

**CERTIFICATE OF ANALYSIS FOR**

**CERTIFIED REFERENCE MATERIAL**

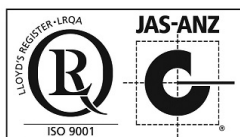
**OREAS 24e**

**Basalt Blank Pulp**

**(Quaternary Newer Volcanics Province, Victoria, Australia)**



Accredited for compliance with ISO 17034



COA-2055-OREAS 24e-R0  
Template ID: BUP-70-10-03 Ver:1.0

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**Table 1. Certified Values, Uncertainty & Tolerance Intervals in OREAS 24e.**

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>Pb Fire Assay</b>					
Au, Gold (ppb)	< 2	IND	IND	IND	IND
<b>4-Acid Digestion</b>					
Ag, Silver (ppm)	0.024	0.016	0.033	0.020	0.029
Al, Aluminium (wt.%)	7.45	7.27	7.63	7.34	7.56
As, Arsenic (ppm)	0.54	0.42	0.66	0.49	0.59
Ba, Barium (ppm)	254	244	264	249	259
Be, Beryllium (ppm)	1.05	0.97	1.13	1.01	1.09
Ca, Calcium (wt.%)	5.83	5.67	6.00	5.77	5.90
Cd, Cadmium (ppm)	0.045	0.036	0.054	0.040	0.050
Ce, Cerium (ppm)	36.7	35.1	38.3	35.8	37.6
Co, Cobalt (ppm)	44.2	42.1	46.3	43.1	45.3
Cr, Chromium (ppm)	193	180	206	185	202
Cs, Caesium (ppm)	0.72	0.67	0.77	0.67	0.76
Cu, Copper (ppm)	45.0	42.9	47.1	43.4	46.6
Fe, Iron (wt.%)	7.63	7.44	7.82	7.54	7.71
Ga, Gallium (ppm)	19.7	18.8	20.6	19.2	20.1
Hf, Hafnium (ppm)	3.57	3.40	3.73	3.43	3.70
In, Indium (ppm)	0.062	0.053	0.072	0.056	0.069
K, Potassium (wt.%)	0.690	0.663	0.716	0.677	0.702
La, Lanthanum (ppm)	17.2	16.5	17.8	16.6	17.7
Li, Lithium (ppm)	7.57	7.18	7.95	7.35	7.78
Lu, Lutetium (ppm)	0.24	0.20	0.28	IND	IND
Mg, Magnesium (wt.%)	4.27	4.15	4.39	4.22	4.33
Mn, Manganese (wt.%)	0.105	0.101	0.109	0.104	0.107
Mo, Molybdenum (ppm)	1.59	1.48	1.69	1.51	1.66
Na, Sodium (wt.%)	2.30	2.22	2.39	2.27	2.34
Nb, Niobium (ppm)	21.4	20.4	22.3	20.7	22.1
Nd, Neodymium (ppm)	19.9	18.7	21.0	19.0	20.7
Ni, Nickel (ppm)	150	146	155	147	153
P, Phosphorus (wt.%)	0.148	0.144	0.152	0.145	0.151
Pb, Lead (ppm)	2.67	2.30	3.04	2.48	2.87
Pr, Praseodymium (ppm)	4.53	4.24	4.82	4.27	4.78
Rb, Rubidium (ppm)	20.5	19.7	21.4	19.8	21.2
Sb, Antimony (ppm)	0.059	0.047	0.071	IND	IND
Sc, Scandium (ppm)	20.2	19.2	21.1	19.7	20.7
Se, Selenium (ppm)	0.057	0.036	0.078	0.047	0.067
Sn, Tin (ppm)	1.45	1.33	1.56	1.32	1.57
Sr, Strontium (ppm)	413	398	428	405	421
Ta, Tantalum (ppm)	1.27	1.20	1.34	1.23	1.30

SI unit equivalents: ppb (parts per billion;  $1 \times 10^{-9}$ )  $\equiv$   $\mu\text{g}/\text{kg}$ ; ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$   $\text{mg}/\text{kg}$ ; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

