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CERTIFICATE OF ANALYSIS FOR

IRON OXIDE COPPER-GOLD ORE

CERTIFIED REFERENCE MATERIAL

OREAS 523

Summary Statistics for Key Analytes (see Table 1 for 156 additional certified values).

Constituent (ppm)	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Pb Fire Assay						
Au, Gold (ppm)	1.04	0.027	1.03	1.05	1.03*	1.05*
Aqua Regia Digestion						
Au, Gold (ppm)	1.01	0.054	0.98	1.03	1.00†	1.02†
4-Acid Digestion						
Co, Cobalt (ppm)	728	28	716	740	712	744
Cu, Copper (wt.%)	1.72	0.038	1.70	1.73	1.70	1.74
Infrared Combustion						
S, Sulphur (wt.%)	4.64	0.119	4.59	4.70	4.59	4.69

*Gold Tolerance Limits for typical 30g fire assay charge weight determined from 20 x 85mg NAA results and the Sampling Constant (Ingamells & Switzer, 1973);
†Gold Tolerance Limits for typical 25g aqua regia sample weight determined as above;
Please note: intervals may appear asymmetric due to rounding.

The homogeneity of OREAS 523 is of a level such that ***negligible sampling error exists*** for a conventional fire assay, peroxide fusion, 4-acid digestion, 3-acid digestion, aqua regia digestion, infrared combustion or pycnometry determination.

INTRODUCTION

OREAS reference materials are intended to provide a low cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures.

SOURCE MATERIALS

Certified Reference Material (CRM) OREAS 523 was prepared from a blend of iron oxide copper-gold ore, Cu-Au concentrate and magnetite-bearing waste rock (altered, porphyritic, intermediate volcanic rock). The mineralisation is hosted by a breccia comprising strongly altered and replaced felsic volcanic fragments in a matrix largely composed of magnetite, calcite, pyrite, biotite, chalcopyrite, K feldspar titanite and quartz. Accessory minerals include garnet, barite, molybdenite, fluorite, amphibole, apatite, monazite, arsenopyrite, a LREE fluorcarbonate, galena, cobaltite, sphalerite, scheelite, uraninite and tourmaline. Copper occurs as native copper, bornite and chalcopyrite. Gold occurs mainly in the molecular framework of the chalcopyrite. Significant levels of cobalt, molybdenum, rare earth elements and low levels of uranium are also present. The ore, concentrate and waste materials were sourced from the Ernest Henry Mine located about 38 kilometres north-east of Cloncurry in north-west Queensland.

COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 523 was prepared in the following manner:

- drying to constant mass at 105°C;
- crushing and milling of the ore material to 100% minus 35 microns;
- crushing and milling of the barren material to 99% minus 75 microns;
- blending in appropriate proportions to achieve the desired grades;
- packaging in 60g and 100g units sealed under nitrogen in laminated foil pouches.

ANALYTICAL PROGRAM

Twenty six commercial analytical laboratories participated in the program to certify the 158 analytes reported in Table 1. The following methods were employed:

- Gold via 25-50g fire assay with AAS (18 labs) or ICP-OES (6 labs) finish;
- Gold via 15-40g aqua regia digestion with ICP-MS (12 labs) or AAS (5 labs) finish;
- Instrumental neutron activation analysis (INAA) for Au on 85mg subsamples to confirm homogeneity (1 lab);
- Peroxide fusion for full elemental suite ICP-OES and ICP-MS finishes (up to 19 laboratories depending on the element);
- 4-Acid digestion (HF-HNO_3-$HClO_4$-HCl) for full elemental suite ICP-OES and ICP-MS finishes (up to 22 laboratories depending on the element; one lab used an AAS finish for Cu only);

- 3-Acid digestion (HNO_3-$HClO_4$-HCl) for Ag, As, Co, Cu, Fe, Mo and S with ICP-OES or AAS finishes (up to 16 laboratories depending on the element; one lab used an ICP-MS finish for Ag, As and Mo);
- Aqua regia digestion (see note below) for full elemental suite ICP-OES and ICP-MS finishes (up to 14 laboratories depending on the element; some laboratories used an AAS finish for certain elements i.e. Ag, As, Co, Cu, Fe and Mo);
- S by IR combustion furnace (21 labs);
- Specific gravity by gas (11 labs) or liquid (5 labs) pycnometry.

It is important to note that in the analytical industry there is no standardisation of the aqua regia digestion process. Aqua regia is a partial empirical digest and differences in recoveries for various analytes are commonplace. These are caused by variations in the digest conditions which can include the ratio of nitric to hydrochloric acids, acid strength, temperatures, leach times and secondary digestions. Recoveries for sulphide-hosted base metal sulphides approach total values, however, other analytes, in particular the lithophile elements, show greater sensitivity to method parameters. This can result in lack of consensus in an inter-laboratory certification program for these elements. The approach applied here is to report certified values in those instances where reasonable agreement exists amongst a majority of participating laboratories. The results of specific laboratories may differ significantly from the certified values, but will, nonetheless, be valid and reproducible in the context of the specifics of the aqua regia method in use. Users of this reference material should, therefore, be mindful of this limitation when applying the certified values in a quality control program.

For the round robin program twenty 1kg lot samples were taken at predetermined intervals during the bagging stage, immediately following final blending and are considered representative of the entire batch. The six samples received by each laboratory were obtained by taking two 110g scoop splits from each of three separate 1kg lots. This format enabled nested ANOVA treatment of the results to evaluate homogeneity, i.e. to ascertain whether between-unit variance is greater than within-unit variance. Table 1 presents the 158 certified values together with their associated 1SD's, 95% confidence and tolerance limits and Table 2 shows 37 indicative values. Table 3 shows the gold instrumental neutron activation analysis (INAA) results for twenty 85mg subsamples determined by the Australian Nuclear Science & Technology Organisation (ANSTO) located in Lucas Heights, NSW, Australia. Table 4 provides performance gate intervals for the certified values of each method group based on their pooled 1SD's. Tabulated results of all elements together with uncorrected means, medians, standard deviations, relative standard deviations and per cent deviation of lab means from the corrected mean of means (PDM^3) are presented in the detailed certification data for this CRM (**OREAS 523 DataPack.xlsx**).

STATISTICAL ANALYSIS

Certified Values, Confidence Limits, Standard Deviations and Tolerance Limits (Table 1) have been determined for each analytical method following the removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for

the batch. In certain instances statistician's prerogative has been employed in discriminating outliers. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status.

Certified Values are the means of accepted laboratory means after outlier filtering. The INAA data (see Table 3) is omitted from determination of the certified values for gold (fire assay and aqua regia) and is used solely for the calculation of Tolerance Limits and homogeneity evaluation of OREAS 523.

