

**CERTIFICATE OF ANALYSIS FOR**

**CERTIFIED REFERENCE MATERIAL**

**OREAS 702**

**W-Bi-Mo-F Ore**

**(Nui Phao Mine, Thai Nguyen Province, Vietnam)**



Accredited for compliance with ISO 17034



COA-2069-OREAS 702-R0

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**Table 1. Certified Values, Uncertainty & Tolerance Intervals in OREAS 702.**

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>Borate Fusion XRF</b>					
Al <sub>2</sub> O <sub>3</sub> , Aluminium(III) oxide (wt.%)	9.70	9.58	9.81	9.63	9.77
As, Arsenic (ppm)	< 100	IND	IND	IND	IND
BaO, Barium oxide (ppm)	738	668	808	673	803
Bi, Bismuth (ppm)	287	238	336	270	303
CaO, Calcium oxide (wt.%)	22.54	22.35	22.73	22.42	22.66
Co, Cobalt (ppm)	< 100	IND	IND	IND	IND
Cr <sub>2</sub> O <sub>3</sub> , Chromium(III) oxide (ppm)	< 150	IND	IND	IND	IND
Cu, Copper (ppm)	352	329	375	334	370
Fe <sub>2</sub> O <sub>3</sub> , Iron(III) oxide (wt.%)	3.36	3.31	3.41	3.33	3.39
HfO <sub>2</sub> , Hafnium dioxide (ppm)	< 100	IND	IND	IND	IND
K <sub>2</sub> O, Potassium oxide (wt.%)	2.27	2.24	2.30	2.25	2.29
MgO, Magnesium oxide (wt.%)	1.03	1.00	1.06	1.01	1.05
MnO, Manganese oxide (wt.%)	0.038	0.035	0.042	0.036	0.041
Mo, Molybdenum (ppm)	625	585	666	606	645
Na <sub>2</sub> O, Sodium oxide (wt.%)	1.77	1.72	1.82	1.75	1.78
Ni, Nickel (ppm)	< 50	IND	IND	IND	IND
P <sub>2</sub> O <sub>5</sub> , Phosphorus(V) oxide (wt.%)	0.129	0.122	0.136	0.126	0.132
Pb, Lead (ppm)	< 50	IND	IND	IND	IND
SiO <sub>2</sub> , Silicon dioxide (wt.%)	41.41	41.08	41.74	41.19	41.62
SO <sub>3</sub> , Sulphur trioxide (wt.%)	0.906	0.879	0.934	0.888	0.925
Sr, Strontium (ppm)	196	186	206	IND	IND
TiO <sub>2</sub> , Titanium dioxide (wt.%)	0.386	0.374	0.398	0.377	0.396
WO <sub>3</sub> , Tungsten trioxide (wt.%)	0.277	0.271	0.283	0.272	0.281
Zn, Zinc (ppm)	60	47	73	IND	IND
<b>Thermogravimetry</b>					
LOI <sup>1000</sup> , Loss on ignition @1000 °C (wt.%)	16.06	15.97	16.15	16.01	16.11
<b>Ion Selective Electrode</b>					
F, Fluorine (wt.%)	0.299	0.271	0.328	0.285	0.314
<b>Infrared Combustion</b>					
S, Sulphur (wt.%)	0.349	0.334	0.363	0.338	0.359
<b>Borate / Peroxide Fusion ICP</b>					
Al <sub>2</sub> O <sub>3</sub> , Aluminium(III) oxide (wt.%)	9.56	9.32	9.81	9.44	9.68
Ba, Barium (ppm)	650	631	669	637	663
Be, Beryllium (ppm)	5.63	4.73	6.53	5.25	6.01
Bi, Bismuth (ppm)	275	263	287	269	281
CaO, Calcium oxide (wt.%)	22.21	21.68	22.75	21.90	22.53
Cd, Cadmium (ppm)	< 10	IND	IND	IND	IND

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed. For practical purposes the 95% Expanded Uncertainty can be set between zero and a two times multiple of the upper bound/non-detect limit value).

Table 1 continued.

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>Borate / Peroxide Fusion ICP continued</b>					
Ce, Cerium (ppm)	56	53	59	54	57
Co, Cobalt (ppm)	6.74	5.90	7.58	6.32	7.16
Cr, Chromium (ppm)	29.5	24.5	34.4	27.3	31.6
Cs, Caesium (ppm)	8.53	8.05	9.01	8.35	8.71
Cu, Copper (ppm)	362	341	383	353	371
Dy, Dysprosium (ppm)	4.46	3.99	4.92	4.26	4.65
Er, Erbium (ppm)	2.26	2.05	2.48	2.11	2.42
Eu, Europium (ppm)	1.01	0.89	1.13	0.94	1.08
Fe <sub>2</sub> O <sub>3</sub> , Iron(III) oxide (wt.%)	3.38	3.29	3.48	3.32	3.45
Ga, Gallium (ppm)	14.2	13.5	15.0	13.9	14.5
Gd, Gadolinium (ppm)	5.07	4.74	5.41	4.89	5.26
Hf, Hafnium (ppm)	4.52	4.08	4.97	4.34	4.70
Ho, Holmium (ppm)	0.84	0.76	0.92	0.80	0.88
K <sub>2</sub> O, Potassium oxide (wt.%)	2.32	2.24	2.39	2.26	2.37
La, Lanthanum (ppm)	27.8	26.3	29.3	27.0	28.6
Li, Lithium (ppm)	37.9	34.7	41.2	36.9	39.0
Lu, Lutetium (ppm)	0.29	0.25	0.32	0.26	0.32
MgO, Magnesium oxide (wt.%)	1.01	0.97	1.04	0.99	1.02
MnO, Manganese oxide (wt.%)	0.040	0.039	0.041	0.039	0.041
Mo, Molybdenum (ppm)	588	558	617	577	598
Na <sub>2</sub> O, Sodium oxide (wt.%)	1.77	1.70	1.84	1.71	1.82
Nb, Niobium (ppm)	8.78	8.02	9.53	8.36	9.20
Nd, Neodymium (ppm)	25.7	23.8	27.5	24.9	26.4
P <sub>2</sub> O <sub>5</sub> , Phosphorus(V) oxide (wt.%)	0.133	0.125	0.141	0.128	0.138
Pb, Lead (ppm)	17.6	15.0	20.1	16.4	18.7
Pr, Praseodymium (ppm)	6.71	6.24	7.19	6.50	6.93
Rb, Rubidium (ppm)	120	115	124	118	121
S, Sulphur (wt.%)	0.346	0.315	0.377	0.330	0.363
Sc, Scandium (ppm)	5.81	5.30	6.32	5.42	6.19
SiO <sub>2</sub> , Silicon dioxide (wt.%)	42.01	40.87	43.15	41.22	42.81
Sm, Samarium (ppm)	5.60	5.12	6.07	5.10	6.10
Sn, Tin (ppm)	4.36	3.84	4.87	3.99	4.72
Sr, Strontium (ppm)	195	188	202	191	198
Ta, Tantalum (ppm)	0.78	0.65	0.92	IND	IND
Tb, Terbium (ppm)	0.78	0.72	0.85	0.72	0.84
Th, Thorium (ppm)	9.88	9.14	10.61	9.31	10.45
Ti, Titanium (wt.%)	0.237	0.230	0.245	0.233	0.242

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

Table 1 continued.