**Table 1 continued.**

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>4-Acid Digestion continued</b>					
Tb, Terbium (ppm)	0.78	0.72	0.85	0.75	0.82
Te, Tellurium (ppm)	< 0.005	IND	IND	IND	IND
Th, Thorium (ppm)	2.71	2.56	2.86	2.63	2.79
Ti, Titanium (wt.%)	1.04	1.00	1.08	1.02	1.06
Tl, Thallium (ppm)	0.067	0.057	0.076	0.061	0.072
U, Uranium (ppm)	0.69	0.65	0.73	0.67	0.71
V, Vanadium (ppm)	155	150	160	153	158
W, Tungsten (ppm)	0.44	0.35	0.52	0.41	0.47
Y, Yttrium (ppm)	20.7	20.0	21.4	20.1	21.3
Yb, Ytterbium (ppm)	1.71	1.56	1.86	IND	IND
Zn, Zinc (ppm)	107	103	112	105	110
Zr, Zirconium (ppm)	141	135	147	138	144

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

**Table 2. Indicative Values for OREAS 24e.**

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
<b>Pb Fire Assay</b>								
Pd	ppb	0.867	Pt	ppb	0.450			
<b>4-Acid Digestion</b>								
Bi	ppm	0.012	Gd	ppm	5.20	S	wt.%	0.010
Dy	ppm	4.38	Ge	ppm	0.20	Sm	ppm	4.92
Er	ppm	2.16	Ho	ppm	0.80	Tm	ppm	0.30
Eu	ppm	1.69	Re	ppm	0.001			

SI unit equivalents: ppb (parts per billion;  $1 \times 10^{-9}$ )  $\equiv$   $\mu$ g/kg; ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

## TABLE OF CONTENTS

INTRODUCTION .....	5
SOURCE MATERIAL.....	5
COMMINUTION AND HOMOGENISATION PROCEDURES .....	5
PHYSICAL PROPERTIES .....	5
MINERALOGY .....	6
ANALYTICAL PROGRAM.....	6
STATISTICAL ANALYSIS.....	7
Certified Values and their uncertainty intervals .....	7
Indicative (uncertified) values.....	7
Homogeneity Evaluation .....	7
PERFORMANCE GATES .....	8
PARTICIPATING LABORATORIES.....	10
PREPARER AND SUPPLIER.....	10
METROLOGICAL TRACEABILITY .....	11
COMMUTABILITY .....	11
INTENDED USE .....	12
MINIMUM SAMPLE SIZE .....	12
PERIOD OF VALIDITY & STORAGE INSTRUCTIONS.....	12
INSTRUCTIONS FOR HANDLING & CORRECT USE.....	13
LEGAL NOTICE.....	14
DOCUMENT HISTORY .....	14
CERTIFYING OFFICER.....	15
QMS CERTIFICATION .....	15
REFERENCES .....	15

## LIST OF TABLES

Table 1. Certified Values, Uncertainty & Tolerance Intervals in OREAS 24e.....	2
Table 2. Indicative Values for OREAS 24e. ....	3
Table 3. Physical properties of OREAS 24e. ....	6
Table 4. Indicative mineralogy of OREAS 24e by semi-quantitative XRD analysis.....	6
Table 5. Performance Gates for OREAS 24e. ....	9

## INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for handling and correct use' should be read carefully.

Table 1 presents the certified values together with their associated 95 % expanded uncertainty and tolerance intervals. Table 2 provides indicative values, including major and trace element characterisation, Table 3 lists indicative physical properties, while Table 4 reports indicative mineralogy determined by semi-quantitative XRD analysis. Finally, Table 5 presents the performance gate intervals for all certified values.

Tabulated results of all analytes together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of laboratory means from the corrected mean of means (PDM<sup>3</sup>) are presented in the detailed certification data for this CRM (**OREAS 24e-DataPack.1.0.260130\_110016.xlsx**). The certified values and uncertainties in this Certificate are the sole authoritative figures. Any additional significant figures in the DataPack are provided for reference only and do not affect the certified results.

## SOURCE MATERIAL

Certified Reference Material OREAS 24e was prepared from olivine tholeiitic basalt from the Quaternary Newer Volcanics Province in Victoria, Australia. It is characterised by very low background gold of less than 2 parts per billion.

