

CERTIFICATE OF ANALYSIS FOR

OREAS 460b

Carbonatite Supergene REE-Nb Ore (TREO + Y₂O₃ ~0.48%) (Mount Weld Mine, Western Australia)





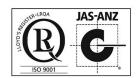


Table 1. Certified Values, Uncertainty & Tolerance Intervals for multi-elements by 4-acid digestion in OREAS 460b.

OREAS 4000.									
Constituent	Certified		ed Uncertainty						
	Value [†]	Low	High	Low	High				
4-Acid Digestion									
Ag, Silver (ppm)	0.331	0.290	0.372	0.309	0.353				
AI, Aluminium (wt.%)	6.92	6.73	7.12	6.81	7.03				
As, Arsenic (ppm)	284	273	295	277	291				
Ba, Barium (ppm)	788	766	809	769	806				
Be, Beryllium (ppm)	2.34	2.17	2.50	2.25	2.42				
Bi, Bismuth (ppm)	12.8	11.8	13.9	12.3	13.4				
Ca, Calcium (wt.%)	0.539	0.521	0.557	0.529	0.549				
Ce, Cerium (wt.%)	0.163	0.157	0.168	0.158	0.168				
Co, Cobalt (ppm)	5.54	5.30	5.79	5.35	5.74				
Cr, Chromium (ppm)	259	248	270	250	267				
Cs, Caesium (ppm)	6.41	6.18	6.65	6.20	6.63				
Cu, Copper (ppm)	41.0	38.8	43.1	39.6	42.4				
Dy, Dysprosium (ppm)	16.8	15.8	17.8	16.4	17.2				
Er, Erbium (ppm)	4.36	4.02	4.71	4.23	4.50				
Eu, Europium (ppm)	20.7	19.6	21.7	20.1	21.2				
Fe, Iron (wt.%)	15.54	15.05	16.03	15.20	15.88				
Ga, Gallium (ppm)	28.6	26.0	31.3	27.0	30.3				
Gd, Gadolinium (ppm)	46.4	42.8	49.9	45.3	47.4				
Ge, Germanium (ppm)	1.55	1.28	1.83	1.38	1.73				
Ho, Holmium (ppm)	2.14	2.00	2.28	2.07	2.21				
In, Indium (ppm)	0.31	0.29	0.33	0.29	0.32				
K, Potassium (wt.%)	1.40	1.36	1.44	1.37	1.43				
La, Lanthanum (wt.%)	0.120	0.113	0.126	0.115	0.124				
Li, Lithium (ppm)	29.8	29.0	30.7	29.1	30.6				
Lu, Lutetium (ppm)	0.32	0.30	0.35	0.31	0.34				
Mg, Magnesium (wt.%)	0.590	0.569	0.610	0.578	0.601				
Mn, Manganese (wt.%)	0.029	0.028	0.030	0.028	0.030				
Mo, Molybdenum (ppm)	22.3	21.3	23.3	21.4	23.1				
Na, Sodium (wt.%)	0.152	0.140	0.163	0.146	0.158				
Nb, Niobium (ppm)	630	588	673	606	655				
Nd, Neodymium (wt.%)	0.075	0.072	0.077	0.073	0.076				
Ni, Nickel (ppm)	32.5	30.9	34.2	31.2	33.8				
P, Phosphorus (wt.%)	0.169	0.163	0.175	0.166	0.173				
Pb, Lead (ppm)	56	53	59	54	58				
Pr, Praseodymium (ppm)	220	212	229	217	224				
Rb, Rubidium (ppm)	82	77	86	79	84				
Clunit aquivalente: nnm (narte nor million:									

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

COA-1936-OREAS 460b-R1 Page: 2 of 27

Note: intervals may appear asymmetric due to rounding.

[†]These operationally defined measurands meet the requirements of ISO 17034 and all participating laboratories comply with the requirements of ISO 17025.

Table 1 continued.

O-m-titus-nt	Certified	95% Expande	ed Uncertainty	95% Toler	ance Limits				
Constituent	Value [†]	Low	High	Low	High				
4-Acid Digestion continued									
S, Sulphur (wt.%)	0.028	0.023	0.034	0.026	0.031				
Sb, Antimony (ppm)	4.08	3.82	4.34	3.85	4.31				
Sc, Scandium (ppm)	26.3	25.2	27.4	25.5	27.2				
Sm, Samarium (ppm)	96	91	101	93	99				
Sn, Tin (ppm)	19.6	18.4	20.7	18.9	20.2				
Sr, Strontium (ppm)	287	275	298	280	294				
Ta, Tantalum (ppm)	11.5	11.0	12.0	11.0	12.0				
Tb, Terbium (ppm)	4.34	4.01	4.68	4.21	4.48				
Te, Tellurium (ppm)	0.31	0.25	0.37	0.27	0.35				
Th, Thorium (ppm)	105	101	109	103	107				
Ti, Titanium (wt.%)	0.934	0.897	0.971	0.911	0.957				
TI, Thallium (ppm)	0.48	0.44	0.51	0.46	0.50				
Tm, Thulium (ppm)	0.44	0.41	0.47	0.42	0.46				
U, Uranium (ppm)	3.48	3.30	3.66	3.37	3.59				
V, Vanadium (ppm)	222	214	231	216	229				
W, Tungsten (ppm)	44.9	42.0	47.8	42.6	47.2				
Zn, Zinc (ppm)	73	71	76	71	76				

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

Table 2. Certified Values, Uncertainty & Tolerance Intervals for other measurands in OREAS 460b.

Constituent	Certified	95 % Expande	ed Uncertainty	95 % Tolerance Limits					
Constituent	Value	Low	High	Low	High				
Borate / Peroxide Fusion ICP (majors and REE's shown in both oxide and elemental format)									
Al, Aluminium (wt.%)	7.22	7.07	7.37	7.08	7.36				
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	13.64	13.37	13.92	13.38	13.90				
As, Arsenic (ppm)	286	268	304	IND	IND				
Ba, Barium (ppm)	794	763	825	773	815				
BaO, Barium oxide (ppm)	887	852	921	863	910				
Be, Beryllium (ppm)	2.58	1.79	3.37	IND	IND				
Bi, Bismuth (ppm)	13.0	11.3	14.8	IND	IND				
Ca, Calcium (wt.%)	0.559	0.519	0.599	0.539	0.580				
CaO, Calcium oxide (wt.%)	0.782	0.727	0.838	0.754	0.811				
Cd, Cadmium (ppm)	< 10	IND	IND	IND	IND				
Ce, Cerium (wt.%)	0.168	0.160	0.175	0.164	0.171				
CeO ₂ , Cerium(IV) oxide (wt.%)	0.206	0.197	0.215	0.202	0.210				

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

COA-1936-OREAS 460b-R1 Page: 3 of 27

[†]These operationally defined measurands meet the requirements of ISO 17034 and all participating laboratories comply with the requirements of ISO 17025.

Table 2 continued.

Constituent	Certified	95 % Ex	xpanded rtainty	95 % Tolerance Limits		
2 3113 3113	Value	Low	High	Low	High	
Borate / Peroxide Fusion ICP continued (majors and RE	EE's shown ii	n both oxide a	and elementa	al format)	
Co, Cobalt (ppm)	6.21	4.60	7.82	5.58	6.83	
Cr, Chromium (ppm)	280	252	308	271	289	
Cr ₂ O ₃ , Chromium(III) oxide (ppm)	409	369	450	396	422	
Cs, Caesium (ppm)	6.52	5.99	7.04	6.12	6.91	
Cu, Copper (ppm)	43.8	35.9	51.7	IND	IND	
Dy, Dysprosium (ppm)	17.7	16.7	18.6	17.3	18.1	
Dy ₂ O ₃ , Dysprosium(III) oxide (ppm)	20.3	19.2	21.4	19.9	20.7	
Er, Erbium (ppm)	5.50	5.08	5.92	5.33	5.67	
Er ₂ O ₃ , Erbium(III) oxide (ppm)	6.29	5.81	6.77	6.10	6.48	
Eu, Europium (ppm)	20.5	19.5	21.5	19.9	21.0	
Eu ₂ O ₃ , Europium(III) oxide (ppm)	23.6	22.4	24.8	23.0	24.2	
Fe, Iron (wt.%)	16.05	15.60	16.51	15.61	16.50	
Fe ₂ O ₃ , Iron(III) oxide (wt.%)	22.95	22.30	23.60	22.31	23.59	
Ga, Gallium (ppm)	26.1	19.4	32.8	24.2	28.0	
Gd, Gadolinium (ppm)	45.3	42.6	48.0	44.6	46.0	
Gd ₂ O ₃ , Gadolinium(III) oxide (ppm)	52	49	55	51	53	
Hf, Hafnium (ppm)	10.0	9.7	10.3	9.7	10.4	
HfO ₂ , Hafnium dioxide (ppm)	11.8	11.5	12.2	11.4	12.2	
Ho, Holmium (ppm)	2.54	2.36	2.72	2.41	2.68	
Ho ₂ O ₃ , Holmium(III) oxide (ppm)	2.91	2.71	3.12	2.76	3.07	
In, Indium (ppm)	0.33	0.21	0.45	IND	IND	
K, Potassium (wt.%)	1.46	1.32	1.59	1.42	1.49	
K ₂ O, Potassium oxide (wt.%)	1.73	1.66	1.81	1.70	1.77	
La, Lanthanum (wt.%)	0.122	0.118	0.125	0.119	0.124	
La ₂ O ₃ , Lanthanum(III) oxide (wt.%)	0.143	0.138	0.147	0.140	0.145	
Li, Lithium (ppm)	30.8	27.8	33.8	28.3	33.3	
Lu, Lutetium (ppm)	0.46	0.38	0.53	0.42	0.50	
Lu ₂ O ₃ , Lutetium(III) oxide (ppm)	0.53	0.44	0.61	0.48	0.57	
Mg, Magnesium (wt.%)	0.648	0.628	0.668	0.639	0.657	
MgO, Magnesium oxide (wt.%)	1.08	1.04	1.11	1.06	1.09	
Mn, Manganese (wt.%)	0.031	0.030	0.032	0.030	0.032	
MnO, Manganese oxide (wt.%)	0.040	0.038	0.041	0.039	0.041	
Mo, Molybdenum (ppm)	22.9	19.7	26.2	20.7	25.2	
Nb, Niobium (ppm)	645	608	681	631	659	
Nd, Neodymium (wt.%)	0.075	0.072	0.078	0.074	0.076	
Nd ₂ O ₃ , Neodymium(III) oxide (wt.%)	0.088	0.083	0.092	0.086	0.089	