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>Borate / Peroxide Fusion ICP continued</b>					
Tl, Thallium (ppm)	0.70	0.60	0.80	0.65	0.75
Tm, Thulium (ppm)	0.31	0.29	0.34	0.27	0.35
U, Uranium (ppm)	4.20	3.66	4.73	3.89	4.51
V, Vanadium (ppm)	41.6	39.3	44.0	40.3	43.0
WO <sub>3</sub> , Tungsten trioxide (wt.%)	0.286	0.275	0.297	0.280	0.292
Y, Yttrium (ppm)	22.8	21.3	24.3	22.0	23.6
Yb, Ytterbium (ppm)	1.99	1.74	2.25	1.88	2.10
Zn, Zinc (ppm)	59	53	65	56	62
Zr, Zirconium (ppm)	167	158	177	159	176
<b>4-Acid Digestion</b>					
Ag, Silver (ppm)	0.178	0.156	0.201	IND	IND
Al, Aluminium (wt.%)	5.10	4.99	5.22	5.02	5.19
As, Arsenic (ppm)	3.54	2.70	4.39	3.11	3.97
Ba, Barium (ppm)	657	634	679	644	669
Be, Beryllium (ppm)	5.24	5.00	5.48	5.11	5.38
Bi, Bismuth (ppm)	277	264	291	272	283
Ca, Calcium (wt.%)	15.63	15.10	16.17	15.42	15.85
Ce, Cerium (ppm)	59	56	63	57	61
Co, Cobalt (ppm)	6.47	6.02	6.93	6.28	6.66
Cr, Chromium (ppm)	21.4	19.2	23.6	20.1	22.7
Cs, Caesium (ppm)	8.77	8.27	9.28	8.50	9.05
Cu, Copper (ppm)	358	346	370	351	364
Dy, Dysprosium (ppm)	3.18	2.89	3.47	3.06	3.31
Er, Erbium (ppm)	1.26	1.17	1.36	1.21	1.32
Eu, Europium (ppm)	1.06	0.94	1.17	0.99	1.12
Fe, Iron (wt.%)	2.34	2.27	2.40	2.29	2.38
Ga, Gallium (ppm)	14.0	13.2	14.8	13.6	14.4
Gd, Gadolinium (ppm)	4.52	4.04	4.99	4.37	4.66
Hf, Hafnium (ppm)	1.26	1.09	1.43	1.15	1.38
Ho, Holmium (ppm)	0.50	0.44	0.57	0.48	0.53
In, Indium (ppm)	0.097	0.087	0.108	0.093	0.102
K, Potassium (wt.%)	1.91	1.86	1.96	1.87	1.95
La, Lanthanum (ppm)	28.8	27.0	30.6	28.1	29.5
Li, Lithium (ppm)	36.9	35.2	38.6	36.2	37.7
Lu, Lutetium (ppm)	0.14	0.12	0.16	IND	IND
Mg, Magnesium (wt.%)	0.587	0.565	0.608	0.574	0.599
Mn, Manganese (wt.%)	0.031	0.030	0.032	0.030	0.031

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

**Table 1 continued.**

Constituent	Certified Value	95% Expanded Uncertainty		95% Tolerance Limits	
		Low	High	Low	High
<b>4-Acid Digestion continued</b>					
Mo, Molybdenum (ppm)	577	557	597	568	586
Na, Sodium (wt.%)	1.32	1.28	1.36	1.30	1.35
Nb, Niobium (ppm)	8.68	8.23	9.14	8.33	9.04
Nd, Neodymium (ppm)	24.8	21.8	27.8	24.0	25.6
Ni, Nickel (ppm)	11.3	10.6	12.0	10.8	11.7
P, Phosphorus (wt.%)	0.058	0.055	0.060	0.056	0.059
Pb, Lead (ppm)	17.3	16.1	18.5	16.1	18.4
Pr, Praseodymium (ppm)	6.89	6.34	7.45	6.66	7.12
Rb, Rubidium (ppm)	123	118	129	121	126
Re, Rhenium (ppm)	0.035	0.028	0.042	0.032	0.038
S, Sulphur (wt.%)	0.349	0.334	0.365	0.340	0.359
Sb, Antimony (ppm)	0.37	0.31	0.42	0.33	0.40
Sc, Scandium (ppm)	5.62	5.28	5.96	5.47	5.77
Sm, Samarium (ppm)	5.17	4.47	5.87	4.96	5.38
Sn, Tin (ppm)	4.10	3.91	4.29	3.94	4.26
Sr, Strontium (ppm)	198	191	204	193	202
Ta, Tantalum (ppm)	0.72	0.66	0.79	0.67	0.78
Tb, Terbium (ppm)	0.66	0.58	0.74	0.62	0.70
Te, Tellurium (ppm)	1.13	0.96	1.29	1.01	1.25
Th, Thorium (ppm)	10.0	9.3	10.7	9.5	10.5
Ti, Titanium (wt.%)	0.230	0.222	0.238	0.227	0.234
Tl, Thallium (ppm)	0.71	0.66	0.75	0.68	0.73
Tm, Thulium (ppm)	0.17	0.14	0.20	IND	IND
U, Uranium (ppm)	3.93	3.42	4.44	3.62	4.24
V, Vanadium (ppm)	38.5	36.9	40.0	37.4	39.5
W, Tungsten (wt.%)	0.215	0.206	0.224	0.208	0.221
Y, Yttrium (ppm)	13.1	12.2	13.9	12.7	13.4
Yb, Ytterbium (ppm)	1.03	0.92	1.14	0.96	1.10
Zn, Zinc (ppm)	57	54	60	56	59
Zr, Zirconium (ppm)	40.0	36.5	43.5	38.3	41.7

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: intervals may appear asymmetric due to rounding.

IND = indeterminate (due to limited reading resolution of the methods employed).

**Table 2. Indicative Values for in OREAS 702.**

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
<b>Borate Fusion XRF</b>								
Cd	ppm	66	Nb	ppm	< 50	Th	ppm	88
Ce	ppm	66	Rb	ppm	117	V <sub>2</sub> O <sub>5</sub>	ppm	< 180
Cl	ppm	194	Sb	ppm	138	Y <sub>2</sub> O <sub>3</sub>	ppm	53
F	wt.%	0.236	Sc	ppm	13.4	Zr	ppm	155
La <sub>2</sub> O <sub>3</sub>	ppm	< 100	SnO <sub>2</sub>	ppm	< 63			
<b>Thermogravimetry</b>								
H <sub>2</sub> O-	wt.%	0.312						
<b>Infrared Combustion</b>								
C	wt.%	4.39						
<b>Borate / Peroxide Fusion ICP</b>								
Ag	ppm	< 1	In	ppm	0.14	Se	ppm	< 10
As	ppm	5.85	Ni	ppm	18.8	Te	ppm	1.11
B	ppm	29.5	Re	ppm	0.037			
Ge	ppm	0.97	Sb	ppm	0.41			
<b>4-Acid Digestion</b>								
B	ppm	22.1	Ge	ppm	0.098	Se	ppm	1.03
Cd	ppm	0.21	Hg	ppm	1.02			
<b>Aqua Regia Digestion</b>								
Ag	ppm	0.117	Cu	ppm	328	Sb	ppm	0.20
As	ppm	3.10	Hg	ppm	< 0.01	Se	ppm	< 0.5
Au	ppm	0.057	Mo	ppm	595	Tl	ppm	0.50
Bi	ppm	268	Ni	ppm	10.8	Zn	ppm	52
Cd	ppm	< 0.1	Pb	ppm	4.43			

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt.% (weight per cent)  $\equiv$  % (mass fraction).

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

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## INTRODUCTION

OREAS reference materials are intended to provide a low-cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures. OREAS reference materials enable users to successfully achieve process control of these tasks because the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself. In evaluating laboratory performance with this CRM, the section headed 'Instructions for handling and correct use' should be read carefully.

Table 1 provides the certified values and their associated 95 % expanded uncertainty and tolerance intervals, Table 2 shows indicative values including major and trace element characterisation, Table 3 provides some indicative physical properties, Table 4 shows indicative mineralogy by semi-quantitative XRD analysis and Table 5 presents the performance gate intervals for all certified values.

Tabulated results of all analytes together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM<sup>3</sup>) are presented in the detailed certification data for this CRM (**OREAS 702-DataPack.1.0.260706\_143827.xlsx**). The certified values and uncertainties in this Certificate are the sole authoritative figures. Any additional significant figures in the DataPack are provided for reference only and do not affect the certified results.

Results are also presented in scatter plots for WO<sub>3</sub> by fusion XRF, WO<sub>3</sub>, Bi and Mo by fusion with ICP and F by ISE in Figures 1 to 5 respectively, together with ±3SD (magenta) and ±5 % (yellow) control lines and certified value (green line). Accepted individual results are coloured blue and individual and dataset outliers are identified in red and violet, respectively.

## INTENDED USE

OREAS 702 is intended to cover all activities needed to produce a measurement result. This includes extraction, possible separation steps and the actual measurement process (the signal producing step). OREAS 702 may be used to calibrate the entire procedure by producing a pure substance CRM transformed into a calibration solution.

OREAS 702 is intended for the following uses:

- For the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- For the verification/ validation of analytical methods for analytes reported in Table 1;
- For the calibration of instruments used in the determination of the concentration of analytes reported in Table 1. When a value provided in this certificate is used to calibrate a measurement process, the uncertainty associated with that value should be appropriately propagated into the user's uncertainty calculation. Users can determine an approximation of the standard uncertainty by calculating one fourth of the width of the Expanded Uncertainty interval given in this certificate (Expanded Uncertainty intervals are provided in Table 1).

## SOURCE MATERIAL

OREAS 702 was prepared from a blend of granodiorite, limestone, multiple mineral concentrates (Mo, W, and Bi), and high-grade fluorite ore. The tungsten- and bismuth-bearing concentrates were sourced from the Nui Phao polymetallic deposit in northern Vietnam, which is characterised by skarn-hosted mineralisation containing scheelite and bismuth sulphide minerals. The resulting CRM is chemically representative of a polymetallic silicate–carbonate system.