## COMMINUTION AND HOMOGENISATION PROCEDURES

The materials constituting OREAS 24e was prepared in the following manner:

- Drying to constant mass at 105° C;
- Crushing and multi-stage milling to 98% minus 75 microns;
- Homogenisation using OREAS' novel processing technologies;
- Packaging in 10 g and 60 g units in laminated foil pouches and 1 kg units in plastic wide mouth jars.

## PHYSICAL PROPERTIES

OREAS 24e was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 3 presents these findings that should be used for informational purposes only.

**Table 3. Physical properties of OREAS 24e.**

Bulk Density (kg/m <sup>3</sup> )	Moisture (wt.%)	Munsell Notation <sup>‡</sup>	Munsell Color <sup>‡</sup>
867	1.23	N8	Very Light Gray

<sup>‡</sup>The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by cross-referencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

## MINERALOGY

The semi-quantitative XRD results shown in Table 4 below were undertaken by ALS Metallurgy in Balcatta, Western Australia. The results have been normalised to 100 % and represent the relative proportion of crystalline material. Totals greater or less than 100 % are due to rounding errors. Some amorphous material may be present. 'Clay mineral' appears to be mainly illite. 'Kandite group' appears to be mainly kaolinite and dickite.

**Table 4. Indicative mineralogy of OREAS 24e by semi-quantitative XRD analysis.**

Mineral / Mineral Group	% (mass ratio)
Clay mineral	< 1
Kandite group	1
Annite - biotite - phlogopite	1
Muscovite	4
Calcic amphibole	< 1
Plagioclase	< 1
K-feldspar and/or rutile	1
Quartz	46
Calcite	35
Dolomite - ankerite	10
Pyrite	2
Marcasite	< 1

## ANALYTICAL PROGRAM

Fifteen commercial analytical laboratories participated in the program to certify the elements reported in Table 1. The following methods were employed:

- Gold by Pb collection fire assay (25-50g charge weight) with ICP-MS (4 laboratories), ICP-OES (8 laboratories), AAS (1 laboratory) and NAA (1 laboratory) finish;
- Full ICP-OES and ICP-MS elemental suites by 4-acid (HNO<sub>3</sub>-HF-HClO<sub>4</sub>-HCl) digestion (up to 15 laboratories depending on the element).

Major and trace elements were also characterised by Bureau Veritas Geoanalytical (Perth, Australia) using borate fusion XRF (Al<sub>2</sub>O<sub>3</sub> to TiO<sub>2</sub>), laser ablation with ICP-MS (Ag to Zr), LOI at 1000°C and C+S by infrared combustion furnace (see Table 2 'Indicative Values').

For the round robin program, ten 1.5 kg test units were collected at predetermined intervals during the bagging stage, immediately after homogenisation. Each participating laboratory received six test portions. The samples received by each laboratory were obtained by taking a 110 g sample from six different 1.5 kg test units to maximise representation.

The 20 individual INAA results upon which much of the homogeneity evaluation is based, included paired 10 g samples taken from 10 different sampling units. This format enabled a nested ANOVA treatment of the INAA results to evaluate homogeneity (see 'Homogeneity Evaluation' section below).

## STATISTICAL ANALYSIS

**Certified Values and their uncertainty intervals** (Table 1) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). Outlier evaluation was conducted in accordance with ISO 17034:2017 and ISO 33405:2024. While formal statistical tests were applied, professional statistical judgment was also exercised in determining the validity of potential outliers. Assessment of systematic bias and performance using independent control materials (CRMs) was incorporated to ensure compliance with the referenced standards and to establish metrological traceability of the certified values.

**95% Expanded Uncertainty** provides a 95 % probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in [6] and [15]. All known or suspected sources of bias have been investigated or taken into account.

**Indicative (uncertified) values** (Table 2) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor. This data is intended for 'informational purposes' only.