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction). Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 2 continued.

Table 2 continued.									
Constituent	00	95 % Expande		95 % Tolerance Limit					
	Value	Low	High	Low	High				
Borate / Peroxide Fusion ICP continued	(majors an	d REE's show	n in both oxide	and elemen	tal format)				
Ni, Nickel (ppm)	36.6	24.3	48.9	IND	IND				
P, Phosphorus (wt.%)	0.173	0.158	0.187	0.163	0.183				
P ₂ O ₅ , Phosphorus(V) oxide (wt.%)	0.396	0.363	0.430	0.374	0.418				
Pr, Praseodymium (ppm)	217	208	227	211	223				
Pr ₆ O ₁₁ , Praseodymium(III,IV) oxide (ppm)	262	251	274	255	270				
Rb, Rubidium (ppm)	82	77	87	78	86				
Sc, Scandium (ppm)	29.4	27.2	31.6	28.5	30.3				
Si, Silicon (wt.%)	24.01	23.09	24.93	23.62	24.39				
SiO ₂ , Silicon dioxide (wt.%)	51.36	49.39	53.32	50.53	52.18				
Sm, Samarium (ppm)	94	89	99	91	97				
Sm ₂ O ₃ , Samarium(III) oxide (ppm)	109	103	115	105	113				
Sn, Tin (ppm)	22.5	20.5	24.5	20.7	24.4				
Sr, Strontium (ppm)	287	268	306	282	293				
Ta, Tantalum (ppm)	11.7	10.9	12.6	11.3	12.2				
Tb, Terbium (ppm)	4.34	4.11	4.58	4.22	4.47				
Tb ₄ O ₇ , Terbium(III,IV) oxide (ppm)	5.11	4.83	5.39	4.96	5.25				
Th, Thorium (ppm)	104	100	109	101	108				
Ti, Titanium (wt.%)	1.11	1.08	1.13	1.09	1.13				
TiO ₂ , Titanium dioxide (wt.%)	1.85	1.80	1.89	1.81	1.88				
Tm, Thulium (ppm)	0.61	0.56	0.66	0.57	0.65				
Tm ₂ O ₃ , Thulium(III) oxide (ppm)	0.70	0.62	0.78	0.65	0.74				
U, Uranium (ppm)	3.80	3.61	3.98	3.59	4.00				
V, Vanadium (ppm)	233	222	243	225	240				
V ₂ O ₅ , Vanadium(V) oxide (ppm)	416	397	434	402	429				
W, Tungsten (ppm)	48.8	44.8	52.8	45.9	51.6				
Y, Yttrium (ppm)	55	53	58	54	57				
Y ₂ O ₃ , Yttrium(III) oxide (ppm)	70	67	74	68	73				
Yb, Ytterbium (ppm)	3.47	3.15	3.79	3.29	3.65				
Yb ₂ O ₃ , Ytterbium(III) oxide (ppm)	3.95	3.58	4.32	3.75	4.16				
Zn, Zinc (ppm)	76	52	99	67	84				
Zr, Zirconium (ppm)	415	392	438	392	439				
Borate Fusion XRF									
Al ₂ O ₃ , Aluminium(III) oxide (wt.%)	13.76	13.57	13.95	13.63	13.89				
BaO, Barium oxide (ppm)	817	718	915	IND	IND				
CaO, Calcium oxide (wt.%)	0.751	0.733	0.768	0.740	0.762				
CeO ₂ , Cerium(IV) oxide (wt.%)	0.197	0.184	0.210	0.193	0.201				
Cr ₂ O ₃ , Chromium(III) oxide (ppm)	394	371	418	IND	IND				
Clunit aguivalente nam (narta nar million: 1 v 10	<u> </u>	<u> </u>	1	1	1				

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

COA-1936-OREAS 460b-R1 Page: 5 of 27

Table 2 continued.

	Certified	95 % Expande	ed Uncertainty	95 % Tolerance Limits		
Constituent	Value	Low	High	Low	High	
Borate Fusion XRF continued						
Dy ₂ O ₃ , Dysprosium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
Er ₂ O ₃ , Erbium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
Eu ₂ O ₃ , Europium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
Fe ₂ O ₃ , Iron(III) oxide (wt.%)	22.92	22.68	23.17	22.73	23.12	
Gd ₂ O ₃ , Gadolinium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
Ho ₂ O ₃ , Holmium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
K ₂ O, Potassium oxide (wt.%)	1.68	1.64	1.71	1.65	1.70	
La ₂ O ₃ , Lanthanum(III) oxide (wt.%)	0.143	0.130	0.155	IND	IND	
Lu ₂ O ₃ , Lutetium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
MgO, Magnesium oxide (wt.%)	1.09	1.06	1.12	1.07	1.11	
MnO, Manganese oxide (wt.%)	0.039	0.036	0.042	IND	IND	
Na ₂ O, Sodium oxide (wt.%)	0.173	0.134	0.213	0.166	0.181	
Nb ₂ O ₅ , Niobium(V) oxide (ppm)	885	802	968	834	936	
Nd ₂ O ₃ , Neodymium(III) oxide (wt.%)	0.084	0.073	0.095	IND	IND	
P ₂ O ₅ , Phosphorus(V) oxide (wt.%)	0.390	0.376	0.405	0.383	0.398	
SiO ₂ , Silicon dioxide (wt.%)	49.47	48.74	50.20	49.11	49.83	
SnO ₂ , Tin dioxide (ppm)	< 100	IND	IND	IND	IND	
SrO, Strontium oxide (ppm)	304	224	384	287	321	
Tb ₄ O ₇ , Terbium(III,IV) oxide (ppm)	< 100	IND	IND	IND	IND	
ThO ₂ , Thorium dioxide (ppm)	134	110	159	IND	IND	
TiO ₂ , Titanium dioxide (wt.%)	1.85	1.82	1.88	1.83	1.88	
Tm ₂ O ₃ , Thulium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
U ₃ O ₈ , Uranium(V,VI) oxide (ppm)	< 100	IND	IND	IND	IND	
Yb ₂ O ₃ , Ytterbium(III) oxide (ppm)	< 100	IND	IND	IND	IND	
ZrO ₂ , Zirconium dioxide (ppm)	521	428	615	500	542	
Thermogravimetry						
LOI ¹⁰⁰⁰ , Loss on ignition @1000 °C (wt.%)	6.08	5.75	6.41	5.97	6.19	

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction). Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 3. Indicative Values for OREAS 460b.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
4-Acid Digestion								
Cd	ppm	0.056	Re	ppm	0.002	Yb	ppm	2.45
Hf	ppm	6.19	Se	ppm	1.33	Zr	ppm	228
Hg	ppm	0.23	Y	ppm	44.4			

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction). Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

