

CERTIFICATE OF ANALYSIS FOR

CERTIFIED REFERENCE MATERIAL

OREAS 63

Gold-Silver Ore

(Cerro Moro Mine, Santa Cruz, Argentina)



Accredited for compliance with ISO 17034



COA-2060-OREAS 63-R1

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Table 1. Certified Values, Uncertainty & Tolerance Intervals in OREAS 63.

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
Pb Fire Assay					
Au, Gold (ppm)	4.29	4.23	4.34	4.26*	4.31*
Pb Fire Assay with Gravimetric finish					
Ag, Silver (ppm)	220	212	228	215	225
Au, Gold (ppm)	4.32	4.25	4.39	4.29	4.34
4-Acid Digestion					
Ag, Silver (ppm)	228	219	237	223	232

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg.

*Gold Tolerance Limits for typical 30 g lead fire assay are determined from 20 x 85 mg INAA results and the Sampling Constant (Ingamells & Switzer, 1973).

Note: intervals may appear asymmetric due to rounding.

Table 2. Indicative Values for OREAS 63.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
4-Acid Digestion								
Al	wt. %	5.83	Ho	ppm	0.82	Sc	ppm	7.08
As	ppm	25.3	In	ppm	0.015	Se	ppm	< 1
Ba	ppm	677	K	wt. %	4.37	Sm	ppm	6.38
Be	ppm	1.71	La	ppm	33.0	Sn	ppm	2.17
Bi	ppm	0.19	Li	ppm	35.5	Sr	ppm	103
Ca	wt. %	0.265	Lu	ppm	0.32	Ta	ppm	0.53
Cd	ppm	9.30	Mg	wt. %	0.080	Tb	ppm	0.75
Ce	ppm	68	Mn	wt. %	0.084	Te	ppm	0.21
Co	ppm	1.85	Mo	ppm	14.5	Th	ppm	7.33
Cr	ppm	20.8	Na	wt. %	0.135	Ti	wt. %	0.210
Cs	ppm	5.26	Nb	ppm	9.72	Tl	ppm	2.75
Cu	ppm	246	Nd	ppm	33.2	Tm	ppm	0.35
Dy	ppm	4.20	Ni	ppm	11.3	U	ppm	2.20
Er	ppm	2.53	P	wt. %	0.029	V	ppm	28.0
Eu	ppm	1.31	Pb	ppm	1518	W	ppm	6.55
Fe	wt. %	1.83	Pr	ppm	8.38	Y	ppm	21.7
Ga	ppm	12.8	Rb	ppm	249	Yb	ppm	2.33
Gd	ppm	5.11	Re	ppm	0.008	Zn	ppm	3043
Ge	ppm	0.17	S	wt. %	0.578	Zr	ppm	116
Hf	ppm	3.43	Sb	ppm	4.04			
Aqua Regia Digestion								
Ag	ppm	228	Hf	ppm	0.39	Sb	ppm	1.06
Al	wt. %	0.738	In	ppm	0.013	Sc	ppm	1.73
As	ppm	23.6	K	wt. %	0.375	Se	ppm	0.63
Ba	ppm	96	La	ppm	19.4	Sn	ppm	0.97
Be	ppm	0.38	Li	ppm	9.00	Sr	ppm	20.0
Bi	ppm	0.18	Mg	wt. %	0.040	Ta	ppm	< 0.01
Ca	wt. %	0.177	Mn	wt. %	0.051	Te	ppm	0.20