## MINIMUM SAMPLE SIZE

To relate analytical determinations to the values in this certificate, the minimum mass of sample used should match the typical mass that the laboratories used in the interlaboratory (round robin) certification program. This means that different minimum sample masses should be used depending on the operationally defined methodology as follows:

- Borate fusion with X-ray fluorescence finish:  $\geq 0.2$  g
- Loss on Ignition (LOI) at 1000 °C:  $\geq 1$  g
- Fluorine by ion selective electrode:  $\geq 0.2$  g
- Total S by IR combustion furnace/CS analyser:  $\geq 0.1$  g
- Borate fusion / Sodium peroxide with ICP-OES and/or MS finish:  $\geq 0.2$  g
- 4-acid digestion with ICP-OES and/or MS finish:  $\geq 0.25$  g

## INSTRUCTIONS FOR HANDLING, STORAGE & CORRECT USE

Fine powders pose a risk to eyes and lungs and therefore standard precautions including the use of safety glasses and dust masks are advised.

Pre-homogenisation of the CRM prior to subsampling and analysis is not necessary as there is no particle segregation under transport [11].

As per routine analysis at commercial laboratories, the certified values derived by borate fusion with XRF finish are on a dry sample basis.

Analytes by all other methods refer to the concentration levels in the packaged state. There is no need for drying prior to weighing and analysis for these methods.

### Single-use Sachets

OREAS 702 is available in single-use, 10 g laminated foil sachets. Following analysis, it is the manufacturer's expectation that any remaining material is discarded. It is the user's responsibility to prevent contamination and avoid prolonged exposure of the sample to the atmosphere prior to analysis.

### Repeat-use packaging (e.g., 500 g plastic jars)

After taking a subsample, users should replace the lid of the jar promptly and securely to prevent accidental spills and airborne contamination. OREAS 702 contains a non-hygroscopic\* matrix with an indicative value for moisture provided to enable users to check for changes to stored material by determining moisture in the user's laboratory and comparing the result to the value in Table 3 in this certificate. The stability of the CRM in

regard to oxidation from the breakdown of sulphide minerals to sulphates is minimal given its low sulphur concentration (0.35 wt.% S).

\*A non-hygroscopic matrix means exposure to atmospheres significantly different, in terms of temperature and humidity, from the climate during manufacturing should have negligible impact on the precision of results. Hygroscopic moisture is the amount of adsorbed moisture (weakly held H<sub>2</sub>O- molecules on the surface of exposed material) following exposure to the local atmosphere. Usually, equilibration of material to the local atmosphere will only occur if the material is spread into a thin (~2mm thick) layer and left exposed for a period of 2 hours.

### **Authoritative Source of Information**

This Certificate of Analysis constitutes the primary and authoritative document for the certified values, associated expanded uncertainties, and their correct use. While the accompanying DataPack provides supporting information, including raw data and uncertainty estimates with additional significant figures, these extended figures are provided solely for transparency, convenience and statistical reference. Users must rely exclusively on the values stated in this Certificate, rounded to an appropriate number of significant figures, for all metrological and analytical purposes. Any discrepancy between values presented in the DataPack and those in this Certificate shall be resolved in favour of the information provided herein.

### **Notice on Certificate Updates**

The version of the Certificate of Analysis (COA) available on the OREAS website is considered the official and most current version. As COAs may be revised following periodic reviews, re-evaluation of data, or the availability of new information, users are strongly advised to refer to the latest online version prior to each use.

It is the user's responsibility to ensure that the most recent and applicable certificate is used to support the traceability, validity, and fitness-for-purpose of the certified reference material (CRM). Any significant changes to the sections of this certificate will be clearly documented in the revised certificate.

### **QC Monitoring Using Multiples of the Standard Deviation (SD)**

When applying SDs to monitor performance, it is important to recognise that laboratories differ in proficiency, and that different methods have differing levels of precision. Each laboratory has its own inherent SD (specific to an analyte–method–concentration combination), which is not directly comparable to SDs derived from a round robin.

As most data in this round robin came from world-class laboratories, the interlaboratory SDs are narrower than would be expected across a broader mix. To provide more realistic benchmarks, this report presents pooled interlaboratory SDs, incorporating both within-lab variation and between-lab bias. These should be treated as a starting point only, with QC managers refining them against their own control charts.

The performance gates shown in Table 5 are intended only to be used as an initial guide as to what a laboratory may be able to achieve. Over a period of time monitoring your own laboratory's data for this CRM, SDs should be calculated directly from your own laboratory's process. This will enable you to establish more specific performance gates that are fit for purpose for your application as well as the ability to monitor bias. If your long-term trend analysis shows an average value that differs from the certified value, the significance of this bias should be assessed against the combined standard uncertainty of the certified value and the laboratory's own measurement uncertainty. Where the observed difference lies within this combined uncertainty, the bias is generally not considered significant.

## PERIOD OF VALIDITY

The certification of OREAS 702 remains valid, within the specified measurement uncertainties, until at least October 2040, provided the CRM is handled and stored in accordance with the instructions given below. This certification is nullified if the CRM is any way changed or contaminated.

Store in a clean and cool dry place away from direct sunlight.

Long-term stability will be monitored at appropriate intervals and purchasers notified if any changes are observed. The period of validity may well be indefinite and will be reassessed prior to expiry with the aim of extending the validity if possible.

## COMMINUTION AND HOMOGENISATION PROCEDURES

The materials constituting OREAS 702 was prepared in the following manner:

- Drying of fluorite ore and barren waste rocks to constant mass at 105 °C
- Drying of concentrate materials to constant mass at 85 °C
- Crushing and multi-stage milling of the barren and fluorite-bearing materials to > 98% minus 75 microns
- Crushing and multi-stage milling of the concentrates to 100% minus 30 microns;
- Blending the barren materials, ore and concentrates in appropriate proportions to achieve desired grades
- Homogenisation using OREAS' novel processing technologies
- Packaging in 10 g units in laminated foil pouches and 500 g units in plastic wide-mouth jars

## PHYSICAL PROPERTIES

OREAS 702 was tested at ORE Research & Exploration Pty Ltd's onsite facility for various physical properties. Table 3 presents these findings that should be used for informational purposes only.

**Table 3. Physical properties of in OREAS 702.**

Bulk Density (kg/m <sup>3</sup> )	Moisture (wt.%)	Munsell Notation <sup>‡</sup>	Munsell Color <sup>‡</sup>
797	0.22	N7	Light Gray

<sup>‡</sup>The Munsell Rock Color Chart helps geologists and archeologists communicate with colour more effectively by cross-referencing ISCC-NBS colour names with unique Munsell alpha-numeric colour notations for rock colour samples.

## MINERALOGY

The semi-quantitative XRD results shown in Table 4 below were undertaken by ALS Metallurgy in Balcatta, Western Australia. The results have been normalised to 100 % and represent the relative proportion of crystalline material. Totals greater or less than 100 % are due to rounding errors.

'Kandite group' appears to be mainly kaolinite. 'K-feldspar' and 'rutile' peaks overlap. The phase appears to be mostly K-feldspar; however, a trace amount of rutile may be present.

'Ca-amphibole' and 'cordierite' peaks overlap. The phase appears to be an Ca-amphibole; however, a trace amount of cordierite may be present. Trace amounts of wuestite may be present.

**Table 4. Indicative mineralogy of in OREAS 702 by semi-quantitative XRD analysis.**

Mineral / Mineral Group	% (mass ratio)
Kandite group	< 1
Chlorite	1
Annite - biotite - phlogopite	8
Muscovite - illite	1
Ca-amphibole and/or Cordierite	< 1
Clinopyroxene	1
Plagioclase	23
K-feldspar	7
Quartz	21
Pyrite	< 1
Pyrrhotite	< 1
Molybdenite	< 1
Calcite	35
Dolomite - ankerite	< 1
Ilmenite	< 1
Fluorite	1
Scheelite	< 1

## ANALYTICAL PROGRAM

Twenty-five commercial analytical laboratories participated in the program to certify the elements reported in Table 1. The following methods were employed:

- Lithium borate fusion whole rock analysis package by X-ray fluorescence (up to 19 laboratories depending on the element);
- Thermogravimetry: Loss on Ignition (LOI) at 1000 °C (9 laboratories used a thermogravimetric analyser, 5 laboratories included LOI with their fusion package and 5 laboratories used a conventional muffle furnace and 2 laboratories included LOI with their fusion ICP-OES/MS package);
- Fluorine by ion selective electrode (17 laboratories);
- Total S by IR combustion furnace (24 laboratories);
- Lithium borate or sodium peroxide fusion with full suite ICP-OES and ICP-MS elemental packages (up to 21 laboratories depending on the element);
- 4-acid (HNO<sub>3</sub>-HF-HClO<sub>4</sub>-HCl) digestion with full suite ICP-OES and ICP-MS elemental packages (up to 23 laboratories depending on the element).