COA-1936-OREAS 460b-R1 Page: 6 of 27

Table 3 continued.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value				
Borate / Pero	Borate / Peroxide Fusion ICP											
Na	wt.%	0.160	Na ₂ O	wt.%	0.215	Sb	ppm	4.14				
Ag	ppm	< 1	Pb	ppm	60	Se	ppm	40.7				
В	ppm	848	Re	ppm	0.002	Те	ppm	< 1				
Ge	ppm	4.27	S	wt.%	0.020	TI	ppm	0.42				
Borate Fusio	n XRF											
As ₂ O ₃	ppm	317	HfO ₂	ppm	< 100	Sm ₂ O ₃	ppm	121				
Bi ₂ O ₃	ppm	< 100	MoO_3	ppm	< 100	SO ₃	wt.%	0.051				
CI	ppm	< 100	NiO	ppm	73	Ta ₂ O ₅	ppm	< 100				
Co ₃ O ₄	ppm	< 100	PbO	ppm	78	TOT_XRF	wt.%	100.06				
Cs ₂ O	ppm	< 100	Pr ₆ O ₁₁	ppm	266	V_2O_5	ppm	442				
CuO	ppm	64	Rb₂O	ppm	< 100	WO ₃	ppm	< 100				
F	ppm	< 5000	Sb ₂ O ₃	ppm	< 100	Y ₂ O ₃	ppm	103				
Ga ₂ O ₃	ppm	< 100	Sc ₂ O ₃	ppm	< 100	ZnO	ppm	120				
Thermogravi	metry											
H ₂ O-	wt.%	1.10										

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction). Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

COA-1936-OREAS 460b-R1 Page: 7 of 27

TABLE OF CONTENTS

INTRODUCTION	9
SOURCE MATERIAL	9
COMMINUTION AND HOMOGENISATION PROCEDURES	10
PHYSICAL PROPERTIES	10
MINERALOGY	10
ANALYTICAL PROGRAM	11
STATISTICAL ANALYSIS	11
Certified Values and their uncertainty intervals Indicative (uncertified) values Homogeneity Evaluation	12
PERFORMANCE GATES	13
PARTICIPATING LABORATORIES	17
PREPARER AND SUPPLIER	18
METROLOGICAL TRACEABILITY	23
COMMUTABILITY	23
INTENDED USE	24
MINIMUM SAMPLE SIZE	24
PERIOD OF VALIDITY & STORAGE INSTRUCTIONS	24
INSTRUCTIONS FOR HANDLING & CORRECT USE	25
LEGAL NOTICE	26
DOCUMENT HISTORY	26
CERTIFYING OFFICER	26
QMS CERTIFICATION	26
REFERENCES	27
LIST OF TABLES	
Table 1. Certified Values, Uncertainty & Tolerance Intervals for multi-elements by 4-acid digestion in OREAS 460b.	
Table 2. Certified Values, Uncertainty & Tolerance Intervals for other measurands in OREAS 460b	
Table 3. Indicative Values for OREAS 460b	6
Table 4. Physical properties of OREAS 460b.	
Table 5. Indicative mineralogy of OREAS 460b by semi-quantitative XRD analysis	10
Table 6. Performance Gates for OREAS 460b.	13
LIST OF FIGURES	
Figure 1. CeO ₂ by borate/peroxide fusion ICP in OREAS 460b	19
Figure 2. La ₂ O ₃ by borate/peroxide fusion ICP in OREAS 460b	20
Figure 3. Nd ₂ O ₃ by borate/peroxide fusion ICP in OREAS 460b	21
Figure 4. Pr ₆ O ₁₁ by borate/peroxide fusion ICP in OREAS 460b	22

INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for correct use' should be read carefully.

Table 1 (generated from data supplied by laboratories all accredited to ISO 17025 for 4-acid digestion) and Table 2 (generated from data supplied by laboratories mostly accredited to ISO 17025) provide the certified values and their associated 95 % expanded uncertainty and tolerance intervals, Table 3 shows indicative values including major and trace element characterisation, Table 4 provides some indicative physical properties, Table 5 shows indicative mineralogy by semi-quantitative XRD analysis and Table 6 presents the performance gate intervals for all certified values.

Tabulated results of all analytes together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (OREAS 460b-DataPack.1.1.251215_131148.xlsx).

OREAS 460b belongs to a CRM suite covering 0.11-9.88% TREO + Y_2O_3 , with method-specific certification for REEs, major elements, and trace elements using fusion with XRF, fusion with ICP-OES and/or ICP-MS, and 4-acid digestion with ICP-OES and/or ICP-MS.

Results are also presented in scatter plots for CeO₂, La₂O₃, Nd₂O₃ and Pr₆O₁₁ by borate / peroxide fusion with ICP in Figures 1 to 4 respectively, together with ±3SD (magenta) and ±5 % (yellow) control lines and certified value (green line). Accepted individual results are coloured blue and individual and dataset outliers are identified in red and violet, respectively.

SOURCE MATERIAL

OREAS 460b is a certified reference material (CRM) prepared from a blend of rare earth element (REE)—bearing waste rock sourced from Lynas Corporation's Mount Weld Central Lanthanide Deposit and barren siliclastic sedimentary rock sourced from Victoria, Australia. The Mount Weld deposit is a Proterozoic, carbonatite-hosted, deeply weathered monazite-rich REE deposit located ~35 km south of Laverton in Western Australia. The REE-bearing ores are predominantly comprised of secondary REE phosphates such as monazite and other alteration products formed through intense tropical weathering.

The Mt Weld carbonatite has a thick weathering/regolith layer (10 to >70 m) of laterite overlying the unweathered carbonatite that contains high-grade REO deposits and concentrations of niobium, zirconium, and other 'rare' metals. A zone of supergene-enrichment contains abundant insoluble phosphates, aluminophosphates, clays, crandallite group minerals, iron and manganese-bearing oxides that contain elevated concentrations of

REE, Ba, Cr, Nb, Sr, Ta, Ti, Th, U, V, Y and Zr, including economic accumulations of REE, niobium-tantalum and phosphatic minerals. Extreme lateritic weathering prevailed in the supergene zone over a protracted period of time and resulted in the degradation of the residual magmatic REE-bearing minerals. The majority of the REOs are contained within secondary, low Th phosphate minerals with low levels of deleterious elements (e.g. F and Ca). The Central lanthanide deposit contains an indicative mix of predominantly LREE and shows the following proportions when summed to 100%: CeO₂ (41.1%), La₂O₃ (29.8%), Nd₂O₃ (17.6%), Pr₆O₁₁ (5.47%), Sm₂O₃ (2.27%) and Eu₂O₃ (0.493%), together with minor components of HREE: Dy₂O₃ (0.423%) and Tb₄O₇ (0.107%).

COMMINUTION AND HOMOGENISATION PROCEDURES

The materials constituting OREAS 460b was prepared in the following manner:

- Drying to constant mass at 105 °C;
- Crushing and multi-stage milling to >99.5% minus 75 microns;
- Blending the ores and barren materials in appropriate proportions to achieve desired grades;
- Homogenisation using OREAS' novel processing technologies;
- Packaging in 10 g units in laminated foil pouches and 1 kg units in plastic wide-mouth jars.

PHYSICAL PROPERTIES

OREAS 460b was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 4 presents these findings that should be used for informational purposes only.

Table 4. Physical properties of OREAS 460b.

Bulk Density (kg/m³)	Moisture (wt.%)	Munsell Notation [‡]	Munsell Color [‡]
810	1.790	10R 4/6	Moderate Reddish Brown

[‡]The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by cross-referencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

MINERALOGY

The semi-quantitative XRD results shown in Table 5 below were undertaken by ALS Metallurgy in Balcatta, Western Australia. The results have been normalised to 100 % and represent the relative proportion of crystalline material. Totals greater or less than 100 % are due to rounding errors.

'Clay mineral' appears to be mainly montmorillonite and/or illite. 'Crandallite group' appears to be mainly florencite. *Muscovite may be underestimated due to overlapping pattern with illite. The samples might comprise svanbergite and, if present, is reported under 'Crandallite group'. A trace amount of magnesite might be present and, if present, is reported under 'Ilmenite". A trace amount of serpentine might be present in sample. Some amorphous material might be present in the sample.

COA-1936-OREAS 460b-R1 Page: 10 of 27

Table 5. Indicative mineralogy of OREAS 460b by semi-quantitative XRD analysis.

Mineral / Mineral Group	% (mass ratio)
Crandallite group	1
Monazite	< 1
Hematite	15
Maghemite	1
Ilmenite	< 1
Goethite	6
Clay mineral	11
Kaolinite	6
*Muscovite	14
Tourmaline	3
Quartz	40
Anatase	1
K-feldspar and/or rutile	1
Dolomite - ankerite	1

ANALYTICAL PROGRAM

Twenty-five commercial analytical laboratories participated in the program to certify the elements reported in Table 1 and 2. The following methods were employed:

- 4-acid (HNO₃-HF-HClO₄-HCl) digestion with full suite ICP-OES and ICP-MS elemental packages (up to 21 laboratories depending on the element);
- Sodium peroxide/borate fusion with full suite ICP-OES and ICP-MS elemental packages (up to 18 laboratories depending on the element);
- Lithium borate fusion whole rock analysis package with X-ray fluorescence (up to 12 laboratories depending on the element);
- Thermogravimetry: Loss on Ignition (LOI) at 1000 °C (9 laboratories used a thermogravimetric analyser, 5 laboratories included LOI with their fusion package and 3 laboratories used a conventional muffle furnace).