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

Table 2 continued.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
Aqua Regia Digestion continued								
Cd	ppm	9.37	Mo	ppm	14.0	Th	ppm	3.28
Ce	ppm	42.4	Na	wt. %	0.020	Ti	wt. %	0.008
Co	ppm	2.15	Nb	ppm	0.15	Tl	ppm	0.41
Cr	ppm	17.2	Ni	ppm	11.0	U	ppm	1.06
Cs	ppm	1.05	P	wt. %	0.022	V	ppm	15.0
Cu	ppm	247	Pb	ppm	1493	W	ppm	2.19
Fe	wt. %	1.69	Rb	ppm	15.0	Y	ppm	8.89
Ga	ppm	3.66	Re	ppm	0.006	Zn	ppm	3028
Ge	ppm	0.073	S	wt. %	0.575	Zr	ppm	24.3
Infrared Combustion								
C	wt. %	0.050	S	wt. %	0.540			
Borate Fusion XRF								
Al ₂ O ₃	wt. %	9.82	MgO	wt. %	0.140	S	wt. %	0.593
CaO	wt. %	0.350	MnO	wt. %	0.105	SiO ₂	wt. %	78.10
Fe ₂ O ₃	wt. %	2.62	Na ₂ O	wt. %	0.290	TiO ₂	wt. %	0.350
K ₂ O	wt. %	5.48	P ₂ O ₅	wt. %	0.066			
Thermogravimetry								
LOI ¹⁰⁰⁰	wt. %	2.00						
Laser Ablation ICP-MS								
Ag	ppm	203	Hf	ppm	5.61	Sn	ppm	2.50
As	ppm	24.3	Ho	ppm	0.83	Sr	ppm	93
Ba	ppm	709	In	ppm	< 0.05	Ta	ppm	0.62
Be	ppm	1.90	La	ppm	32.0	Tb	ppm	0.70
Bi	ppm	0.24	Lu	ppm	0.35	Te	ppm	0.20
Cd	ppm	13.2	Mn	wt. %	0.087	Th	ppm	6.88
Ce	ppm	65	Mo	ppm	12.6	Ti	wt. %	0.214
Co	ppm	2.30	Nb	ppm	10.0	Tl	ppm	4.90
Cr	ppm	19.5	Nd	ppm	31.1	Tm	ppm	0.35
Cs	ppm	5.32	Ni	ppm	12.0	U	ppm	2.23
Cu	ppm	238	Pb	ppm	1855	V	ppm	29.6
Dy	ppm	4.04	Pr	ppm	8.03	W	ppm	6.50
Er	ppm	2.30	Rb	ppm	226	Y	ppm	21.5
Eu	ppm	1.28	Re	ppm	< 0.01	Yb	ppm	2.33
Ga	ppm	14.1	Sb	ppm	4.80	Zn	ppm	3085
Gd	ppm	4.65	Sc	ppm	6.60	Zr	ppm	217
Ge	ppm	1.08	Sm	ppm	6.10			

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg; wt. % (weight per cent) \equiv % (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

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INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for handling and correct use' should be read carefully.

Table 1 presents the certified values together with their associated 95 % expanded uncertainty and tolerance intervals. Table 2 provides indicative values, including major and trace element characterisation, Table 3 lists indicative physical properties, while Table 4 reports indicative mineralogy determined by semi-quantitative XRD analysis, Gold homogeneity, assessed by INAA, is shown in Table 5 and is further demonstrated through a nested ANOVA (see *Homogeneity Evaluation* section). Finally, Table 6 presents the performance gate intervals for all certified values.

Tabulated results of all analytes together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of laboratory means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (**OREAS 63-DataPack.1.0.260422_113708.xlsx**). The certified values and uncertainties in this Certificate are the sole authoritative figures. Any additional significant figures in the DataPack are provided for reference only and do not affect the certified results.

Results are also presented in scatter plots for Au by lead collection fire assay, Ag by lead collection fire assay with gravimetric finish and Ag by 4-acid digestion in Figures 1 to 3 respectively, together with $\pm 3SD$ (magenta) and $\pm 5\%$ (yellow) control lines and certified value (green line). Accepted individual results are coloured blue and individual and dataset outliers are identified in red and violet, respectively.

INTENDED USE

OREAS 63 is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 63 may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 63 is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- For the verification/ validation of analytical methods for analytes reported in Table 1;
- For the calibration of instruments used in the determination of the concentration of analytes reported in Table 1. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of

the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Table 1).

SOURCE MATERIAL

OREAS 63 was prepared from a blend of gold-silver ore materials sourced from the Cerro Moro Mine, Santa Cruz Province, Argentina. The Cerro Moro material represents epithermal precious-metal mineralisation characterised by elevated gold and silver with minor associated base metals.

MINIMUM SAMPLE SIZE

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- Au by lead collection fire assay with instrumental finish: ≥ 25 g;
- Ag and Au by lead collection fire assay with gravimetric finish: ≥ 10 g;
- Ag by 4-acid digestion with instrumental finish: ≥ 0.25 g.

INSTRUCTIONS FOR HANDLING, STORAGE & CORRECT USE

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [12].

All certified values contained within this report refer to the concentration levels in the packaged state. There is no need for drying prior to weighing and analysis.

Single-use sachets

OREAS 63 is available in single-use, 60 g laminated foil sachets. Following analysis, it is the manufacturer's expectation that any remaining material is discarded. It is the user's responsibility to prevent contamination and avoid prolonged exposure of the sample to the atmosphere prior to analysis.

Repeat-use packaging (e.g., 500 g plastic jars)

After taking a subsample, users should replace the lid of the jar promptly and securely to prevent accidental spills and airborne contamination. OREAS 63 contains a non-hygroscopic* matrix with an indicative value for moisture provided to enable users to check for changes to stored material by determining moisture in the user's laboratory and comparing the result to the value in Table 3 in this certificate.