Indicative Values (Table 2) are provided where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or inter-laboratory consensus is poor.

95% Confidence Limits are inversely proportional to the number of participating laboratories and inter-laboratory agreement. It is a measure of the reliability of the certified value. A 95% confidence interval indicates a 95% probability that the true value of the analyte under consideration lies between the upper and lower limits. *95% Confidence Limits should not be used as control limits for laboratory performance.*

Standard Deviation values (1SDs) are reported in Table 1 and provide an indication of a level of performance that might reasonably be expected from a laboratory being monitored by this CRM in a QA/QC program. The SD's take into account errors attributable to measurement uncertainty and CRM variability. For an effective CRM the contribution of the latter should be negligible in comparison to measurement errors. The SD values thus include all sources of measurement uncertainty: between-lab variance, within-run variance (precision errors) and CRM variability. OREAS prepared reference materials have a level of homogeneity such that the observed variance from repeated analysis has its origin almost exclusively in the analytical process rather than the reference material itself.

The SD for each analyte's certified value is calculated from the same filtered data set used to determine the certified value, i.e. after removal of any individual, lab dataset (batch) and 3SD outliers (single iteration). These outliers can only be removed after the absolute homogeneity of the CRM has been independently established, i.e. the outliers must be confidently deemed to be analytical rather than arising from inhomogeneity of the CRM. **The standard deviation is then calculated for each analyte from the pooled accepted analyses generated from the certification program.**

In the application of SD's in monitoring performance it is important to note that not all laboratories function at the same level of proficiency and that different methods in use at a particular laboratory have differing levels of precision. Each laboratory has its own inherent SD (for a specific concentration level and analyte-method pair) based on the analytical process and this SD is not directly related to the round robin program.

The majority of data generated in the round robin program was produced by a selection of world class laboratories. The SD's thus generated are more constrained than those that would be produced across a randomly selected group of laboratories. To produce more generally achievable SD's the 'pooled' SD's provided in this report include inter-lab bias. This 'one size fits all' approach may require revision at the discretion of the QC manager concerned following careful scrutiny of QC control charts.

Table 4 shows **Performance Gates** calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned. A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow.

Tolerance Limits (ISO Guide 3207) were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper via 4-acid digestion where 99% of the time (1-α=0.99) at least 95% of subsamples (ρ=0.95) will have concentrations lying between 1.70 and 1.74 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35).

For gold, tolerance can be determined by INAA using the reduced analytical subsample method which utilises the known relationship between standard deviation and analytical subsample weight (Ingamells and Switzer, 1973). In this approach the latter parameter is substantially reduced to a point where most of the variability in replicate assays is due to inhomogeneity of the reference material and measurement error becomes negligible. In this instance very small subsample weights of 85 milligrams were employed and the 1RSD of 0.221% at a 30g charge weight (4.11% at 85mg weights) confirms the high level of gold homogeneity in OREAS 523 (see Table 3 below).

The homogeneity of OREAS 523 has also been evaluated in a **nested ANOVA** of the round robin program. Each of the twenty-six round robin laboratories received six samples per CRM and these samples were made up of paired samples from three different, non-adjacent sampling intervals. The purpose of the ANOVA evaluation is to test that no statistically significant difference exists in the variance between-units to that of the variance within-units. This allows an assessment of homogeneity across the entire prepared batch of OREAS 523. The test was performed using the following parameters:

- Significance Level α = P (type I error) = 0.05;
- Null Hypothesis, H_0: Between-unit variance is no greater than within-unit variance (reject H_0 if *p*-value < 0.05);
- Alternative Hypothesis, H_1: Between-unit variance is greater than within-unit variance.

P-values are a measure of probability where values less than 0.05 indicate a greater than 95% probability that the observed differences in within-unit and between-unit variances are real. The dataset was filtered for both individual and laboratory data set (batch) outliers prior to the calculation of the *p*-value. This process derived no significant *p*-values (except for P by peroxide fusion ICP but this case is considered an artefact of reading resolution) for all 158 certified values and the Null Hypothesis is retained.

It is important to note that ANOVA is not an absolute measure of homogeneity. Rather, it establishes whether or not the analytes are distributed in a similar manner throughout the packaging run of OREAS 523 and whether the variance between two subsamples from the same unit is statistically distinguishable to the variance from two subsamples taken from any two separate units. A reference material therefore, can possess poor absolute homogeneity yet still pass a relative homogeneity test if the within-unit heterogeneity is large and similar across all units.

Based on the statistical analysis of the results of the inter-laboratory certification program it can be concluded that OREAS 523 is fit-for-purpose as a certified reference material (see 'Intended Use' below). Furthermore, the homogeneity of OREAS 523 is of a level such that ***negligible sampling error exists*** for a conventional fire assay, peroxide fusion, 4-acid digestion, 3-acid digestion, aqua regia digestion, infrared combustion or pycnometry determination.

PARTICIPATING LABORATORIES

1. Actlabs, Ancaster, Ontario, Canada
2. ALS, Brisbane, QLD, Australia
3. ALS, Lima, Peru
4. ALS, Loughrea, Galway, Ireland
5. ALS, Perth, WA, Australia
6. ALS, Vancouver, BC, Canada
7. ANSTO, Lucas Heights, NSW, Australia
8. Bureau Veritas Commodities Canada Ltd, Vancouver, BC, Canada
9. Bureau Veritas Geoanalytical, Adelaide, SA, Australia
10. Bureau Veritas Geoanalytical, Perth, WA, Australia
11. Bureau Veritas Minerals, Santiago, Chile
12. Geoanalitica, Antofagasta, Chile
13. Inspectorate (BV), Lima, Peru
14. Intertek Genalysis, Adelaide, SA, Australia
15. Intertek Genalysis, Perth, WA, Australia
16. Intertek Testing Services, Cupang, Muntinlupa, Philippines
17. MinAnalytical Services, Perth, WA, Australia
18. Mineracao Mine Lab, Paracatu, Minas Gerais, Brazil
19. PT Geoservices Ltd, Cikarang, Jakarta Raya, Indonesia
20. PT Intertek Utama Services, Jakarta Timur, DKI Jakarta, Indonesia
21. SGS Australia Mineral Services, Perth, WA, Australia
22. SGS Canada Inc., Vancouver, BC, Canada
23. SGS CIMM T & S, Antofagasta, Chile
24. SGS del Peru, Lima, Peru
25. SGS Lakefield Research Ltd, Lakefield, Ontario, Canada
26. SGS Mineral Services, Townsville, QLD, Australia
27. Shiva Analyticals Ltd, Bangalore North, Karnataka, India