For the round robin program six 600 g test units were taken at predetermined intervals during the bagging stage, immediately following homogenisation and are considered representative of the entire prepared batch. The six samples received by each laboratory were obtained by taking a 20 g subsample from six different 600 g test units (either from the odd or even numbered test units). Homogeneity was evaluated using 12 subsamples analysed by sodium peroxide fusion with ICP finish. ANOVA was applied to triplicates from four test units to compare within- and between-unit variances, providing a statistical measure of batch homogeneity (see 'Homogeneity Evaluation' section below).

STATISTICAL ANALYSIS

Certified Values and their uncertainty intervals (Tables 1 and 2) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration).

COA-1936-OREAS 460b-R1 Page: 11 of 27

For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for the batch. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status. However, while statistics are taken into account, the exercise of a statistician's prerogative plays a significant role in identifying outliers.

95% Expanded Uncertainty provides a 95 % probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in [5] and [15]. All known or suspected sources of bias have been investigated or taken into account.

Indicative (uncertified) values (Table 3) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor. This data is intended for 'informational purposes' only.

Standard Deviation intervals (see Table 6, 'Performance Gates') provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.

Homogeneity Evaluation

The tolerance limits (ISO 16269:2014) shown in Tables 1 and 2 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for CeO_2 by fusion ICP, where 99 % of the time $(1-\alpha=0.99)$ at least 95 % of subsamples $(\rho=0.95)$ will have concentrations lying between 0.202 and 0.210 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99 % of the tolerance intervals so constructed would cover at least 95 % of the total population, and 1 % of the tolerance intervals would cover less than 95 % of the total population. *Please note that tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.*

Analysis of Variance (ANOVA) Study

In addition to the precision error method outlined above, homogeneity was also evaluated using an ANOVA study. This involved sending 12 x 20 g pulp samples to the ALS Brisbane, laboratory for analysis by borate fusion with ICP finish (code ME-MS81h). The 12 samples consisted of triplicate samples from four of the six sampling units to enable an Analysis of

Variance (ANOVA) by comparison of within- and between-unit variances across the four triplicates. The ANOVA enables a relative measure of homogeneity and permits a test of the null hypothesis that all 'units' are drawn from the same population distribution. An ANOVA constructed in this way tests that no statistically significant difference exists in the variance between-units to that of the variance within-units. A *p*-value < 0.05 would indicate rejection of the null hypothesis at the 95 % confidence level (i.e., a significant difference likely does exist; meaning there is evidence of heterogeneity between the sample intervals).

All *p*-values were found to be statistically insignificant, and the Null Hypothesis is therefore retained. It is important to note that ANOVA provides a relative measure of homogeneity and that a CRM having poor absolute homogeneity can still pass these tests if the within-unit heterogeneity is large and similar across all units. Based on the statistical analysis of the results of the interlaboratory certification program, it can be concluded that OREAS 460b is fit-for-purpose as a certified reference material (see 'Intended Use' below).

PERFORMANCE GATES

Table 6 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit www.westgard.com/mltirule.htm). A second method utilises a 5 % window calculated directly from the certified value.

Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5 % window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5 % method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL) ± 10 %.

i.e., Certified Value ±10 % ±2DL [1].

Table 6. Performance Gates for OREAS 460b.

Constituent	Certified		Absolute Standard Deviations					Relative Standard Deviations			5 % window	
Constituent Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High		
4-Acid Digesti	ion											
Ag, ppm	0.331	0.085	0.161	0.501	0.076	0.586	25.64%	51.28%	76.92%	0.314	0.348	
AI, wt.%	6.92	0.210	6.50	7.34	6.29	7.55	3.04%	6.07%	9.11%	6.57	7.27	
As, ppm	284	14	256	312	242	325	4.88%	9.76%	14.63%	270	298	
Ba, ppm	788	21	745	830	724	851	2.68%	5.35%	8.03%	748	827	
Be, ppm	2.34	0.123	2.09	2.58	1.97	2.71	5.28%	10.57%	15.85%	2.22	2.45	
Bi, ppm	12.8	0.77	11.3	14.4	10.5	15.2	6.03%	12.06%	18.09%	12.2	13.5	
Ca, wt.%	0.539	0.020	0.500	0.578	0.480	0.598	3.64%	7.28%	10.92%	0.512	0.566	
Ce, wt.%	0.163	0.007	0.149	0.176	0.142	0.183	4.24%	8.48%	12.71%	0.154	0.171	

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

COA-1936-OREAS 460b-R1 Page: 13 of 27

Table 6 continued.

	Absolute Standard Deviations Relative Standard Deviations 5 % window										
Constituent	Certified		Absolute Standard Deviations			Relative	Standard D	eviations	5 % window		
Constituent	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digest	4-Acid Digestion continued										
Co, ppm	5.54	0.216	5.11	5.97	4.89	6.19	3.89%	7.79%	11.68%	5.26	5.82
Cr, ppm	259	14	231	286	217	300	5.40%	10.80%	16.20%	246	271
Cs, ppm	6.41	0.230	5.95	6.87	5.72	7.10	3.58%	7.16%	10.74%	6.09	6.73
Cu, ppm	41.0	2.40	36.2	45.8	33.8	48.2	5.84%	11.69%	17.53%	38.9	43.0
Dy, ppm	16.8	0.83	15.1	18.5	14.3	19.3	4.94%	9.88%	14.82%	16.0	17.6
Er, ppm	4.36	0.307	3.75	4.98	3.44	5.28	7.04%	14.07%	21.11%	4.14	4.58
Eu, ppm	20.7	0.83	19.0	22.3	18.2	23.1	4.00%	7.99%	11.99%	19.6	21.7
Fe, wt.%	15.54	0.590	14.36	16.72	13.77	17.31	3.80%	7.59%	11.39%	14.76	16.32
Ga, ppm	28.6	3.8	21.0	36.3	17.2	40.1	13.30%	26.61%	39.91%	27.2	30.1
Gd, ppm	46.4	4.57	37.2	55.5	32.6	60.1	9.86%	19.72%	29.58%	44.0	48.7
Ge, ppm	1.55	0.32	0.90	2.20	0.58	2.53	20.90%	41.80%	62.71%	1.47	1.63
Ho, ppm	2.14	0.120	1.90	2.38	1.78	2.50	5.59%	11.18%	16.78%	2.03	2.25
In, ppm	0.31	0.015	0.28	0.34	0.26	0.35	5.04%	10.09%	15.13%	0.29	0.32
K, wt.%	1.40	0.052	1.30	1.50	1.25	1.56	3.70%	7.41%	11.11%	1.33	1.47
La, wt.%	0.120	0.009	0.102	0.138	0.093	0.147	7.51%	15.01%	22.52%	0.114	0.126
Li, ppm	29.8	1.07	27.7	31.9	26.6	33.0	3.58%	7.15%	10.73%	28.3	31.3
Lu, ppm	0.32	0.017	0.29	0.35	0.27	0.37	5.17%	10.35%	15.52%	0.31	0.34
Mg, wt.%	0.590	0.025	0.540	0.640	0.515	0.665	4.24%	8.48%	12.72%	0.560	0.619
Mn, wt.%	0.029	0.001	0.027	0.030	0.027	0.031	2.54%	5.08%	7.61%	0.027	0.030
Mo, ppm	22.3	0.76	20.8	23.8	20.0	24.6	3.43%	6.86%	10.28%	21.2	23.4
Na, wt.%	0.152	0.018	0.117	0.187	0.099	0.205	11.62%	23.23%	34.85%	0.144	0.160
Nb, ppm	630	56	517	743	461	800	8.95%	17.91%	26.86%	599	662
Nd, wt.%	0.075	0.004	0.068	0.082	0.064	0.085	4.75%	9.51%	14.26%	0.071	0.078
Ni, ppm	32.5	1.54	29.4	35.6	27.9	37.2	4.74%	9.49%	14.23%	30.9	34.2
P, wt.%	0.169	0.006	0.158	0.181	0.152	0.187	3.39%	6.78%	10.17%	0.161	0.178
Pb, ppm	56	3.6	49	63	45	67	6.54%	13.07%	19.61%	53	59
Pr, ppm	220	7	207	234	200	241	3.07%	6.13%	9.20%	209	231
Rb, ppm	82	4.2	73	90	69	94	5.12%	10.23%	15.35%	77	86
S, wt.%	0.028	0.006	0.017	0.040	0.011	0.046	20.75%	41.50%	62.25%	0.027	0.030
Sb, ppm	4.08	0.168	3.75	4.42	3.58	4.59	4.13%	8.25%	12.38%	3.88	4.29
Sc, ppm	26.3	0.91	24.5	28.1	23.6	29.0	3.44%	6.88%	10.33%	25.0	27.6
Sm, ppm	96	4.3	88	105	83	109	4.48%	8.97%	13.45%	91	101
Sn, ppm	19.6	1.40	16.8	22.4	15.4	23.8	7.17%	14.33%	21.50%	18.6	20.6
Sr, ppm	287	16	254	320	237	336	5.75%	11.49%	17.24%	272	301
Ta, ppm	11.5	0.50	10.5	12.5	10.0	13.0	4.31%	8.62%	12.93%	10.9	12.1
Tb, ppm	4.34	0.368	3.61	5.08	3.24	5.45	8.47%	16.93%	25.40%	4.13	4.56
Te, ppm	0.31	0.04	0.23	0.40	0.18	0.44	13.63%	27.26%	40.89%	0.30	0.33
Th, ppm	105	5	96	114	92	119	4.30%	8.61%	12.91%	100	110
Ti, wt.%	0.934	0.039	0.856	1.012	0.816	1.051	4.19%	8.39%	12.58%	0.887	0.981
TI, ppm	0.48	0.033	0.41	0.54	0.38	0.58	6.90%	13.80%	20.70%	0.45	0.50
Tm, ppm	0.44	0.033	0.37	0.50	0.34	0.54	7.65%	15.29%	22.94%	0.41	0.46
U, ppm	3.48	0.259	2.96	4.00	2.70	4.26	7.45%	14.90%	22.35%	3.31	3.65
V, ppm	222	9	205	239	197	248	3.83%	7.66%	11.49%	211	233