For the round robin program, six 2 kg test units were collected at predetermined intervals during the bagging stage, immediately after homogenisation. These units are considered representative of the entire prepared batch. Each participating laboratory received six test portions, obtained by subsampling 15 g from each of the six distinct 2 kg units.

Homogeneity was assessed by submitting 12 pulp samples to a single laboratory for analysis. Paired samples were drawn from each of the six test units, enabling an Analysis of Variance (ANOVA) to compare within-unit and between-unit variances. This statistical method provides a relative measure of homogeneity and tests the null hypothesis that all units derive from the same population distribution (refer to the 'Homogeneity Evaluation' section below).

## **PARTICIPATING LABORATORIES**

1. Actlabs, Ancaster, Ontario, Canada
2. African Natural Resources & Mines Ltd, Suleja, Niger State, Nigeria
3. Alex Stewart International, Mendoza, Argentina
4. ALS, Brisbane, QLD, Australia
5. ALS, Lima, Peru
6. ALS, Loughrea, Galway, Ireland
7. ALS, Malaga, WA, Australia
8. ALS, Vancouver, BC, Canada
9. American Assay Laboratories, Sparks, Nevada, USA
10. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
11. Bureau Veritas Minerals, Ankara, Central Anatolia, Turkey
12. CRS Laboratories Oy, Kempele, Northern Ostrobothnia, Finland
13. ESAN Istanbul, Istanbul, Turkey
14. Intertek, Perth, WA, Australia
15. MSALABS, Vancouver, BC, Canada
16. Nagrom, Perth, WA, Australia
17. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
18. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
19. Reminex Centre de Recherche, Marrakesh, Marrakesh-Safi, Morocco
20. SGS Geosol Laboratorios Ltda, Vespasiano, Minas Gerais, Brazil
21. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
22. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
23. Skyline Assayers & Laboratories, Tucson, Arizona, USA
24. Stewart Assay & Environmental Laboratories LLC, Kara-Balta, Chüy, Kyrgyzstan
25. UIS Analytical Services, Centurion, South Africa

***Please note: To maintain anonymity of participating laboratories, the alphabetical list above does not correspond to the Lab ID numbers shown in the scatter plots below.***

## STATISTICAL ANALYSIS

**Certified Values and their uncertainty intervals** (Table 1) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). Outlier evaluation was conducted in accordance with ISO 17034:2016 and ISO 33405:2024. While formal statistical tests were applied, professional statistical judgment was also exercised in determining the validity of potential outliers. Assessment of systematic bias and performance using independent control materials (CRMs) was incorporated to ensure compliance with the referenced standards and to establish metrological traceability of the certified values.

**95% Expanded Uncertainty** provides a 95 % probability that the true value of the analyte under consideration lies between the upper and lower limits and is calculated according to the method outlined in [5] and [14]. All known or suspected sources of bias have been investigated or taken into account.

**Indicative (uncertified) values** (Table 2) are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where interlaboratory consensus is poor. This data is intended for 'informational purposes' only.

**Standard Deviation** intervals (see Table 5, 'Performance Gates') provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. They take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The Standard Deviation values include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e., after removal of all individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e., the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. ***The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.***

### Homogeneity Evaluation

The tolerance limits (ISO 16269:2014) shown in Table 1 were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for  $\text{WO}_3$  by fusion with XRF, where 99 % of the time ( $1-\alpha=0.99$ ) at least 95 % of subsamples ( $p=0.95$ ) will have concentrations lying between 0.272 and 0.281 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99 % of the tolerance intervals so constructed would cover at least 95 % of the total population, and 1 % of the tolerance intervals would cover less than 95 % of the total population. ***Please note that tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.***

### Analysis of Variance (ANOVA) Study

In addition to the precision error method outlined above, homogeneity was also evaluated using an ANOVA study. This involved sending 12 x 15 g pulp samples to the ALS Brisbane, laboratory for analysis by oxidising fusion with X-ray fluorescence finish (code ME- XRF15b).

The 12 samples consisted of paired samples from each of the six sampling units to enable an Analysis of Variance (ANOVA) by comparison of within- and between-unit variances across the six pairs. The ANOVA enables a relative measure of homogeneity and permits a test of the null hypothesis that all 'units' are drawn from the same population distribution. An ANOVA constructed in this way tests that no statistically significant difference exists in the variance between-units to that of the variance within-units. A  $p$ -value  $< 0.05$  would indicate rejection of the null hypothesis at the 95 % confidence level (i.e., a significant difference likely does exist; meaning there is evidence of heterogeneity between the sample intervals).

All  $p$ -values were found to be statistically insignificant, and the Null Hypothesis is therefore retained. It is important to note that ANOVA provides a relative measure of homogeneity and that a CRM having poor absolute homogeneity can still pass these tests if the within-unit heterogeneity is large and similar across all units. Based on the statistical analysis of the results of the interlaboratory certification program, it can be concluded that OREAS 702 is fit-for-purpose as a certified reference material (see 'Intended Use' below).

## **METROLOGICAL TRACEABILITY**

The interlaboratory results that underpin the certified values are metrologically traceable to the international measurement scale (SI) of mass (either as a % mass fraction or as milligrams per kilogram (mg/kg)) [14]. In line with popular use, all data within tables in this certificate are expressed as the mass fraction in either weight percent (wt.%) or parts per million (ppm).

The analytical samples sent to participating laboratories were selected in a manner to be representative of the entire prepared batch of CRM. This representativeness was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results. The systematic sampling method was chosen due to the low risk of overlooking repetitive effects or trends in the batch due to the way the CRM was processed. In line with ISO 17025 [7], each analytical data set received from the participating laboratories has been validated by its assayer through the inclusion of internal reference materials and QC checks during and post analysis.

Participating laboratories were selected based on demonstrated analytical competence, including prior performance in interlaboratory comparison programs conducted by ORE Pty Ltd, with consideration given to their expertise in relevant analytical methods, measurands, and sample matrices. For the measurands reported in this certificate (Table 1), data were sourced from laboratories accredited to ISO/IEC 17025. Where formal accreditation was not held for specific operationally defined measurands, metrological traceability was verified through the use of well-characterised, independently certified reference materials (CRMs) included as control samples in the round robin study.

In accordance with ISO 33405:2024 [4], clause 9.2.5, and ISO 17034:2016 [8], clause 7.12.4 b), the use of such control samples provides an acceptable means of demonstrating traceability in the absence of formal accreditation. In this certification program, traceability was further supported by the agreement of measured values for control samples with their known certified values, thereby offering additional confidence in the calibration and validity of measurement results across participating laboratories.

## Operationally Defined Measurands

In accordance with ISO 33405:2024, Clause 9.2.4, measurands (analytes) may be certified as operationally defined. For these measurands, traceability to the SI may not be achievable because the analytical procedure involves sample transformations (e.g., leaching or extraction). While instrument calibration can be traceable to appropriate units, the transformation steps themselves are not directly traceable and can only be evaluated through reference comparisons or harmonized procedures.

Accordingly, characterisation of these measurands has been based on the concordance of results obtained from multiple laboratories using a common, well-defined procedure. This approach ensures fitness-for-purpose, fulfilling the requirements for metrological traceability as specified in ISO 17034:2016 and ISO 33405:2024 for operationally defined measurands.

## COMMUTABILITY

The certified values reported herein are derived from measurements performed using analytical methods involving sample pre-treatment steps, such as fusion or acid digestion. These processes convert the sample matrix into a chemically simplified and stable form, facilitating calibration traceable to primary standards via solution-based calibration protocols. Due to the established robustness and effectiveness of these pre-treatment methods, issues related to commutability are not expected to impact the suitability of this Certified Reference Material (CRM) for its intended use.

OREAS CRMs are prepared from natural ore materials, ensuring matrix and mineralogical characteristics representative of typical exploration, mining, and mineral processing samples. Consistent with ISO 17034:2016 and ISO Guide 30, users are advised to select CRMs with matrix and mineralisation styles closely matching those of their routine samples to minimize matrix effects and enhance analytical comparability. Detailed descriptions of the CRM's source material and mineralogical characteristics are provided in the 'Source Material' section to guide appropriate CRM selection.

## PERFORMANCE GATES

Table 5 below shows intervals calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned (also see 'Intended Use' section below). Westgard Rules extend the basics of single-rule QC monitoring using multi-rules (for more information visit [www.westgard.com/mltirule.htm](http://www.westgard.com/mltirule.htm)). A second method utilises a 5 % window calculated directly from the certified value.

Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5 % window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5 % method are too narrow. One approach used at commercial laboratories is to set the acceptance criteria at twice the detection level (DL)  $\pm 10$  %.

