ppm	< 0.005
Be	ppm	1.98	Ho	ppm	0.66	Sm	ppm	5.48
Cd	ppm	0.81	In	ppm	3.10	Ta	ppm	0.99
Ce	ppm	66	K	wt. %	2.01	Tb	ppm	0.62
Cs	ppm	5.98	Lu	ppm	0.29	Te	ppm	0.10
Dy	ppm	3.40	Mo	ppm	1.25	Tl	ppm	0.67
Er	ppm	1.92	Nd	ppm	29.7	Yb	ppm	1.82
Ga	ppm	17.4	Pr	ppm	7.82	Zr	ppm	85
<b>Aqua Regia Digestion</b>								
Au	ppm	0.006	Hg	ppm	0.12	Ta	ppm	0.010
B	ppm	57	In	ppm	2.93	Tb	ppm	0.43
Be	ppm	0.53	La	ppm	23.6	Te	ppm	0.15
Cd	ppm	0.93	Li	ppm	19.8	Th	ppm	12.7
Ce	ppm	44.4	Lu	ppm	0.15	Tl	ppm	0.11

Table 2 continued.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
<b>Aqua Regia Digestion continued</b>								
Cs	ppm	2.04	Nb	ppm	0.41	U	ppm	1.62
Ga	ppm	8.42	Rb	ppm	15.3	Y	ppm	10.1
Ge	ppm	0.16	Re	ppm	0.002	Yb	ppm	1.01
Hf	ppm	0.61	Sc	ppm	3.40	Zr	ppm	19.9
<b>Infrared Combustion</b>								
C	wt.%	0.051						
<b>Borate Fusion XRF</b>								
Al <sub>2</sub> O <sub>3</sub>	wt.%	11.89	MgO	wt.%	2.58	Sr	ppm	23.3
BaO	ppm	447	MnO	wt.%	0.130	TiO <sub>2</sub>	wt.%	0.507
CaO	wt.%	0.645	Na <sub>2</sub> O	wt.%	0.282	V <sub>2</sub> O <sub>5</sub>	ppm	147
Cr <sub>2</sub> O <sub>3</sub>	ppm	112	Ni	ppm	< 10	Zr	ppm	97
K <sub>2</sub> O	wt.%	2.37	P <sub>2</sub> O <sub>5</sub>	wt.%	0.120			
LOI <sup>1000</sup>	wt.%	4.27	Sn	ppm	64			
<b>Thermogravimetry</b>								
H <sub>2</sub> O-	wt.%	0.060						
<b>Peroxide Fusion ICP</b>								
Al	wt.%	6.18	In	ppm	3.45	Sm	ppm	5.80
Ba	ppm	323	K	wt.%	2.11	Sr	ppm	34.2
Be	ppm	< 5	La	ppm	40.0	Ta	ppm	1.01
Ca	wt.%	0.481	Li	ppm	26.4	Tb	ppm	0.74
Cd	ppm	0.77	Lu	ppm	0.37	Th	ppm	14.4
Ce	ppm	74	Mg	wt.%	1.54	Ti	wt.%	0.333
Cr	ppm	62	Mn	wt.%	0.105	Tl	ppm	0.77
Cs	ppm	6.07	Mo	ppm	< 2	Tm	ppm	0.37
Dy	ppm	4.35	Nb	ppm	12.0	U	ppm	2.90
Er	ppm	2.34	Nd	ppm	31.7	V	ppm	75
Eu	ppm	1.22	Ni	ppm	36.2	W	ppm	19.7
Ga	ppm	18.8	P	wt.%	0.121	Y	ppm	21.2
Gd	ppm	4.96	Pb	ppm	155	Yb	ppm	2.18
Ge	ppm	2.60	Pr	ppm	8.66	Zr	ppm	132
Hf	ppm	4.07	Rb	ppm	134			
Ho	ppm	0.83	Sc	ppm	10.8			

## STATISTICAL ANALYSIS

**Certified Values, Standard Deviations, Confidence and Tolerance Limits** have been determined for each analytical method following removal of individual and laboratory outliers (Table 1). Certified Values are the mean of means after outlier filtering. The 95% Confidence Limit is a measure of the reliability of the certified value, i.e. the narrower the Confidence Interval the greater the certainty in the Certified Value. It should not be used as a control limit for laboratory performance.

**Standard Deviation** values (1SDs) are reported in Table 1 and provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all

sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability. The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e. after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e. the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.

**Performance Gates** (Table 3) are calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned.

A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative per cent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow.