**Standard Deviation** intervals (see Table 5, 'Performance Gates') provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. ***The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.***

### Homogeneity Evaluation

The tolerance limits (ISO 16269:2014) shown in Table 1 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for Cu by 4-acid digestion, where 99 % of the time ( $1-\alpha=0.99$ ) at least 95 % of subsamples ( $p=0.95$ ) will have concentrations lying between 43.4 and 46.6 ppm. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99 % of the tolerance intervals so constructed would cover at least 95 % of the total population, and 1 % of the tolerance intervals would cover less than 95 % of the total population. ***Please note that***

***tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.***

### **Analysis of Variance (ANOVA) Study**

In addition to the precision error method outlined above, homogeneity was also evaluated using an ANOVA study. This involved sending 20 x 10 g pulp samples to the ANSTO laboratory for Sc, Cr, Fe, Co, La and Sm analysis by INAA. The 20 samples consisted of paired samples from each of the ten sampling units to enable an Analysis of Variance (ANOVA) by comparison of within- and between-unit variances across the ten pairs. The ANOVA enables a relative measure of homogeneity and permits a test of the null hypothesis that all 'units' are drawn from the same population distribution. An ANOVA constructed in this way tests that no statistically significant difference exists in the variance between-units to that of the variance within-units. A p-value < 0.05 would indicate rejection of the null hypothesis at the 95 % confidence level (i.e., a significant difference likely does exist; meaning there is evidence of heterogeneity between the sample intervals).

No significant p-values were observed across the six reported elements. The Null Hypothesis is therefore accepted. It is important to note that ANOVA provides a relative measure of homogeneity and that a CRM having poor absolute homogeneity can still pass these tests if the within-unit heterogeneity is large and similar across all units. Based on the statistical analysis of the results of the interlaboratory certification program, it can be concluded that OREAS 24e is fit-for-purpose as a certified reference material (see 'Intended Use' below).

## **PERFORMANCE GATES**

Table 5 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit [www.westgard.com/mltirule.htm](http://www.westgard.com/mltirule.htm)). A second method utilises a 5 % window calculated directly from the certified value.

Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5 % window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5 % method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL)  $\pm$  10 %.