*i.e., Certified Value  $\pm 10$  %  $\pm 2DL$  [1].*

**Table 5. Performance Gates for OREAS 702.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>Borate Fusion XRF</b>											
Al <sub>2</sub> O <sub>3</sub> , wt. %	9.70	0.125	9.45	9.95	9.33	10.07	1.28%	2.57%	3.85%	9.21	10.18
As, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
BaO, ppm	738	49	640	837	591	886	6.67%	13.34%	20.00%	701	775
Bi, ppm	287	53	180	393	127	446	18.57%	37.13%	55.70%	272	301
CaO, wt. %	22.54	0.195	22.15	22.93	21.95	23.12	0.86%	1.73%	2.59%	21.41	23.67
Co, ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Cr <sub>2</sub> O <sub>3</sub> , ppm	< 150	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Cu, ppm	352	18	317	388	299	405	5.05%	10.10%	15.15%	335	370
Fe <sub>2</sub> O <sub>3</sub> , wt. %	3.36	0.081	3.19	3.52	3.11	3.60	2.42%	4.85%	7.27%	3.19	3.53
HfO <sub>2</sub> , ppm	< 100	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
K <sub>2</sub> O, wt. %	2.27	0.032	2.20	2.33	2.17	2.37	1.43%	2.86%	4.28%	2.15	2.38
MgO, wt. %	1.03	0.029	0.97	1.09	0.94	1.12	2.81%	5.61%	8.42%	0.98	1.08
MnO, wt. %	0.038	0.006	0.027	0.050	0.021	0.056	14.93%	29.87%	44.80%	0.036	0.040
Mo, ppm	625	35	555	695	520	731	5.61%	11.23%	16.84%	594	656
Na <sub>2</sub> O, wt. %	1.77	0.073	1.62	1.91	1.55	1.99	4.11%	8.22%	12.33%	1.68	1.86
Ni, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
P <sub>2</sub> O <sub>5</sub> , wt. %	0.129	0.006	0.117	0.140	0.112	0.146	4.47%	8.94%	13.41%	0.122	0.135
Pb, ppm	< 50	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
SiO <sub>2</sub> , wt. %	41.41	0.345	40.72	42.10	40.37	42.44	0.83%	1.66%	2.50%	39.34	43.48
SO <sub>3</sub> , wt. %	0.906	0.019	0.868	0.945	0.849	0.964	2.12%	4.24%	6.37%	0.861	0.952
Sr, ppm	196	7	181	211	174	218	3.80%	7.60%	11.39%	186	206
TiO <sub>2</sub> , wt. %	0.386	0.013	0.359	0.413	0.346	0.426	3.48%	6.96%	10.43%	0.367	0.405
WO <sub>3</sub> , wt. %	0.277	0.007	0.262	0.291	0.255	0.298	2.60%	5.20%	7.80%	0.263	0.290
Zn, ppm	60	6	47	73	41	79	10.74%	21.47%	32.21%	57	63
<b>Thermogravimetry</b>											
LOI <sup>1000</sup> , wt. %	16.06	0.073	15.91	16.21	15.84	16.28	0.46%	0.91%	1.37%	15.26	16.86
<b>Ion Selective Electrode</b>											
F, wt. %	0.299	0.038	0.223	0.376	0.184	0.415	12.80%	25.61%	38.41%	0.285	0.314
<b>Infrared Combustion</b>											
S, wt. %	0.349	0.014	0.321	0.376	0.307	0.390	3.94%	7.88%	11.83%	0.331	0.366
<b>Borate / Peroxide Fusion ICP</b>											
Al <sub>2</sub> O <sub>3</sub> , wt. %	9.56	0.152	9.26	9.87	9.11	10.02	1.59%	3.19%	4.78%	9.08	10.04
Ba, ppm	650	18	614	686	596	704	2.75%	5.50%	8.25%	617	682
Be, ppm	5.63	0.78	4.07	7.19	3.29	7.97	13.84%	27.67%	41.51%	5.35	5.91
Bi, ppm	275	12	252	298	240	310	4.23%	8.46%	12.69%	261	289
CaO, wt. %	22.21	0.695	20.82	23.60	20.13	24.30	3.13%	6.25%	9.38%	21.10	23.32
Cd, ppm	< 10	IND	IND	IND	IND	IND	IND	IND	IND	IND	IND
Ce, ppm	56	2.6	51	61	48	64	4.67%	9.33%	14.00%	53	58
Co, ppm	6.74	0.71	5.31	8.17	4.60	8.88	10.59%	21.19%	31.78%	6.40	7.08
Cr, ppm	29.5	3.9	21.6	37.3	17.7	41.2	13.30%	26.60%	39.91%	28.0	30.9
Cs, ppm	8.53	0.514	7.50	9.56	6.99	10.07	6.02%	12.04%	18.06%	8.10	8.96
Cu, ppm	362	23	317	408	294	430	6.27%	12.55%	18.82%	344	380
Dy, ppm	4.46	0.294	3.87	5.04	3.57	5.34	6.60%	13.21%	19.81%	4.23	4.68

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt. % (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding; IND = indeterminate.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 5 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>Borate / Peroxide Fusion ICP continued</b>											
Er, ppm	2.26	0.161	1.94	2.58	1.78	2.75	7.13%	14.26%	21.40%	2.15	2.38
Eu, ppm	1.01	0.073	0.86	1.16	0.79	1.23	7.23%	14.46%	21.70%	0.96	1.06
Fe <sub>2</sub> O <sub>3</sub> , wt. %	3.38	0.088	3.21	3.56	3.12	3.65	2.60%	5.20%	7.80%	3.21	3.55
Ga, ppm	14.2	0.60	13.0	15.4	12.4	16.0	4.19%	8.37%	12.56%	13.5	14.9
Gd, ppm	5.07	0.309	4.45	5.69	4.15	6.00	6.09%	12.19%	18.28%	4.82	5.33
Hf, ppm	4.52	0.308	3.90	5.14	3.60	5.44	6.81%	13.62%	20.43%	4.29	4.75
Ho, ppm	0.84	0.074	0.69	0.99	0.62	1.06	8.76%	17.51%	26.27%	0.80	0.88
K <sub>2</sub> O, wt. %	2.32	0.080	2.16	2.47	2.08	2.55	3.44%	6.87%	10.31%	2.20	2.43
La, ppm	27.8	1.13	25.6	30.1	24.4	31.2	4.07%	8.14%	12.20%	26.4	29.2
Li, ppm	37.9	3.38	31.2	44.7	27.8	48.1	8.92%	17.83%	26.75%	36.1	39.8
Lu, ppm	0.29	0.023	0.24	0.33	0.22	0.35	7.87%	15.73%	23.60%	0.27	0.30
MgO, wt. %	1.01	0.045	0.92	1.10	0.87	1.14	4.47%	8.95%	13.42%	0.95	1.06
MnO, wt. %	0.040	0.001	0.038	0.042	0.038	0.043	2.08%	4.16%	6.24%	0.038	0.042
Mo, ppm	588	41	506	669	465	710	6.93%	13.86%	20.78%	558	617
Na <sub>2</sub> O, wt. %	1.77	0.043	1.68	1.85	1.64	1.90	2.42%	4.84%	7.26%	1.68	1.86
Nb, ppm	8.78	0.462	7.85	9.70	7.39	10.16	5.26%	10.52%	15.77%	8.34	9.22
Nd, ppm	25.7	1.35	23.0	28.4	21.6	29.7	5.24%	10.48%	15.72%	24.4	27.0
P <sub>2</sub> O <sub>5</sub> , wt. %	0.133	0.005	0.122	0.144	0.117	0.149	4.05%	8.10%	12.15%	0.126	0.140
Pb, ppm	17.6	2.9	11.7	23.4	8.8	26.3	16.55%	33.11%	49.66%	16.7	18.4
Pr, ppm	6.71	0.363	5.99	7.44	5.63	7.80	5.40%	10.81%	16.21%	6.38	7.05
Rb, ppm	120	4	111	128	107	132	3.49%	6.97%	10.46%	114	126
S, wt. %	0.346	0.029	0.289	0.403	0.261	0.432	8.24%	16.49%	24.73%	0.329	0.364
Sc, ppm	5.81	0.439	4.93	6.69	4.49	7.13	7.56%	15.13%	22.69%	5.52	6.10
SiO <sub>2</sub> , wt. %	42.01	0.876	40.26	43.77	39.39	44.64	2.08%	4.17%	6.25%	39.91	44.12
Sm, ppm	5.60	0.380	4.84	6.36	4.46	6.74	6.79%	13.57%	20.36%	5.32	5.88
Sn, ppm	4.36	0.298	3.76	4.95	3.46	5.25	6.85%	13.70%	20.55%	4.14	4.57
Sr, ppm	195	10	176	214	166	224	4.94%	9.88%	14.83%	185	205
Ta, ppm	0.78	0.16	0.46	1.10	0.30	1.26	20.46%	40.93%	61.39%	0.74	0.82
Tb, ppm	0.78	0.050	0.68	0.88	0.63	0.93	6.40%	12.80%	19.20%	0.74	0.82
Th, ppm	9.88	0.502	8.87	10.88	8.37	11.38	5.08%	10.17%	15.25%	9.38	10.37
Ti, wt. %	0.237	0.009	0.220	0.255	0.211	0.264	3.75%	7.50%	11.25%	0.226	0.249
Tl, ppm	0.70	0.07	0.56	0.84	0.49	0.91	10.08%	20.17%	30.25%	0.67	0.74
Tm, ppm	0.31	0.019	0.27	0.35	0.25	0.37	6.13%	12.26%	18.39%	0.30	0.33
U, ppm	4.20	0.44	3.32	5.07	2.89	5.51	10.39%	20.78%	31.17%	3.99	4.41
V, ppm	41.6	2.83	36.0	47.3	33.1	50.1	6.81%	13.62%	20.43%	39.5	43.7
WO <sub>3</sub> , wt. %	0.286	0.011	0.264	0.308	0.253	0.319	3.86%	7.72%	11.58%	0.272	0.300
Y, ppm	22.8	1.67	19.5	26.2	17.8	27.8	7.34%	14.67%	22.01%	21.7	23.9
Yb, ppm	1.99	0.161	1.67	2.31	1.51	2.47	8.08%	16.16%	24.24%	1.89	2.09
Zn, ppm	59	6	46	72	40	78	10.81%	21.62%	32.43%	56	62
Zr, ppm	167	8	152	183	144	190	4.57%	9.14%	13.72%	159	176
<b>4-Acid Digestion</b>											
Ag, ppm	0.178	0.016	0.146	0.211	0.129	0.228	9.19%	18.39%	27.58%	0.169	0.187
Al, wt. %	5.10	0.111	4.88	5.32	4.77	5.43	2.17%	4.33%	6.50%	4.85	5.36