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Table 6 continued.

rable o continued.											
Constituent	Certified Value	Absolute Standard Deviations					Relative	Standard D	eviations	5 % w	vindow
Constituent		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digest	4-Acid Digestion continued										
W, ppm	44.9	3.82	37.3	52.5	33.4	56.4	8.51%	17.02%	25.53%	42.7	47.2
Zn, ppm	73	2.3	69	78	67	80	3.13%	6.25%	9.38%	70	77
Borate / Perox	Borate / Peroxide Fusion ICP										
Al, wt.%	7.22	0.131	6.96	7.48	6.83	7.61	1.82%	3.64%	5.46%	6.86	7.58
Al ₂ O ₃ , wt.%	13.64	0.248	13.15	14.14	12.90	14.39	1.82%	3.64%	5.46%	12.96	14.33
As, ppm	286	15	257	315	242	329	5.10%	10.19%	15.29%	271	300
Ba, ppm	794	28	738	851	709	879	3.56%	7.12%	10.69%	754	834
BaO, ppm	887	32	823	950	792	981	3.56%	7.12%	10.69%	842	931
Be, ppm	2.58	0.41	1.77	3.39	1.36	3.80	15.77%	31.54%	47.31%	2.45	2.71
Bi, ppm	13.0	0.83	11.4	14.7	10.5	15.5	6.35%	12.70%	19.05%	12.4	13.7
Ca, wt.%	0.559	0.032	0.495	0.623	0.463	0.655	5.71%	11.41%	17.12%	0.531	0.587
CaO, wt.%	0.782	0.045	0.693	0.872	0.648	0.916	5.71%	11.41%	17.12%	0.743	0.822
Cd, ppm	< 10	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ce, wt.%	0.168	0.009	0.150	0.186	0.140	0.195	5.45%	10.89%	16.34%	0.159	0.176
CeO ₂ , wt.%	0.206	0.011	0.184	0.229	0.172	0.240	5.45%	10.89%	16.34%	0.196	0.216
Co, ppm	6.21	0.82	4.57	7.85	3.75	8.67	13.21%	26.42%	39.64%	5.90	6.52
Cr, ppm	280	31	219	341	188	372	10.93%	21.87%	32.80%	266	294
Cr ₂ O ₃ , ppm	409	45	320	499	275	543	10.93%	21.87%	32.80%	389	430
Cs, ppm	6.52	0.249	6.02	7.01	5.77	7.26	3.82%	7.64%	11.47%	6.19	6.84
Cu, ppm	43.8	4.6	34.7	53.0	30.2	57.5	10.40%	20.80%	31.20%	41.6	46.0
Dy, ppm	17.7	0.81	16.1	19.3	15.3	20.1	4.58%	9.15%	13.73%	16.8	18.6
Dy ₂ O ₃ , ppm	20.3	0.93	18.4	22.2	17.5	23.1	4.58%	9.15%	13.73%	19.3	21.3
Er, ppm	5.50	0.301	4.90	6.10	4.59	6.40	5.48%	10.97%	16.45%	5.22	5.77
Er ₂ O ₃ , ppm	6.29	0.345	5.60	6.98	5.25	7.32	5.48%	10.97%	16.45%	5.97	6.60
Eu, ppm	20.5	0.71	19.1	21.9	18.3	22.6	3.47%	6.95%	10.42%	19.5	21.5
Eu ₂ O ₃ , ppm	23.6	0.88	21.9	25.4	21.0	26.3	3.71%	7.43%	11.14%	22.4	24.8
Fe, wt.%	16.05	0.355	15.34	16.77	14.99	17.12	2.21%	4.43%	6.64%	15.25	16.86
Fe ₂ O ₃ , wt.%	22.95	0.508	21.94	23.97	21.43	24.48	2.21%	4.43%	6.64%	21.81	24.10
Ga, ppm	26.1	4.7	16.7	35.5	12.0	40.2	17.98%	35.95%	53.93%	24.8	27.4
Gd, ppm	45.3	2.84	39.6	51.0	36.8	53.8	6.27%	12.54%	18.81%	43.0	47.6
Gd ₂ O ₃ , ppm	52	3.3	46	59	42	62	6.27%	12.54%	18.81%	50	55
Hf, ppm	10.0	0.19	9.7	10.4	9.5	10.6	1.86%	3.72%	5.58%	9.5	10.5
HfO ₂ , ppm	11.8	0.22	11.4	12.3	11.2	12.5	1.86%	3.72%	5.58%	11.2	12.4
Ho, ppm	2.54	0.110	2.32	2.76	2.21	2.87	4.32%	8.64%	12.96%	2.42	2.67
Ho ₂ O ₃ , ppm	2.91	0.126	2.66	3.17	2.54	3.29	4.32%	8.64%	12.96%	2.77	3.06
In, ppm	0.33	0.05	0.23	0.43	0.18	0.48	15.31%	30.62%	45.93%	0.31	0.34
K, wt.%	1.46	0.096	1.27	1.65	1.17	1.74	6.57%	13.15%	19.72%	1.38	1.53
K ₂ O, wt.%	1.73	0.069	1.60	1.87	1.53	1.94	3.97%	7.94%	11.92%	1.65	1.82
La, wt.%	0.122	0.004	0.113	0.130	0.109	0.135	3.58%	7.15%	10.73%	0.116	0.128
La ₂ O ₃ , wt.%	0.143	0.005	0.132	0.153	0.127	0.158	3.58%	7.15%	10.73%	0.135	0.150
Li, ppm	30.8	1.36	28.1	33.5	26.7	34.9	4.41%	8.82%	13.24%	29.3	32.3
Lu, ppm	0.46	0.038	0.38	0.53	0.34	0.57	8.31%	16.62%	24.93%	0.44	0.48
Lu ₂ O ₃ , ppm	0.53	0.042	0.44	0.61	0.40	0.65	7.98%	15.96%	23.94%	0.50	0.55
SLunit equivale				l	l	l				<u> </u>	<u> </u>

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Table 6 continued.