Table 1. Certified Values, SD's, 95% Confidence and Tolerance Limits for OREAS 523.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Pb Fire Assay						
Au, Gold (ppm)	1.04	0.027	1.03	1.05	1.03*	1.05*
Peroxide Fusion ICP						
Al, Aluminium (wt.%)	3.06	0.087	3.01	3.10	2.98	3.14
As, Arsenic (ppm)	687	42	668	706	674	700
Bi, Bismuth (ppm)	14.3	1.18	13.4	15.1	13.9	14.6
Ca, Calcium (wt.%)	3.55	0.154	3.47	3.62	3.45	3.64
Ce, Cerium (ppm)	203	8	197	208	197	209
Co, Cobalt (ppm)	734	40	713	754	717	751
Cr, Chromium (ppm)	26.2	3.6	24.6	27.8	IND	IND
Cs, Cesium (ppm)	0.61	0.07	0.57	0.64	0.53	0.68
Cu, Copper (wt.%)	1.72	0.029	1.70	1.73	1.69	1.74
Dy, Dysprosium (ppm)	3.27	0.202	3.13	3.41	3.08	3.46
Er, Erbium (ppm)	1.96	0.121	1.88	2.04	1.82	2.09
Fe, Iron (wt.%)	28.76	0.947	28.31	29.21	28.20	29.32
Ga, Gallium (ppm)	14.8	0.74	14.4	15.1	14.0	15.5
Gd, Gadolinium (ppm)	4.13	0.329	3.81	4.44	3.94	4.32
Hf, Hafnium (ppm)	3.04	0.47	2.53	3.56	IND	IND
Ho, Holmium (ppm)	0.68	0.052	0.64	0.71	0.63	0.72
In, Indium (ppm)	0.38	0.05	0.37	0.40	IND	IND
K, Potassium (wt.%)	2.62	0.123	2.55	2.68	2.54	2.69
La, Lanthanum (ppm)	283	8	277	289	275	290
Li, Lithium (ppm)	16.0	3.1	13.5	18.5	14.9	17.1
Lu, Lutetium (ppm)	0.33	0.05	0.29	0.37	0.30	0.36
Mg, Magnesium (wt.%)	1.05	0.043	1.03	1.07	1.02	1.08
Mn, Manganese (wt.%)	0.497	0.020	0.488	0.507	0.486	0.509
Mo, Molybdenum (ppm)	316	23	299	333	307	324
Nb, Niobium (ppm)	5.40	0.80	4.82	5.98	IND	IND
Nd, Neodymium (ppm)	32.4	1.88	31.1	33.8	31.3	33.5
Ni, Nickel (ppm)	73	13	67	80	69	77
P, Phosphorus (wt.%)	0.096	0.008	0.090	0.102	0.092	0.100
Pr, Praseodymium (ppm)	12.5	0.71	12.0	13.1	12.1	13.0
Rb, Rubidium (ppm)	70	2.6	69	72	68	72
S, Sulphur (wt.%)	4.63	0.108	4.56	4.70	4.53	4.72
Sb, Antimony (ppm)	11.0	0.90	10.4	11.6	10.5	11.5
Si, Silicon (wt.%)	13.23	0.557	12.91	13.55	12.91	13.55
Sm, Samarium (ppm)	4.41	0.377	4.11	4.71	4.15	4.67
Sn, Tin (ppm)	13.4	2.4	11.6	15.2	12.6	14.2
Sr, Strontium (ppm)	289	10	282	296	284	295
Tb, Terbium (ppm)	0.56	0.08	0.51	0.61	0.54	0.58
Th, Thorium (ppm)	8.21	0.426	7.98	8.44	7.73	8.69

Note: intervals may appear asymmetric due to rounding; *Gold Tolerance Limits for typical 30g fire assay charge weight determined from 20 x 85mg INAA results and the Sampling Constant (Ingamells & Switzer, 1973).

Table 1 continued.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Peroxide Fusion ICP continued						
Ti, Titanium (wt.%)	0.302	0.011	0.297	0.307	0.293	0.311
Tm, Thulium (ppm)	0.29	0.03	0.26	0.31	0.22	0.35
U, Uranium (ppm)	58	3.5	56	60	57	59
V, Vanadium (ppm)	123	14	113	132	119	127
W, Tungsten (ppm)	178	16	168	189	172	185
Y, Yttrium (ppm)	18.1	1.08	17.3	18.8	17.6	18.5
Yb, Ytterbium (ppm)	1.98	0.143	1.89	2.06	1.83	2.12
Zn, Zinc (ppm)	48.1	9.6	41.0	55.1	46.0	50.1
Zr, Zirconium (ppm)	100	8.2	89	110	94	105
4-Acid Digestion						
Ag, Silver (ppm)	2.61	0.223	2.51	2.70	2.52	2.70
Al, Aluminium (wt.%)	3.02	0.099	2.98	3.07	2.96	3.09
As, Arsenic (ppm)	666	38	647	684	647	685
Be, Beryllium (ppm)	0.53	0.08	0.48	0.57	0.48	0.57
Bi, Bismuth (ppm)	13.6	0.87	13.3	13.9	13.2	14.0
Ca, Calcium (wt.%)	3.36	0.126	3.31	3.41	3.28	3.44
Ce, Cerium (ppm)	172	18	163	182	166	179
Co, Cobalt (ppm)	728	28	716	740	712	744
Cr, Chromium (ppm)	25.0	2.8	23.6	26.4	23.2	26.8
Cs, Cesium (ppm)	0.57	0.054	0.54	0.60	0.54	0.60
Cu, Copper (wt.%)	1.72	0.038	1.70	1.73	1.70	1.74
Dy, Dysprosium (ppm)	2.99	0.192	2.86	3.13	2.90	3.08
Er, Erbium (ppm)	1.83	0.080	1.78	1.88	1.73	1.93
Eu, Europium (ppm)	2.13	0.086	2.07	2.18	2.02	2.23
Fe, Iron (wt.%)	28.90	1.402	28.23	29.57	28.31	29.49
Ga, Gallium (ppm)	14.3	1.22	13.6	14.9	13.9	14.6
Gd, Gadolinium (ppm)	3.84	0.51	3.44	4.25	3.68	4.01
Hf, Hafnium (ppm)	2.66	0.132	2.60	2.73	2.58	2.74
Ho, Holmium (ppm)	0.62	0.043	0.59	0.64	0.59	0.65
In, Indium (ppm)	0.37	0.036	0.35	0.39	0.35	0.39
K, Potassium (wt.%)	2.57	0.090	2.53	2.61	2.50	2.63
Li, Lithium (ppm)	15.5	1.52	14.8	16.2	15.1	15.9
Lu, Lutetium (ppm)	0.29	0.017	0.28	0.30	0.28	0.31
Mg, Magnesium (wt.%)	1.02	0.065	0.99	1.05	1.00	1.04
Mn, Manganese (wt.%)	0.475	0.032	0.461	0.489	0.465	0.485
Mo, Molybdenum (ppm)	313	19	304	321	305	320
Na, Sodium (wt.%)	0.239	0.015	0.232	0.246	0.231	0.247
Nb, Niobium (ppm)	5.40	0.339	5.23	5.57	5.15	5.66
Nd, Neodymium (ppm)	30.6	0.90	29.9	31.2	29.6	31.5
Ni, Nickel (ppm)	68	4.1	66	70	65	70
P, Phosphorus (wt.%)	0.092	0.009	0.088	0.096	0.088	0.095
Pb, Lead (ppm)	26.3	2.7	24.9	27.8	25.3	27.3

Note: intervals may appear asymmetric due to rounding.