The risk to stability of the CRM in regard to oxidation from the breakdown of sulphide minerals to sulphates is minimal given its sulphur concentration (~ 0.54 wt.% S).

*A non-hygroscopic matrix means exposure to atmospheres significantly different, in terms of temperature and humidity, from the climate during manufacturing should have negligible impact on the precision of results. Hygroscopic moisture is the amount of adsorbed moisture (weakly held H₂O- molecules on the surface of exposed material) following exposure to the local atmosphere. Usually, equilibration of material to the local atmosphere will only occur if the material is spread into a thin (~2mm thick) layer and left exposed for a period of 2 hours.

Authoritative Source of Information

This Certificate of Analysis constitutes the primary and authoritative document for the certified values, associated expanded uncertainties, and their correct use. While the accompanying DataPack provides supporting information, including raw data and uncertainty estimates with additional significant figures, these extended figures are provided solely for transparency, convenience and statistical reference. Users must rely exclusively on the values stated in this Certificate, rounded to an appropriate number of significant figures, for all metrological and analytical purposes. Any discrepancy between values presented in the DataPack and those in this Certificate shall be resolved in favour of the information provided herein.

Notice on Certificate Updates

The version of the Certificate of Analysis (COA) available on the OREAS website is considered the official and most current version. As COAs may be revised following periodic reviews, re-evaluation of data, or the availability of new information, users are strongly advised to refer to the latest online version prior to each use.

It is the user's responsibility to ensure that the most recent and applicable certificate is used to support the traceability, validity, and fitness-for-purpose of the certified reference material (CRM).

Any significant changes to the sections of this certificate will be clearly documented in the revised certificate.

QC monitoring using multiples of the Standard Deviation (SD)

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include interlaboratory bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

The performance gates shown in Table 6 are intended only to be used as a preliminary guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SD's should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that is within the 95 % expanded uncertainty then generally there is no cause for concern in regard to bias.

PERIOD OF VALIDITY

The certification of OREAS 63 remains valid, within the specified measurement uncertainties, until at least July 2040, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.

COMMINUTION AND HOMOGENISATION PROCEDURES

The materials constituting OREAS 63 was prepared in the following manner:

- Drying to constant mass at 85 °C;
- Multi-stage milling to 100 % minus 30 µm;
- Homogenisation using OREAS' novel processing technologies;
- Packaging in 60 g units in laminated foil pouches and 500 g units in plastic wide-mouth jars.

PHYSICAL PROPERTIES

OREAS 63 was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 3 presents these findings that should be used for informational purposes only.

Table 3. Physical properties of OREAS 63.

Bulk Density (kg/m ³)	Moisture (wt.%)	Munsell Notation [‡]	Munsell Color [‡]
681	0.61	5y 8/1	Yellowish Gray

[‡]The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by cross-referencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

MINERALOGY

The semi-quantitative XRD results shown in Table 4 below were undertaken by ALS Metallurgy in Balcatta, Western Australia. The results have been normalised to 100 % and represent the relative proportion of crystalline material. Totals greater or less than 100 % are due to rounding errors.

Some amorphous material is likely present. Trace amounts of calcic amphibole, marcasite and galena may also be present. The 'kandite group' phase appears to consist predominantly of kaolinite. The K-feldspar and rutile peaks overlap; the phase appears to be predominantly K-feldspar, although trace rutile may also be present.

Table 4. Indicative mineralogy of OREAS 63 by semi-quantitative XRD analysis.

Mineral / Mineral Group	% (mass ratio)
Kandite group	3
Muscovite - illite	2
Plagioclase	1
K-feldspar	36
Quartz	56
Pyrite	1
Sphalerite	< 1
Gypsum	< 1
Calcite	< 1
Goethite	1
Anatase	< 1

ANALYTICAL PROGRAM

Twenty-one commercial analytical laboratories participated in the program to certify the elements reported in Table 1. The following methods were employed:

- Gold by Pb collection fire assay (25-30 g charge weight) with AAS (19 laboratories) or ICP-OES (1 laboratory) finish;
- Gold by Pb collection fire assay (30 g charge weight) with gravimetric finish (13 laboratories);
- Silver by Pb collection fire assay (10-30 g charge weight) with gravimetric finish (18 laboratories);
- Silver by 4-acid (HNO₃-HF-HClO₄-HCl) digestion with AAS (12 laboratories) or ICP-OES (5 laboratories) finish.