*i.e., Certified Value  $\pm$ 10 %  $\pm$ 2DL [1].*

**Table 5. Performance Gates for OREAS 24e.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>Pb Fire Assay</b>											
Au, ppb	< 2	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
<b>4-Acid Digestion</b>											
Ag, ppm	0.024	0.004	0.015	0.033	0.011	0.038	18.29%	36.59%	54.88%	0.023	0.025
Al, wt. %	7.45	0.218	7.01	7.89	6.80	8.11	2.93%	5.86%	8.79%	7.08	7.82
As, ppm	0.54	0.07	0.41	0.68	0.34	0.74	12.24%	24.49%	36.73%	0.52	0.57
Ba, ppm	254	10	234	274	224	284	3.89%	7.79%	11.68%	241	267
Be, ppm	1.05	0.049	0.95	1.15	0.90	1.19	4.64%	9.29%	13.93%	1.00	1.10
Ca, wt. %	5.83	0.168	5.50	6.17	5.33	6.34	2.88%	5.76%	8.63%	5.54	6.13
Cd, ppm	0.045	0.007	0.030	0.059	0.023	0.067	16.21%	32.42%	48.63%	0.043	0.047
Ce, ppm	36.7	1.40	33.9	39.5	32.5	40.9	3.80%	7.60%	11.40%	34.9	38.6
Co, ppm	44.2	1.48	41.2	47.2	39.8	48.7	3.36%	6.72%	10.07%	42.0	46.4
Cr, ppm	193	10	173	213	163	224	5.26%	10.52%	15.78%	183	203
Cs, ppm	0.72	0.042	0.63	0.80	0.59	0.84	5.83%	11.67%	17.50%	0.68	0.75
Cu, ppm	45.0	2.04	40.9	49.1	38.9	51.1	4.54%	9.08%	13.62%	42.7	47.2
Fe, wt. %	7.63	0.188	7.25	8.00	7.07	8.19	2.46%	4.92%	7.38%	7.25	8.01
Ga, ppm	19.7	0.76	18.2	21.2	17.4	22.0	3.87%	7.73%	11.60%	18.7	20.7
Hf, ppm	3.57	0.197	3.17	3.96	2.97	4.16	5.54%	11.08%	16.61%	3.39	3.74
In, ppm	0.062	0.005	0.052	0.072	0.048	0.077	7.93%	15.85%	23.78%	0.059	0.065
K, wt. %	0.690	0.017	0.656	0.724	0.639	0.741	2.46%	4.93%	7.39%	0.655	0.724
La, ppm	17.2	0.52	16.2	18.2	15.6	18.7	3.00%	6.00%	9.00%	16.3	18.0
Li, ppm	7.57	0.434	6.70	8.43	6.26	8.87	5.73%	11.46%	17.19%	7.19	7.94
Lu, ppm	0.24	0.04	0.17	0.31	0.13	0.35	15.11%	30.21%	45.32%	0.23	0.25
Mg, wt. %	4.27	0.069	4.13	4.41	4.06	4.48	1.61%	3.23%	4.84%	4.06	4.48
Mn, wt. %	0.105	0.004	0.097	0.113	0.093	0.117	3.81%	7.62%	11.43%	0.100	0.111
Mo, ppm	1.59	0.114	1.36	1.81	1.24	1.93	7.21%	14.42%	21.63%	1.51	1.66
Na, wt. %	2.30	0.069	2.17	2.44	2.10	2.51	2.98%	5.95%	8.93%	2.19	2.42
Nb, ppm	21.4	0.85	19.7	23.1	18.8	23.9	3.97%	7.94%	11.91%	20.3	22.5
Nd, ppm	19.9	0.49	18.9	20.8	18.4	21.3	2.46%	4.92%	7.37%	18.9	20.9
Ni, ppm	150	4	142	159	138	163	2.83%	5.65%	8.48%	143	158
P, wt. %	0.148	0.004	0.140	0.155	0.137	0.159	2.55%	5.11%	7.66%	0.140	0.155
Pb, ppm	2.67	0.38	1.92	3.42	1.54	3.80	14.08%	28.17%	42.25%	2.54	2.80
Pr, ppm	4.53	0.112	4.30	4.75	4.19	4.86	2.47%	4.93%	7.40%	4.30	4.75
Rb, ppm	20.5	0.82	18.9	22.2	18.1	23.0	3.99%	7.97%	11.96%	19.5	21.6
Sb, ppm	0.059	0.009	0.040	0.078	0.031	0.087	15.72%	31.43%	47.15%	0.056	0.062
Sc, ppm	20.2	0.85	18.5	21.9	17.7	22.7	4.19%	8.38%	12.58%	19.2	21.2
Se, ppm	0.057	0.008	0.040	0.073	0.032	0.082	14.54%	29.09%	43.63%	0.054	0.060
Sn, ppm	1.45	0.093	1.26	1.63	1.17	1.72	6.43%	12.86%	19.29%	1.37	1.52
Sr, ppm	413	17	379	447	362	464	4.09%	8.18%	12.27%	392	434
Ta, ppm	1.27	0.056	1.16	1.38	1.10	1.43	4.39%	8.79%	13.18%	1.20	1.33
Tb, ppm	0.78	0.053	0.68	0.89	0.62	0.94	6.82%	13.64%	20.46%	0.74	0.82
Te, ppm	< 0.005	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Th, ppm	2.71	0.134	2.44	2.98	2.31	3.11	4.94%	9.88%	14.82%	2.58	2.85

SI unit equivalents: ppb (parts per billion;  $1 \times 10^{-9}$ )  $\equiv$   $\mu\text{g}/\text{kg}$ ; ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$   $\text{mg}/\text{kg}$ ; wt. % (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