Table 1 continued.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
4-Acid Digestion continued						
Pr, Praseodymium (ppm)	11.1	0.89	10.5	11.8	10.7	11.5
Rb, Rubidium (ppm)	68	3.4	67	70	66	71
Re, Rhenium (ppm)	0.15	0.009	0.14	0.15	0.14	0.15
S, Sulphur (wt.%)	3.82	0.149	3.75	3.89	3.72	3.91
Sb, Antimony (ppm)	10.5	0.39	10.3	10.7	10.1	10.9
Sc, Scandium (ppm)	7.42	0.83	7.06	7.78	7.11	7.73
Se, Selenium (ppm)	3.66	0.60	3.38	3.94	3.18	4.13
Sm, Samarium (ppm)	4.03	0.329	3.80	4.26	3.85	4.22
Sn, Tin (ppm)	11.6	0.39	11.5	11.8	11.1	12.1
Sr, Strontium (ppm)	216	35	200	233	209	224
Ta, Tantalum (ppm)	0.43	0.06	0.41	0.46	0.41	0.46
Tb, Terbium (ppm)	0.54	0.054	0.51	0.57	0.52	0.56
Te, Tellurium (ppm)	1.63	0.131	1.56	1.70	1.54	1.73
Th, Thorium (ppm)	6.44	0.92	5.92	6.96	6.22	6.66
Ti, Titanium (wt.%)	0.283	0.010	0.279	0.287	0.273	0.292
Tl, Thallium (ppm)	0.30	0.016	0.30	0.31	0.29	0.32
Tm, Thulium (ppm)	0.26	0.012	0.25	0.27	0.25	0.27
U, Uranium (ppm)	57	2.8	55	58	55	58
V, Vanadium (ppm)	113	5	111	115	110	116
W, Tungsten (ppm)	179	15	172	186	172	186
Y, Yttrium (ppm)	17.1	0.95	16.7	17.5	16.7	17.5
Yb, Ytterbium (ppm)	1.86	0.114	1.80	1.93	1.76	1.96
Zn, Zinc (ppm)	40.2	5.6	37.7	42.8	38.8	41.7
Zr, Zirconium (ppm)	100	5	98	103	98	103
3-Acid Digestion (no HF)						
Ag, Silver (ppm)	2.29	0.37	2.08	2.51	2.06	2.53
As, Arsenic (ppm)	657	41	633	681	640	675
Co, Cobalt (ppm)	715	31	696	734	704	726
Cu, Copper (wt.%)	1.69	0.058	1.65	1.72	1.66	1.71
Fe, Iron (wt.%)	28.84	0.318	28.69	28.99	28.42	29.25
Mo, Molybdenum (ppm)	294	16	286	303	288	301
S, Sulphur (wt.%)	3.99	0.262	3.80	4.18	3.92	4.06
Aqua Regia Digestion						
Ag, Silver (ppm)	2.36	0.217	2.22	2.49	2.28	2.43
Al, Aluminium (wt.%)	1.15	0.065	1.10	1.19	1.12	1.17
As, Arsenic (ppm)	665	27	647	683	651	679
Au, Gold (ppm)	1.01	0.054	0.98	1.03	1.00†	1.02†
Be, Beryllium (ppm)	0.34	0.05	0.30	0.37	0.30	0.37
Bi, Bismuth (ppm)	13.5	0.68	13.0	14.0	12.9	14.1
Ca, Calcium (wt.%)	3.20	0.108	3.13	3.27	3.13	3.27

Note: intervals may appear asymmetric due to rounding; †Gold Tolerance Limits for typical 25g aqua regia sample weight determined from 20 x 85mg INAA results and the Sampling Constant (Ingamells & Switzer, 1973).

Table 1 continued.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Aqua Regia Digestion continued						
Ce, Cerium (ppm)	188	11	180	196	181	195
Co, Cobalt (ppm)	698	47	669	728	684	713
Cr, Chromium (ppm)	24.9	2.41	23.3	26.5	23.8	25.9
Cs, Cesium (ppm)	0.48	0.045	0.44	0.52	0.46	0.50
Cu, Copper (wt.%)	1.68	0.058	1.65	1.72	1.65	1.72
Fe, Iron (wt.%)	28.05	1.071	27.37	28.73	27.54	28.56
Ga, Gallium (ppm)	12.3	1.5	11.2	13.4	12.0	12.6
Hf, Hafnium (ppm)	1.32	0.095	1.24	1.40	1.28	1.36
In, Indium (ppm)	0.38	0.020	0.36	0.40	0.37	0.39
K, Potassium (wt.%)	0.615	0.088	0.554	0.675	0.594	0.635
La, Lanthanum (ppm)	233	19	219	246	222	244
Li, Lithium (ppm)	16.2	2.0	14.8	17.6	14.9	17.4
Lu, Lutetium (ppm)	0.24	0.019	0.21	0.27	0.23	0.25
Mg, Magnesium (wt.%)	0.992	0.064	0.949	1.036	0.968	1.016
Mn, Manganese (wt.%)	0.437	0.023	0.420	0.453	0.426	0.447
Mo, Molybdenum (ppm)	293	23	277	310	286	300
Nb, Niobium (ppm)	1.56	0.111	1.46	1.65	1.48	1.63
Ni, Nickel (ppm)	62	3.9	60	65	60	64
P, Phosphorus (wt.%)	0.090	0.003	0.088	0.092	0.087	0.093
Pb, Lead (ppm)	27.4	3.9	24.0	30.8	26.5	28.3
Rb, Rubidium (ppm)	30.5	1.96	28.6	32.5	29.9	31.2
S, Sulphur (wt.%)	3.84	0.153	3.74	3.95	3.75	3.94
Sc, Scandium (ppm)	6.41	0.82	5.86	6.97	6.22	6.61
Se, Selenium (ppm)	4.35	0.59	3.87	4.84	4.06	4.64
Sn, Tin (ppm)	9.88	0.231	9.74	10.02	9.56	10.20
Sr, Strontium (ppm)	62	11	55	70	60	65
Tb, Terbium (ppm)	0.55	0.050	0.48	0.61	0.52	0.58
Te, Tellurium (ppm)	1.65	0.080	1.58	1.72	1.55	1.75
Th, Thorium (ppm)	6.90	0.642	6.40	7.40	6.62	7.18
Ti, Titanium (wt.%)	0.158	0.017	0.144	0.171	0.152	0.163
Tl, Thallium (ppm)	0.16	0.013	0.15	0.18	IND	IND
U, Uranium (ppm)	53	2.2	51	55	52	55
V, Vanadium (ppm)	110	5	107	114	107	114
W, Tungsten (ppm)	160	10	152	168	157	164
Y, Yttrium (ppm)	14.8	1.25	13.9	15.8	14.4	15.3
Yb, Ytterbium (ppm)	1.61	0.17	1.39	1.83	IND	IND
Zn, Zinc (ppm)	38.1	2.24	36.9	39.3	36.3	39.9
Zr, Zirconium (ppm)	49.0	5.2	45.2	52.8	47.7	50.2
Infrared Combustion						
S, Sulphur (wt.%)	4.64	0.119	4.59	4.70	4.59	4.69
Gas / Liquid Pycnometry						
SG, Specific Gravity (Unity)	3.44	0.062	3.41	3.48	3.42	3.47