**Table 3. Performance Gates for OREAS 931**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>4-Acid Digestion</b>											
Ag, ppm	14.5	2.1	10.3	18.7	8.2	20.8	14.48%	28.96%	43.44%	13.8	15.2
Al, wt. %	5.96	0.344	5.28	6.65	4.93	6.99	5.76%	11.52%	17.29%	5.67	6.26
As, ppm	11.6	1.4	8.8	14.4	7.4	15.8	12.00%	24.01%	36.01%	11.0	12.2
Bi, ppm	204	17	171	238	154	255	8.24%	16.49%	24.73%	194	214
Ca, wt. %	0.453	0.041	0.371	0.536	0.329	0.577	9.11%	18.22%	27.32%	0.431	0.476
Co, ppm	46.9	2.36	42.2	51.6	39.8	53.9	5.03%	10.06%	15.08%	44.5	49.2
Cr, ppm	58	7	45	71	38	77	11.34%	22.68%	34.01%	55	61
Cu, wt. %	3.82	0.110	3.60	4.04	3.49	4.15	2.87%	5.75%	8.62%	3.63	4.01
Fe, wt. %	11.32	0.595	10.13	12.51	9.53	13.11	5.26%	10.51%	15.77%	10.75	11.89
La, ppm	34.0	3.7	26.5	41.4	22.8	45.1	10.93%	21.86%	32.80%	32.3	35.6
Li, ppm	24.0	3.5	17.0	31.0	13.5	34.5	14.59%	29.18%	43.77%	22.8	25.2
Mg, wt. %	1.50	0.095	1.31	1.69	1.21	1.79	6.35%	12.70%	19.05%	1.42	1.57
Mn, wt. %	0.095	0.007	0.082	0.109	0.076	0.115	6.90%	13.80%	20.69%	0.091	0.100
Na, wt. %	0.201	0.020	0.160	0.241	0.140	0.261	10.10%	20.21%	30.31%	0.191	0.211
Nb, ppm	11.0	1.07	8.8	13.1	7.7	14.2	9.81%	19.61%	29.42%	10.4	11.5
Ni, ppm	28.8	1.86	25.1	32.5	23.2	34.4	6.45%	12.91%	19.36%	27.4	30.2
P, wt. %	0.051	0.003	0.044	0.058	0.041	0.061	6.69%	13.37%	20.06%	0.049	0.054

**Table 3 continued.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>4-Acid Digestion continued</b>											
Pb, ppm	147	11	126	168	115	179	7.23%	14.45%	21.68%	140	154
S, wt. %	4.12	0.407	3.30	4.93	2.90	5.34	9.88%	19.76%	29.64%	3.91	4.32
Sb, ppm	1.70	0.155	1.39	2.01	1.23	2.17	9.13%	18.26%	27.39%	1.61	1.78
Sc, ppm	< 20	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Se, ppm	43.5	4.7	34.1	53.0	29.4	57.7	10.83%	21.65%	32.48%	41.4	45.7
Sn, ppm	42.1	3.61	34.9	49.3	31.3	53.0	8.58%	17.16%	25.74%	40.0	44.2
Sr, ppm	34.5	4.5	25.4	43.5	20.9	48.1	13.16%	26.31%	39.47%	32.7	36.2
Th, ppm	12.3	1.21	9.9	14.7	8.7	16.0	9.86%	19.73%	29.59%	11.7	12.9
Ti, wt. %	0.294	0.031	0.232	0.357	0.200	0.388	10.65%	21.29%	31.94%	0.280	0.309
U, ppm	< 3	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
V, ppm	74	6.2	61	86	55	92	8.41%	16.82%	25.23%	70	77
W, ppm	19.8	2.1	15.6	23.9	13.5	26.0	10.51%	21.03%	31.54%	18.8	20.8
Y, ppm	19.6	1.27	17.1	22.2	15.8	23.4	6.48%	12.96%	19.44%	18.6	20.6
Zn, ppm	480	32	416	543	384	575	6.65%	13.30%	19.95%	456	504
<b>Aqua Regia Digestion</b>											
Ag, ppm	14.2	2.4	9.3	19.1	6.8	21.5	17.25%	34.50%	51.75%	13.5	14.9
Al, wt. %	2.59	0.208	2.17	3.01	1.97	3.21	8.04%	16.08%	24.12%	2.46	2.72
As, ppm	11.3	1.4	8.5	14.1	7.0	15.5	12.54%	25.08%	37.63%	10.7	11.9
Ba, ppm	41.3	1.99	37.3	45.3	35.4	47.3	4.81%	9.61%	14.42%	39.3	43.4
Bi, ppm	206	18	170	242	152	261	8.75%	17.50%	26.25%	196	217
Ca, wt. %	0.343	0.021	0.301	0.384	0.281	0.404	6.02%	12.03%	18.05%	0.326	0.360
Co, ppm	45.3	3.17	38.9	51.6	35.8	54.8	7.01%	14.01%	21.02%	43.0	47.6
Cr, ppm	34.0	2.35	29.2	38.7	26.9	41.0	6.93%	13.87%	20.80%	32.3	35.7
Cu, wt. %	3.81	0.073	3.66	3.95	3.59	4.03	1.93%	3.86%	5.79%	3.62	4.00
Fe, wt. %	10.96	0.641	9.68	12.24	9.04	12.88	5.85%	11.70%	17.55%	10.41	11.51
K, wt. %	0.242	0.016	0.209	0.275	0.193	0.292	6.80%	13.60%	20.40%	0.230	0.254
Mg, wt. %	1.35	0.17	1.01	1.69	0.85	1.85	12.46%	24.92%	37.38%	1.28	1.42
Mn, wt. %	0.087	0.004	0.080	0.095	0.076	0.099	4.23%	8.47%	12.70%	0.083	0.092
Mo, ppm	< 2	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Na, wt. %	< 0.03	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ni, ppm	28.7	3.4	21.8	35.5	18.4	39.0	11.94%	23.89%	35.83%	27.2	30.1
P, wt. %	0.052	0.009	0.033	0.070	0.024	0.080	17.79%	35.58%	53.36%	0.049	0.055