**Table 5 continued.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>4-Acid Digestion continued</b>											
Ti, wt. %	1.04	0.044	0.95	1.13	0.91	1.17	4.26%	8.52%	12.77%	0.99	1.09
Tl, ppm	0.067	0.007	0.053	0.080	0.047	0.087	9.98%	19.97%	29.95%	0.063	0.070
U, ppm	0.69	0.030	0.63	0.75	0.60	0.78	4.29%	8.58%	12.87%	0.66	0.73
V, ppm	155	4	148	163	144	167	2.44%	4.88%	7.31%	148	163
W, ppm	0.44	0.07	0.30	0.57	0.24	0.64	15.32%	30.63%	45.95%	0.42	0.46
Y, ppm	20.7	0.74	19.2	22.2	18.5	22.9	3.59%	7.17%	10.76%	19.6	21.7
Yb, ppm	1.71	0.079	1.55	1.87	1.47	1.95	4.63%	9.26%	13.89%	1.63	1.80
Zn, ppm	107	5	97	118	92	123	4.82%	9.64%	14.46%	102	113
Zr, ppm	141	7	126	156	119	163	5.20%	10.39%	15.59%	134	148

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt. % (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

## PARTICIPATING LABORATORIES

1. Actlabs, Ancaster, Ontario, Canada
2. ALS, Brisbane, QLD, Australia
3. ALS, Lima, Peru
4. ALS, Loughrea, Galway, Ireland
5. ALS, Malaga, WA, Australia
6. ALS, Vancouver, BC, Canada
7. ARGETEST Mineral Processing, Ankara, Central Anatolia, Turkey
8. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
9. Inspectorate (BV), Lima, Peru
10. Intertek, Perth, WA, Australia
11. Intertek Genalysis, Adelaide, SA, Australia
12. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
13. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
14. SGS Canada Inc., Vancouver, BC, Canada
15. SGS del Peru, Lima, Peru

## PREPARER AND SUPPLIER

Certified reference material OREAS 24e is prepared, certified and supplied by:

ORE Research & Exploration Pty Ltd 37A Hosie Street Bayswater North VIC 3153 AUSTRALIA	Tel: +613-9729 0333 Web: <a href="http://www.oreas.com">www.oreas.com</a> Email: <a href="mailto:info@ore.com.au">info@ore.com.au</a>
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## METROLOGICAL TRACEABILITY

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)) [14]. In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt.%) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This representativeness was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [8], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

Participating laboratories were selected based on demonstrated analytical competence, including prior performance in interlaboratory comparison programs conducted by ORE Pty Ltd, with consideration given to their expertise in relevant analytical methods, measurands, and sample matrices. For the measurands reported in this certificate (Table 1), data were sourced from laboratories accredited to ISO/IEC 17025. Where formal accreditation was not held for specific operationally defined measurands, metrological traceability was verified through the use of well-characterised, independently certified reference materials (CRMs) included as control samples in the round robin study.

In accordance with ISO 33405:2024-05 [5], clause 9.2.5, and ISO 17034:2016 [9], clause 7.12.4 b), the use of such control samples provides an acceptable means of demonstrating traceability in the absence of formal accreditation. In this certification program, traceability was further supported by the agreement of measured values for control samples with their known certified values, thereby offering additional confidence in the calibration and validity of measurement results across participating laboratories.

### **Operationally Defined Measurands**

In accordance with ISO 33405:2024-05, Clause 9.2.4, measurands (analytes) may be certified as operationally defined. For these measurands, traceability to the SI may not be achievable because the analytical procedure involves sample transformations (e.g., leaching or extraction). While instrument calibration can be traceable to appropriate units, the transformation steps themselves are not directly traceable and can only be evaluated through reference comparisons or harmonized procedures.

Accordingly, characterisation of these measurands has been based on the concordance of results obtained from multiple laboratories using a common, well-defined procedure. This approach ensures fitness-for-purpose and fulfils the requirements for metrological traceability as specified in ISO 17034 and ISO 33405 for operationally defined measurands.

## COMMUTABILITY

The certified values reported herein are derived from measurements performed using analytical methods involving sample pre-treatment steps, such as fusion or acid digestion. These processes convert the sample matrix into a chemically simplified and stable form,

facilitating calibration traceable to primary standards via solution-based calibration protocols. Due to the established robustness and effectiveness of these pre-treatment methods, issues related to commutability are not expected to impact the suitability of this Certified Reference Material (CRM) for its intended use.