rable 6 Continued.											
Constituent	Certified		Absolute	Standard	Deviations	5	Relative	Standard D	eviations	5 % w	rindow
	Value	1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Borate / Perox	Borate / Peroxide Fusion ICP continued										
Mg, wt.%	0.648	0.024	0.600	0.696	0.576	0.720	3.72%	7.44%	11.16%	0.616	0.680
MgO, wt.%	1.08	0.040	0.99	1.16	0.95	1.20	3.74%	7.49%	11.23%	1.02	1.13
Mn, wt.%	0.031	0.001	0.028	0.033	0.027	0.034	3.96%	7.93%	11.89%	0.029	0.032
MnO, wt.%	0.040	0.002	0.037	0.043	0.035	0.044	3.96%	7.93%	11.89%	0.038	0.042
Mo, ppm	22.9	1.94	19.1	26.8	17.1	28.8	8.47%	16.93%	25.40%	21.8	24.1
Nb, ppm	645	47	550	740	502	787	7.36%	14.72%	22.07%	612	677
Nd, wt.%	0.075	0.004	0.066	0.084	0.062	0.088	5.75%	11.50%	17.25%	0.071	0.079
Nd ₂ O ₃ , wt.%	0.088	0.005	0.077	0.098	0.072	0.103	5.75%	11.50%	17.25%	0.083	0.092
Ni, ppm	36.6	6.8	23.0	50.3	16.1	57.1	18.66%	37.32%	55.98%	34.8	38.5
P, wt.%	0.173	0.013	0.147	0.199	0.134	0.212	7.50%	15.01%	22.51%	0.164	0.182
P ₂ O ₅ , wt.%	0.396	0.030	0.337	0.456	0.307	0.485	7.50%	15.01%	22.51%	0.376	0.416
Pr, ppm	217	9	199	235	191	244	4.09%	8.17%	12.26%	206	228
Pr ₆ O ₁₁ , ppm	262	11	241	284	230	295	4.09%	8.17%	12.26%	249	275
Rb, ppm	82	3.4	75	89	72	92	4.16%	8.33%	12.49%	78	86
Sc, ppm	29.4	1.48	26.4	32.3	24.9	33.8	5.04%	10.08%	15.11%	27.9	30.9
Si, wt.%	24.01	0.504	23.00	25.01	22.50	25.52	2.10%	4.20%	6.29%	22.81	25.21
SiO ₂ , wt.%	51.36	1.077	49.20	53.51	48.12	54.59	2.10%	4.20%	6.29%	48.79	53.92
Sm, ppm	94	6.0	82	106	76	112	6.39%	12.77%	19.16%	89	99
Sm ₂ O ₃ , ppm	109	7	95	123	88	130	6.39%	12.77%	19.16%	104	114
Sn, ppm	22.5	1.40	19.7	25.3	18.3	26.7	6.20%	12.41%	18.61%	21.4	23.6
Sr, ppm	287	16	256	319	240	334	5.46%	10.91%	16.37%	273	302
Ta, ppm	11.7	0.64	10.5	13.0	9.8	13.6	5.43%	10.87%	16.30%	11.1	12.3
Tb, ppm	4.34	0.206	3.93	4.76	3.73	4.96	4.74%	9.48%	14.22%	4.13	4.56
Tb ₄ O ₇ , ppm	5.11	0.242	4.62	5.59	4.38	5.84	4.74%	9.48%	14.22%	4.85	5.36
Th, ppm	104	4	96	112	92	116	3.84%	7.68%	11.52%	99	109
Ti, wt.%	1.11	0.020	1.07	1.15	1.05	1.17	1.79%	3.58%	5.37%	1.05	1.16
TiO ₂ , wt.%	1.85	0.033	1.78	1.91	1.75	1.95	1.79%	3.58%	5.37%	1.75	1.94
Tm, ppm	0.61	0.045	0.52	0.70	0.48	0.74	7.34%	14.68%	22.01%	0.58	0.64
Tm ₂ O ₃ , ppm	0.70	0.052	0.59	0.80	0.54	0.85	7.43%	14.87%	22.30%	0.66	0.73
U, ppm	3.80	0.137	3.52	4.07	3.38	4.21	3.62%	7.24%	10.86%	3.61	3.99
V, ppm	233	10	212	254	202	264	4.44%	8.87%	13.31%	221	245
V ₂ O ₅ , ppm	416	18	379	453	360	471	4.44%	8.87%	13.31%	395	437
W, ppm	48.8	3.00	42.8	54.8	39.8	57.8	6.14%	12.29%	18.43%	46.3	51.2
Y, ppm	55	3.1	49	62	46	65	5.62%	11.24%	16.86%	53	58
Y ₂ O ₃ , ppm	70	4.0	63	78	59	82	5.62%	11.24%	16.86%	67	74
Yb, ppm	3.47	0.194	3.08	3.86	2.89	4.05	5.59%	11.19%	16.78%	3.30	3.64
Yb ₂ O ₃ , ppm	3.95	0.221	3.51	4.39	3.29	4.61	5.59%	11.19%	16.78%	3.75	4.15
Zn, ppm	76	12	51	100	39	112	15.99%	31.97%	47.96%	72	79
Zr, ppm	415	16	383	447	367	463	3.88%	7.76%	11.63%	394	436
Borate Fusion											
Al ₂ O ₃ , wt.%	13.76	0.204	13.35	14.16	13.15	14.37	1.48%	2.96%	4.44%	13.07	14.44
BaO, ppm	817	70	677	956	607	1026	8.57%	17.14%	25.71%	776	857
CaO, wt.%	0.751	0.020	0.710	0.791	0.690	0.812	2.70%	5.41%	8.11%	0.713	0.788

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 6 continued.

		Absolute Standard Deviations					Relative	Standard D	eviations	5 % window	
Constituent	Certified Value		2SD	2SD	3SD	3SD					
		1SD	Low	High	Low	High	1RSD	2RSD	3RSD	Low	High
Borate Fusion	Borate Fusion XRF continued										
CeO ₂ , wt.%	0.197	0.011	0.176	0.218	0.165	0.229	5.40%	10.79%	16.19%	0.187	0.207
Cr ₂ O ₃ , ppm	394	18	358	430	340	448	4.54%	9.09%	13.63%	375	414
Dy ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Er ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Eu ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Fe ₂ O ₃ , wt.%	22.92	0.252	22.42	23.42	22.17	23.68	1.10%	2.20%	3.30%	21.77	24.07
Gd ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ho ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
K ₂ O, wt.%	1.68	0.033	1.61	1.74	1.58	1.78	1.98%	3.96%	5.94%	1.59	1.76
La ₂ O ₃ , wt.%	0.143	0.008	0.127	0.159	0.118	0.167	5.68%	11.36%	17.04%	0.136	0.150
Lu ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
MgO, wt.%	1.09	0.030	1.03	1.15	1.00	1.18	2.78%	5.55%	8.33%	1.04	1.14
MnO, wt.%	0.039	0.003	0.032	0.046	0.029	0.049	8.86%	17.71%	26.57%	0.037	0.041
Na ₂ O, wt.%	0.173	0.052	0.070	0.277	0.018	0.329	29.89%	59.78%	89.67%	0.165	0.182
Nb ₂ O ₅ , ppm	885	51	784	987	733	1038	5.74%	11.49%	17.23%	841	929
Nd ₂ O ₃ , wt.%	0.084	0.012	0.061	0.108	0.049	0.120	14.04%	28.09%	42.13%	0.080	0.088
P ₂ O ₅ , wt.%	0.390	0.017	0.356	0.425	0.339	0.442	4.38%	8.76%	13.14%	0.371	0.410
SiO ₂ , wt.%	49.47	0.882	47.70	51.23	46.82	52.11	1.78%	3.57%	5.35%	47.00	51.94
SnO ₂ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
SrO, ppm	304	38	228	380	190	418	12.47%	24.95%	37.42%	289	319
Tb ₄ O ₇ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
ThO ₂ , ppm	134	20	95	174	76	193	14.58%	29.15%	43.73%	128	141
TiO ₂ , wt.%	1.85	0.035	1.78	1.93	1.75	1.96	1.91%	3.82%	5.74%	1.76	1.95
Tm ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
U ₃ O ₈ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Yb ₂ O ₃ , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
ZrO ₂ , ppm	521	42	437	606	395	648	8.08%	16.16%	24.23%	495	547
Thermogravin	Thermogravimetry										
LOI ¹⁰⁰⁰ , wt.%	6.08	0.560	4.96	7.20	4.40	7.76	9.22%	18.44%	27.65%	5.77	6.38

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt.% (weight per cent) \equiv % (mass fraction).

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

COA-1936-OREAS 460b-R1 Page: 17 of 27

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

PARTICIPATING LABORATORIES

- 1. Actlabs, Ancaster, Ontario, Canada
- 2. ALS, Brisbane, QLD, Australia
- 3. ALS, Lima, Peru
- 4. ALS, Loughrea, Galway, Ireland
- 5. ALS, Malaga, WA, Australia
- 6. ALS, Vancouver, BC, Canada
- 7. American Assay Laboratories, Sparks, Nevada, USA
- 8. ARGETEST Mineral Processing, Ankara, Central Anatolia, Turkey
- 9. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
- 10. Bureau Veritas Minerals, Ankara, Central Anatolia, Turkey
- 11. CRS Laboratories Oy, Kempele, Northern Ostrobothnia, Finland
- 12. Inspectorate (BV), Lima, Peru
- 13. Intertek, Perth, WA, Australia
- 14. Intertek Genalysis, Adelaide, SA, Australia
- 15. Ontario Geological Survey, Sudbury, Ontario, Canada
- 16. Paragon Geochemical Laboratories, Sparks, Nevada, USA
- 17. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
- 18. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
- 19. Reminex Centre de Recherche, Marrakesh, Marrakesh-Safi, Morocco
- 20. SGS, Ankara, Anatolia, Turkey
- 21. SGS, Randfontein, Gauteng, South Africa
- 22. SGS Australia Mineral Services, Perth, WA, Australia
- 23. SGS Geosol Laboratorios Ltda, Vespasiano, Minas Gerais, Brazil
- 24. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
- 25. Stewart Assay & Environmental Laboratories LLC, Kara-Balta, Chüy, Kyrgyzstan

Please note: To preserve anonymity, the above numbered alphabetical list of participating laboratories <u>does not</u> correspond with the Lab ID numbering on the scatter plots below.