**Table 3 continued.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>Aqua Regia Digestion continued</b>											
Pb, ppm	146	7	132	160	125	168	4.87%	9.75%	14.62%	139	154
S, wt. %	4.09	0.41	3.27	4.91	2.85	5.32	10.06%	20.11%	30.17%	3.88	4.29
Sb, ppm	< 1.2	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Se, ppm	42.2	3.34	35.5	48.9	32.2	52.2	7.92%	15.85%	23.77%	40.1	44.3
Sn, ppm	33.0	3.10	26.8	39.2	23.7	42.3	9.38%	18.77%	28.15%	31.4	34.7
Sr, ppm	17.9	1.75	14.4	21.4	12.6	23.1	9.77%	19.54%	29.31%	17.0	18.8
Ti, wt. %	0.060	0.012	0.037	0.083	0.026	0.095	19.06%	38.13%	57.19%	0.057	0.063
V, ppm	28.8	3.9	21.0	36.6	17.1	40.5	13.56%	27.13%	40.69%	27.3	30.2
W, ppm	14.3	2.4	9.4	19.1	7.0	21.5	16.97%	33.93%	50.90%	13.6	15.0
Zn, ppm	472	30	412	532	382	562	6.36%	12.73%	19.09%	448	496
<b>Infrared Combustion</b>											
S, wt. %	4.49	0.171	4.15	4.83	3.98	5.01	3.81%	7.61%	11.42%	4.27	4.72
<b>Borate Fusion XRF</b>											
Co, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Cu, wt. %	3.82	0.089	3.64	3.99	3.55	4.08	2.33%	4.65%	6.98%	3.63	4.01
Fe <sub>2</sub> O <sub>3</sub> , wt. %	16.48	0.437	15.61	17.36	15.17	17.80	2.65%	5.30%	7.96%	15.66	17.31
Pb, ppm	159	28	102	216	73	244	17.94%	35.88%	53.82%	151	167
S, wt. %	4.53	0.143	4.24	4.81	4.10	4.96	3.17%	6.33%	9.50%	4.30	4.75
SiO <sub>2</sub> , wt. %	55.01	0.448	54.11	55.90	53.66	56.35	0.81%	1.63%	2.44%	52.26	57.76
Zn, ppm	495	19	457	532	438	551	3.79%	7.58%	11.36%	470	519
<b>Peroxide Fusion ICP</b>											
Ag, ppm	13.6	2.5	8.7	18.6	6.2	21.0	18.17%	36.34%	54.51%	12.9	14.3
As, ppm	< 15	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Bi, ppm	205	9	187	222	178	231	4.39%	8.78%	13.17%	194	215
Co, ppm	46.6	5.9	34.9	58.3	29.1	64.2	12.56%	25.11%	37.67%	44.3	48.9
Cu, wt. %	3.83	0.116	3.60	4.06	3.48	4.18	3.04%	6.08%	9.12%	3.64	4.02
Fe, wt. %	11.48	0.389	10.71	12.26	10.32	12.65	3.38%	6.77%	10.15%	10.91	12.06
S, wt. %	4.48	0.097	4.29	4.67	4.19	4.77	2.17%	4.34%	6.50%	4.26	4.70
Sb, ppm	< 4	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Se, ppm	50	5	40	61	35	66	10.19%	20.39%	30.58%	48	53
Si, wt. %	25.78	0.495	24.80	26.77	24.30	27.27	1.92%	3.84%	5.75%	24.50	27.07
Sn, ppm	< 60	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND

**Table 3 continued.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>Peroxide Fusion ICP continued</b>											
Zn, ppm	490	21	448	532	428	553	4.25%	8.50%	12.75%	466	515

Note: intervals may appear asymmetric due to rounding

**Tolerance Limits** (ISO Guide 3207) were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper by 4-acid digestion, where 99% of the time ( $1-\alpha=0.99$ ) at least 95% of subsamples ( $\rho=0.95$ ) will have concentrations lying between 3.71 and 3.93 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35).