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt. % (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Table 5 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>4-Acid Digestion continued</b>											
As, ppm	3.54	0.75	2.05	5.04	1.30	5.78	21.06%	42.13%	63.19%	3.37	3.72
Ba, ppm	657	15	627	686	613	701	2.25%	4.49%	6.74%	624	690
Be, ppm	5.24	0.375	4.49	5.99	4.12	6.37	7.15%	14.29%	21.44%	4.98	5.50
Bi, ppm	277	21	236	319	215	340	7.48%	14.97%	22.45%	264	291
Ca, wt. %	15.63	0.608	14.42	16.85	13.81	17.46	3.89%	7.78%	11.67%	14.85	16.42
Ce, ppm	59	3.1	53	65	50	69	5.25%	10.50%	15.75%	56	62
Co, ppm	6.47	0.450	5.57	7.38	5.12	7.83	6.95%	13.91%	20.86%	6.15	6.80
Cr, ppm	21.4	3.0	15.4	27.4	12.3	30.4	14.10%	28.21%	42.31%	20.3	22.5
Cs, ppm	8.77	0.513	7.75	9.80	7.23	10.31	5.85%	11.70%	17.54%	8.33	9.21
Cu, ppm	358	16	326	390	309	406	4.49%	8.97%	13.46%	340	375
Dy, ppm	3.18	0.201	2.78	3.58	2.58	3.78	6.30%	12.61%	18.91%	3.02	3.34
Er, ppm	1.26	0.054	1.15	1.37	1.10	1.42	4.27%	8.54%	12.81%	1.20	1.33
Eu, ppm	1.06	0.068	0.92	1.19	0.85	1.26	6.42%	12.85%	19.27%	1.00	1.11
Fe, wt. %	2.34	0.061	2.21	2.46	2.15	2.52	2.62%	5.25%	7.87%	2.22	2.45
Ga, ppm	14.0	0.78	12.4	15.5	11.7	16.3	5.55%	11.10%	16.65%	13.3	14.7
Gd, ppm	4.52	0.374	3.77	5.26	3.39	5.64	8.28%	16.57%	24.85%	4.29	4.74
Hf, ppm	1.26	0.16	0.94	1.58	0.79	1.74	12.58%	25.16%	37.75%	1.20	1.32
Ho, ppm	0.50	0.05	0.40	0.61	0.34	0.67	10.83%	21.66%	32.48%	0.48	0.53
In, ppm	0.097	0.008	0.081	0.113	0.073	0.121	8.19%	16.38%	24.58%	0.092	0.102
K, wt. %	1.91	0.049	1.81	2.01	1.76	2.06	2.59%	5.17%	7.76%	1.81	2.01
La, ppm	28.8	2.05	24.7	32.9	22.6	35.0	7.13%	14.27%	21.40%	27.4	30.2
Li, ppm	36.9	1.64	33.6	40.2	32.0	41.8	4.43%	8.86%	13.29%	35.1	38.8
Lu, ppm	0.14	0.013	0.11	0.17	0.10	0.18	9.08%	18.16%	27.24%	0.13	0.15
Mg, wt. %	0.587	0.025	0.536	0.637	0.511	0.662	4.27%	8.54%	12.81%	0.557	0.616
Mn, wt. %	0.031	0.001	0.029	0.032	0.028	0.033	2.86%	5.72%	8.59%	0.029	0.032
Mo, ppm	577	32	513	641	481	673	5.57%	11.15%	16.72%	548	606
Na, wt. %	1.32	0.023	1.27	1.37	1.25	1.39	1.76%	3.53%	5.29%	1.26	1.39
Nb, ppm	8.68	0.383	7.92	9.45	7.53	9.83	4.41%	8.82%	13.23%	8.25	9.12
Nd, ppm	24.8	3.2	18.3	31.3	15.1	34.5	13.04%	26.07%	39.11%	23.6	26.1
Ni, ppm	11.3	0.76	9.8	12.8	9.0	13.5	6.70%	13.39%	20.09%	10.7	11.8
P, wt. %	0.058	0.002	0.054	0.061	0.052	0.063	3.16%	6.32%	9.48%	0.055	0.060
Pb, ppm	17.3	1.49	14.3	20.2	12.8	21.7	8.62%	17.23%	25.85%	16.4	18.1
Pr, ppm	6.89	0.355	6.18	7.60	5.83	7.96	5.15%	10.30%	15.44%	6.55	7.24
Rb, ppm	123	5	112	134	107	140	4.45%	8.89%	13.34%	117	130
Re, ppm	0.035	0.008	0.020	0.050	0.013	0.058	21.43%	42.86%	64.29%	0.033	0.037
S, wt. %	0.349	0.021	0.308	0.391	0.287	0.412	5.95%	11.91%	17.86%	0.332	0.367
Sb, ppm	0.37	0.05	0.27	0.46	0.22	0.51	13.48%	26.95%	40.43%	0.35	0.38
Sc, ppm	5.62	0.326	4.97	6.27	4.64	6.60	5.79%	11.59%	17.38%	5.34	5.90
Sm, ppm	5.17	0.66	3.85	6.50	3.19	7.16	12.78%	25.56%	38.35%	4.91	5.43
Sn, ppm	4.10	0.109	3.88	4.32	3.78	4.43	2.66%	5.33%	7.99%	3.90	4.31
Sr, ppm	198	8	181	214	173	222	4.20%	8.39%	12.59%	188	207
Ta, ppm	0.72	0.070	0.58	0.86	0.51	0.93	9.69%	19.37%	29.06%	0.69	0.76
Tb, ppm	0.66	0.050	0.56	0.76	0.51	0.81	7.65%	15.29%	22.94%	0.63	0.69

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt. % (weight per cent)  $\equiv$  % (mass fraction).

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**Table 5 continued.**

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5 % window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
<b>4-Acid Digestion continued</b>											
Te, ppm	1.13	0.13	0.87	1.39	0.74	1.51	11.39%	22.79%	34.18%	1.07	1.18
Th, ppm	10.0	0.50	9.0	11.0	8.5	11.5	4.94%	9.89%	14.83%	9.5	10.5
Ti, wt. %	0.230	0.009	0.213	0.247	0.204	0.256	3.75%	7.50%	11.24%	0.219	0.242
Tl, ppm	0.71	0.038	0.63	0.78	0.59	0.82	5.34%	10.68%	16.02%	0.67	0.74
Tm, ppm	0.17	0.013	0.14	0.19	0.13	0.21	8.01%	16.02%	24.03%	0.16	0.17
U, ppm	3.93	0.372	3.19	4.68	2.81	5.05	9.46%	18.93%	28.39%	3.73	4.13
V, ppm	38.5	1.55	35.3	41.6	33.8	43.1	4.04%	8.08%	12.12%	36.5	40.4
W, wt. %	0.215	0.014	0.188	0.242	0.174	0.256	6.31%	12.62%	18.93%	0.204	0.226
Y, ppm	13.1	1.3	10.4	15.7	9.1	17.0	10.09%	20.18%	30.26%	12.4	13.7
Yb, ppm	1.03	0.051	0.93	1.13	0.88	1.18	4.95%	9.91%	14.86%	0.98	1.08
Zn, ppm	57	2.8	52	63	49	66	4.89%	9.78%	14.68%	54	60
Zr, ppm	40.0	3.92	32.2	47.9	28.2	51.8	9.80%	19.61%	29.41%	38.0	42.0

SI unit equivalents: ppm (parts per million;  $1 \times 10^{-6}$ )  $\equiv$  mg/kg; wt. % (weight per cent)  $\equiv$  % (mass fraction).