Major and trace elements were also characterised by Bureau Veritas Geoanalytical (Perth, Australia) using borate fusion XRF (Al₂O₃ to TiO₂), laser ablation with ICP-MS (Ag to Zr), LOI at 1000 °C and C+S by infrared combustion furnace (see Table 2 'Indicative Values').

For the round robin program, six 8 kg test units were sampled at predetermined intervals during the bagging stage, immediately after homogenisation. Each participating laboratory received six test portions obtained by taking a 110 g sample from each of the six distinct test units.

The 18 individual INAA results upon which much of the homogeneity evaluation is based, included triplicate 10 g samples taken from 6 different sampling units. This format enabled a nested ANOVA treatment of the INAA results to evaluate homogeneity (see 'Homogeneity Evaluation' section below).

PARTICIPATING LABORATORIES

1. Actlabs, Ancaster, Ontario, Canada
2. Alex Stewart International, Mendoza, Argentina
3. ALS, Johannesburg, South Africa
4. ALS, Lima, Peru
5. ALS, Loughrea, Galway, Ireland
6. ALS, Malaga, WA, Australia
7. ALS, Vancouver, BC, Canada
8. American Assay Laboratories, Sparks, Nevada, USA
9. ANSTO, Lucas Heights, NSW, Australia
10. Bureau Veritas Geoanalytical, Perth, WA, Australia
11. Intertek, Perth, WA, Australia
12. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
13. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
14. SGS Canada Inc., Vancouver, BC, Canada
15. SGS de Mexico SA de CV, Cd. Industrial, Durango, Mexico
16. SGS del Peru, Lima, Peru
17. SGS Geosol Laboratorios Ltda, Vespasiano, Minas Gerais, Brazil
18. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
19. SGS Minerals, Santiago, Chile
20. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
21. Skyline Assayers & Laboratories, Tucson, Arizona, USA
22. Stewart Assay & Environmental Laboratories LLC, Kara-Balta, Chüy, Kyrgyzstan

Please note: To maintain anonymity of participating laboratories, the alphabetical list above does not correspond to the Lab ID numbers shown in the scatter plots below.

STATISTICAL ANALYSIS

Certified Values and their uncertainty intervals (Table 1) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). Outlier evaluation was conducted in accordance with ISO 17034:2017 and ISO 33405:2024. While formal statistical tests were applied, professional statistical judgment was also exercised in determining the validity of potential outliers. Assessment of systematic bias and performance using independent control materials (CRMs) was incorporated to ensure compliance with the referenced standards and to establish metrological traceability of the certified values.

95% Expanded Uncertainty provides a 95 % probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in [6] and [15]. All known or suspected sources of bias have been investigated or taken into account.

Indicative (uncertified) values (Table 2) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor. This data is intended for 'informational purposes' only.

Standard Deviation intervals (see Table 6, 'Performance Gates') provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. ***The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.***

Homogeneity Evaluation

For analytes other than gold, the tolerance limits (ISO 16269:2014) shown in Table 1 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for Ag by 4-acid digestion, where 99 % of the time ($1-\alpha=0.99$) at least 95 % of subsamples ($p=0.95$) will have concentrations lying between 223 and 232 ppm. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99 % of the tolerance intervals so constructed would cover at least 95 % of the total population, and 1 % of the tolerance intervals would cover less than 95 % of the total population. ***Please note that tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.***

The homogeneity of gold has been determined by INAA at ANSTO using the reduced analytical subsample method which utilises the known relationship between standard deviation and analytical subsample weight (Ingamells and Switzer, 1973 [2]). In this approach the sample aliquot is substantially reduced to a point where most of the variability in replicate assays should be due to inhomogeneity of the reference material and measurement error becomes negligible. Table 5 below shows the gold INAA data determined on 20 x 85 mg subsamples of OREAS 63. An equivalent scaled version of the results is also provided to demonstrate an appreciation of what this data means if 30 g fire assays were undertaken without the normal measurement error associated with this methodology. In this instance, the 1RSD of 0.17 % calculated for a 30 g fire assay sample (3.23 % at 85 mg weights) confirms the high level of gold homogeneity in OREAS 63.

The homogeneity of OREAS 63 has also been evaluated in an Analysis of Variance (**ANOVA**) of the INAA data. The 20 samples were comprised of paired samples from each of 10 sampling lot intervals (representative of the prepared batch) and were randomised prior to assigning sample numbers. The duplicate samples enabled an ANOVA by comparison of within- and between-unit variances across the 10 pairs. The purpose of the ANOVA is to test that no statistically significant difference exists in the variance between units to that of the variance within units. This allows an assessment of homogeneity across the entire prepared batch of OREAS 63. The test was performed using the following parameters:

- Gold INAA – 20 results (1 laboratory providing duplicate analyses on 10 samples where each sample can be viewed as a ‘unit’);
- Null Hypothesis, H₀: Between-unit variance is no greater than within-unit variance (reject H₀ if p-value < 0.05);
- Alternative Hypothesis, H₁: Between-unit variance is greater than within-unit variance.