Note: intervals may appear asymmetric due to rounding.

Table 2. Indicative Values for OREAS 523.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
Pb Fire Assay								
Pd	ppb	*< 5*	Pt	ppb	*4*			
Peroxide Fusion ICP								
Ag	ppm	*2.20*	Eu	ppm	*2.65*	Se	ppm	*3.99*
B	ppm	*37.0*	Ge	ppm	*1.13*	Ta	ppm	*0.47*
Ba	wt.%	*3.11*	Pb	ppm	*22.5*	Te	ppm	*1.97*
Be	ppm	*0.56*	Re	ppm	*0.15*	Tl	ppm	*< 0.5*
Cd	ppm	*1.12*	Sc	ppm	*5.97*			
4-Acid Digestion								
Cd	ppm	*0.10*	Hg	ppm	*0.45*			
Ge	ppm	*0.36*	La	ppm	*187*			
Aqua Regia Digestion								
B	ppm	*< 10*	Ge	ppm	*0.33*	Re	ppm	*0.15*
Cd	ppm	*0.10*	Hg	ppm	*0.27*	Sb	ppm	*7.47*
Dy	ppm	*3.03*	Ho	ppm	*0.63*	Sm	ppm	*4.10*
Er	ppm	*1.72*	Na	wt.%	*0.034*	Tm	ppm	*0.24*
Eu	ppm	*2.11*	Nd	ppm	*32.0*			
Gd	ppm	*3.93*	Pr	ppm	*12.3*			
Sulphuric Acid Leach (5%)								
Cu	wt.%	*0.342*						

Table 3. Instrumental Neutron Activation Analysis of Au on 20 x 85mg subsamples of OREAS 523.

Replicate No	INAA 85mg
1	1.03
2	0.99
3	1.09
4	1.07
5	1.01
6	1.15
7	1.08
8	1.08
9	1.13
10	1.07
11	1.07
12	1.05
13	1.00
14	1.07
15	1.01
16	1.01
17	1.04
18	1.04
19	1.01
20	1.09

Table 3 continued.

Mean	1.05
Median	1.06
Std Dev.	0.043
Rel.Std.Dev.	4.11%
PDM[3]	1.26%

Table 4. Performance Gates for OREAS 523.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Pb Fire Assay											
Au, ppm	1.04	0.027	0.99	1.10	0.96	1.12	2.62%	5.25%	7.87%	0.99	1.09
Peroxide Fusion ICP											
Al, wt.%	3.06	0.087	2.88	3.23	2.80	3.32	2.83%	5.67%	8.50%	2.90	3.21
As, ppm	687	42	603	771	560	814	6.14%	12.28%	18.43%	653	721
Bi, ppm	14.3	1.18	11.9	16.6	10.7	17.8	8.25%	16.50%	24.75%	13.5	15.0
Ca, wt.%	3.55	0.154	3.24	3.85	3.09	4.01	4.33%	8.66%	12.99%	3.37	3.72
Ce, ppm	203	8	187	219	178	227	3.97%	7.95%	11.92%	192	213
Co, ppm	734	40	653	814	613	854	5.48%	10.96%	16.44%	697	770
Cr, ppm	26.2	3.6	19.1	33.3	15.6	36.9	13.54%	27.09%	40.63%	24.9	27.5
Cs, ppm	0.61	0.07	0.46	0.75	0.39	0.82	11.98%	23.97%	35.95%	0.58	0.64
Cu, wt.%	1.72	0.029	1.66	1.78	1.63	1.80	1.68%	3.37%	5.05%	1.63	1.80
Dy, ppm	3.27	0.202	2.87	3.68	2.66	3.88	6.19%	12.38%	18.57%	3.11	3.43
Er, ppm	1.96	0.121	1.72	2.20	1.59	2.32	6.19%	12.38%	18.57%	1.86	2.06
Fe, wt.%	28.76	0.947	26.86	30.65	25.92	31.60	3.29%	6.58%	9.88%	27.32	30.19
Ga, ppm	14.8	0.74	13.3	16.3	12.6	17.0	5.01%	10.02%	15.03%	14.0	15.5
Gd, ppm	4.13	0.329	3.47	4.79	3.14	5.12	7.97%	15.94%	23.92%	3.92	4.34
Hf, ppm	3.04	0.47	2.11	3.98	1.64	4.45	15.38%	30.76%	46.15%	2.89	3.19
Ho, ppm	0.68	0.052	0.57	0.78	0.52	0.83	7.65%	15.31%	22.96%	0.64	0.71
In, ppm	0.38	0.05	0.29	0.47	0.25	0.52	11.86%	23.72%	35.58%	0.36	0.40
K, wt.%	2.62	0.123	2.37	2.86	2.25	2.98	4.71%	9.42%	14.13%	2.48	2.75
La, ppm	283	8	266	299	258	308	2.95%	5.90%	8.85%	269	297
Li, ppm	16.0	3.1	9.8	22.2	6.7	25.3	19.29%	38.58%	57.88%	15.2	16.8
Lu, ppm	0.33	0.05	0.23	0.42	0.19	0.47	14.33%	28.67%	43.00%	0.31	0.34
Mg, wt.%	1.05	0.043	0.96	1.13	0.92	1.18	4.14%	8.29%	12.43%	1.00	1.10
Mn, wt.%	0.497	0.020	0.458	0.537	0.438	0.557	4.00%	8.00%	12.01%	0.473	0.522
Mo, ppm	316	23	269	362	246	385	7.36%	14.72%	22.09%	300	331
Nb, ppm	5.40	0.80	3.79	7.00	2.99	7.80	14.85%	29.70%	44.55%	5.13	5.67
Nd, ppm	32.4	1.88	28.7	36.2	26.8	38.1	5.81%	11.63%	17.44%	30.8	34.0
Ni, ppm	73	13	48	99	35	111	17.35%	34.69%	52.04%	70	77
P, wt.%	0.096	0.008	0.080	0.112	0.072	0.120	8.45%	16.90%	25.36%	0.091	0.101
Pr, ppm	12.5	0.71	11.1	14.0	10.4	14.7	5.66%	11.32%	16.98%	11.9	13.2
Rb, ppm	70	2.6	65	76	63	78	3.69%	7.38%	11.08%	67	74
S, wt.%	4.63	0.108	4.41	4.84	4.31	4.95	2.33%	4.66%	6.99%	4.40	4.86
Sb, ppm	11.0	0.90	9.2	12.8	8.3	13.7	8.20%	16.39%	24.59%	10.4	11.5
Si, wt.%	13.23	0.557	12.12	14.34	11.56	14.90	4.21%	8.41%	12.62%	12.57	13.89
Sm, ppm	4.41	0.377	3.66	5.16	3.28	5.54	8.55%	17.11%	25.66%	4.19	4.63