The homogeneity of OREAS 931 has also been evaluated in an ANOVA study for all certified analytes. This study tests the null hypothesis that no statistically significant difference exists between the *between-unit variance* and the *within-unit variance* (i.e. p-values  $<0.05$  indicate rejection of the null hypothesis). Of the 80 certified values, no failures were observed indicating no evidence to reject the null hypothesis.

Based on the statistical analysis of the results of the inter-laboratory certification program it can be concluded that OREAS 931 is fit-for-purpose as a certified reference material (see 'Intended Use' below).

## PREPARER AND SUPPLIER OF THE REFERENCE MATERIAL

Reference material OREAS 931 has been prepared and certified by:

ORE Research & Exploration Pty Ltd  
 37A Hosie Street  
 Bayswater North VIC 3153  
 AUSTRALIA

Tel: +613-9729 0333  
 Fax: +613-9729 8338  
 Web: [www.ore.com.au](http://www.ore.com.au)  
 Email: [info@ore.com.au](mailto:info@ore.com.au)

It has been packaged in 10g units sealed under nitrogen in laminated foil pouches.

## **PARTICIPATING LABORATORIES**

1. Accurassay, Thunder Bay, Ontario, Canada
2. Acme (BV), Santiago, Chile
3. Acme (BV), Vancouver, BC, Canada
4. Actlabs, Ancaster, Ontario, Canada
5. Actlabs, Kamloops, BC, Canada
6. Actlabs, Thunder Bay, Ontario, Canada
7. ALS, Brisbane, QLD, Australia
8. ALS, Burnie, TAS, Australia
9. ALS, Vancouver, BC, Canada
10. Amdel (BV), Cardiff, NSW, Australia
11. Intertek Genalysis, Adelaide, SA, Australia
12. Intertek Genalysis, Johannesburg, South Africa
13. Intertek Genalysis, Perth, WA, Australia
14. Intertek Testing Services, Cupang, Muntinlupa, Philippines
15. Intertek Testing Services, Jakarta, Indonesia
16. Intertek Testing Services, Shunyi, Beijing, China
17. Labtium Oy, Saarenkylä, Rovaniemi, Finland
18. MINTEK Analytical Services, Randburg, South Africa
19. OMAC, Loughrea, Galway, Ireland
20. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
21. SGS Canada Inc., Vancouver, BC, Canada
22. SGS Didipio, Makati City, Quirino, Philippines
23. SGS Geosol Laboratorios Ltda, Vespasiano, Minas Gerais, Brazil
24. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
25. SGS Nui Phao, Ba Dinh District, Ha Noi, Vietnam
26. SGS South Africa Pty Ltd, Booyens, Gauteng, South Africa
27. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
28. Ultra Trace Pty Ltd (BV), Perth, WA, Australia

## **INTENDED USE**

OREAS 931 is intended for the following uses:

- for the monitoring of laboratory performance in the analysis of geological samples for the analytes reported in Table 1;
- for the verification of analytical methods for analytes reported in Table 1;

- for the calibration of instruments used in the determination of the concentration of analytes reported in Table 1.

## STABILITY AND STORAGE INSTRUCTIONS

OREAS 931 has been prepared from mineralised and altered carbonaceous siltstones and mudstones from the CSA mine located near the town of Cobar in central western New South Wales, Australia. To prolong its shelf life it has been packaged under nitrogen in robust foil laminate pouches. Under normal storage conditions it is considered to have long-term stability beyond 10 years.

## INSTRUCTIONS FOR THE CORRECT USE OF THE REFERENCE MATERIAL

The certified values for OREAS 931 refer to the concentration level in its packaged state. It should not be dried prior to weighing and analysis.

## HANDLING INSTRUCTIONS

Fine powders pose a risk to eyes and lungs and therefore standard precautions such as the use of safety glasses and dust masks are advised.

## LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

## DOCUMENT HISTORY

Revision No.	Date	Changes applied
1	4 <sup>th</sup> July, 2025	Revision of selected certified values for silver and some trace elements.
0	8 <sup>th</sup> April, 2014	First publication.

## CERTIFYING OFFICER

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager – (ORE P/L)

## REFERENCES

ISO Guide 3207 (1975), Statistical interpretation of data - Determination of a statistical tolerance interval.

ISO Guide 35 (2006), Certification of reference materials - General and statistical principals.