Table 5. Neutron Activation Analysis of Au (in ppm) on 20 x 85 mg subsamples and showing the equivalent results scaled to a 30 g sample mass typical of fire assay determination.

Replicate No	Au 85 mg actual	Au 30 g equivalent*
1	4.37	4.47
2	4.67	4.48
3	4.70	4.48
4	4.34	4.46
5	4.31	4.46
6	4.66	4.48
7	4.57	4.48
8	4.42	4.47
9	4.38	4.47
10	4.57	4.48
11	4.51	4.47
12	4.40	4.47
13	4.27	4.46
14	4.49	4.47
15	4.62	4.48
16	4.59	4.48
17	4.36	4.47
18	4.25	4.46
Mean	4.47	4.47
Median	4.46	4.47
Std Dev.	0.145	0.008
Rel.Std.Dev.	3.23%	0.17%

*Results calculated for a 30g equivalent sample mass using the formula: $x^{30g Eq} = \frac{(x^{INAA} - \bar{X}) \times RSD@30g}{RSD@85mg} + \bar{X}$

where $x^{30g Eq}$ = equivalent result calculated for a 30 g sample mass

(x^{INAA}) = raw INAA result at 85 mg

\bar{X} = mean of 85 mg INAA results

The data were not filtered for outliers before p-value calculation, which yielded 0.85—statistically insignificant, so the Null Hypothesis is accepted. ANOVA does not measure absolute homogeneity; it evaluates whether analytes are similarly distributed across the packaging run and whether variance between subsamples from the same unit differs from that between separate units. A reference material may show poor absolute homogeneity yet still meet a relative homogeneity (ANOVA) criterion if within-unit heterogeneity is substantial and consistent. Based on ANOVA and interlaboratory certification results, OREAS 63 is fit-for-purpose as a certified reference material (see ‘Intended Use’ below).

METROLOGICAL TRACEABILITY

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)) [14]. In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt.%) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This representativeness was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [8], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

Participating laboratories were selected based on demonstrated analytical competence, including prior performance in interlaboratory comparison programs conducted by ORE Pty Ltd, with consideration given to their expertise in relevant analytical methods, measurands, and sample matrices. For the measurands reported in this certificate (Table 1), data were sourced from laboratories accredited to ISO/IEC 17025. Where formal accreditation was not held for specific operationally defined measurands, metrological traceability was verified through the use of well-characterised, independently certified reference materials (CRMs) included as control samples in the round robin study.

In accordance with ISO 33405:2024-05 [5], clause 9.2.5, and ISO 17034:2016 [9], clause 7.12.4 b), the use of such control samples provides an acceptable means of demonstrating traceability in the absence of formal accreditation. In this certification program, traceability was further supported by the agreement of measured values for control samples with their known certified values, thereby offering additional confidence in the calibration and validity of measurement results across participating laboratories.

Operationally Defined Measurands

In accordance with ISO 33405:2024-05, Clause 9.2.4, measurands (analytes) may be certified as operationally defined. For these measurands, traceability to the SI may not be achievable because the analytical procedure involves sample transformations (e.g., leaching or extraction). While instrument calibration can be traceable to appropriate units, the transformation steps themselves are not directly traceable and can only be evaluated through reference comparisons or harmonized procedures.

Accordingly, characterisation of these measurands has been based on the concordance of results obtained from multiple laboratories using a common, well-defined procedure. This approach ensures fitness-for-purpose and fulfils the requirements for metrological traceability as specified in ISO 17034 and ISO 33405 for operationally defined measurands.

COMMUTABILITY

The certified values reported herein are derived from measurements performed using analytical methods involving sample pre-treatment steps, such as fusion or acid digestion. These processes convert the sample matrix into a chemically simplified and stable form,

facilitating calibration traceable to primary standards via solution-based calibration protocols. Due to the established robustness and effectiveness of these pre-treatment methods, issues related to commutability are not expected to impact the suitability of this Certified Reference Material (CRM) for its intended use.

OREAS CRMs are prepared from natural ore materials, ensuring the presence of matrix and mineralogical characteristics representative of typical exploration, mine and process samples. Consistent with ISO 17034:2016 and ISO Guide 30, users are advised to select CRMs with matrix and mineralisation styles closely matching those of their routine samples to minimize matrix effects and enhance analytical comparability. Detailed descriptions of the CRM's source material and mineralogical characteristics are provided in the 'Source Material' section to guide appropriate CRM selection.