Note 1: intervals may appear asymmetric due to rounding.

Note 2: the number of decimal places quoted does not imply accuracy of the certified value to this level but are given to minimise rounding errors when calculating 2SD and 3SD windows.

Figure 1. WO<sub>3</sub> by Borate Fusion XRF in OREAS 702

SPC.2069.RR1.OREAS 702.1.Fusion XRF.WO3.Lab.260704.073229.SN

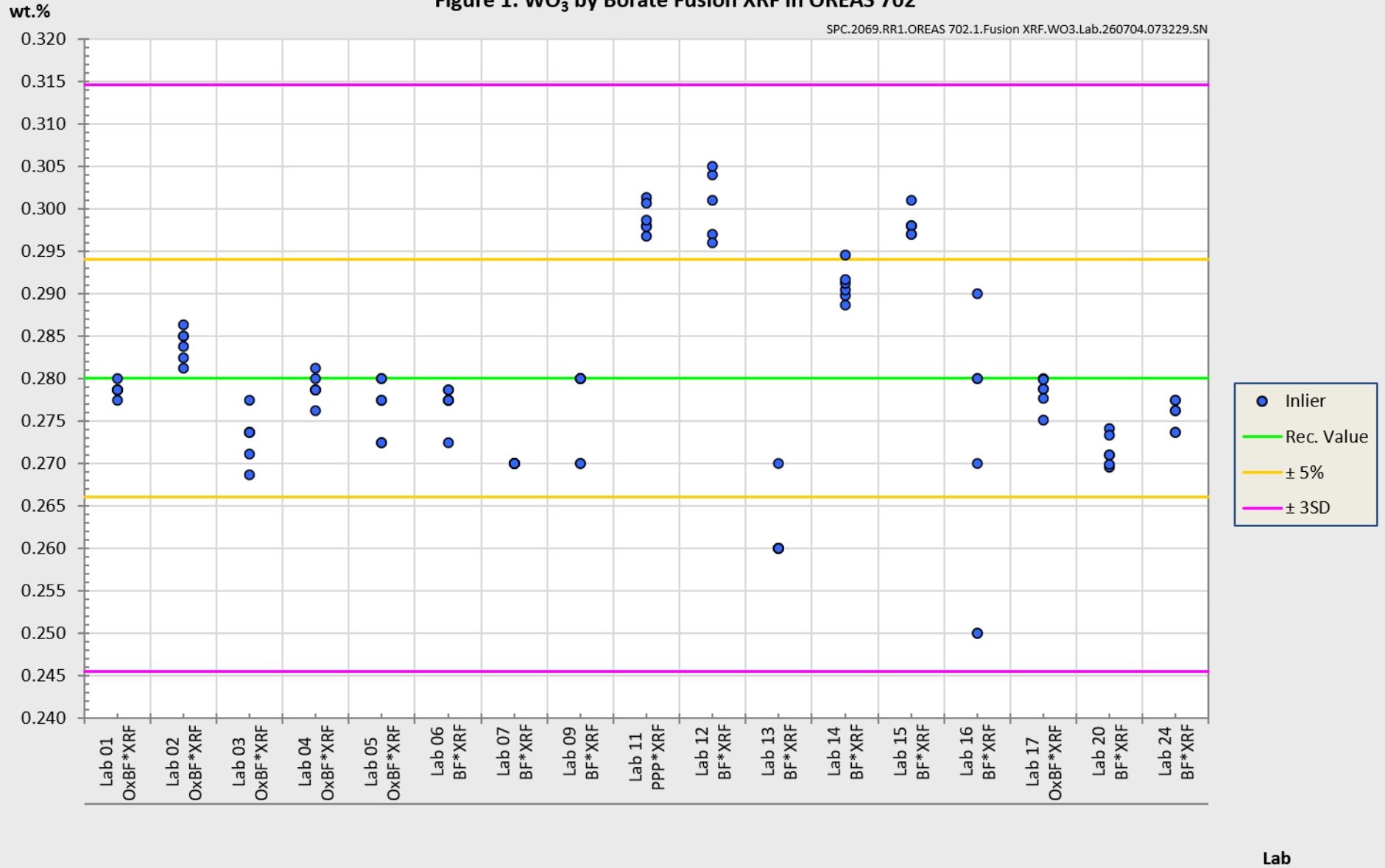


Figure 2. WO<sub>3</sub> by Borate / Peroxide Fusion ICP in OREAS 702

SPC.2069.RR1.OREAS 702.1.Fusion ICP.WO3.Lab.260630.202918.SN

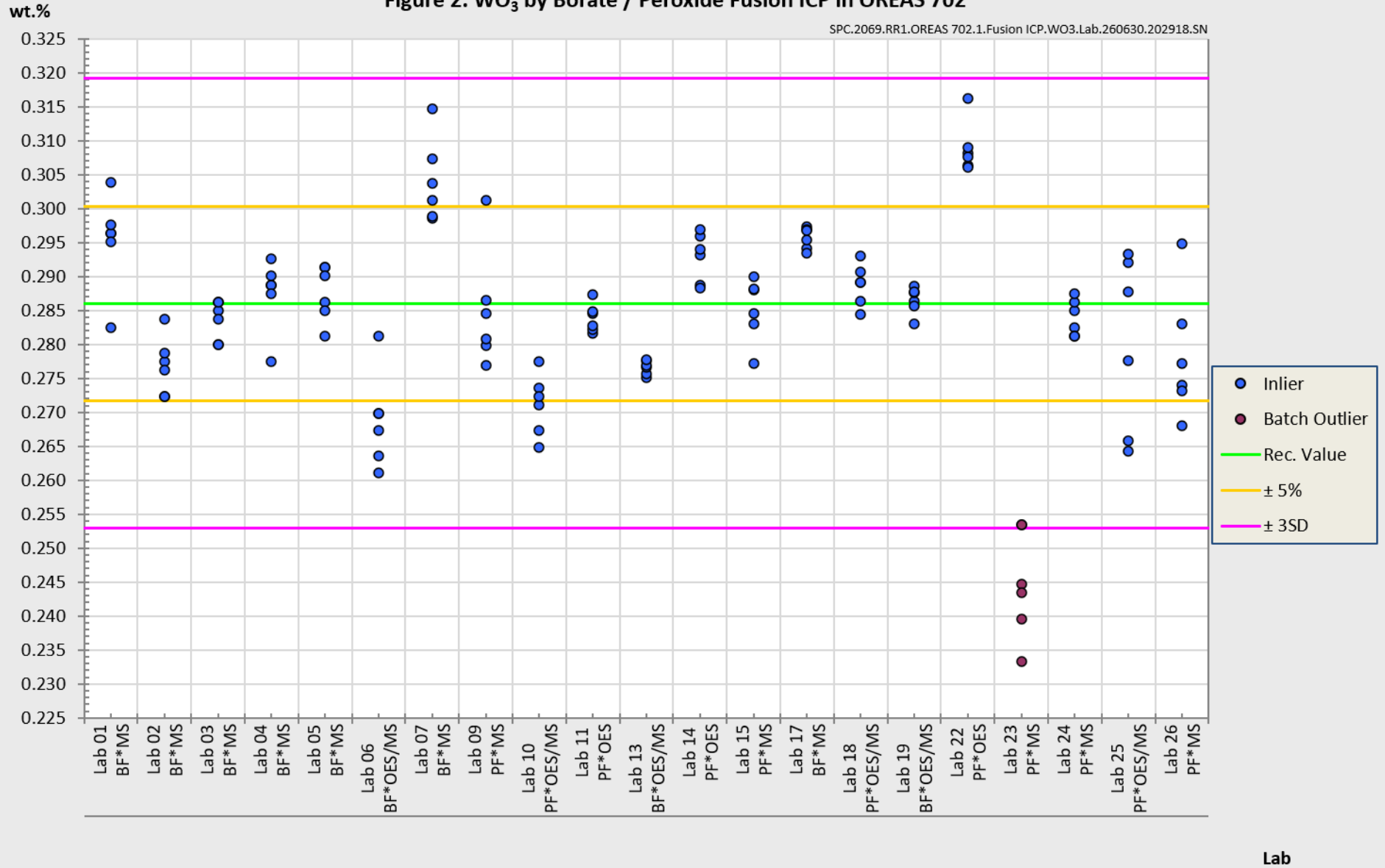