Note: intervals may appear asymmetric due to rounding.

Table 4 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Peroxide Fusion ICP continued											
Sn, ppm	13.4	2.4	8.7	18.2	6.3	20.5	17.66%	35.32%	52.99%	12.8	14.1
Sr, ppm	289	10	269	310	259	320	3.47%	6.93%	10.40%	275	304
Tb, ppm	0.56	0.08	0.41	0.71	0.33	0.79	13.63%	27.27%	40.90%	0.53	0.59
Th, ppm	8.21	0.426	7.36	9.06	6.93	9.49	5.19%	10.37%	15.56%	7.80	8.62
Ti, wt.%	0.302	0.011	0.279	0.325	0.268	0.336	3.76%	7.51%	11.27%	0.287	0.317
Tm, ppm	0.29	0.03	0.22	0.36	0.18	0.39	11.95%	23.91%	35.86%	0.27	0.30
U, ppm	58	3.5	51	65	47	69	6.09%	12.18%	18.28%	55	61
V, ppm	123	14	95	151	81	165	11.37%	22.74%	34.11%	117	129
W, ppm	178	16	147	210	131	226	8.85%	17.69%	26.54%	170	187
Y, ppm	18.1	1.08	15.9	20.2	14.8	21.3	5.98%	11.95%	17.93%	17.2	19.0
Yb, ppm	1.98	0.143	1.69	2.26	1.55	2.40	7.24%	14.47%	21.71%	1.88	2.07
Zn, ppm	48.1	9.6	28.9	67.2	19.3	76.8	19.92%	39.85%	59.77%	45.6	50.5
Zr, ppm	100	8.2	83	116	75	125	8.26%	16.52%	24.78%	95	105
4-Acid Digestion											
Ag, ppm	2.61	0.223	2.16	3.05	1.94	3.27	8.55%	17.09%	25.64%	2.48	2.74
Al, wt.%	3.02	0.099	2.82	3.22	2.73	3.32	3.28%	6.57%	9.85%	2.87	3.17
As, ppm	666	38	590	741	552	779	5.69%	11.37%	17.06%	632	699
Be, ppm	0.53	0.08	0.36	0.69	0.28	0.77	15.72%	31.45%	47.17%	0.50	0.55
Bi, ppm	13.6	0.87	11.8	15.3	11.0	16.2	6.39%	12.79%	19.18%	12.9	14.3
Ca, wt.%	3.36	0.126	3.11	3.61	2.98	3.74	3.74%	7.47%	11.21%	3.19	3.53
Ce, ppm	172	18	136	209	117	227	10.60%	21.21%	31.81%	164	181
Co, ppm	728	28	673	783	645	811	3.81%	7.61%	11.42%	692	764
Cr, ppm	25.0	2.8	19.4	30.6	16.6	33.3	11.15%	22.30%	33.45%	23.7	26.2
Cs, ppm	0.57	0.054	0.46	0.68	0.41	0.73	9.49%	18.99%	28.48%	0.54	0.60
Cu, wt.%	1.72	0.038	1.64	1.80	1.60	1.83	2.22%	4.45%	6.67%	1.63	1.80
Dy, ppm	2.99	0.192	2.61	3.38	2.41	3.57	6.44%	12.87%	19.31%	2.84	3.14
Er, ppm	1.83	0.080	1.67	1.99	1.59	2.07	4.37%	8.73%	13.10%	1.74	1.92
Eu, ppm	2.13	0.086	1.95	2.30	1.87	2.39	4.06%	8.12%	12.18%	2.02	2.23
Fe, wt.%	28.90	1.402	26.09	31.70	24.69	33.10	4.85%	9.70%	14.55%	27.45	30.34
Ga, ppm	14.3	1.22	11.8	16.7	10.6	17.9	8.59%	17.18%	25.76%	13.5	15.0
Gd, ppm	3.84	0.51	2.82	4.86	2.31	5.37	13.28%	26.57%	39.85%	3.65	4.03
Hf, ppm	2.66	0.132	2.40	2.93	2.27	3.06	4.97%	9.94%	14.91%	2.53	2.80
Ho, ppm	0.62	0.043	0.53	0.70	0.49	0.75	7.04%	14.08%	21.12%	0.59	0.65
In, ppm	0.37	0.036	0.30	0.44	0.26	0.48	9.87%	19.74%	29.62%	0.35	0.39
K, wt.%	2.57	0.090	2.39	2.75	2.30	2.84	3.49%	6.98%	10.47%	2.44	2.70
Li, ppm	15.5	1.52	12.5	18.6	11.0	20.1	9.80%	19.60%	29.40%	14.7	16.3
Lu, ppm	0.29	0.017	0.26	0.33	0.24	0.34	5.77%	11.54%	17.32%	0.28	0.31
Mg, wt.%	1.02	0.065	0.89	1.15	0.83	1.22	6.35%	12.70%	19.05%	0.97	1.07
Mn, wt.%	0.475	0.032	0.412	0.538	0.380	0.570	6.67%	13.33%	20.00%	0.451	0.499
Mo, ppm	313	19	274	351	255	371	6.18%	12.36%	18.54%	297	328
Na, wt.%	0.239	0.015	0.209	0.270	0.193	0.285	6.37%	12.74%	19.11%	0.227	0.251
Nb, ppm	5.40	0.339	4.72	6.08	4.38	6.42	6.28%	12.56%	18.85%	5.13	5.67
Nd, ppm	30.6	0.90	28.7	32.4	27.8	33.3	2.96%	5.92%	8.88%	29.0	32.1

Note: intervals may appear asymmetric due to rounding.