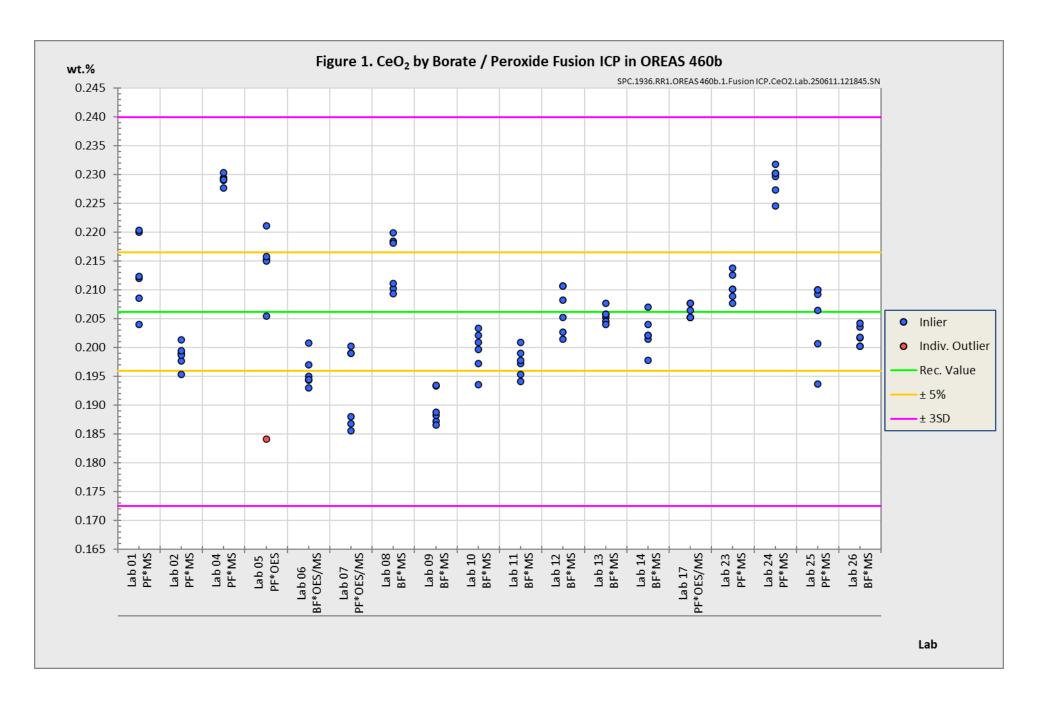
PREPARER AND SUPPLIER

Certified reference material OREAS 460b is prepared, certified and supplied by:

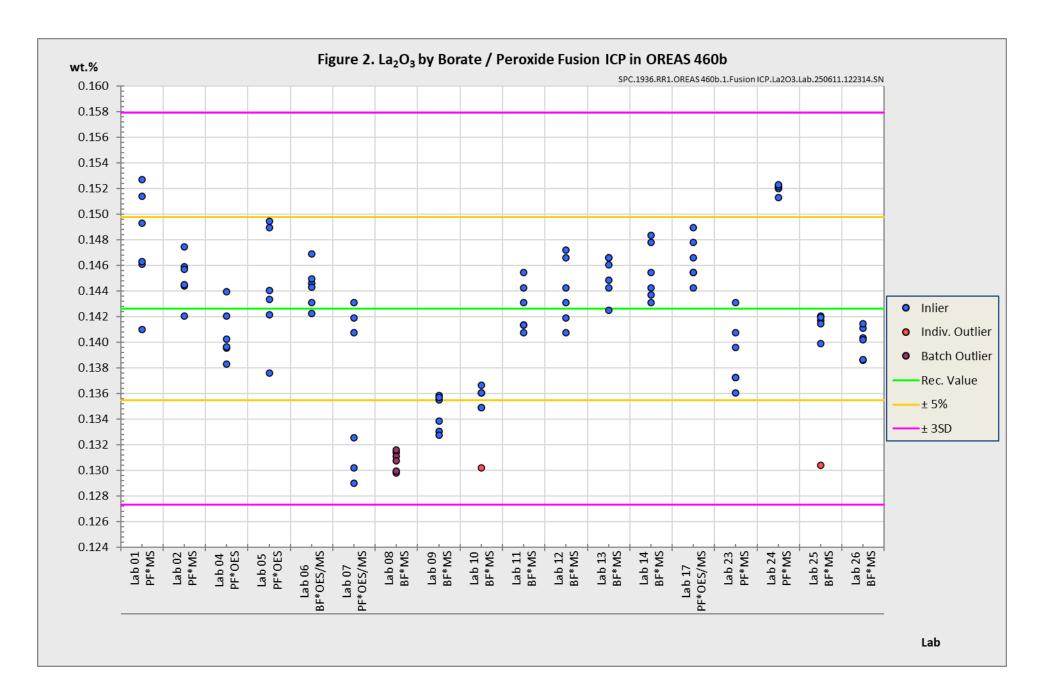
ORE Research & Exploration Pty Ltd Tel: +613-9729 0333 37A Hosie Street Web: www.oreas.com
Bayswater North VIC 3153 Email: info@ore.com.au