PERFORMANCE GATES

Table 6 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit www.westgard.com/mltirule.htm). A second method utilises a 5 % window calculated directly from the certified value.

Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5 % window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5 % method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL) \pm 10 %.

i.e., Certified Value \pm 10 % \pm 2DL [1].

Table 6. Performance Gates for OREAS 63.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Pb Fire Assay											
Au, ppm	4.29	0.129	4.03	4.55	3.90	4.68	3.02%	6.03%	9.05%	4.07	4.50
Pb Fire Assay with Gravimetric finish											
Ag, ppm	220	10	199	240	189	250	4.63%	9.27%	13.90%	209	231
Au, ppm	4.32	0.167	3.98	4.65	3.82	4.82	3.87%	7.74%	11.61%	4.10	4.53
4-Acid Digestion											
Ag, ppm	228	6	216	240	209	246	2.70%	5.39%	8.09%	216	239

SI unit equivalents: ppm (parts per million; 1×10^{-6}) \equiv mg/kg.

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Figure 1. Au by Pb Fire Assay in OREAS 63

SPC.2060.RR.OREAS 63.1.Fire Assay.Au.Lab.260422.080911.SN

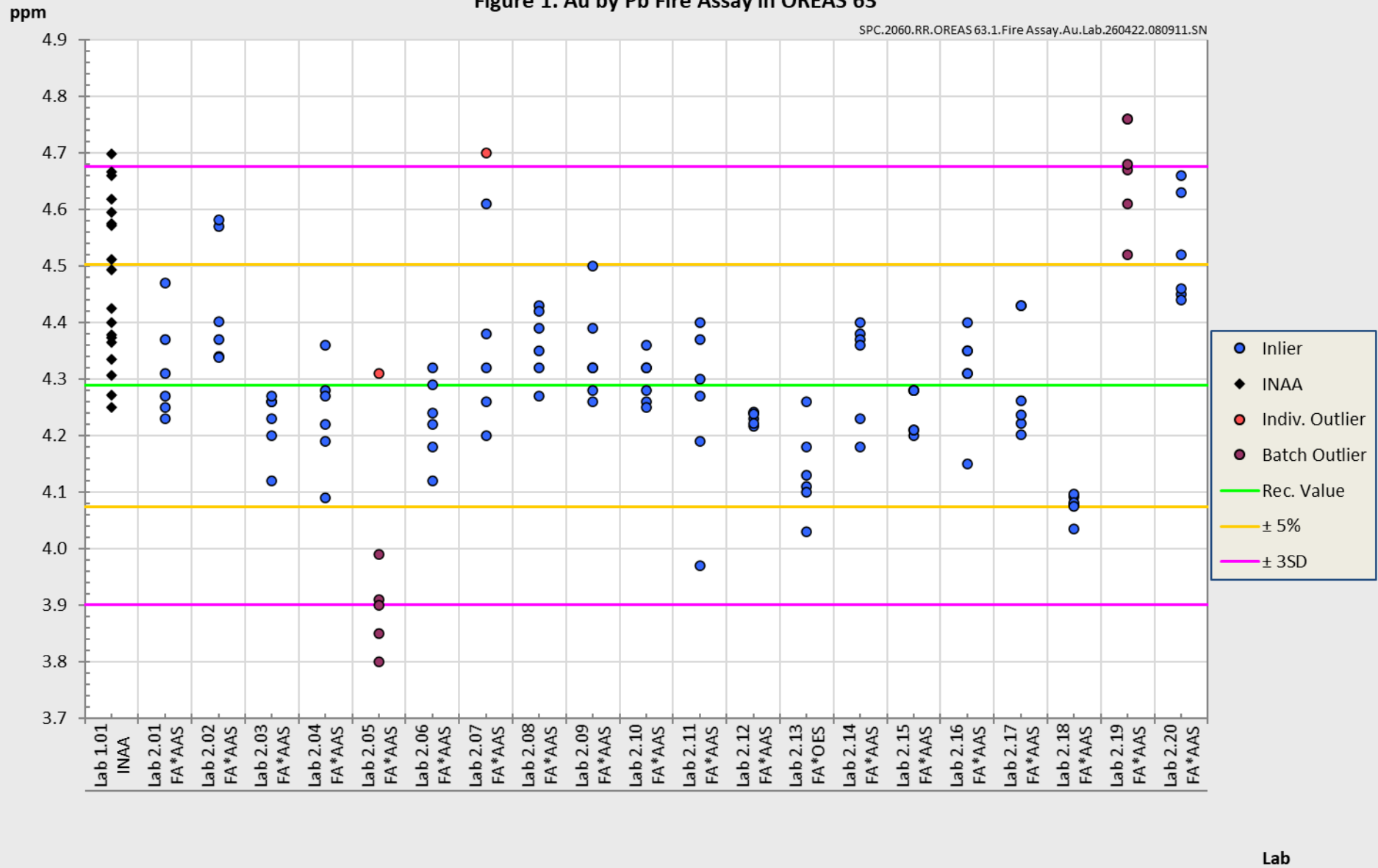


Figure 2. Ag by Pb Fire Assay (Grav) in OREAS 63

SPC.2060.RR.OREAS 63.1.Fire Assay Grav.Ag.Lab.260422.082504.SN

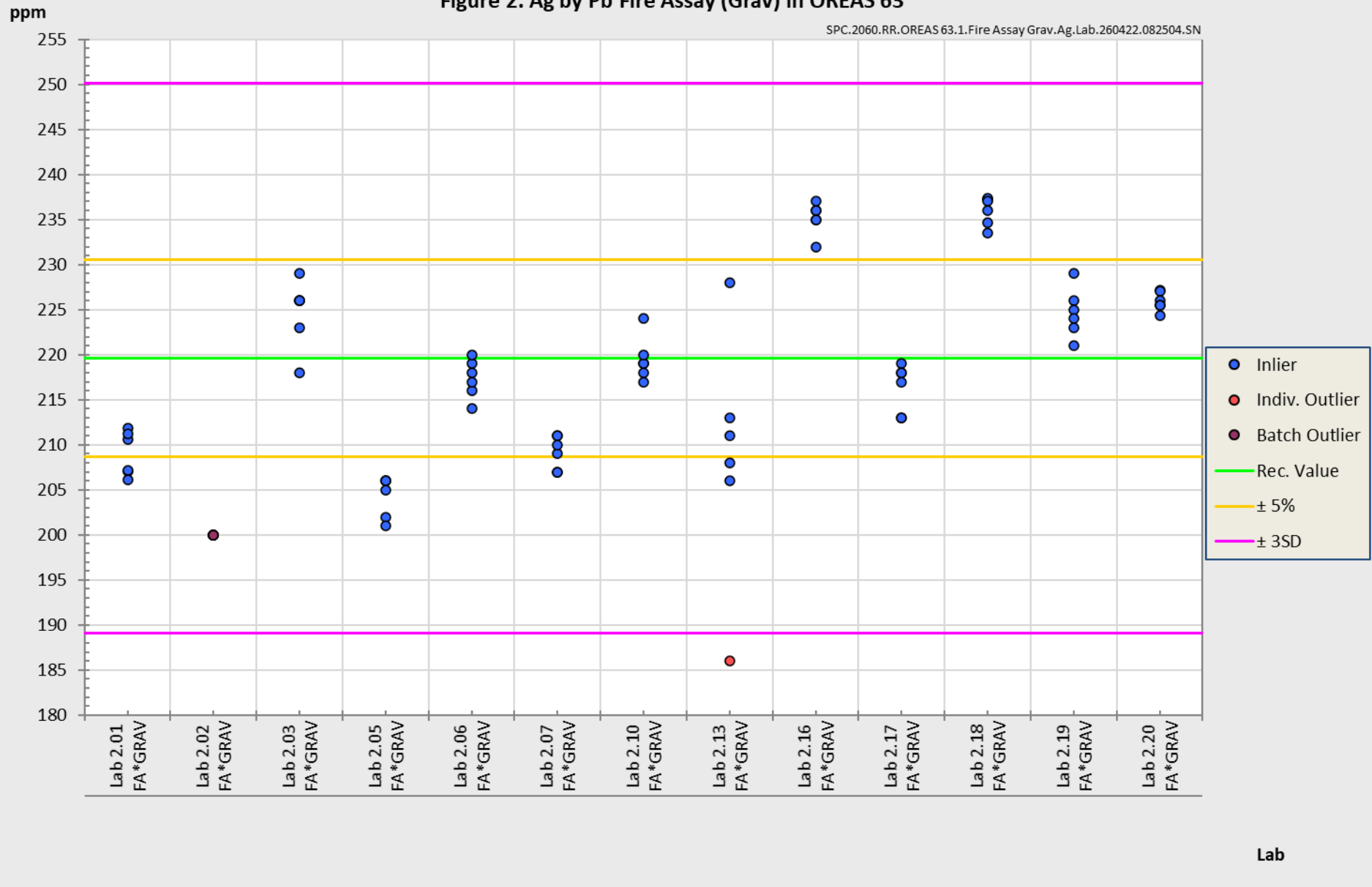