Table 4 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
4-Acid Digestion continued											
Ni, ppm	68	4.1	59	76	55	80	6.04%	12.08%	18.12%	64	71
P, wt.%	0.092	0.009	0.075	0.109	0.066	0.118	9.35%	18.71%	28.06%	0.087	0.096
Pb, ppm	26.3	2.7	20.9	31.7	18.2	34.4	10.29%	20.59%	30.88%	25.0	27.6
Pr, ppm	11.1	0.89	9.3	12.9	8.5	13.8	7.97%	15.94%	23.91%	10.6	11.7
Rb, ppm	68	3.4	62	75	58	78	4.90%	9.80%	14.71%	65	72
Re, ppm	0.15	0.009	0.13	0.16	0.12	0.17	6.15%	12.30%	18.45%	0.14	0.15
S, wt.%	3.82	0.149	3.52	4.12	3.37	4.27	3.92%	7.83%	11.75%	3.63	4.01
Sb, ppm	10.5	0.39	9.7	11.3	9.3	11.7	3.72%	7.43%	11.15%	10.0	11.0
Sc, ppm	7.42	0.83	5.77	9.08	4.94	9.90	11.13%	22.26%	33.39%	7.05	7.79
Se, ppm	3.66	0.60	2.46	4.85	1.86	5.45	16.35%	32.70%	49.05%	3.47	3.84
Sm, ppm	4.03	0.329	3.38	4.69	3.05	5.02	8.15%	16.30%	24.45%	3.83	4.23
Sn, ppm	11.6	0.39	10.8	12.4	10.4	12.8	3.37%	6.73%	10.10%	11.0	12.2
Sr, ppm	216	35	147	286	112	321	16.11%	32.23%	48.34%	205	227
Ta, ppm	0.43	0.06	0.32	0.55	0.26	0.61	13.30%	26.60%	39.90%	0.41	0.46
Tb, ppm	0.54	0.054	0.43	0.65	0.38	0.70	9.95%	19.90%	29.85%	0.51	0.57
Te, ppm	1.63	0.131	1.37	1.89	1.24	2.02	8.06%	16.12%	24.18%	1.55	1.71
Th, ppm	6.44	0.92	4.60	8.29	3.68	9.21	14.31%	28.63%	42.94%	6.12	6.77
Ti, wt.%	0.283	0.010	0.263	0.302	0.253	0.312	3.48%	6.95%	10.43%	0.269	0.297
Tl, ppm	0.30	0.016	0.27	0.34	0.26	0.35	5.26%	10.51%	15.77%	0.29	0.32
Tm, ppm	0.26	0.012	0.24	0.28	0.23	0.29	4.45%	8.89%	13.34%	0.25	0.27
U, ppm	57	2.8	51	62	48	65	5.02%	10.03%	15.05%	54	60
V, ppm	113	5	103	123	98	127	4.32%	8.64%	12.96%	107	118
W, ppm	179	15	148	209	133	224	8.48%	16.96%	25.44%	170	188
Y, ppm	17.1	0.95	15.2	19.0	14.2	19.9	5.57%	11.13%	16.70%	16.2	17.9
Yb, ppm	1.86	0.114	1.63	2.09	1.52	2.20	6.12%	12.25%	18.37%	1.77	1.95
Zn, ppm	40.2	5.6	29.1	51.4	23.5	57.0	13.86%	27.71%	41.57%	38.2	42.3
Zr, ppm	100	5	90	111	84	116	5.34%	10.67%	16.01%	95	105
3-Acid Digestion (no HF)											
Ag, ppm	2.29	0.37	1.55	3.04	1.17	3.41	16.29%	32.58%	48.87%	2.18	2.41
As, ppm	657	41	574	740	533	781	6.31%	12.61%	18.92%	624	690
Co, ppm	715	31	653	777	622	808	4.35%	8.70%	13.06%	679	751
Cu, wt.%	1.69	0.058	1.57	1.80	1.51	1.86	3.44%	6.88%	10.32%	1.60	1.77
Fe, wt.%	28.84	0.318	28.20	29.47	27.88	29.79	1.10%	2.21%	3.31%	27.40	30.28
Mo, ppm	294	16	263	326	247	341	5.30%	10.60%	15.90%	280	309
S, wt.%	3.99	0.262	3.46	4.51	3.20	4.78	6.57%	13.15%	19.72%	3.79	4.19
Aqua Regia Digestion											
Ag, ppm	2.36	0.217	1.92	2.79	1.70	3.01	9.22%	18.44%	27.66%	2.24	2.47
Al, wt.%	1.15	0.065	1.02	1.28	0.95	1.34	5.69%	11.38%	17.07%	1.09	1.20
As, ppm	665	27	610	720	583	747	4.12%	8.24%	12.36%	632	698
Au, ppm	1.01	0.054	0.90	1.12	0.85	1.17	5.35%	10.70%	16.05%	0.96	1.06
Be, ppm	0.34	0.05	0.24	0.43	0.20	0.47	13.85%	27.69%	41.54%	0.32	0.35
Bi, ppm	13.5	0.68	12.1	14.8	11.4	15.5	5.07%	10.13%	15.20%	12.8	14.2
Ca, wt.%	3.20	0.108	2.99	3.42	2.88	3.53	3.36%	6.72%	10.08%	3.04	3.36

Note: intervals may appear asymmetric due to rounding.