Figure 3. Bi by Borate / Peroxide Fusion ICP in OREAS 702

SPC.2069.RR1.OREAS 702.1.Fusion ICP.Bi.Lab.260630.203535.SN

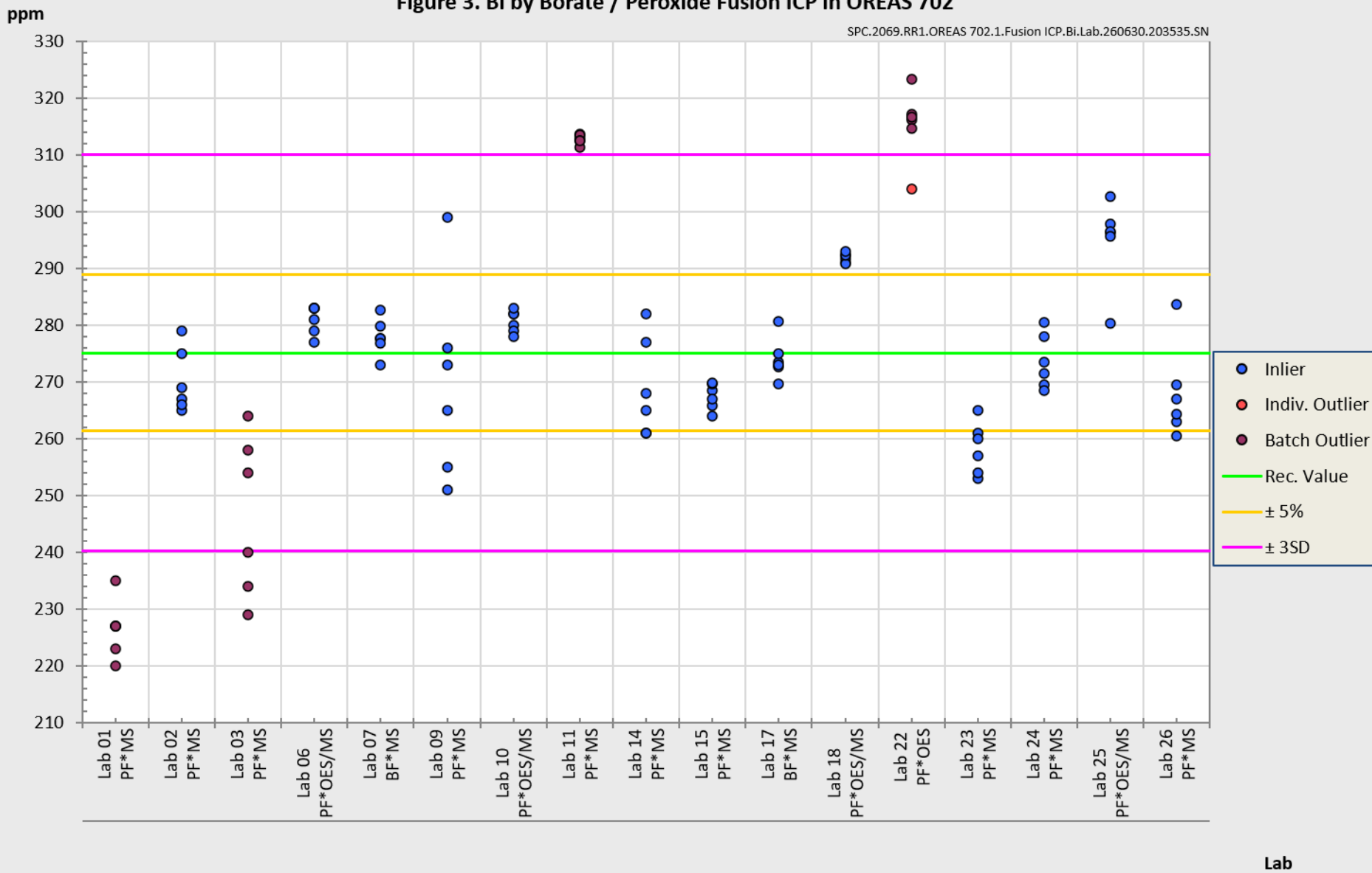
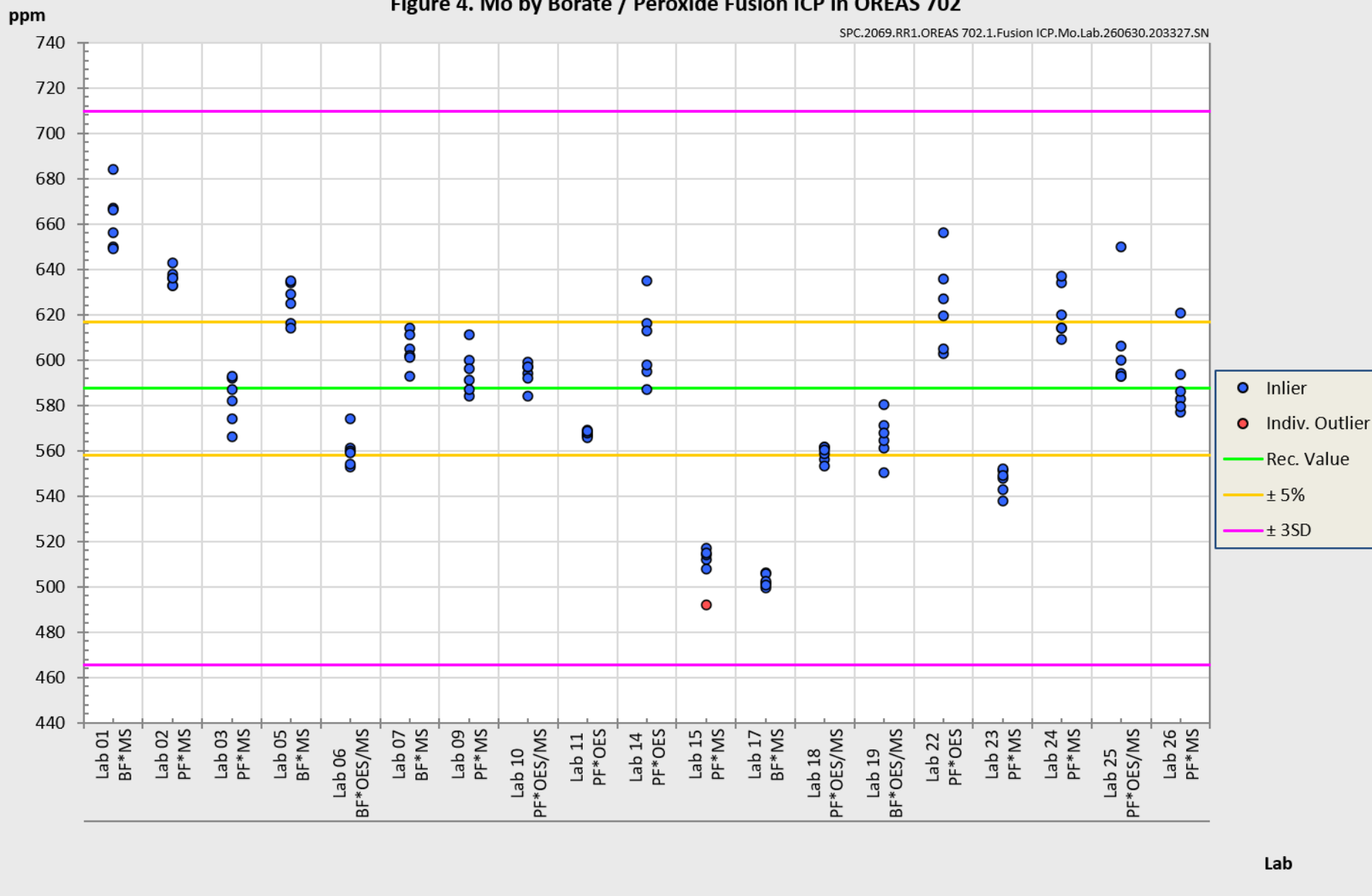


Figure 4. Mo by Borate / Peroxide Fusion ICP in OREAS 702

SPC.2069.RR1.OREAS 702.1.Fusion ICP.Mo.Lab.260630.203327.SN





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## ACCREDITATION

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## DOCUMENT HISTORY

Revision No.	Date	Changes applied
0	6 <sup>th</sup> July, 2026	First publication.

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