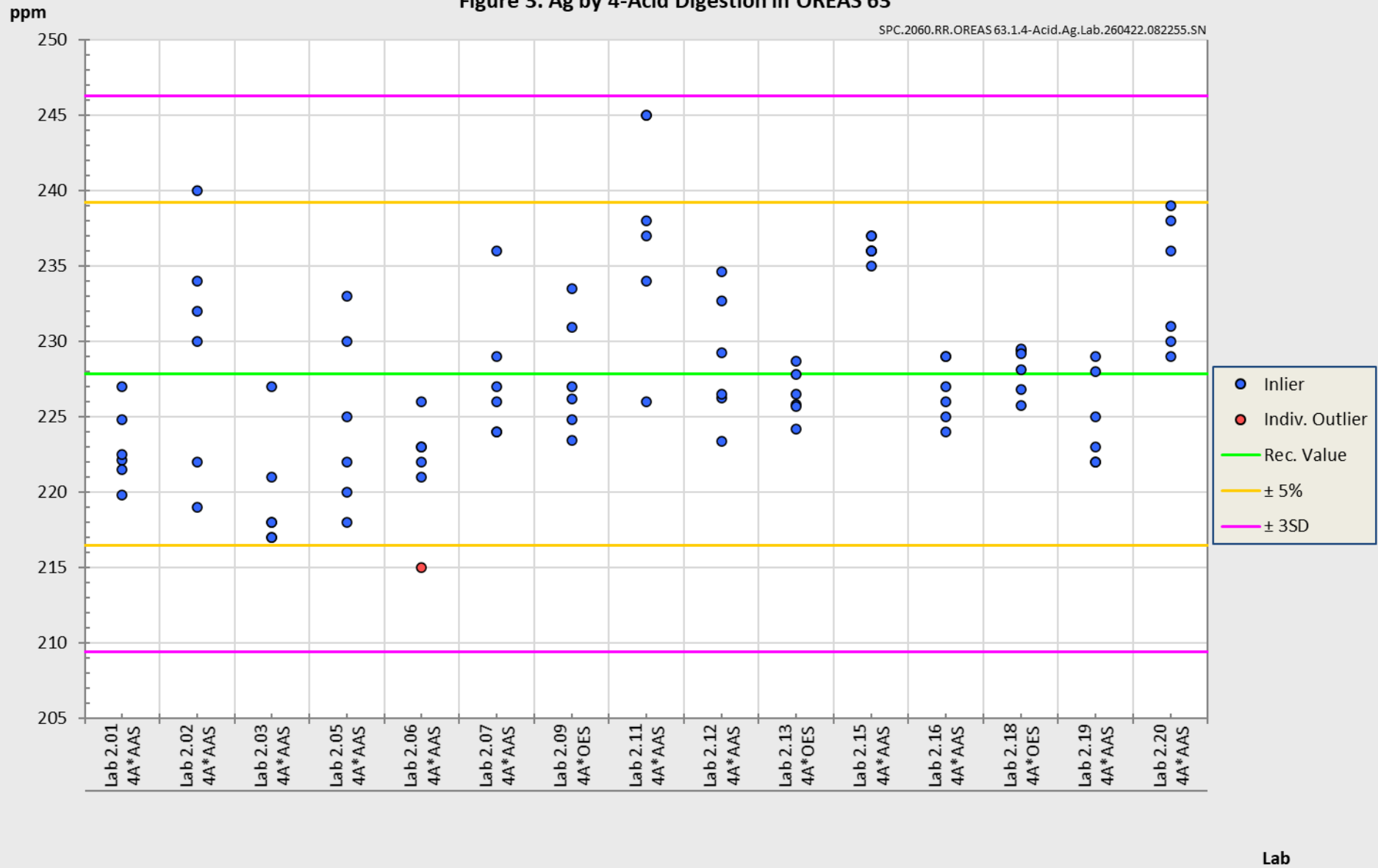


Figure 3. Ag by 4-Acid Digestion in OREAS 63

SPC.2060.RR.OREAS 63.1.4-Acid.Ag.Lab.260422.082255.SN



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QMS CERTIFICATION

ORE Pty Ltd is accredited for compliance with ISO 17034:2016 (Accreditation number 20483).



ORE Pty Ltd is ISO 9001:2015 certified by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.



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DOCUMENT HISTORY

Revision No.	Date	Changes applied
1	21 st May, 2026	Updated CRM title and source material description.
0	30 th April, 2026	First publication.

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