AUSTRALIA

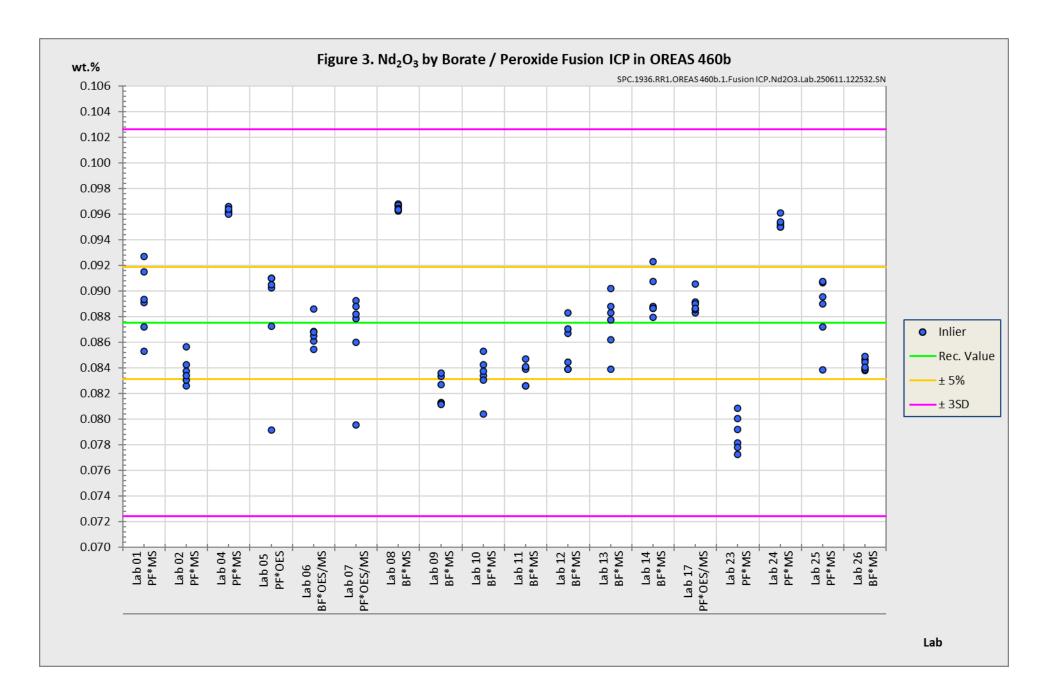
COA-1936-OREAS 460b-R1 Page: 18 of 27



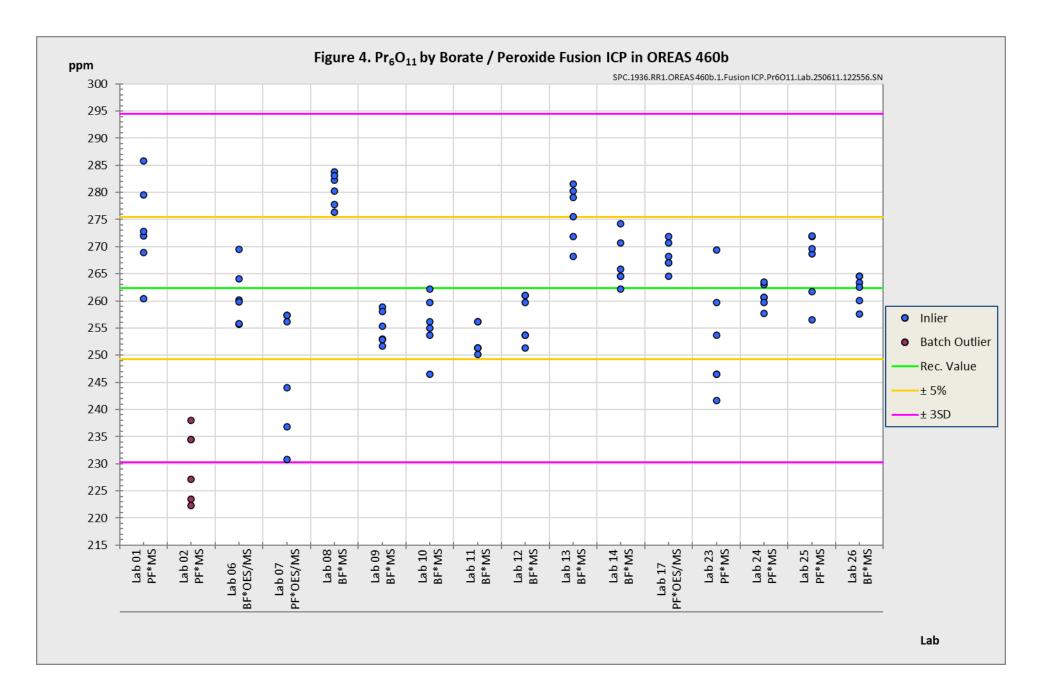
COA-1936-OREAS 460b-R1 Page: 19 of 27



COA-1936-OREAS 460b-R1 Page: 20 of 27



COA-1936-OREAS 460b-R1 Page: 21 of 27



COA-1936-OREAS 460b-R1 Page: 22 of 27

METROLOGICAL TRACEABILITY

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)) [14]. In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt.%) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This representativeness was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [8], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

The participating laboratories were chosen on the basis of their competence (from past performance in interlaboratory programs undertaken by ORE Pty Ltd) for a particular analytical method, analyte or analyte suite and sample matrix. These laboratories are accredited to ISO 17025 for 4-acid digestion (Table 1). The other operationally defined measurands characterised in this certificate (Table 2) are derived from data procured mostly from ISO 17025 accredited laboratories. The certified values presented in this report are calculated from the means of accepted data following robust technical and statistical analysis as detailed in this report.

Guide ISO/TR 16476:2016 [7], section 5.3.1 describes metrological traceability in reference materials as it pertains to the transformation of the measurand. In this section it states, "Although the determination of the property value itself can be made traceable to appropriate units through, for example, calibration of the measurement equipment used, steps like the transformation of the sample from one physical (chemical) state to another cannot. Such transformations may only be compared with a reference (when available), or among themselves. For some transformations, reference methods have been defined and may be used in certification projects to evaluate the uncertainty associated with such a transformation. In other cases, only a comparison among different laboratories using the same procedure is possible. In this case, it is impossible to demonstrate absence of method bias; therefore, the result is an operationally defined measurand (ISO 33405:2024-05, 9.2.4c) [4]." Certification takes place on the basis of agreement among operationally defined, independent measurement results.

COMMUTABILITY

The measurements of the results that underlie the certified values contained in this report were undertaken by methods involving pre-treatment (fusion/digestion) of the sample. This served to reduce the sample to a simple and well understood form permitting calibration using simple solutions of the CRM. Due to these methods being well understood and highly effective, commutability is not an issue for this CRM. All OREAS CRMs are sourced from natural ore minerals meaning they will display similar behaviour as routine 'field' samples in the relevant measurement process. Care should be taken to ensure 'matrix matching' as close as practically achievable. The matrix and mineralisation style of the CRM is described in the 'Source Material' section and users should select appropriate CRMs matching these attributes to the field samples being analysed.

COA-1936-OREAS 460b-R1 Page: 23 of 27

INTENDED USE

OREAS 460b is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 460b may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 460b is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Tables 1 and 2 in geological samples;
- For the verification/ validation of analytical methods for analytes reported in Tables 1 and 2:
- For the calibration of instruments used in the determination of the concentration of analytes reported in Tables 1 and 2. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Tables 1 and 2).

MINIMUM SAMPLE SIZE

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- 4-acid digestion with ICP-OES and/or MS finish: ≥ 0.25 g
- Sodium peroxide / Lithium Borate fusion with ICP-OES and/or MS finish: ≥0.2 g;
- Borate fusion with X-ray fluorescence finish: ≥0.2 g;
- Loss on Ignition (LOI) at 1000 °C: ≥1 g.

PERIOD OF VALIDITY & STORAGE INSTRUCTIONS

The certification of OREAS 460b remains valid, within the specified measurement uncertainties, until at least August 2039, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.

Single-use sachets

OREAS 460b is packaged in single-use laminated foil sachets. Following analysis, it is the manufacturer's expectation that any remaining material is discarded. It is the user's

COA-1936-OREAS 460b-R1 Page: 24 of 27

responsibility to prevent contamination and avoid prolonged exposure of the sample to the atmosphere prior to analysis.

Repeat-use packaging (e.g., 1 kg plastic jars)

After taking a subsample, users should replace the lid of the jar promptly and securely to prevent accidental spills and airborne contamination. OREAS 460b contains a preequilibrated hygroscopic* matrix with an indicative value for moisture provided to enable users to check for changes to stored material by determining moisture in the user's laboratory and comparing the result to the value in Table 4 in this certificate.

The stability of the CRM in regard to oxidation from the breakdown of sulphide minerals to sulphates is negligible given its low sulphur concentration (~0.03 wt.% S).

*A pre-equilibrated hygroscopic matrix means exposure to atmospheres significantly different, in terms of temperature and humidity, from the climate during manufacturing should have negligible impact on the precision of results. Hygroscopic moisture is the amount of adsorped moisture (weakly held H₂O- molecules on the surface of exposed material) following exposure to the local atmosphere. Usually, equilibration of material to the local atmosphere will occur if the material is spread into a thin (~2mm thick) layer and left exposed for a period of 2 hours.

INSTRUCTIONS FOR HANDLING & CORRECT USE

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [12].

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

As per routine analysis at commercial laboratories, the certified values derived by borate fusion with XRF finish are on a dry sample basis.

Analytes by all other methods refer to the concentration levels in the packaged state. There is no need for drying prior to weighing and analysis for these methods.

QC monitoring using multiples of the Standard Deviation (SD)

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include interlaboratory bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

The performance gates shown in Table 6 are intended only to be used as a preliminary guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SD's should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that

are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that is within the 95 % expanded uncertainty then generally there is no cause for concern in regard to bias.

LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

© COPYRIGHT Ore Research & Exploration Pty Ltd.
Unauthorised copying, reproduction, storage or dissemination is prohibited.

DOCUMENT HISTORY

Revision No.	Date	Changes applied
1	15 th December, 2025	Updated certified values for selected REE elements (4-acid digestion).
0	15 th July, 2025	First publication.

CERTIFYING OFFICER

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

QMS CERTIFICATION

ORE Pty Ltd is accredited for compliance with ISO 17034:2016 (Accreditation number 20483).





ORE Pty Ltd is ISO 9001:2015 certified by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.





COA-1936-OREAS 460b-R1 Page: 26 of 27

REFERENCES

- [1] Govett, G.J.S. (1983). Handbook of Exploration Geochemistry, Volume 2: Statistics and Data Analysis in Geochemical Prospecting (Variations of accuracy and precision).
- [2] ISO Guide 30:2015. Terms and definitions used in connection with reference materials.
- [3] ISO 33401:2024-01. Reference materials Contents of certificates, labels and accompanying documentation.
- [4] ISO 33405:2024-05. Reference materials Approaches for characterization and assessment of homogeneity and stability.
- [5] ISO Guide 98-3:2008. Guide to the expression of uncertainty in measurement (GUM:1995).
- [6] ISO 16269:2014. Statistical interpretation of data Part 6: Determination of statistical tolerance intervals.
- [7] ISO/TR 16476:2016, Reference Materials Establishing and expressing metrological traceability of quantity values assigned to reference materials.
- [8] ISO 17025:2017, General requirements for the competence of testing and calibration laboratories.
- [9] ISO 17034:2016. General requirements for the competence of reference material producers.
- [10] Munsell Rock Color Book (2014). Rock-Color Chart Committee, Geological Society of America (GSA), Minnesota (USA).
- [11] OREAS-BUP-70-09-11: Statistical Analysis OREAS Evaluation Method.
- [12] OREAS-TN-04-1498: Stability under transport; an experimental study of OREAS CRMs.
- [13] OREAS-TN-05-1674: Long-term storage stability; an experimental study of OREAS CRMs.
- [14] Thompson, A.; Taylor, B.N. (2008); Guide for the Use of the International System of Units (SI); NIST Special Publication 811; U.S. Government Printing Office: Washington, DC; available at: https://physics.nist.gov/cuu/pdf/sp811.pdf (accessed Nov 2021).
- [15] Van der Veen A.M.H. et al. (2001). Uncertainty calculations in the certification of reference materials, Accred Qual Assur 6: 290-294.

COA-1936-OREAS 460b-R1 Page: 27 of 27