OREAS CRMs are prepared from natural ore materials, ensuring the presence of matrix and mineralogical characteristics representative of typical exploration, mine and process samples. Consistent with ISO 17034:2016 and ISO Guide 30, users are advised to select CRMs with matrix and mineralisation styles closely matching those of their routine samples to minimize matrix effects and enhance analytical comparability. Detailed descriptions of the CRM's source material and mineralogical characteristics are provided in the 'Source Material' section to guide appropriate CRM selection.

## **INTENDED USE**

OREAS 24e is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 24e may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 24e is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- For the verification/ validation of analytical methods for analytes reported in Table 1;
- For the calibration of instruments used in the determination of the concentration of analytes reported in Table 1. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Table 1).

## **MINIMUM SAMPLE SIZE**

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- Au by lead collection fire assay:  $\geq 25$  g;
- 4-acid digestion with ICP-OES and/or MS finish:  $\geq 0.25$  g.

## **PERIOD OF VALIDITY & STORAGE INSTRUCTIONS**

The certification of OREAS 24e remains valid, within the specified measurement uncertainties, until at least July 2040, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.

### **Single-use sachets**

OREAS 24e is available in single-use, 10 g and 60 g laminated foil sachets. Following analysis, it is the manufacturer's expectation that any remaining material is discarded. It is the user's responsibility to prevent contamination and avoid prolonged exposure of the sample to the atmosphere prior to analysis.

### **Repeat-use packaging (e.g., 1 kg plastic jars)**

After taking a subsample, users should replace the lid of the jar promptly and securely to prevent accidental spills and airborne contamination. OREAS 24e contains a non-hygroscopic\* matrix with an indicative value for moisture provided to enable users to check for changes to stored material by determining moisture in the user's laboratory and comparing the result to the value in Table 3 in this certificate.

The risk to stability of the CRM in regard to oxidation from the breakdown of sulphide minerals to sulphates is minimal given its sulphur concentration (~0.01 wt.% S).

\*A non-hygroscopic matrix means exposure to atmospheres significantly different, in terms of temperature and humidity, from the climate during manufacturing should have negligible impact on the precision of results. Hygroscopic moisture is the amount of adsorbed moisture (weakly held H<sub>2</sub>O- molecules on the surface of exposed material) following exposure to the local atmosphere. Usually, equilibration of material to the local atmosphere will only occur if the material is spread into a thin (~2mm thick) layer and left exposed for a period of 2 hours.

## **INSTRUCTIONS FOR HANDLING & CORRECT USE**

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [12].

All certified values contained within this report refer to the concentration levels in the packaged state. There is no need for drying prior to weighing and analysis.

### **Authoritative Source of Information**

This Certificate of Analysis constitutes the primary and authoritative document for the certified values, associated expanded uncertainties, and their correct use. While the accompanying DataPack provides supporting information, including raw data and uncertainty estimates with additional significant figures, these extended figures are provided solely for transparency, convenience and statistical reference. Users must rely exclusively on the values stated in this Certificate, rounded to an appropriate number of significant figures, for all metrological and analytical purposes. Any discrepancy between values presented in the DataPack and those in this Certificate shall be resolved in favour of the information provided herein.

## Notice on Certificate Updates

The version of the Certificate of Analysis (COA) available on the OREAS website is considered the official and most current version. As COAs may be revised following periodic reviews, re-evaluation of data, or the availability of new information, users are strongly advised to refer to the latest online version prior to each use.

It is the user's responsibility to ensure that the most recent and applicable certificate is used to support the traceability, validity, and fitness-for-purpose of the certified reference material (CRM).

Any significant changes to the sections of this certificate will be clearly documented in the revised certificate.

## QC monitoring using multiples of the Standard Deviation (SD)

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include interlaboratory bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

The performance gates shown in Table 5 are intended only to be used as a preliminary guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SD's should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that is within the 95 % expanded uncertainty then generally there is no cause for concern in regard to bias.

## LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

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## DOCUMENT HISTORY

Revision No.	Date	Changes applied
0	5 <sup>th</sup> February 2026	First publication.

## CERTIFYING OFFICER

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

## QMS CERTIFICATION

ORE Pty Ltd is accredited for compliance with ISO 17034:2016 (Accreditation number 20483).



ORE Pty Ltd is ISO 9001:2015 certified by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.



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