Table 4 continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Aqua Regia Digestion continued											
Ce, ppm	188	11	166	210	156	220	5.73%	11.47%	17.20%	179	197
Co, ppm	698	47	604	793	556	841	6.79%	13.59%	20.38%	664	733
Cr, ppm	24.9	2.41	20.0	29.7	17.6	32.1	9.70%	19.40%	29.11%	23.6	26.1
Cs, ppm	0.48	0.045	0.39	0.57	0.35	0.62	9.36%	18.71%	28.07%	0.46	0.50
Cu, wt.%	1.68	0.058	1.57	1.80	1.51	1.86	3.42%	6.85%	10.27%	1.60	1.77
Fe, wt.%	28.05	1.071	25.91	30.19	24.84	31.26	3.82%	7.64%	11.46%	26.65	29.45
Ga, ppm	12.3	1.5	9.3	15.3	7.8	16.8	12.11%	24.22%	36.33%	11.7	12.9
Hf, ppm	1.32	0.095	1.13	1.51	1.03	1.61	7.20%	14.40%	21.61%	1.25	1.39
In, ppm	0.38	0.020	0.34	0.42	0.32	0.44	5.34%	10.67%	16.01%	0.36	0.40
K, wt.%	0.615	0.088	0.439	0.790	0.352	0.878	14.26%	28.52%	42.79%	0.584	0.645
La, ppm	233	19	196	270	177	289	8.00%	16.01%	24.01%	221	244
Li, ppm	16.2	2.0	12.2	20.2	10.2	22.1	12.25%	24.50%	36.74%	15.4	17.0
Lu, ppm	0.24	0.019	0.20	0.28	0.18	0.30	7.94%	15.88%	23.82%	0.23	0.25
Mg, wt.%	0.992	0.064	0.864	1.120	0.801	1.184	6.44%	12.88%	19.33%	0.943	1.042
Mn, wt.%	0.437	0.023	0.390	0.483	0.367	0.506	5.33%	10.66%	15.99%	0.415	0.458
Mo, ppm	293	23	247	339	224	362	7.84%	15.68%	23.51%	279	308
Nb, ppm	1.56	0.111	1.34	1.78	1.22	1.89	7.11%	14.22%	21.32%	1.48	1.63
Ni, ppm	62	3.9	55	70	51	74	6.27%	12.53%	18.80%	59	66
P, wt.%	0.090	0.003	0.083	0.096	0.080	0.100	3.67%	7.34%	11.01%	0.085	0.094
Pb, ppm	27.4	3.9	19.6	35.2	15.7	39.1	14.22%	28.45%	42.67%	26.0	28.8
Rb, ppm	30.5	1.96	26.6	34.5	24.7	36.4	6.40%	12.80%	19.20%	29.0	32.1
S, wt.%	3.84	0.153	3.54	4.15	3.38	4.30	3.99%	7.98%	11.97%	3.65	4.04
Sc, ppm	6.41	0.82	4.77	8.05	3.95	8.88	12.80%	25.60%	38.39%	6.09	6.73
Se, ppm	4.35	0.59	3.18	5.53	2.59	6.12	13.52%	27.04%	40.56%	4.14	4.57
Sn, ppm	9.88	0.231	9.42	10.34	9.19	10.57	2.34%	4.68%	7.03%	9.39	10.37
Sr, ppm	62	11	41	84	30	94	17.08%	34.16%	51.24%	59	66
Tb, ppm	0.55	0.050	0.45	0.65	0.40	0.70	9.13%	18.27%	27.40%	0.52	0.57
Te, ppm	1.65	0.080	1.49	1.81	1.41	1.89	4.84%	9.68%	14.52%	1.57	1.73
Th, ppm	6.90	0.642	5.62	8.19	4.98	8.83	9.30%	18.60%	27.90%	6.56	7.25
Ti, wt.%	0.158	0.017	0.123	0.192	0.106	0.209	10.98%	21.96%	32.94%	0.150	0.165
Tl, ppm	0.16	0.013	0.14	0.19	0.13	0.20	7.67%	15.34%	23.01%	0.16	0.17
U, ppm	53	2.2	49	58	47	60	4.18%	8.36%	12.54%	51	56
V, ppm	110	5	101	120	96	124	4.27%	8.54%	12.81%	105	116
W, ppm	160	10	140	180	130	190	6.26%	12.52%	18.78%	152	168
Y, ppm	14.8	1.25	12.3	17.3	11.1	18.6	8.43%	16.86%	25.29%	14.1	15.6
Yb, ppm	1.61	0.17	1.28	1.94	1.11	2.11	10.34%	20.69%	31.03%	1.53	1.69
Zn, ppm	38.1	2.24	33.6	42.6	31.4	44.9	5.88%	11.77%	17.65%	36.2	40.0
Zr, ppm	49.0	5.2	38.7	59.3	33.5	64.4	10.52%	21.04%	31.56%	46.5	51.4
Infrared Combustion											
S, wt.%	4.64	0.119	4.40	4.88	4.28	5.00	2.57%	5.14%	7.70%	4.41	4.87
Gas / Liquid Pycnometry											
SG, Unity	3.44	0.062	3.32	3.57	3.26	3.63	1.79%	3.59%	5.38%	3.27	3.62

Note: intervals may appear asymmetric due to rounding.

PREPARER AND SUPPLIER OF THE REFERENCE MATERIAL

Reference material OREAS 523 has been prepared, certified and is supplied by:

ORE Research & Exploration Pty Ltd	Tel: +613-9729 0333
37A Hosie Street	Fax: +613-9729 8338
Bayswater North VIC 3153	Web: www.ore.com.au
AUSTRALIA	Email: info@ore.com.au

OREAS 523 is available in unit sizes of 60g and 100g sealed under nitrogen in laminated foil pouches.

INTENDED USE

OREAS 523 is intended for the following uses:

- for the monitoring of laboratory performance in the analysis of analytes reported in Table 1 in geological samples;
- for the verification of analytical methods for analytes reported in Table 1;
- for the calibration of instruments used in the determination of the concentration of analytes reported in Table 1.

STABILITY AND STORAGE INSTRUCTIONS

OREAS 523 has been sourced from iron oxide copper-gold ore, Cu-Au concentrate and waste rock from the Ernest Henry deposit. It contains reactive sulphide (4.64% S) and has been packaged under a nitrogen environment (single use laminated foil pouches only). In its unopened state and under normal conditions of storage the CRM has a shelf life beyond ten years. Its stability will be monitored at regular intervals and purchasers notified if any changes are observed.

INSTRUCTIONS FOR CORRECT USE

The certified values for OREAS 523 refer to the concentration level in its packaged state. It should not be dried prior to weighing and analysis.

HANDLING INSTRUCTIONS

Fine powders pose a risk to eyes and lungs and therefore standard precautions such as the use of safety glasses and dust masks are advised.

TRACEABILITY

The analytical samples were selected in a manner to represent the entire batch of prepared CRM. This ‘representivity’ was maintained in each submitted laboratory sample

batch and ensures the user that the data is traceable from sample selection through to the analytical results that underlie the consensus values. Each analytical data set has been validated by its assayer through the inclusion of internal reference materials and QC checks during analysis. The laboratories were chosen on the basis of their competence (from past performance in inter-laboratory programs) for a particular analytical method, analyte or analyte suite, and sample matrix. Most of these laboratories have and maintain ISO 17025 accreditation. The certified values presented in this report are calculated from the means of accepted data following robust statistical treatment as detailed in this report.

LEGAL NOTICE

Ore Research & Exploration Pty Ltd has prepared and statistically evaluated the property values of this reference material to the best of its ability. The Purchaser by receipt hereof releases and indemnifies Ore Research & Exploration Pty Ltd from and against all liability and costs arising from the use of this material and information.

QMS ACCREDITED

ORE Pty Ltd is accredited to ISO 9001:2008 by Lloyd's Register Quality Assurance Ltd for its quality management system including development, manufacturing, certification and supply of CRMs.

CERTIFYING OFFICER

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

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